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REBUTTAL TESTIMONY OF GERALD C. HARTMAN, P.E.  
BEFORE THE FLORIDA PUBLIC SERVICE COMMISSION  
ON BEHALF OF  
SOUTHERN STATES UTILITIES, INC.  
DOCKET NO. 950495-WS

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FPSC-RECORDS/REPORTING

1       **Q.    PLEASE STATE YOUR NAME AND ADDRESS FOR THE RECORD.**

2       A.    My name is Gerald C. Hartman. My business address

3           is Hartman & Associates, Inc., 201 E. Pine Street,

4           Suite 1000, Southeast Bank, Orlando, Florida 32801.

5       **Q.    ARE YOU THE SAME GERALD C. HARTMAN WHO PREVIOUSLY**

6           **FILED DIRECT TESTIMONY?**

7       A.    Yes, I am.

8       **Q.    WHAT IS THE PURPOSE OF YOUR REBUTTAL TESTIMONY?**

9       A.    The purpose of my testimony is to rebut certain

10           statements made by the following witnesses with

11           regard to used and useful and various other

12           engineering matters: Mr. Ted Bidy, Mr. Hugh

13           Larkin and Ms. Donna DeRonne, Mr. Buddy L. Hansen,

14           Mr. Michael Woelffer, and Mr. Robert F. Dodrill. I

15           will also address some of the comments made by

16           staff witnesses Mr. John Starling, Dr. Janice

17           Beecher, and Mr. Gregory Shafer.

18       **Q.    DO ANY OF THESE WITNESSES ADDRESS THE SUBJECT OF**

19           **ECONOMIES OF SCALE?**

20       A.    Yes, a number of them do. Mr. Bidy and Mr. Hansen

21           argue against SSU's requested margin reserve

22           allowances. Mr. Bidy, Mr. Hansen, and Mr.

23           Woelffer argue in favor of the lot-count method for

24           determining the level of water transmission and

25           wastewater collection lines which are used and

1           useful. Mr. Bidby suggests a variety of used and  
2           useful adjustments, including adjustments to  
3           storage facilities, hydropneumatic tanks, emergency  
4           generators, high service pumps, and the like. Mr.  
5           Larkin and Ms. DeRonne purport to apply Mr. Bidby's  
6           proposed used and useful adjustments to the utility  
7           plant balances. These witnesses argue against  
8           SSU's requested used and useful percentages and, in  
9           so doing, disregard the economies of scale I cited  
10          in my direct testimony as supportive of those  
11          percentages.

12                 I also note that beginning on line 22, page  
13          16, of his testimony, Mr. Hansen opines that SSU  
14          should install a larger ground storage tank at  
15          Sugarmill Woods than the one proposed for SSU to  
16          take advantage of economies of scale and to provide  
17          better service. Staff witness Dr. Beecher makes  
18          several comments concerning economies of scale on  
19          pages 10 and 20 of her testimony. Staff witness  
20          Mr. Starling has compiled certain comparative cost  
21          information for different types of water treatment  
22          facilities, apparently without considering  
23          economies of scale pertinent to the underlying  
24          data. Staff witness Shafer discusses several  
25          Commission goals which I believe are impacted by

1 economies of scale.

2 **Q. MR. HARTMAN, HAS YOUR FIRM PREPARED AN ECONOMY OF**  
3 **SCALE EVALUATION FOR WATER AND WASTEWATER UTILITY**  
4 **TREATMENT FACILITIES AND COMPONENTS?**

5 A. Yes. An Economy of Scale Evaluation report was  
6 completed by my firm in late February of this year  
7 and a copy provided to the parties in this case by  
8 mail on February 23, 1996, in response to OPC  
9 Document Request No. 304. A copy the Economy of  
10 Scale Evaluation is attached to my rebuttal  
11 testimony and identified as Exhibit \_\_\_\_ (GCH-4).

12 **Q. WAS THIS ECONOMY OF SCALE EVALUATION PREPARED BY**  
13 **YOU OR BY PERSONS UNDER YOUR SUPERVISION AND**  
14 **CONTROL?**

15 A. Yes, it was.

16 **Q. COULD YOU FIRST EXPLAIN WHAT AN ECONOMY OF SCALE**  
17 **IS AND THEN DISCUSS THE CONTENTS OF YOUR ECONOMY OF**  
18 **SCALE EVALUATION?**

19 A. Yes. Generally stated, an economy of scale is the  
20 phenomenon of a decreased per unit cost attained  
21 through the use of larger units. To illustrate, a  
22 10,000 gallon per day (gpd) wastewater treatment  
23 plant may cost \$60,000 to build and thus have a per  
24 unit cost of \$6.00 per gallon per day, whereas a  
25 100,000 gpd plant may cost \$250,000 and have a per

1 unit cost of \$2.50 per gallon per day. In this  
2 example, the per unit cost for building the larger  
3 plant is much less than for building the smaller  
4 plant and reflects an economy of scale. An economy  
5 of scale can likewise be evident for the operation  
6 and maintenance costs for running a larger versus a  
7 smaller plant.

8 That the economy of scale phenomenon occurs  
9 with water and wastewater facilities and facility  
10 components, I believe, is without question. The  
11 purpose of the Economy of Scale Evaluation was to  
12 identify and measure any economies of scale for the  
13 capital costs of water and wastewater treatment  
14 facilities and components.

15 Briefly stated, the Evaluation examined the  
16 average cost and per unit cost of the following  
17 facilities/components: extended aeration package  
18 wastewater treatment plants; contact stabilization  
19 wastewater treatment plants; blowers, filters, and  
20 chlorination units for wastewater plants; standby  
21 generators for water and wastewater plants;  
22 prestressed concrete ground storage tanks, steel  
23 ground storage tanks; water plant disinfection  
24 (chlorination) equipment; high service pumps;  
25 hydropneumatic tanks; lime softening water

1 treatment plants; reverse osmosis water treatment  
2 plants; gravity sewer lines; sewage pump stations;  
3 sewer force mains; and water mains. Unit cost  
4 curves, showing the cost per unit of capacity on  
5 one axis of a graph and capacity on the other, were  
6 created for all facilities/components examined.  
7 These unit cost curves clearly demonstrate the  
8 economy of scale associated with each  
9 facility/component. Furthermore, the unit cost  
10 curves in the evaluation also serve to illustrate  
11 the threshold minimum size which selected  
12 facilities/components must be before the rate of  
13 change in the per unit cost begins to decline.  
14 Exhibit \_\_\_\_\_ (GCH-5) is a one page summary  
15 illustration of water plant component unit cost  
16 curves.

17 **Q. COULD YOU EXPLAIN HOW THE ECONOMIES OF SCALE**  
18 **REVEALED IN THE EVALUATION SPECIFICALLY RELATE TO**  
19 **THE TESTIMONY OF THE WITNESSES YOU HAVE MENTIONED?**

20 A. Yes. Let us take as an example the issue of margin  
21 reserve specifically as it relates to the sort of  
22 concerns Mr. Hansen mentioned and ground storage  
23 tanks.

24 The economy of scale associated with various  
25 sized steel ground storage tanks is illustrated in

1 the series of graphs, charts and tables contained  
2 in Exhibit \_\_\_\_\_ (GCH-6). Since a written  
3 explanation or summary and conclusion sheet appears  
4 before each of the various graphs, charts and  
5 tables presented in the Exhibit, I will not repeat  
6 the content of those sheets here. However, I would  
7 like to point out a few items in order to better  
8 focus the issue. The first graph included in the  
9 Exhibit shows the cost curve and unit cost curve  
10 for steel ground storage tanks. The unit cost  
11 curve, simply stated, illustrates the economy of  
12 scale. The "inflection point" of the unit cost  
13 curve refers to that point at which the relative  
14 maximum economy of scale is achieved and beyond  
15 which the unit price remains nearly constant. In  
16 the case of the steel ground storage tanks, the  
17 inflection point is at the 100,000 gallon tank.  
18 Therefore, to take advantage of the optimal economy  
19 of scale, a 100,000 gallon tank would be the  
20 threshold size necessary. This is not to say,  
21 however, that a tank of that size is appropriate in  
22 all cases -- only that it is the threshold size  
23 required to achieve the optimal economy of scale.

24 The remaining graphs, charts and tables in the  
25 Exhibit serve to illustrate the cost-effectiveness

1 of installing different size tanks over time under  
2 various growth and economic conditions and  
3 considering the Commission's present form of used  
4 and useful determinations. The graphs immediately  
5 following the cost curves provide a clear picture  
6 of the following events and conditions for the tank  
7 example over time: demand, tank phasing, total  
8 tank capacity, total investment, investment used  
9 and useful comparison, and used and useful  
10 percentage. The next set of graphs depict: (1)  
11 the investment savings associated with sizing tanks  
12 in larger sizes and (2) the margin reserve period  
13 necessary to promote larger sizing and, hence,  
14 achieve that savings, 15 years in these examples.  
15 The tables appearing next in the Exhibit show the  
16 costs savings per ERC over time under various tank  
17 sizing scenarios. These tables portray the long-  
18 term cost savings to the customer with a larger  
19 tank as compared to a smaller tank. Present value  
20 charts appear last in the Exhibit. These charts  
21 show the present value for installing a tank or  
22 tanks assuming the scenarios described. These  
23 charts are significant in that they invoke the  
24 illogical economic signal the Commission sends  
25 utilities by measuring used and useful as it has in

1 recent years. All things being equal, the most  
2 cost effective choice for the utility engineer is  
3 the choice with the lowest present value (both to  
4 the utility and the customer), but the Commission's  
5 used and useful practices act as a disincentive to  
6 economies of scale and corrupt the decision-making  
7 process. In other words, the Commission's used and  
8 useful practices encourage a utility to install the  
9 smallest tank necessary so the utility may recover  
10 the greatest portion of its total investment in the  
11 tank, but the present value tables in this Exhibit  
12 reveal that the smallest tank necessary is not the  
13 most cost-effective choice. It is my testimony  
14 that one of the ways the Commission can correct  
15 this illogical economic signal and encourage  
16 economies of scale is through an appropriate  
17 allowance for the margin reserve.

18 It should be noted that based on the  
19 information and analyses in the Economy of Scale  
20 Evaluation, the storage tank example is  
21 representative of the economy of scale for all of  
22 the components/facilities examined.

23 Mr. Hansen's testimony illustrates the irony  
24 of used and useful in recent years. Mr. Hansen  
25 opposes a margin reserve, suspects that SSU's goal

1 is to operate at or near capacity, yet he asks that  
2 SSU install a ground storage tank larger than the  
3 minimum currently needed. He embraces the service  
4 benefits and long-term cost effectiveness of the  
5 margin reserve and the economy of scale, but he  
6 fails to grasp the economic penalty he proposes.

7 The cause-and-effect relationship at work with  
8 used and useful and economies of scale is simple.  
9 The Commission's used and useful practices of  
10 recent years, combined with no margin reserve, an  
11 insufficient margin reserve, or a margin reserve  
12 with CIAC imputed thereon -- the various proposals  
13 of the intervenors in this case -- provide  
14 utilities no incentive to take advantage of  
15 economies of scale and instead cause economic harm  
16 to those utilities who do. No utility company can  
17 be asked to make investment of shareholder money  
18 when the recovery of and a return on a substantial  
19 portion of that money is virtually totally at risk.  
20 This is particularly true here as the rate of  
21 return to the shareholders is set by regulators and  
22 does not increase to the extent which would be  
23 necessary to compensate for that risk. Thus, the  
24 economic message from the Commission in recent  
25 years, and the economic message the intervenors

1 would have the Commission send in this case, is to  
2 build plant in small increments, ignore economies  
3 of scale, and bear inordinate risk for even  
4 threshold sizing.

5 In consideration of the results of the Economy  
6 of Scale Evaluation, I believe that for the utility  
7 and the customers to experience the benefits of  
8 sizing all facilities/components to take advantage  
9 of economies of scale, the minimum margin reserve  
10 period for all facilities/components should be  
11 seven years. The intervenor's suggestion that  
12 there be no margin reserve at all will only serve  
13 to harm the customers over time. A five-year  
14 margin reserve period as SSU has suggested is an  
15 initial step to more cost-effective rate setting.

16 **Q. MR. HARTMAN, DOESN'T YOUR ECONOMY OF SCALE**  
17 **EVALUATION IN FACT SUPPORT USED AND USEFUL**  
18 **PERCENTAGES HIGHER THAN THOSE REQUESTED BY SSU IN**  
19 **ITS MFR'S?**

20 **A.** Yes, it does. SSU's position in this proceeding,  
21 however, is that the Economy of Scale Evaluation  
22 supports the used and useful percentages SSU  
23 requested in its filing as a minimum. SSU's  
24 requested used and useful percentages should  
25 therefore not be reduced unless SSU accepts an

1 error in calculations.

2 In this case, SSU followed the basic formula  
3 approach to used and useful which the Commission  
4 accepted in SSU's last case. Generally, this  
5 approach may capture economies of scale in the  
6 margin reserve.

7 **Q. YOU MENTIONED THAT STAFF WITNESS MR. SHAFER**  
8 **REFERENCES ECONOMIES OF SCALE OR MATTERS WHICH**  
9 **ECONOMIES OF SCALE INFLUENCE. WHAT COMMENTS DO YOU**  
10 **HAVE REGARDING HIS TESTIMONY?**

11 A. Mr. Shafer recites several Commission goals which I  
12 believe should be influenced by economies of scale,  
13 specifically the following: providing safe,  
14 efficient service at an affordable price; resource  
15 protection; and a financially healthy and  
16 independent utility. As I stated in my direct  
17 testimony, I do not believe the Commission can  
18 promote resource protection and reliable service  
19 unless used and useful considerations parallel  
20 design and regulatory requirements. Efficient  
21 service, moreover, must be considered on a long-  
22 term basis. The economy of scale to be realized in  
23 utility facilities, as well as in the operations  
24 and administration functions, provides for long-  
25 term, efficient, and cost-effective service. Thus,

1 if, as Mr. Shafer says, the Commission is to make  
2 decisions which will give utilities an incentive to  
3 be more efficient, economies of scale must be given  
4 greater weight in used and useful considerations  
5 than it has in recent years.

6 I note that applying the used and useful  
7 formulae I have referred to has not always been the  
8 Commission practice. Several years ago, the  
9 Commission considered economies of scale in  
10 evaluating used and useful because it was  
11 recognized that economies of scale promoted safe  
12 and efficient service and minimized long term  
13 capital investment. Attached hereto as Exhibit  
14 \_\_\_\_\_ (GCH-7) are copies of Commission staff  
15 memoranda which served as a guide to used and  
16 useful and wherein economies of scale are  
17 emphasized criteria. In recent years, with only  
18 occasional exceptions, the Commission came to  
19 ignore ignoring economies of scale in favor of a  
20 rigid formula approach to used and useful. This was  
21 also about the time capital investment requirements  
22 for water and wastewater utilities were heightened  
23 due to increased regulatory requirements such as  
24 those imposed by the Clean Water Act. In my view,  
25 periods of increased capital investment

1 requirements are precisely the wrong time to  
2 forsake economies of scale, especially where growth  
3 is present to support the economies.

4 **Q. DO YOU HAVE ANY OTHER COMMENTS REGARDING THE**  
5 **ECONOMY OF SCALE AS IT RELATES TO USED AND USEFUL?**

6 A. Yes, but I will make those comments as I address  
7 specific areas of the intervenor's rebuttal. Also,  
8 later on in my testimony, I will briefly address  
9 economies of scale insofar as they relate to Mr.  
10 Starling's cost comparisons and Dr. Beecher's  
11 testimony on single-tariff pricing.

12 **Q. DO YOU HAVE ANY OTHER COMMENTS ON THE INTERVENOR'S**  
13 **TESTIMONY ON MARGIN RESERVE NOTWITHSTANDING ECONOMY**  
14 **OF SCALE?**

15 A. Yes. I believe I have already adequately addressed  
16 Mr. Hansen's margin reserve comments. On page 3 of  
17 Mr. Biddy's testimony, he characterizes Rule 62-  
18 600.405 as establishing the intervals for  
19 submitting a capacity analysis report ("CAR") and  
20 not a 5 year reserve capacity requirement. I  
21 disagree with Mr. Biddy's interpretation for the  
22 reasons stated in my direct testimony and as  
23 explained further by SSU witness Harvey in  
24 rebuttal. The rule is applied by DEP to assure  
25 that at least a 5 year margin reserve of capacity

1 exists or that the expansion process is underway.  
2 To interpret the rule as Mr. Biddy suggests is to  
3 separate the words of the rule, which on the  
4 surface address reporting requirements, from the  
5 rule's meaning, which focuses on performing the  
6 acts one must report. Further, a shorter margin  
7 reserve period would place utilities in a position  
8 where the expansion activities for one interval and  
9 the next interval overlap, which makes no economic  
10 or regulatory sense whatsoever.

11 **Q. DO YOU AGREE WITH MR. BIDDY'S COMMENT ON PAGE 4**  
12 **REGARDING THE WATER PLANT MARGIN RESERVE PERIOD?**

13 A. I agree that DEP does not presently have in place a  
14 rule for water facilities similar to Rule 62.600-  
15 405. Yet, on recent submittals I have made to the  
16 DEP, adequate capacity has been an issue in the  
17 permit application process. Those reviewing these  
18 applications have with increased regularity asked  
19 if 5 years of water plant capacity is available or  
20 planned.

21 My direct testimony lists the multitude of  
22 activities necessary for an expansion project. It  
23 is simply wrong to restrict the water treatment  
24 plant margin reserve to less than 3 years on the  
25 basis of Mr. Biddy's paltry claim, "**Sometimes** it

1 does not take a long time to increase capacity for  
2 water treatment, such as adding a new well and  
3 filters." Further, as stated in DEP's letter of  
4 June 29, 1995, attached to the testimony of SSU  
5 witness Harvey, "[DEP] strongly recommend[s] that  
6 the Commission recognize at least a five-year  
7 reserve capacity when calculating the "used and  
8 useful" percentage of water and wastewater  
9 treatment facilities."

10 **Q. MR. BIDDY SUGGESTS A MARGIN RESERVE IS NOT**  
11 **NECESSARY. DO YOU DISAGREE WITH HIM?**

12 **A.** Yes. Of course a margin reserve is necessary.  
13 There are three basic reasons which support margin  
14 reserve: (1) economic benefit to the customers and  
15 the utility, (2) public health and environmental  
16 protection, and (3) reduced regulatory costs.  
17 First, a margin reserve permits the utility an  
18 opportunity to achieve at least some portion of the  
19 economy of scale benefit I have already described.  
20 Second, if no margin reserve is permitted,  
21 utilities will be forced into a situation where  
22 they would constantly be butting up against the  
23 capacity limitations of their facilities. The  
24 dangers to the public health and the environment  
25 which result from this are obvious: insufficient

1 water pressure, connection moratoria, insufficient  
2 chlorine contact time, lack of sufficient disposal  
3 facilities, improper discharge of wastewater, and  
4 insufficient wastewater treatment to name a few.  
5 And all of these problems can occur due simply to  
6 the variability of demand if a margin reserve is  
7 not present. Third, if utilities cannot earn a  
8 return on economically sized plant, forcing the  
9 utilities to constantly operate facilities on the  
10 edge of their capacity limitations, all of the  
11 activities associated with needed improvements and  
12 expansions will likewise be in constant motion. A  
13 perpetual permit and construction apparatus on the  
14 part of utilities requires the perpetual attention  
15 of the regulatory authorities' engineers,  
16 inspectors, analysts, etc. -- all at an increased  
17 cost to the utility, the customers and the state.  
18 Each of these adverse consequences result from the  
19 intervenors' no margin reserve position and should  
20 be scrupulously avoided.

21 **Q. IS MARGIN RESERVE "SOLELY FOR NEW CUSTOMERS" AS MR.**  
22 **BIDDY STATES?**

23 A. No. In fact, OPC witness Ms. Kim Dismukes suggests  
24 that the current customers will consume more water  
25 in the future. Therefore, OPC's witnesses are

1 inconsistent on this point. The Commission should  
2 recognize that different OPC witnesses have made  
3 directly conflicting assertions to support the  
4 results OPC desires on different issues. Of  
5 course, OPC cannot have it both ways -- customers  
6 cannot consume more water to suit Ms. Dismukes'  
7 proposed consumption adjustment while at the same  
8 time not consume such additional quantities to  
9 support Mr. Bidy's assertion that the margin  
10 reserve is exclusively for future customers. I  
11 would also note that it is not absolutely certain  
12 what effect SSU's conservation efforts would have  
13 on peak demands, as opposed to total consumption.  
14 SSU's plants must meet the peak demands of the  
15 existing customers and many components are designed  
16 to meet that level of demand.

17 The existing customers benefit from the  
18 capacity to serve their needs, to attenuate the  
19 impacts of growth in connections, and from the  
20 long-term economies of scale.

21 The variability of demand over the useful life  
22 of an asset (30-50 years) can be great, and only  
23 the existing customers create this variability.  
24 Smaller facilities demonstrate higher variability  
25 in demand than do larger facilities. SSU is

1           comprised mostly of small facilities; therefore,  
2           all of the small SSU facilities require a margin of  
3           reserve due to this factor alone.

4           Further, margin reserve is an accepted  
5           regulatory allowance for growth in the need for  
6           service from both existing and new customers. The  
7           margin reserve cannot be sequestered for, or  
8           dedicated exclusively to, future customers. If one  
9           were to apply Mr. Biddy's premise to its logical  
10          end, whenever test year customers use any water or  
11          produce any wastewater in excess of test year  
12          levels, the utility should disconnect those  
13          customers because they have used all the capacity  
14          they have paid for.       Needless to say,  
15          disconnections of this sort are impossible as a  
16          practical matter, but it illustrates the point that  
17          Mr. Biddy expects the customers to receive all the  
18          benefits of the margin reserve but with the costs  
19          therefor borne exclusively by the utility. If no  
20          margin reserve is allowed as Mr. Biddy proposes,  
21          the existing customers will not receive any of the  
22          service benefits Mr. Biddy must expect them to  
23          experience.

24          Generally, growth for SSU statewide is about  
25          3% per year. In 3 years only 9% to 10% growth on

1 the average would occur. As indicated in the  
2 Economies of Scale Evaluation, economical sizing is  
3 typically in increments greater than 10%. For most  
4 water plants, the variability of the maximum day  
5 demand from existing customers can easily be 10%  
6 from year to year. Thus, Mr. Bidy fails to  
7 recognize the public health, safety and welfare  
8 requirements of proper facility sizing which would  
9 necessitate a margin reserve without growth and  
10 which would necessitate a greater one with growth.

11 Mr. Bidy's suggestion that the utility could  
12 recover its costs through "prepaid fees from future  
13 customers" and "in other ways" is without  
14 foundation. Prepayments from future customers or  
15 developers would be a disincentive to growth and,  
16 if imposed, may not ever occur, much less in an  
17 orderly and economic fashion. To make the utility  
18 entirely dependent on Mr. Bidy's nebulous  
19 suggestion is inappropriate.

20 **Q. CONTINUING ON WITH MR. BIDY'S TESTIMONY, DO YOU**  
21 **BELIEVE FIREFLOW SHOULD BE APPLIED IN USED AND**  
22 **USEFUL CALCULATIONS?**

23 **A.** Yes, if facilities are designed to and sized to  
24 provide fireflow service, fireflow should be  
25 included in used and useful. Mr. Bidy excluded

1 fireflow from his used and useful calculations  
2 because SSU did not provide fireflow test records  
3 with the original filing. It should first be noted  
4 that fireflow test results are not a filing  
5 requirement -- I would suggest for very practical  
6 reasons. SSU has several thousand hydrants, and it  
7 is unreasonable and uneconomical to test every last  
8 one of them for a used and useful analysis,  
9 especially when those tests are not always  
10 conclusive. In this and in SSU's previous rate  
11 case, the PSC staff and OPC had ample opportunity  
12 to inspect all of SSU's facilities if there were  
13 any concerns with fireflow. To arbitrarily delete  
14 fire flow from the used and useful calculation is  
15 wrong when the fireflow service needs to be  
16 provided and facilities are sized to provide the  
17 service as shown in the MFR's.

18 Even if the level of fireflow to a few  
19 hydrants is unsatisfactory, fire fighting  
20 requirements may still be met. Normal water  
21 distribution pressures may be in the 40 to 60 psi  
22 range. Fireflow requirements are at the 20 psi  
23 level. As the pressure decreases, the flow rate  
24 from the high service pumps increases and more flow  
25 is available at lower pressures. Pumper trucks,

1 commonly used in the rural areas which SSU serves,  
2 have the ability to pull water from the system and  
3 can readily operate in the lower pressure ranges  
4 and even at no pressure at a specific location.

5 Moreover, the appropriate action in response  
6 to conclusive and unsatisfactory test results for  
7 one or more hydrants, without any consideration to  
8 the nature or extent of the cause, is certainly not  
9 to exclude fireflow from used and useful. Such  
10 action does not improve the security of the  
11 customers and provides no incentive for a utility  
12 to correct potential problem situations in service  
13 areas where the utility should provide fireflow.  
14 After evaluation, an operational change or capital  
15 improvement should be designated to correct the  
16 condition, a reasonable time allowed therefor, and,  
17 if a capital improvement is required, an allowance  
18 for the improvement made in rates.

19 Fire service requirements are shown in the  
20 MFR's and reflected in the used and useful analysis  
21 appropriately.

22 **Q. IS IT COST EFFECTIVE TO USE SOURCE OF SUPPLY TO**  
23 **MEET INSTANTANEOUS DEMANDS?**

24 **A.** It depends on the water resource availability. In  
25 productive and high yield aquifer areas, yes, it is

1 quite cost effective and common practice in  
2 Florida. Mr. Bidy suggests that it is not cost  
3 effective, while the majority of small plants in  
4 Florida are designed, built, and function in this  
5 fashion. Where the water resources are not  
6 available, it is not cost effective due to higher  
7 treatment, storage and pumping costs.

8 **Q. DO SMALL WATER FACILITIES WITHOUT STORAGE TANKS**  
9 **PROVIDE FIRE PROTECTION?**

10 A. Yes, many do. Again, Mr. Bidy ignores the  
11 majority of small facilities in Florida including  
12 SSU's. If fire fighting service is needed, there  
13 usually is a fire well pump or two or more wells  
14 which together provide for fire service.

15 **Q. MR. BIDDY OPPOSES USE OF A SINGLE MAXIMUM DAY TO**  
16 **DETERMINE USED AND USEFUL FOR WATER PLANT**  
17 **COMPONENTS. SHOULD A SINGLE MAXIMUM DAY BE USED?**

18 A. Yes, the single maximum day water demand is the  
19 minimum design requirement as I stated in my direct  
20 testimony. The single maximum day demand is in  
21 accordance with design standards, FDEP rules and  
22 regulations and utility construction practice. The  
23 average "of the five highest maximum daily flows in  
24 the maximum month" is not in accordance with design  
25 standards, DEP rules, the Florida Statutes, or

1 water utility construction practice in Florida. As  
2 I explained at length in my direct testimony, used  
3 and useful requirements must parallel design and  
4 regulatory requirements. Mr. Biddy does not  
5 directly address the many reasons I offered to  
6 support this conclusion. Yet, interestingly  
7 enough, throughout his testimony, Mr. Biddy  
8 acknowledges that a single maximum day is the  
9 design standard, for example on page 10, line 9 of  
10 his testimony.

11 Mr. Biddy argues that a single maximum day is  
12 not reliable for used and useful purpose because  
13 precise records of line breaks, leaks, and other  
14 water losses are difficult to keep. I think Mr.  
15 Biddy's argument is completely unpersuasive. As  
16 stated in SSU's direct testimony and in responses  
17 to discovery requests, SSU has excluded known  
18 unusual events such as line breaks from the maximum  
19 days used in the analysis. Besides, even if one  
20 accepts that leaks and various other water  
21 measurements are difficult to keep track of with  
22 precision, there is still no legitimate basis for  
23 wholesale rejection of the maximum day. The  
24 Commission should recognize the requirements of the  
25 State of Florida. To suggest that the drafters of

1 the design manuals, engineering publications, and  
2 Florida regulations somehow failed to recognize  
3 these water measurement considerations is  
4 illogical. If the maximum day data is reliable for  
5 design purposes, it is reliable for used and useful  
6 purposes. The utility should not be placed in a  
7 position of having to explain to the permitting  
8 authority that its design to construct a well or  
9 pump did not use historic maximum day data because  
10 the Public Service Commission thinks a lower number  
11 is more appropriate.

12 **Q. MR. BIDDY ARGUES THAT THE CONSTRUCTION PERMIT**  
13 **CAPACITY OF A WASTEWATER PLANT SHOULD BE USED TO**  
14 **DETERMINE USED AND USEFUL RATHER THAN OPERATING**  
15 **PERMIT CAPACITY. DO YOU THINK HIS SUGGESTION IS**  
16 **APPROPRIATE?**

17 **A.** As a matter of principle, no. It is improper to  
18 assume a change to the ongoing and permitted  
19 process of an extended aeration plant to that of a  
20 contact stabilization plant. Many plants have the  
21 dual ratings Mr. Bidy discusses on page 8 of his  
22 testimony. With a change in the treatment method  
23 which Mr. Bidy presupposes, water quality,  
24 performance, sludge handling, operator staffing,  
25 electric usage, chemical usage and the sludge

1           stabilization costs all dramatically change.  
2           Depending on the situation, additional investment  
3           of significant sums may be required to make the  
4           necessary alterations and the reliability of  
5           treatment and level of environmental protection  
6           could also be reduced by the conversion. These  
7           facilities have operating permits from DEP  
8           designating the treatment process to be used. It  
9           is wrong to presuppose a change in the treatment  
10          process for the sole purpose of lowering the used  
11          and useful percentage as Mr. Bidy advocates.

12          **Q. DO YOU AGREE WITH MR. BIDDY'S FIRM RELIABLE**  
13          **CAPACITY ADJUSTMENTS?**

14          A. No. Beginning on page 9 of his testimony, Mr.  
15          Bidy argues that firm reliable capacity should not  
16          be considered separately for wells, high service  
17          pumps, and treatment units. It appears from Mr.  
18          Bidy's explanation on page 9 that he discounts the  
19          probability that one of the components he refers to  
20          may be off-line for scheduled repairs while another  
21          may be off-line due to an emergency. Mr. Bidy  
22          states only that it is unlikely two components will  
23          be "scheduled for service at the same time." Based  
24          on my experience, I think Mr. Bidy errs by  
25          ignoring a confluence of scheduled and emergency

1 events. Further, I would point out that Mr.  
2 Bidy's notion of excluding certain components from  
3 firm reliable capacity consideration is  
4 inconsistent with the Commission's order in SSU's  
5 last rate case in Docket No. 920199-WS. SSU's  
6 proposed firm reliable capacity formula is  
7 consistent with that decision.

8 SSU's method is also consistent with analogous  
9 requirements for wastewater plant component  
10 reliability as stated in the U.S. Environmental  
11 Protection Agency's MCD-05 publication. To  
12 illustrate, Provision 2.2.1.2 of that publication  
13 states,

14 A backup pump shall be provided for each set  
15 of pumps which performs the same function.  
16 The capacity of the pumps shall be such that  
17 with any one pump out of service, the  
18 remaining pumps will have capacity to handle  
19 the peak flow. It is permissible for one pump  
20 to serve as a backup to more than one set of  
21 pumps.

22 **Q. DO YOU AGREE WITH MR. BIDDY'S ASSESSMENT OF FIRM**  
23 **RELIABLE CAPACITY FOR WELLS?**

24 **A.** No. Mr. Bidy on line 5, page 10, that when  
25 "storage or high service pumping facilities are

1 available" SSU's firm reliable capacity methods  
2 should not be applicable. It should be pointed out  
3 that Mr. Biddy's statement is correct **only if** the  
4 storage he refers to is elevated distribution  
5 storage and the "or" in the statement is an "and."  
6 As thus restated, the single largest pumping unit  
7 could be out of service, assuming the elevated  
8 storage volume is adequate and on site, and  
9 elevated storage could be substituted for high  
10 service pumping firm reliable capacity. However,  
11 this alone does not justify accepting Mr. Biddy's  
12 proposal for all SSU plants.

13 Further support for SSU's firm reliable  
14 capacity calculations for wells can be found in the  
15 results of the 1989/1990 consumptive use permit  
16 case of the Corporation of the President of Jesus  
17 Christ of Latter Day Saints ("COP") v. the City of  
18 Cocoa. The final order of St. Johns River Water  
19 Management District (the "District") in that case  
20 accepted the findings of fact and conclusions of  
21 law of the Division of Administrative Hearings'  
22 Hearing Officer that reserve well capacity of  
23 twenty percent in excess of projected maximum day  
24 withdrawals is reasonable in order for the utility  
25 to meet demands during either routine maintenance

1 or emergency well shutdowns. This ruling was made  
2 without consideration for storage, elevated or  
3 otherwise.

4 SSU's method for determining well firm  
5 reliable capacity is consistent with design  
6 standards, reliability design, and permitting  
7 practice.

8 **Q. MR. BIDDY ARGUES THAT THE PEAK HOUR FACTOR SHOULD**  
9 **BE 1.3 TIMES THE MAXIMUM DAY DEMAND. DO YOU AGREE**  
10 **WITH HIS PROPOSED PEAKING FACTOR?**

11 A. No. Mr. Bidy quotes AWWA M32 for a suggested  
12 range of 1.3 to 2.0. This manual applies to all  
13 water systems in the United States. It is  
14 recognized and accepted engineering practice that  
15 as a system becomes larger, the peaking factor is  
16 less. Large water systems such as those operated  
17 by 1) the City of Tampa, 2) the City of  
18 Jacksonville, 3) Miami-Dade Water and Sewer  
19 Authority, 4) the City of St. Petersburg, 5) the  
20 Orlando Utilities Commission, and 6) Pinellas  
21 County Water have all reported peaking factors  
22 between 1.3 to 1.6. The SSU water plants are quite  
23 small in comparison to these. Indeed, all of the  
24 SSU water plants combined do not serve as many  
25 customers as large metropolitan systems. The 2.0

1 factor reflects sound engineering practice for  
2 plants which are the size of the majority of SSU's  
3 plants. One should not just arbitrarily say, "I  
4 believe 1.3 should be used because it is the  
5 minimum requirement," as Mr. Bidy does. Mr.  
6 Bidy's proposed factor is insupportable and also  
7 inconsistent with the Commission's order in SSU's  
8 last rate case in Docket No. 920199-WS. SSU's  
9 proposed peaking factor is consistent with that  
10 decision, and consistent with the available and  
11 relevant facts and the design, construction and  
12 building practices for small water facilities in  
13 Florida.

14 **Q. COULD YOU COMMENT ON MR. BIDDY'S USE OF EMERGENCY**  
15 **STORAGE?**

16 A. Yes. Emergency storage does not have a specific  
17 design criteria in AWWA M32, yet it is standard  
18 practice in Florida to provide an amount for  
19 emergency storage. The amount of emergency storage  
20 built depends upon an assessment of risk and degree  
21 of system dependability. To eliminate emergency  
22 storage is to eliminate the degree of system  
23 reliability and maximize risk. Water plants are  
24 designed, constructed, and operated to protect the  
25 public's health, safety and welfare. I cannot

1 agree with Mr. Bidby's elimination of all emergency  
2 storage in all SSU plants notwithstanding whether  
3 emergency storage was a specifically stated design  
4 consideration. Marco Island residents were well  
5 served by the emergency storage available during  
6 the last hurricane and when the 30" raw water  
7 supply line under the Marco River ruptured last  
8 year. The Deltona Lakes plant's emergency storage  
9 was crucial in saving lives during the huge forest  
10 fire in Deltona several years back.

11 **Q. MR. BIDBY NEXT DISCUSSES "DEAD STORAGE." IS THERE**  
12 **DEAD STORAGE IN AN ELEVATED STORAGE TANK?**

13 A. No.

14 **Q. IS THERE DEAD STORAGE IN SSU'S GROUND STORAGE**  
15 **TANKS?**

16 A. Yes. The vortex situation is rare if you can place  
17 the pumps at a grade low enough. Since the SSU  
18 ground storage tanks are typically built on flat  
19 ground, the centerline of the pumping units are  
20 above the bottom of the tanks. "Dead storage" is  
21 commonly encountered in Florida storage facilities  
22 and has been approved for used and useful storage  
23 calculations by the Commission (in the last Lehigh  
24 rate case) and by Sarasota County. FDEP also  
25 recognizes this situation in permitting.

1       **Q.   DO YOU AGREE WITH THE COMMENTS MR. BIDDY MAKES**  
2       **REGARDING HIGH SERVICE PUMPING BEGINNING ON LINE**  
3       **12, PAGE 12, OF HIS TESTIMONY?**

4       **A.   No.   High service pumps at the source in many**  
5       **instances are the only pumping units for the SSU**  
6       **plants.   High service pumps must meet all service**  
7       **conditions as are typical for the SSU service**  
8       **areas.   Mr. Bidy assumes multiple high service**  
9       **pumping locations throughout the service area.**  
10      **Such situations exist only in a few of the large**  
11      **SSU service areas, and even there the hydraulics**  
12      **are such that the units are necessary as SSU**  
13      **reflected in the MFRs.   In the two locations where**  
14      **elevated storage exists, Lehigh Acres and Keystone**  
15      **Heights, the elevated storage can offset the high**  
16      **service pumping needs to some extent, but that fact**  
17      **alone does not justify Mr. Bidy's proposed result.**  
18      **Besides, while Mr. Bidy espouses the virtues of**  
19      **distribution storage and asserts that it is more**  
20      **cost effective than sizing up high service pumps,**  
21      **he never provided or calculated the additional**  
22      **theoretical storage and additional plant costs**  
23      **required if such a convention is to be used.**

24      **Q.   IS IT CORRECT TO USE HIGH SERVICE PUMPS TO HANDLE**  
25      **PEAK HOURLY FLOWS AND FIRE FLOWS, CONTRARY TO WHAT**

1           **MR. BIDDY ARGUES?**

2       A.    It should first be understood that when  
3           distribution storage is not available and fire flow  
4           service is available, the standard design condition  
5           according to the Insurance Services Office ("ISO")  
6           in Jacksonville, many of the county codes, city  
7           codes and related standards, is the single maximum  
8           day plus fire flows or peak hourly demand whichever  
9           is greater, not the average of the five highest  
10          maximum days of the maximum month. All storage  
11          facilities would be undersized if an average of the  
12          five maximum days were used. In small service  
13          areas, a couple of "jockey" pumps (50-250 gpm) may  
14          be used to meet the peak hour flows but are  
15          inadequate for fireflow demands. In such cases, a  
16          single fire rated pump of 750 gpm or 1500 gpm may  
17          be used to provide fireflow. Customer demands and  
18          pressures versus fireflow requirements must be  
19          recognized when providing pumping units for such  
20          plants. In large plants without dedicated fire  
21          pumps, the single maximum day plus the service area  
22          fireflow is used.

23       **Q.    WHAT COMMENTS DO YOU HAVE REGARDING MR. BIDDY'S**  
24       **PROPOSALS TO ADJUST USED AND USEFUL FOR AUXILIARY**  
25       **POWER AND HYDRO TANKS?**

1 A. Both of these components should be 100% used and  
2 useful as indicated by my direct testimony and as  
3 supported by the Commission's order in Docket No.  
4 920199-WS. Moreover, the existing customers would  
5 pay significantly more if auxiliary generators and  
6 hydro tanks were built in multiple phases, which is  
7 the result Mr. Biddy encourages by his suggestion  
8 for used and useful adjustments. Exhibit \_\_\_\_\_  
9 (GCH-4) shows that with respect to auxiliary  
10 generators and hydro tanks.

11 **Q. MR. BIDDY ARGUES IN FAVOR OF THE LOT-COUNT METHOD**  
12 **AS A MEANS FOR DETERMINE PIPELINE USED AND USEFUL.**  
13 **IS THE LOT COUNT METHOD APPROPRIATE FOR SUCH AN**  
14 **ANALYSIS?**

15 A. No, for several reasons: (1) the lot count method  
16 only measures developed versus undeveloped lots or,  
17 in other words, the status of land development over  
18 which the utility has no control, and not utility  
19 service; (2) one home can occupy two or more lots;  
20 (3) a lot could be unbuildable due to a number of  
21 factors; (4) redevelopment can occur; (5) many lots  
22 are served by wells and/or septic tanks and will  
23 never be customers; (6) no less of a system is  
24 needed to serve six of ten lots as opposed to all  
25 ten lots on a street and, since the Commission

1 requires the utility to provide service, the entire  
2 system is necessary; (7) in many instances the  
3 development code requires the water and sewer pipes  
4 to be built before the subdivision phase can get  
5 its first certificate of occupancy; (8) in most SSU  
6 service areas, pipeline installations are  
7 regulatory requirements for the protection of the  
8 public health, safety, sanitation and welfare; (9)  
9 the lot count method provides no consideration for  
10 the economy of scale and cost-effective  
11 construction practices for transmission and  
12 distribution facilities as are identified in  
13 Exhibit \_\_\_\_\_ (GCH-4) and which should be  
14 considered as FPSC policy; (10) the lot count  
15 method does not consider sizing lines to provide  
16 fireflow or consider system looping, both of which  
17 the utility is required to consider in design; (11)  
18 the lot count method does not consider sound  
19 engineering design and practice and State of  
20 Florida, county and city rules and regulations  
21 which also must be complied with as a FPSC  
22 requirement; and (12) the lot count method  
23 encourages the proliferation of septic tanks and  
24 individual well construction which increases the  
25 long-term cost to existing customers by creating

1 internal competition and by decreasing the economy  
2 of scale.

3 The Commission staff policy memos identified  
4 as Exhibit \_\_\_\_\_ (GCH-7) reveal that the Commission  
5 did not strictly apply the lot count method  
6 historically; but rather, the method was considered  
7 as a base and appropriate adjustments made  
8 increasing the used and useful percentages to take  
9 into account the economy of scale which I have  
10 demonstrated for transmission and distribution  
11 facilities in Exhibit \_\_\_\_\_ (GCH-4).

12 **Q. IS A HYDRAULIC ANALYSIS APPROPRIATE TO EVALUATE**  
13 **USED AND USEFUL?**

14 A. Yes. Hydraulic analyses of water distribution  
15 facilities assists utilities and engineers  
16 formulate the most economic and reliable design and  
17 construction of those facilities. There is no  
18 rational reason to reject a hydraulic analysis in  
19 favor of a lot-count analysis for determining used  
20 and useful. The hydraulic modeling used and useful  
21 analysis (1) more accurately reflects the demands  
22 placed on the transmission and distribution  
23 facilities than the lot-count method, (2) parallels  
24 design considerations, and (3) provides an  
25 incentive to the utility to take advantage of the

1 significant economies of scale which can be  
2 realized by reducing the installation costs  
3 associated with water distribution facilities.

4 **Q. MR. BIDDY QUESTIONS WHETHER SSU'S PENDING RAW WATER**  
5 **SUPPLY SITE FOR MARCO ISLAND SHOULD BE ELIMINATED**  
6 **FROM RATE BASE IN THIS CASE. HAS AN EVALUATION OF**  
7 **THE TOTAL WATER SUPPLY CAPACITY OF MARCO ISLAND AND**  
8 **MARCO SHORES BEEN ACCOMPLISHED?**

9 A. Yes, on many occasions, and the results have  
10 previously been submitted to the FPSC. Collier  
11 County's most recent version of the planning  
12 document for Marco Island shows the complete  
13 utilization of the Marco Island and Marco Shores  
14 raw water supply. In fact, this document, prepared  
15 with the participation of SSU Marco Island  
16 customers, recommends the expansion of the Marco  
17 R.O. facilities from 4 MGD to 6 MGD in the near  
18 future, the development of the new 160-acre site,  
19 significant new increases in reuse to curtail fresh  
20 water demand, new aquifer storage and recovery  
21 facilities to meet peaking needs and a new strict  
22 water conservation program on the island to allow  
23 present sources to meet just the short-term demand.  
24 All of the water supply facilities at Marco Island  
25 have previously been found to be 100% used and

1           useful. The 160-acre site is needed to develop an  
2           adequate supply to meet current and short-term  
3           need. SSU witness Mr. Terrero will elaborate on  
4           the permitting required. The water supply capacity  
5           of the system is 9 MGD and the present demand has  
6           reached over 10 MGD. At present, the level of  
7           additional supply required is approaching 4 MGD,  
8           referring again to the District's decision in the  
9           COP v. City of Cocoa consumptive use permit case  
10          where adequacy of resource supply is addressed.  
11          Only by the efficient implementation of a  
12          combination of the supply sources stated above --  
13          first securing the land and the permits, then the  
14          design, then the construction to eventually attain  
15          operations -- will permit SSU to meet the critical  
16          water supply needs of Marco Island in the coming  
17          five (5) years. Removing the 160 acre site from  
18          rate base has the effect of penalizing SSU for  
19          planning ahead and discourages SSU from meeting the  
20          water supply needs of Marco Island.

21       **Q. MR. BIDDY AND MR. WOELFFER ASSERT THAT REUSE**  
22       **FACILITIES SHOULD NOT BE 100% USED AND USEFUL. IN**  
23       **PARTICULAR, MR. BIDDY STATES REUSE FACILITIES**  
24       **SHOULD NOT BE CONSIDERED 100% USED AND USEFUL**  
25       **"WITHOUT EVALUATION." HAVE ALL OF THE EFFLUENT**

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**REUSE FACILITIES BEEN EVALUATED?**

A. Yes, all effluent reuse facilities were evaluated by professional consultants, SSU staff, and DEP through the required reuse feasibility reports for each of the facilities having reuse. These reports are a matter of record and have been approved by each entity and regulatory agency.

**Q. DO YOU MAINTAIN THAT REUSE FACILITIES SHOULD BE THE 100% USED AND USEFUL AS REQUESTED BY SSU?**

A. Yes. I believe it is quite clear why reuse facilities should be 100% used and useful in my direct testimony and exhibits. The financial disincentive posed by a used and useful adjustment to reuse facilities would be very direct because the amount of investment required to provide reuse is often substantial. Staff witness Shafer's testimony speaks to this issue as well in that Mr. Shafer mentions resource protection as one of the Commission's goals. Reuse, as the Legislature has recognized, is a means of resource protection. If the Commission is to fulfill its resource protection goal, it should provide utilities the incentive to provide reuse which the Legislature directed and DEP has repeatedly recommended through a 100% used and useful percentage for reuse

1 facilities.

2 **Q. MR. BIDDY NEXT SUGGESTS A USED AND USEFUL**  
3 **ADJUSTMENT TO THE DEEP INJECTION WELL ON MARCO**  
4 **ISLAND. DO YOU THINK AN ADJUSTMENT SHOULD BE MADE**  
5 **TO THE INJECTION WELL ON MARCO?**

6 A. No. 100% of the injection well's capacity is  
7 required for the reverse osmosis water plant, and  
8 the well also serves as back-up disposal source for  
9 effluent reuse. Moreover, no less of a facility  
10 could have been constructed to meet the present  
11 functions.

12 **Q. DO YOU HAVE ANY GENERAL COMMENTS REGARDING THE**  
13 **ADJUSTMENTS MR. BIDDY RECOMMENDS AS THEY APPEAR IN**  
14 **THE EXHIBITS HE HAS ATTACHED TO HIS TESTIMONY?**

15 A. Yes, I would like to note the following  
16 observations. In his exhibits, Mr. Bidy has not  
17 accepted any prior Commission decisions on used and  
18 useful. He makes no attempt to prove the  
19 Commission was unaware of or misunderstood the  
20 circumstances of its prior determination and  
21 therefore erred in establishing used and useful. A  
22 utility should not be penalized due to a witness's  
23 lack of research, review and prudent consideration  
24 of prior rate cases which were subjected to full  
25 disclosure, public hearings and a full rate case

1 proceeding. Mr. Bidy completely ignored the  
2 authority I cited in my direct testimony for the  
3 proposition that used and useful should not  
4 decrease from one case to the next where capacity  
5 is unaffected, including Order No. PSC-93-1113-FOF-  
6 WS, issued July 30, 1993, in General Development  
7 Utilities, Inc.'s consolidated rate cases for  
8 Silver Springs Shores and Port Labelle and Order  
9 No. PSC-94-0739-FOF-WS, issued June 16, 1994, in  
10 Utilities, Inc.'s rate case for Marion and Pinellas  
11 Counties.

12 A practice of routinely readjusting used and  
13 useful such as Mr. Bidy and Mr. Woelffer urge  
14 would undermine the ability of the utility to  
15 continue operations. Decisions to invest in plant  
16 are made before plant is constructed. The prudence  
17 of management in deciding to build plant must be  
18 examined based on the facts and circumstances which  
19 existed when that decision was made. For instance,  
20 if a plant component is 100% used and useful at  
21 time T<sup>1</sup>, that alone is fair justification showing  
22 the utility's decision to build the plant was  
23 prudent. The utility must be given the opportunity  
24 to recover its investment as well as a return on  
25 that plant. It is simply absurd to suggest that

1           when the demand placed on the plant at time  $T^2$  is  
2           10% or 20% less than at time  $T^1$  (whether due to  
3           conservation, price elasticity, rainfall, loss of  
4           customers or any reason), the utility should be  
5           denied recovery of and a return on a portion of  
6           investment which the Commission already held was  
7           prudent and needed when made. Putting it into  
8           focus this way, only math is required to subtract  
9           from rate base a dollar amount associated with a  
10          reduction in demand; however, it is impossible for  
11          the utility to similarly extract from plant-in-  
12          service a portion of the prudent investment it  
13          already made. Thus, a reduced used and useful  
14          percentage in such situations is quite simply  
15          punitive to the utility. Were the Commission to  
16          adopt the practice of used and useful readjustments  
17          as the intervenors suggest, investor owned  
18          utilities, at a minimum, would face higher capital  
19          costs caused by the pervasive risk of diminishing  
20          returns which readjustment poses. Utilities would  
21          be placed into financial crisis. Needless to say,  
22          utilities would also have no motivation whatsoever  
23          to promote conservation, for they would suffer used  
24          and useful readjustment and greater revenue losses  
25          if they did. Utilities would also have even less

1 of an incentive than they do now to take advantage  
2 of economies of scale.

3 Mr. Biddy also errs in his recommendations by:  
4 1) eliminating fire flows, 2) applying an  
5 inappropriate peaking factor of 1.3 versus 2.0, 3)  
6 lacking an understanding of SSU's ground tank  
7 construction as related to its high service  
8 pumping, 4) misapplying firm capacity to facilities  
9 in direct conflict with State of Florida rules,  
10 regulations, and determinations of law, 5)  
11 advocating minimal facilities contrary to sound  
12 engineering practice and the protection of the  
13 environment, public health, safety and welfare, 6)  
14 ignoring used and useful analyses as delineated in  
15 prior Commission actions, and 7) contrary to DEP's  
16 written recommendations, advocating removal of the  
17 margins of reserve without consideration of the  
18 resulting adverse impacts to sound long-term  
19 economic stability for the rate payer and the  
20 Company's ability to pay for prudently sized  
21 facilities to protect the public health and the  
22 environment and provide adequate service.

23 Mr. Biddy's testimony serves only to increase  
24 costs to the customer in the long run; to expose  
25 customers to minimal facilities, contrary to the

1 interests of the public health, the environment and  
2 resource protection; and to increase the cost of  
3 regulation.

4 **Q. MR. HARTMAN, HAVE YOU REVIEWED MR. LARKIN'S AND MS.**  
5 **DERONNE'S DIRECT TESTIMONY?**

6 **A. Yes.**

7 **Q. DO YOU AGREE WITH THE ADJUSTMENTS REGARDING NON-**  
8 **USED AND USEFUL WHICH THEY CALCULATE?**

9 **A. No.** Previously, I have commented on Mr. Bidy's  
10 proposals. These witnesses adopt Mr. Bidy's  
11 erroneous work and therefore they and the  
12 calculations they propose are in error also. I  
13 will not at this time address the specific  
14 calculations Mr. Larkin and Ms. Deronne propose;  
15 therefore, my comments are more general in nature.

16 **Q. DO YOU AGREE WITH TOTAL INCREASE TO NON-USED AND**  
17 **USEFUL OF \$51,552,603 IDENTIFIED IN MR. LARKIN AND**  
18 **MS. DERONNE'S TESTIMONY?**

19 **A. No.** Again, that value is based upon the erroneous  
20 work I previously identified.

21 **Q. MR. HARTMAN, HAVE YOU REVIEWED STAFF AUDIT**  
22 **EXCEPTION NUMBER 2, WHICH CONCERNS SSU'S**  
23 **CONDEMNATION OF THE PROPERTY REFERRED TO AS THE**  
24 **COLLIER PITS, AS WELL AS THE TESTIMONY OF STAFF**  
25 **AUDITOR ROBERT F. DODRILL AS IT RELATES TO THAT**

1           **AUDIT EXCEPTION?**

2           A.    Yes, I have.  I would also note that Mr. Larkin and  
3           Ms. DeRonne testify in support of Mr. Dodrill's  
4           audit exception number 2, making no arguments other  
5           than those made in the audit report.

6           **Q.    ARE ALL OF THE 212.5 ACRES OF THE COLLIER PITS USED**  
7           **AS A WATER SUPPLY SOURCE?**

8           A.    Yes.  I recommended SSU purchase that amount of  
9           property as a minimum.  First, the drawdown impacts  
10          of pumping from this facility impact the entire  
11          acreage condemned and more, as can be seen on  
12          Exhibit \_\_\_\_\_ (GCH-8).  This Exhibit displays the  
13          drawdowns resulting from a 3.9 MGD withdraw during  
14          wet and dry months and the subsurface capture zones  
15          at various maturation stages.  The South Florida  
16          Water Management District has permitted these  
17          impacts on the canal system which is hydraulically  
18          connected by porous lime rock to the adjacent pits.  
19          The Colliers' experts, my firm, and others all  
20          demonstrated that the pits/lake system use not only  
21          all 212.5 acres, but also water resources beneath  
22          the other remaining Collier property to the east of  
23          the canal.  The wetlands clearly serve as  
24          additional storage as reported by all the experts  
25          involved in the case.  It should also be noted that

1 DEP requires the control of a setback distance of a  
2 minimum of 500 feet from the wetted perimeter.  
3 This sanitary setback is necessary for pollution  
4 mitigation and source integrity.

5 All witnesses who would advocate that only the  
6 lake area is being used as a water supply source  
7 ignore the facts, reality, the experts' opinions,  
8 the regulatory analyses and such other requirements  
9 necessary for use of the lakes as a water supply  
10 source, such as access, pipeline easements, pump  
11 station and storage tank property, facility berm  
12 areas and the like. The facts as the experts have  
13 reported and the regulatory agencies have  
14 determined all conclude that the full acreage is  
15 used, as well as the surrounding acreage not  
16 purchased. The premise that the full 212.5 acres  
17 is something less than 100% used and useful as a  
18 water supply source is contrary to all the above  
19 and completely insupportable.

20 **Q. WERE YOU INVOLVED IN THE CONDEMNATION ACTION FILED**  
21 **BY SSU AGAINST THE COLLIER LAKES PROPERTY?**

22 A. Yes. SSU retained me as an engineering expert in  
23 the matter. I have participated in dozens of  
24 utility condemnation matters on behalf of both  
25 condemnors and condemnees in several states, both

1 in cases where the acquisition concerned only  
2 certain utility assets and entire utilities. On  
3 each of the occasions where I have testified, I  
4 have been accepted as an engineering valuation  
5 expert.

6 **Q. DID YOU MAKE ANY RECOMMENDATIONS TO SSU CONCERNING**  
7 **THE SETTLEMENT OF THE SSU CONDEMNATION ACTION?**

8 A. Yes. Exhibit \_\_\_\_\_ (GCH-9) contains a copy of my  
9 recommendation to Southern States to settle the  
10 action for a wrap around cost of \$8 million. The  
11 rationale for my recommendation is fully explained  
12 in the exhibit.

13 **Q. MARCO ISLAND RESIDENTS AND THEIR COUNSEL HAVE**  
14 **SUGGESTED THAT SSU PAID TOO MUCH FOR THE MARCO**  
15 **LAKES WATER SUPPLY -- DO YOU AGREE?**

16 A. No. The wrap around price paid by SSU for the  
17 water supply was prudent and reasonable.  
18 Assertions to the contrary have been  
19 unsubstantiated. Based on my knowledge and  
20 experience, I knew that the settlement, which I and  
21 others worked hard to achieve, was prudent and  
22 reasonable.

23 **Q. HAVE YOU REVIEWED THE DIRECT TESTIMONY OF MARCO**  
24 **ISLAND CIVIC ASSOCIATION WITNESS MR. WOELFFER?**

25 A. Yes.

1 Q. MR. WOELFFER QUESTIONS WHY THE ERC NUMBERS IN THE E  
2 SCHEDULES DO NOT MATCH THOSE IN THE F SCHEDULES.  
3 COULD YOU TELL US WHAT THE ERC'S PRESENTED IN THE F  
4 SCHEDULES REPRESENT?

5 A. The ERC's in the F Schedules represent ERC's based  
6 on plant flows and/or meter equivalency factors for  
7 used and useful purposes. The figures in the E  
8 Schedules are prepared for rate design purposes and  
9 need not match those for the F Schedules.

10 Q. ON PAGES 15 AND 16 OF HIS TESTIMONY, MR. WOELFFER  
11 ALLEGES YOU ARE INCONSISTENT BY ADVOCATING USE OF A  
12 SINGLE MAXIMUM DAY IN THIS CASE, WHEREAS YOU DID  
13 NOT IN AN ENGLEWOOD WATER DISTRICT MATTER. DO YOU  
14 HAVE ANY COMMENT REGARDING MR. WOELFFER'S TESTIMONY  
15 AND HIS EXHIBIT \_\_\_\_\_ (MTW-1)?

16 A. Yes, Mr. Woelffer makes several errors with respect  
17 to this portion of his testimony. First of all,  
18 the Exhibit he relies on for the notion that I have  
19 made inconsistent statements pertains to a  
20 **wastewater** facility, not a **water** facility. My  
21 testimony in this case is that used and useful for  
22 various water plant components be computed using a  
23 single maximum day; I make no such recommendation  
24 for wastewater plants. If Mr. Woelffer had  
25 selected the Englewood Water District ("EWD")

1 Report for **water** facilities, rather than the report  
2 for **wastewater** facilities, he would have seen I  
3 used the single maximum day demand for the EWD  
4 water facilities, just as I advocate in this case.  
5 Further, EWD, is a not-for-profit entity. The EWD  
6 report Mr. Woelffer attached to his testimony was a  
7 capital contribution charge study (Impact Fee  
8 Study) and not a used and useful study for a rate  
9 case.

10 **Q. DO YOU HAVE ANY OTHER COMMENTS REGARDING MR.**  
11 **WOELFFER'S TESTIMONY?**

12 **A.** Yes. Mr. Woelffer states that he should be  
13 considered a technical expert. I am personally  
14 knowledgeable that in the (1) West Charlotte  
15 Utilities rate case Mr. Woelffer refers to he was a  
16 customer intervenor; (2) in both the EWD matters he  
17 refers to he provided customer comments; and (3)  
18 his background, experience and training is not in  
19 water and wastewater utilities by his own admission  
20 and previous testimony; and (4) he has demonstrated  
21 on numerous occasions, as well as in this case,  
22 that he simply does not understand the necessary  
23 fundamentals to testify knowledgeably about water  
24 and wastewater utility matters. He does not know  
25 the appropriate demand condition for a water or

1 wastewater plant, that an impact fee study for a  
2 publicly owned utility would employ a different  
3 methodology than an investor-owned used and useful  
4 analysis in a rate case would, and he otherwise  
5 demonstrates a lack of professional experience and  
6 knowledge relative to the Florida rules,  
7 regulations and statutes which are applied to water  
8 and wastewater facilities. Any opinions Mr.  
9 Woelffer offers in this case should be viewed as  
10 those of a customer (if he is one) or as a  
11 concerned citizen of the State.

12 **Q. HAVE YOU REVIEWED THE PREFILED TESTIMONY OF JOHN**  
13 **STARLING?**

14 A. Yes.

15 **Q. DO YOU HAVE ANY COMMENTS REGARDING THAT TESTIMONY?**

16 A. Yes. Mr. Starling has done a fine job in  
17 identifying the types of treatment, the number of  
18 plants, and performing his own theoretical cost  
19 analysis. However, I would call to the  
20 Commission's attention that there are many other  
21 costs not shown in Mr. Starling's analysis and that  
22 the validity of the exact values may vary by their  
23 exclusion, which Mr. Starling concedes. What is  
24 shown is that reverse osmosis ("R.O.") is  
25 significantly more expensive in all categories.

1 R.O. treats saline water, not fresh water; yet, all  
2 other conventional treatment techniques treat fresh  
3 or non-saline water. I do not dispute that each  
4 treatment type has different costs. However, it is  
5 quite evident that R.O. has the distinguishing  
6 characteristic of treating saline water and is  
7 considerably more expensive than conventional  
8 treatment techniques.

9 **Q. DO YOU HAVE ANY OTHER COMMENTS REGARDING MR.**  
10 **STARLING'S TESTIMONY?**

11 A. Yes. Mr. Starling calculated an average per unit  
12 cost for each type of treatment which he then  
13 multiplied by a capacity requirement to arrive at a  
14 hypothetical plant cost for each type of treatment.  
15 In calculating the average per unit costs, Mr.  
16 Starling did not account for the economies of scale  
17 which clearly impact the per unit costs of the  
18 various utility plants he examined. Had Mr.  
19 Starling considered the economies of scale, perhaps  
20 through a weighted average to calculate per unit  
21 costs, the values he arrived at would differ.

22 **Q. YOU MENTIONED EARLIER THAT DR. BEECHER'S TESTIMONY**  
23 **ALSO REFERS TO ECONOMIES OF SCALE. WHAT COMMENTS**  
24 **WOULD YOU LIKE THE COMMISSION TO CONSIDER REGARDING**  
25 **HER TESTIMONY?**

1       A.    On page 10 of her testimony, Dr. Beecher correctly  
2            recites the various cost factors impacting the  
3            water and wastewater industry and refers to the  
4            attainment of economies of scale.  On page 20 of  
5            her testimony, she seems to indicate that for the  
6            greatest economies of scale of production to result  
7            from single-tariff pricing, a physical  
8            interconnection of plants is required.  She also  
9            seems to indicate that some economies of scale are  
10           derived without physical interconnection.  I agree  
11           a physical interconnection of plants produces  
12           economies of scale in production.  However, I do  
13           not believe economies of scale in production are  
14           entirely dependent upon a physical interconnection  
15           of plants for single-tariff pricing to impact  
16           economies of scale.  Single-tariff pricing can  
17           serve to encourage economies of scale in production  
18           notwithstanding the physical interconnection of  
19           plants by virtue of its allowing the utility to  
20           make investment decisions to best accomplish or  
21           attain an economy of scale.

22       **Q.    IT HAS BEEN SUGGESTED BY SSU CUSTOMERS TESTIFYING**  
23           **AT THE MARCO ISLAND SERVICE HEARING THAT SSU SHOULD**  
24           **HAVE PURSUED OBTAINING WATER FROM THE CITY OF**  
25           **NAPLES AS OPPOSED TO CONDEMNING THE COLLIER PITS.**

1           **WERE YOU INVOLVED IN THE NEGOTIATIONS BETWEEN SSU**  
2           **AND THE CITY OF NAPLES CONCERNING THE POTENTIAL OF**  
3           **SSU'S SECURING WATER SUPPLIES FROM THE CITY?**

4           A.    Yes.  As a result of my participation, I am aware  
5           that while the City of Naples never withdrew from  
6           the negotiations, the City indicated to SSU that  
7           SSU would be required to compensate the City for  
8           costs associated with building a new wellfield as  
9           demands required more flow in excess of present  
10          capacity to accommodate SSU's required capacity.  
11          This factor, when combined with the Company's cost  
12          for a pipeline, storage, pump stations, metering,  
13          valving, land, professional fees and other costs,  
14          which already exceeded the Collier Pit alternative,  
15          caused SSU to cease negotiations with the City.

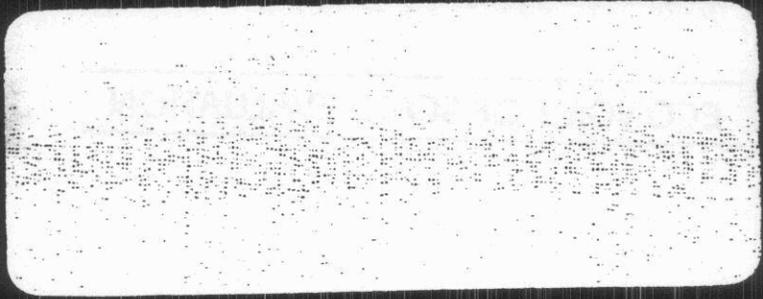
16          **Q.    COULD YOU EXPLAIN THE CITY'S NEW WELLFIELD SCENARIO**  
17          **FURTHER?**

18          A.    Yes.  During negotiations with the City, SSU  
19          learned that the City's coastal wellfield had  
20          experienced a water quality degradation in the  
21          past.  Thus, a significant factor which the City  
22          and SSU confronted was whether incremental draws of  
23          water from the wellfield to sell to SSU would  
24          result in the loss of the wellfield as a supply  
25          source due to water quality difficulties.  The City

1           could not provide SSU with the exact cost of the  
2           new wellfield or provide a fixed dollar figure  
3           which SSU would be required to pay to the City. It  
4           was SSU's assessment of the situation was that  
5           SSU's cost of a pipeline, pumping facilities,  
6           capacity contribution costs, potential exposure to  
7           additional capacity contributions for a new  
8           wellfield and other costs of the project made the  
9           project less economical than the Collier Pit  
10          alternative. Also, the unknowns associated with  
11          when the City would build a new wellfield and how  
12          much SSU's contribution would be presented an  
13          unknown future liability.

14          **Q. DOES THIS COMPLETE YOUR REBUTTAL TESTIMONY?**

15          A. Yes, at this time. However, I note that several  
16          witnesses reserved the right to update their  
17          testimony at some future date. Of course if and  
18          when such updates occur, I would appreciate the  
19          opportunity to make such appropriate modifications  
20          to my testimony as would be warranted.



HARTMAN & ASSOCIATES, INC.

engineers, hydrogeologists, surveyors & management consultants

**ECONOMY OF SCALE EVALUATION**

Prepared For



FEBRUARY, 1996

HAI Project No. 95-145.00



**HARTMAN & ASSOCIATES, INC.**

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engineers, hydrogeologists, surveyors & management consultants  
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ECONOMY OF SCALE**

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**SECTION 1**

## SECTION 1 INTRODUCTION

### 1.1 BACKGROUND

Individuals, companies, corporations, and institutions are all consumers. All purchase goods and services of others that are necessary to meet individual needs or supply materials and equipment necessary to produce a product that will be sold to others at a profit. In the case of the individual, consider a trip to the grocery store. The objective is to procure maximum food and supplies at the least cost. The way to optimize the purchase is by buying in bulk. In this way, a commodity is purchased for a lower unit price and the time before the next trip to the supermarket is maximized.

When a profit motive is involved, as is the case of a company or corporation, the market necessity of keeping operating costs low and profits high dictate that materials and goods be purchased at the lowest price possible. Most often, this is achieved by purchasing in bulk quantity. In this way, goods are procured at a lower unit price. Costs are thus kept low and/or profits are maximized, depending on market conditions.

Institutions, which provide services to the public, have an obligation to minimize costs and maximize services. Purchasing agents are usually astute at maximizing procurement of goods at a minimum price. This is accomplished through competitive bidding of bulk purchases.

This familiar everyday concept loosely known as "power buying" or "bulk purchases" is actually an economy of scale. An economy of scale exists when the unit cost decreases with size or amount purchased. In consumer products, economies of scale exist primarily due to manufacturer savings in packaging and handling. In many consumer situations, there exists an optimum point where the relative maximum economy of scale is achieved and beyond that point, the unit price of the product remains nearly constant. This would be known as an inflection point and it marks the range between the areas of increasing economy of scale and decreasing economy of scale. Provided one could use the commodity in a reasonable period of time, the most cost-effective purchase of the commodity would be made for the volume or quantity with the lowest unit price.

Economies of scale exist in the construction industry. For instance, a contractor who has just successfully bid two separate projects which utilize the same materials, such as blocks, will obtain a lower price by purchasing such material in a larger quantity and at a lower unit cost. Perhaps he made a calculated risk and won the projects with this strategy or will simply maximize his profit from the two projects. Economies of scale in construction are also maximized by elimination of "soft" costs. There are costs associated with engineering, permitting, contractor mobilization, building permit costs, etc. In the example above, if the two projects were within close proximity, the contractor would be able to bid lower mobilization costs for each project as a strategy for winning the jobs. If he won both projects, he would be moving men and material to essentially the same location, thus reducing his cost. If both projects were for the same owner, it would be to the owner's advantage to design, permit, bid, and construct the projects as a single project in which he would then certainly reap the financial benefits by obtaining an overall lower price for the same quantity of work performed.

The utility industry provides necessary services to the public. In order to meet the public need, it engages in the procurement of equipment, material, and construction services. Water and wastewater treatment, collection, and distribution systems consist of discrete components such as wells, tanks, pumps, etc., which, when combined together in proper proportion, serve the public need as a system with an overall reliable capacity. Upon the need for expansion of plant capacity, the utility must consider savings that would be derived through building fewer larger units rather than smaller multiple units. The prudent sizing and phasing of facilities allows the utility to provide cost-effective service to the public.

## 1.2 OBJECTIVE

The primary objective of this report is to demonstrate that economies of scale exist for the unit components that comprise water and wastewater facilities. In this light, more capacity can be obtained for a lower unit cost. The second objective is to demonstrate that there exists threshold sizes of unit components. This is the point where the increasing economy of scale ends and the decreasing economy of scale begins. In other words, threshold size is the minimum size component that should be considered due to its value on a cost per capacity basis. In the decreasing economy of scale range, the cost per capacity continues to decrease but at a much lower rate. Therefore, the minimum economic threshold size is the point at which the rate of change of the unit cost begins to decline.





If build-out is less than the economic minimum size, it follows that it does not make sense to purchase capacity that is not needed. However, in smaller systems and units, there are the factors of operational flexibility and standard sizes to be considered. With small systems, it is often impossible to predict peak demands and loadings. In these cases, special consideration should be given to oversizing to standard sizes to ensure satisfactory service and for environmental protection.



## SECTION 2 METHODOLOGY

### 2.1 GENERAL

This section details the sources of information for this report; as well as, the method used to construct the unit cost curves.

### 2.2 SOURCES

In order to give a fair and accurate representation of the costs of constructing water and wastewater systems, information was obtained from many balancing sources. Previous curves were obtained from the United States Environmental Protection Agency (USEPA) and Culp/Wesner/Culp, an engineering firm. Also, quotes were obtained from Florida manufacturers and suppliers. Rounding out the information were bid tabulations from completed construction that took place in the State of Florida.

#### 2.2.1 USEPA

Throughout the years, the United States Environmental Protection Agency (EPA) developed many reports involving the cost of the different components of water and wastewater collection, treatment, disposal, and distribution. The figures presented in these technical reports display the cost of the process versus the capacity (or size) of the component. The curves are typically accompanied by text which explains the function of the cost component and the assumptions made in determining the overall cost. The conversion of the overall cost to unit cost is accomplished by simply dividing the cost by the capacity of the component being studied.

The EPA references used for this study range in years from 1977 to 1984. Therefore, the cost must be updated in order to allow for a present day comparison. The EPA sources that were used are as follows:

- (1) "State of the Art of Small Water Treatment Systems." U.S. Environmental Protection Agency, Office of Water Supply. Washington, D.C., August 1977.

- (2) "The Cost Digest: Cost Summaries of Selected Environmental Control Technologies." U.S. Environmental Protection Agency. Washington, D.C., October 1984.
- (3) "Construction Costs for Municipal Wastewater Treatment Plants: 1973-1978." U.S. Environmental Protection Agency, Facility Requirements Division. Washington, D.C., April 1980.
- (4) "Innovative and Alternative Technology Assessment Manual." U.S. Environmental Protection Agency, Office of Water Programs Operations. Washington, D.C., February 1980.
- (5) "Costs of Wastewater Treatment by Land Application." U.S. Environmental Protection Agency, Office of Water Program Operations. Washington, D.C., June 1975.
- (6) "Construction Costs for Municipal Wastewater Conveyance Systems: 1973-1979." U.S. Environmental Protection Agency, Facility Requirements Division. Washington, D.C., January 1981.
- (7) "Construction Costs for Municipal Wastewater Conveyance Systems: 1973-1977." U.S. Environmental Protection Agency. May 1978.
- (8) "Report on Initial Investment Costs, Operation and Maintenance Costs, and Manpower Requirements for Conventional Wastewater Treatment Plants." U.S. Environmental Protection Agency, Water Quality Office. Black & Veatch, 1971.

### 2.2.2 Culp/Wesner/Culp

The engineering firm Culp/Wesner/Culp, based in Santa Ana, California, produced water treatment, transmission, and distribution cost reports for the United States Environmental Protection Agency. They also produced an independent water component cost summary. For each component, the overall cost versus capacity is illustrated along with the operation and maintenance costs. As with the EPA generated curves, the Culp/Wesner/Culp curves were adjusted using ENR indexes to the present day cost. Also, a detailed explanation of each



(2) Blowers

- a. Hoffman, via Jacobs Group  
160 Scarlet Blvd.  
Oldsmar, Florida 34677
- b. Sutorbilt, via Jacobs Group  
160 Scarlet Blvd.  
Oldsmar, Florida 34677

(3) Wastewater Treatment Filters

- a. DAVCO, Davis Industries, Inc.  
1828 Metcalf Avenue  
Thomasville, Georgia
- b. Infilco-Degremont, via Moss/Kelley, Inc.  
10100 West Sample Road  
Coral Springs, Florida

(4) Chlorination Feed Systems

- a. Capital Control, via Blankenship & Associates  
3004 Konarwood Court  
Oviedo, Florida
- b. Wallace & Tiernan, via Heyward, Inc.  
1865 North Semoran Boulevard  
Winter Park, Florida

(5) Standby Generator Sets

- a. Ringhaver Equipment Company  
9901 Ringhaver Drive  
Orlando, Florida 32824



- b. Modern Welding Company, Inc.  
1801 Atlanta Avenue  
Orlando, Florida

(9) Vertical Turbine Pumps

- a. Peerless Pump Company  
811 50th Street North  
Tampa, Florida
- b. Peabody-Floway, via Flanagan-Metcalf & Associates, Inc.  
6708 Benjamer Road  
Tampa, Florida

(10) Sewage Pump Stations (Precast items and Pumps)

- a. Taylor Precast  
P.O. Box 369  
Deland, Florida 32721
- b. Gorman Rupp Pumps, via Blankenship & associates  
3004 Konarwood Court  
Oviedo, Florida
- c. Flygt Pumps, via Ellis K. Phelps & Company  
2152 Sprint Boulevard  
Apopka, Florida

(11) PVC and Ductile Iron Piping

- a. B&H Sales, Inc.  
11114 Satellite Boulevard  
Orlando, Florida  
PVC force main, water main, and gravity sewer.

- b. CertainTeed  
750 T.E. Suedesford Road  
Valley Forge, PA., 19482  
PVC force main, water main, and gravity sewer.
- c. American Cast Iron Pipe Company  
2301 Maitland Center Parkway  
Maitland, Florida  
DIP force main, water main, and gravity sewer.
- d. Mitchell & Stark Construction Co., Inc.  
Naples, Florida  
Pipe pressure test, T.V. test, and disinfection.

#### 2.2.4 Bid Tabulations

As a final source of information, bid tabulations from existing projects were gathered. The projects used in this analysis are all located in the State of Florida. The actual bids were obtained using "The Bid Reporter," which prints monthly Florida listings of projects to be constructed. Further information was obtained through the Hartman & Associates, Inc. project cost database. The HAI database contains bid tabulations, schedule of values and summary of work for numerous utility projects. Both sources contain project data for approximately the past five (5) to ten (10) years. Therefore, the prices, which are updated using the ENR construction costs index, present current indices of the cost of water and wastewater system components.

#### 2.3 CURVE DESIGN SUMMARY

This section provides a detailed description of the method used to create the final unit cost curves for water and wastewater treatment systems. For water, curves are provided for the components of the collection, treatment, and distribution systems. The collection, treatment and disposal components were studied for wastewater systems.



gallon capacity for such components as: treatment plants, storage facilities, chlorine feed facilities, hydropneumatic tanks, water supply wells, etc. Other unit cost curve components are as follows:

- dollars per gpm (\$/gpm) for pumps and pump stations
- dollars per lot (\$/lot) for gravity sewers
- dollars per foot (\$/Ft) for force and water mains
- dollars per scfm (\$/scfm) for blowers

In this format, the graphs show that cost per unit capacity decreases with increased capacity.

SECTION 3

SECTION 3  
ANALYSIS

3.1 THRESHOLD SIZING

This section discusses the reasons behind the design of water and wastewater systems with respect to sizing. The factors affecting the size of certain treatment systems are cost, regulations, and the health and safety of those served. There are plant capacities which are established minimums.

3.1.1 Inflection Points

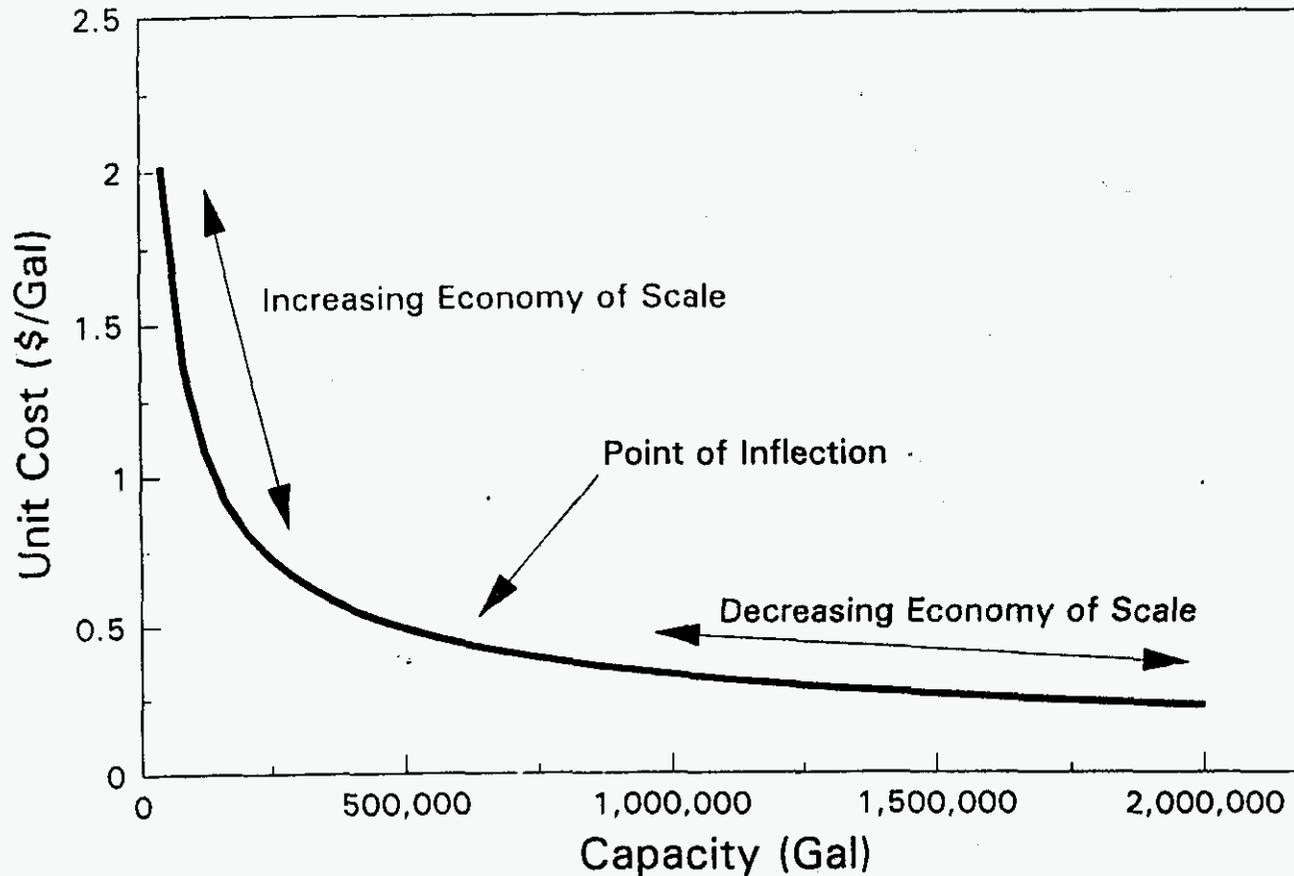
In the water and wastewater unit cost curves of this study, the economy of scale was apparent in all cases. However, the manner in which the economy of scale is displayed differs between two styles of graphical representation.

The first case, displayed in Figure 3-1, is best represented by the prestressed ground storage tank unit cost curve. The curve is basically an exponential type curve where the low capacity yields an extremely high unit cost and the high capacity has leveled out with a much lower unit cost. The beginning of the curve displays an increasing economy of scale. In other words, at the smaller capacities, the economy of scale is very large with each increase in capacity. The change in unit cost in this range is so significant that it makes it generally undesirable to design in this range to the left of the point of inflection. The point of inflection occurs when the slope of the curve begins to level out with respect to the X-axis. This is the point where the component design becomes economically feasible with respect to smaller and larger capacity options. Following the point of inflection, the economy of scale begins to decrease. Even though the economy of scale still exists in this range, the unit cost change between sizes is much less. However, the savings between capacities in this area of the curve remain very significant. This is a section of the curve where capacity options are not as obvious and the monetary savings should be balanced together with other factors.

The other type of unit cost curve, Figure 3-2, is well represented by the potable water well curve. In this curve, the unit cost appears to steadily decline with respect to the capacity plotted on the X-axis. The relationship, however, is identical to that of Figure 3-1. The differing factor is that

# Ground Storage Tanks

Prestressed Concrete



- Notes: 1) Costs include complete tank, concrete floor, prestressed wall, free-span concrete dome, aluminum interior and exterior ladders, vents, precast overflows, painting, and installation. These costs were obtained directly from manufacturers' quotes.  
2) Includes 5% piping, 0% electrical, and 5% sitework.  
3) Costs are based on the June 1995, ENR Index = 5433.

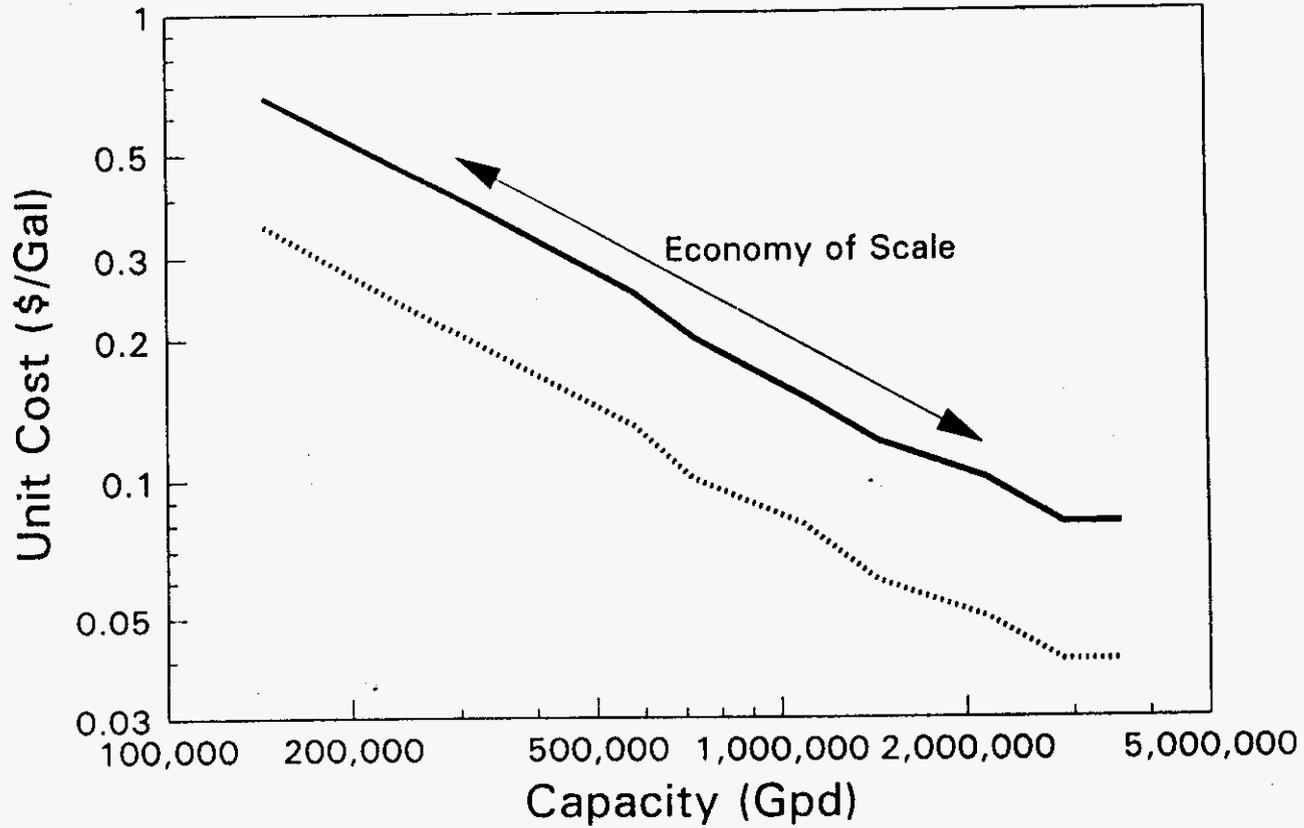
FIGURE 3-1



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INCREASING AND DECREASING ECONOMIES OF SCALE

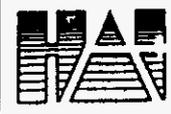
# Potable Water Wells



250' deep 500' deep

- Notes:
- 1) Vertical turbine pump, cement grout, black steel well and surface casing, well screen, and well development costs from manufacturers' quotes and bid tabulations.
  - 2) Includes 10% electrical, 15% well head, and 30% labor.
  - 3) Costs are based on the June 1995, ENR Index = 5433.

FIGURE 3-2



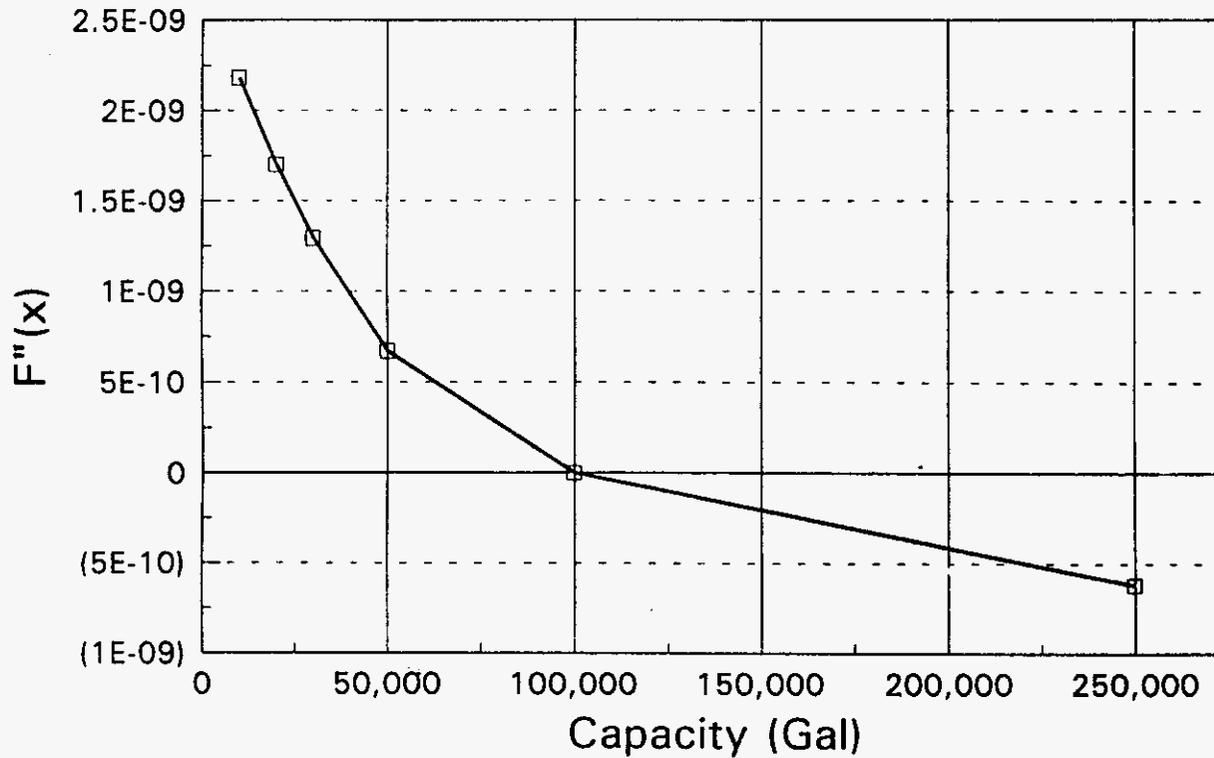
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ECONOMY OF SCALE ON LOGARITHMIC AXES



# Ground Storage Tanks

Steel



Manufacturers  
—□—

Notes: 1) Polynomial equation for the Steel GST's unit cost curve is the following:  $f(x) = 3.565 + (-9.337E-5)X + (1.3717E-9)X^2 + (-1.0034E-14)X^3 + (3.5115E-20)X^4 + (-4.6878E-26)X^5$

2) The second derivative of the Steel GST unit cost polynomial is as follows:  
 $f''(x) = 2.743E-9 + (-6.02E-14)X + (42.138E-20)X^2 + (-93.756E-26)X^3$

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EXHIBIT 1

30-100

FIGURE 3-3



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STEEL GST INFLECTION POINT



SECTION 4

## SECTION 4 WASTEWATER TREATMENT PLANT FACILITIES

### 4.1 EXTENDED AERATION PACKAGE WWTP

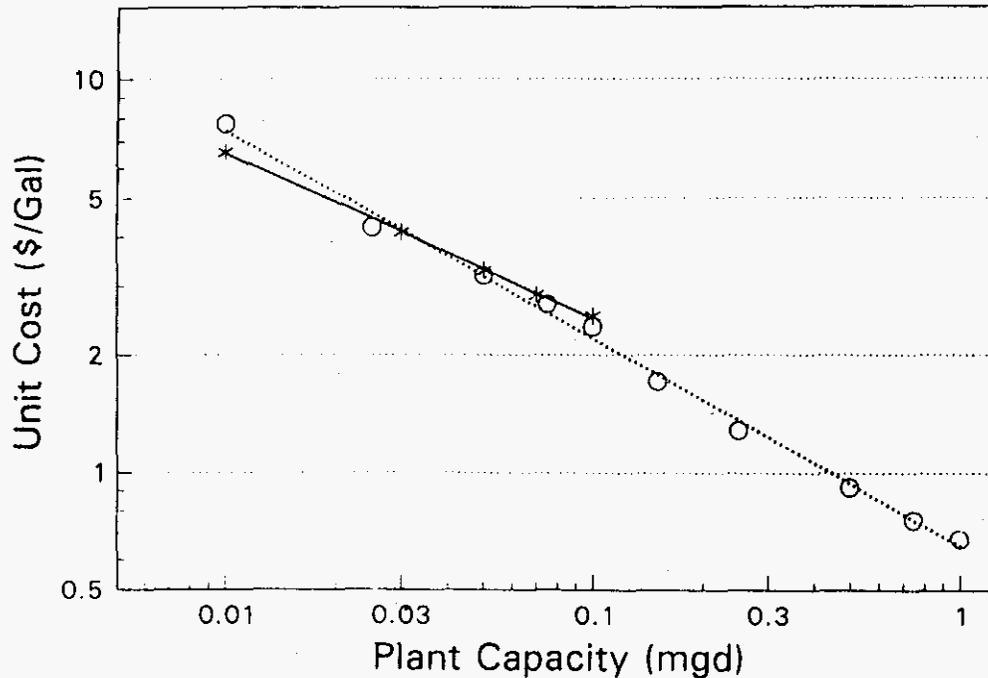
The extended aeration treatment process is a version of the activated sludge process in which the detention time is approximately 24 hours. The extended detention time will require a larger volume than most activated sludge processes, which in turn will raise the costs. The costs do, however, display an economy of scale over the entire range of capacities. The unit cost of the extended aeration package plants, Figure 4-1, is a display of dollars per gallon of capacity versus gallon per day capacity. In this form, the economy of scale will be visible if the unit cost decreases as the capacity increases.

The unit cost curve of the package extended aeration plant shows a considerable economy of scale from the 0.01 MGD to the 1.0 MGD limits of the graph. The unit cost steadily decreases in a straight line from approximately \$7/gallon at 0.01 MGD to \$0.7/gallon at 1.0 MGD. The straight line relationship of the unit cost translates into considerable savings with increased sizing.

The curves in Figure 4-2 represent the construction cost as a function of package extended aeration treatment plant capacity. By examining the costs as they are related to capacity, the economy is apparent. For instance, the cost of a 500,000 gallon per day package plant is approximately \$465,000, and the cost of a 1,000,000 gallon per day package plant is approximately \$710,000. Therefore, in order to expand a 500,000 gallon per day facility to a 1,000,000 gallon per day plant, the cost would be approximately \$930,000. The design of the 1.0 MGD plant originally would have saved approximately \$220,000 overall. The savings would be greater if contractor mobilization, engineering, and permitting costs were considered.

The unit cost and construction cost curves were developed using an Environmental Protection Agency cost curve and manufacturers' quotations. The quotes from the manufacturers included the tankage (ring steel with internal clarifier), concrete slabs, sitework, electrical, piping, blowers and installation. To normalize these quotes with the EPA curve, a chlorination feed system cost had to be added to the overall cost. The chlorination feed system cost was obtained through other manufacturers' quotations. From this point, the two (2) curves are equivalent and can be compared.

### Package Extended Aeration WWTP



EPA Manual MFR Data

- Notes: 1) Costs include materials, electrical, piping, blowers, grading, installation, chlorination feed system, and conc. slab.
- 2) Costs exclude land, engineering, fencing, paving, drainage lighting, and building facilities.
- 3) All costs obtained from manufacturers' quotes and EPA cost curve
- 4) Costs are based on June 1995, ENR Index = 5433.

FIGURE 4-1



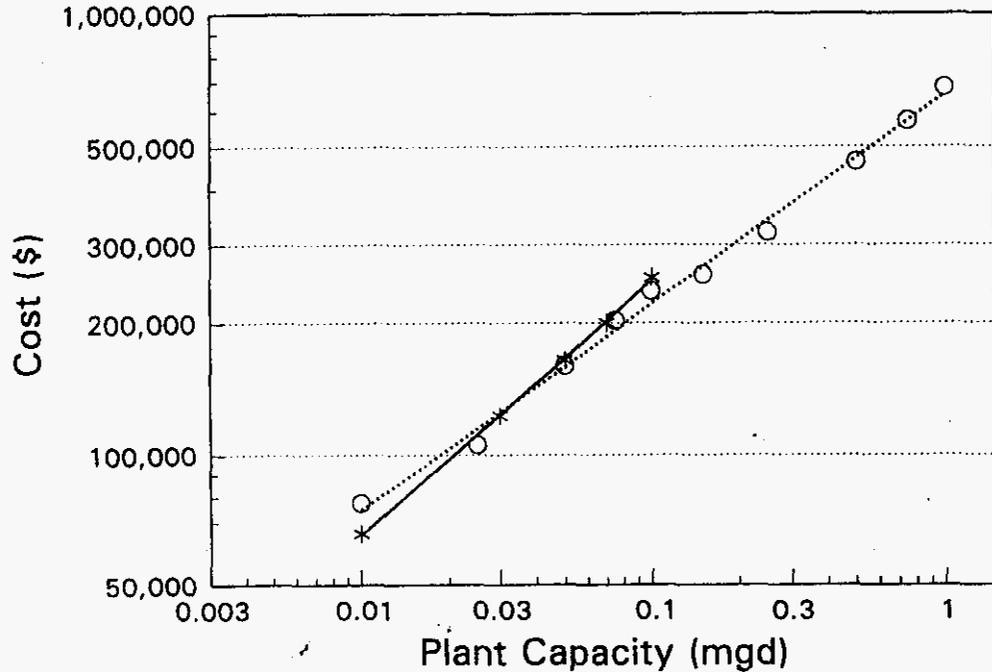
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**EXTENDED AERATION UNIT  
 COST CURVE**

### Package Extended Aeration WWTP



EPA Manual MFR. Data  
 \*-----\*      .....○.....

- Notes:
- 1) Costs include materials, electrical, piping, blowers, grading, installation, chlorination feed system, and conc. slab.
  - 2) Costs exclude land, engineering, fencing, paving, drainage, lighting, and building facilities.
  - 3) All costs obtained from manufacturers' quotes and EPA cost curves.
  - 4) Costs are based on June 1995, ENR Index = 5433.

FIGURE  
4-2



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**EXTENDED AERATION CONSTRUCTION  
 COST CURVE**

The extended aeration package treatment plant costs exclude the costs of land, engineering, paving, grading, drainage, lighting, fencing, and building facilities.

#### 4.2 CONTACT STABILIZATION PACKAGE WWTP

The contact stabilization is a version of the activated sludge process that requires an average detention time of between 4 and 6 hours. When compared with the extended aeration process, the contact stabilization package plant will require less volume due to the considerable difference in detention time. Even though the overall cost differs, the economies of scale are still very evident in the contact stabilization package treatment plants. These costs versus capacity relationships are displayed on Figures 4-3 and 4-4, which are the unit cost and construction cost curves, respectively.

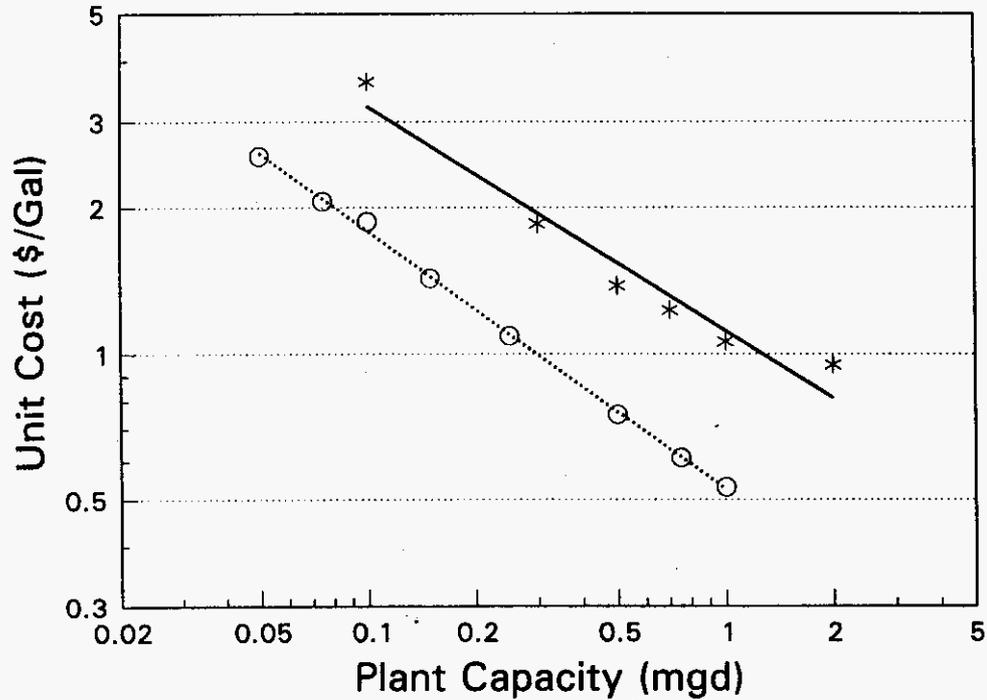
The unit cost curve, Figure 4-3, is a presentation of the relationship between the unit cost, dollars per gallon versus the capacity, gallons per day. From 0.05 MGD, the unit cost curve shows a solid economy of scale. Even though the values of the Environmental Protection Agency and the manufacturers are not identical, their relationship is identical. They both show a very similar economy of scale relationship that stretches from a little over \$3/gallon to approximately \$0.5/gallon.

The straight line decreasing aspect of the curve translates into considerable savings with the increase in design capacity. This relationship is further solidified when the capacities and unit costs are plotted on linear axes.

In Figure 4-4, the considerable savings in the sizing of package contact stabilization plants is noticeable. For instance, using the manufacturers' cost values, the cost to construct a 500,000 gallon per day contact stabilization plant would be approximately \$375,000. On the other hand, the cost to build a 1,000,000 gallon per day treatment plant would be about \$525,000. Therefore, the cost to build the smaller 500,000 gallon plant and then expand it by another 500,000 gallons would be \$750,000. By comparing this cost to the \$525,000 cost for the larger plant, a savings of \$225,000 is realized for the addition of 500,000 gallons of capacity. This same trend is also represented by the EPA cost curve.

The unit cost and construction cost curves were created using values obtained from the Environmental Protection Agency and manufacturers' quotations. The manufacturers' costs

## Package Contact Stabilization WWTP



EPA Manual MFR Data

- Notes:
- 1) Costs include materials, electrical, piping, blowers, grading, installation, chlorination feed system, and conc. slab.
  - 2) Costs exclude land, engineering, fencing, paving, drainage, lighting, and building facilities.
  - 3) All costs obtained from manufacturers' quotes and EPA cost curves.
  - 4) Costs are based on June 1995, ENR Index = 5433.

FIGURE  
4-3



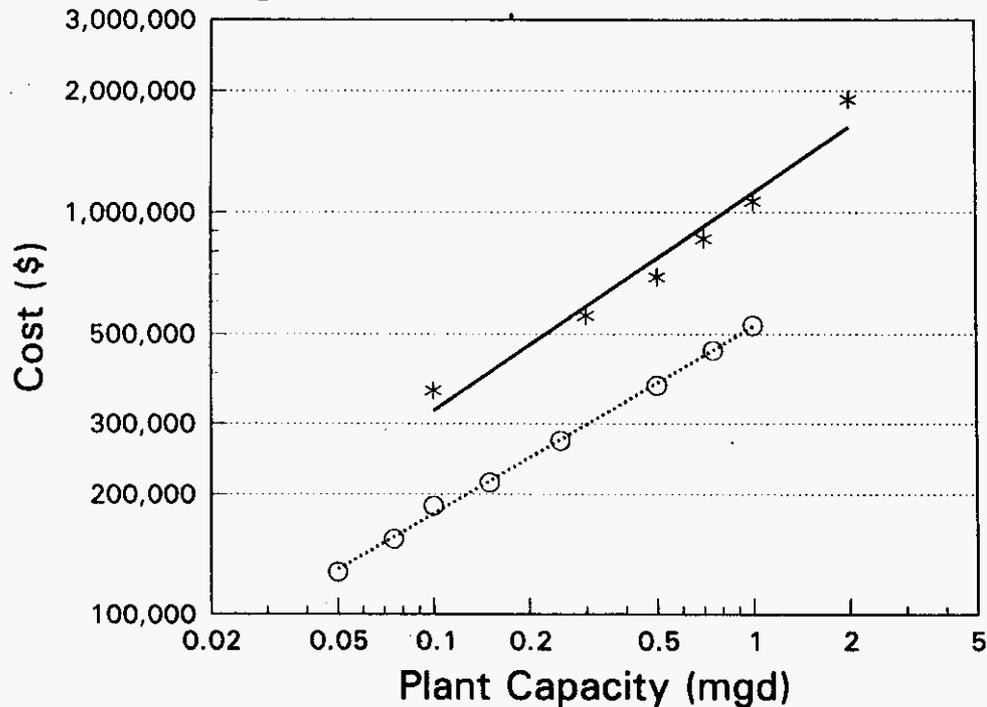
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**CONTACT STABILIZATION UNIT  
COST CURVE**

### Package Contact Stabilization WWTP



EPA Manual MFR Data  
 —\*—      .....O.....

- Notes: 1) Costs include materials, electrical, piping, blowers, grading, installation, chlorination feed system, and conc. slab.  
 2) Costs exclude land, engineering, fencing, paving, drainage, lighting, and building facilities.  
 3) All costs obtained from manufacturers' quotes and EPA cost curves.  
 4) Costs are based on June 1995, ENR Index = 5433.

FIGURE 4-4



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**CONTACT STABILIZATION CONSTRUCTION COST CURVE**

included the plant itself, concrete slabs, site work, electrical, piping, blowers, and installation. In order to be able to compare these values with the EPA cost curve, a chlorination feed system was added using other manufacturers' quotations.

The package contact stabilization treatment plants costs exclude land, engineering, paving, grading, drainage, lighting, fencing, and building facilities.

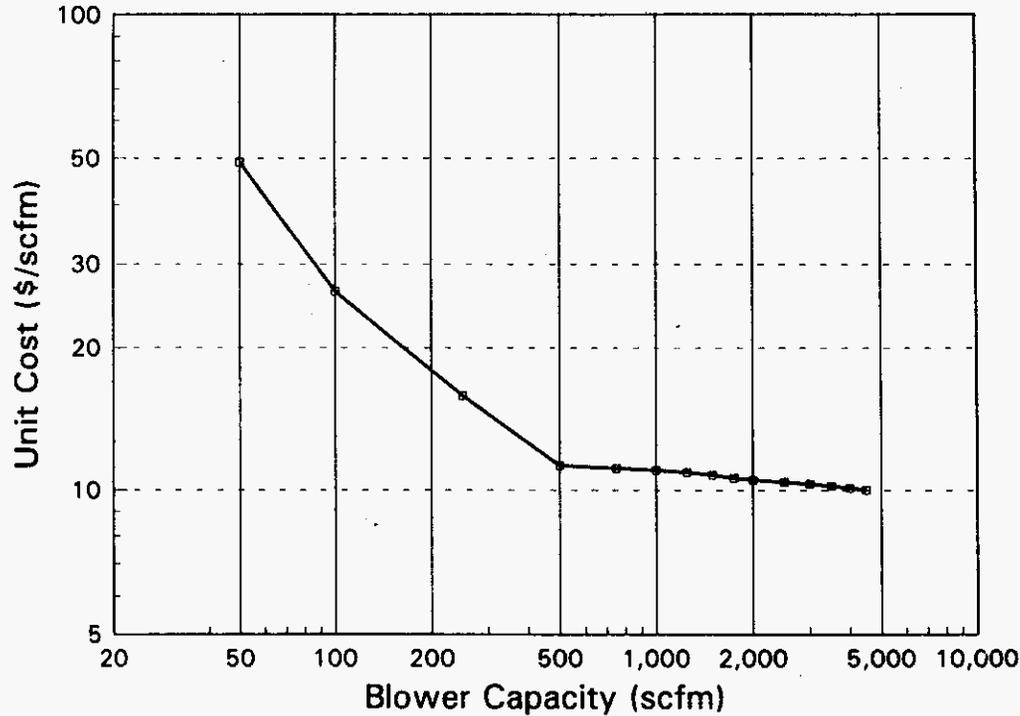
#### 4.3 BLOWERS

Blowers have an important role in supplying air to different parts of a treatment plant for process purposes and for airlifts in smaller facilities. Two common types of blowers used in the diffused air systems are centrifugal and positive displacement blowers.

The positive displacement blowers are more common in the lower standard cubic foot per minute (scfm) range than their centrifugal counterparts. As shown in Figure 4-5, the unit costs of the positive displacement blowers show an increasing economy of scale up to about 500 scfm. At this point, the economy of scale is decreasing. So the point of inflection lies at 500 scfm. To illustrate the benefit of designing a blower at 500 scfm or larger, the blower cost curve, Figure 4-6, will be used. The 500 scfm positive displacement blower costs approximately \$5,500 and a 100 scfm blower costs about \$2,750. Therefore, if the 100 scfm blower will need to be expanded to 500 scfm, the overall cost will easily exceed the original cost of the 500 scfm blower. By expanding with a 400 scfm blower, the total cost of the two (2) blowers is approximately \$7,750, which is about \$2,250 more expensive than one (1) 500 scfm blower.

For the centrifugal blowers, the higher capacity installations are more common. The range of blowers that are presented in the unit cost curve, Figure 4-7, are between 500 scfm and 4,500 scfm. The curve experiences an increasing economy of scale between 500 scfm and 2,000 scfm, where the point of inflection lies. However, the economy of scale does not decrease at a very rapid rate thereafter. Therefore, considerable economies of scale are apparent throughout the entire range. For instance, by using Figure 4-8, the blower cost curve, the economies of scale are detectable. A 2,000 scfm blower costs about \$22,000, and a 4,000 scfm blower costs approximately \$34,000. Therefore, one (1) 4,000 scfm blower is approximately \$10,000 less than two (2) 2,000 scfm blowers.

### Positive Displacement Blowers



- Notes:
- 1) All costs obtained from manufacturer's quotes.
  - 2) Costs include blower, TEFC motor, steel base, silencers, relief valve, pressure gauge, and check valve.
  - 3) Costs are based on June 1995, ENR Index = 5433.

20-100

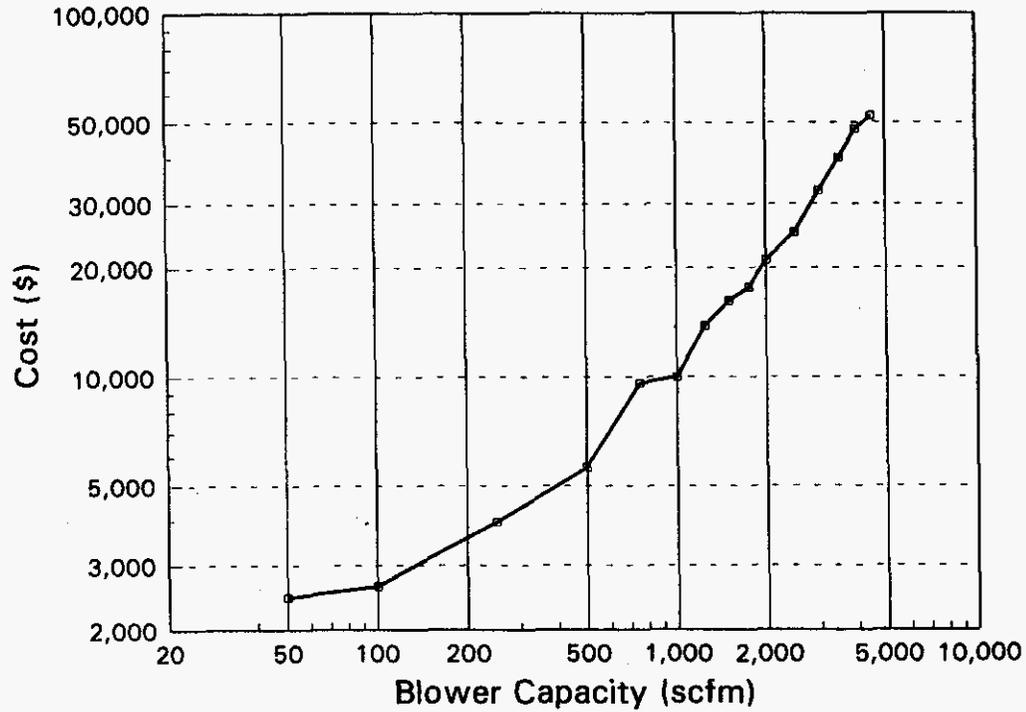
FIGURE  
4-5



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**POSITIVE DISPLACEMENT BLOWER UNIT  
 COST CURVE**

### Positive Displacement Blowers



- Notes:
- 1) All costs obtained from manufacturer's quotes.
  - 2) Costs include blower, TEFC motor, steel base, silencers, relief valve, pressure gauge, and check valve.
  - 3) Costs are based on June 1995, ENR Index = 5433.

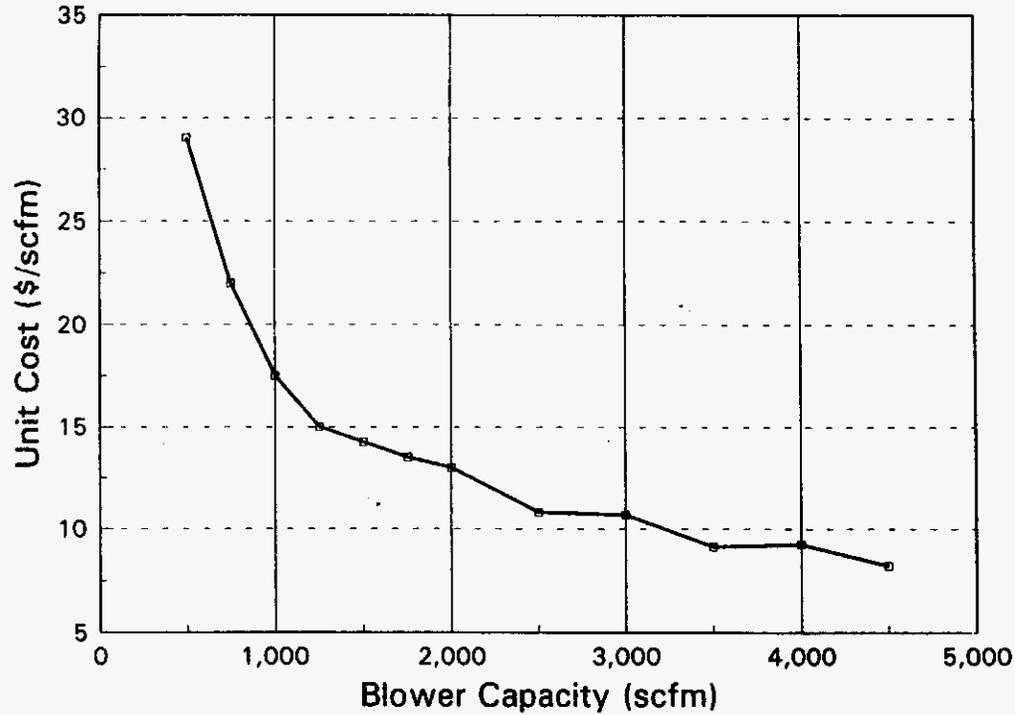
FIGURE  
4-6



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**POSITIVE DISPLACEMENT BLOWER CONSTRUCTION  
 COST CURVE**

### Centrifugal Blowers



- Notes: 1) All costs obtained from manufacturer's quotes.  
 2) Costs include a centrifugal blower and TEFC motor.  
 3) Costs are based on June 1995, ENR Index = 5433.

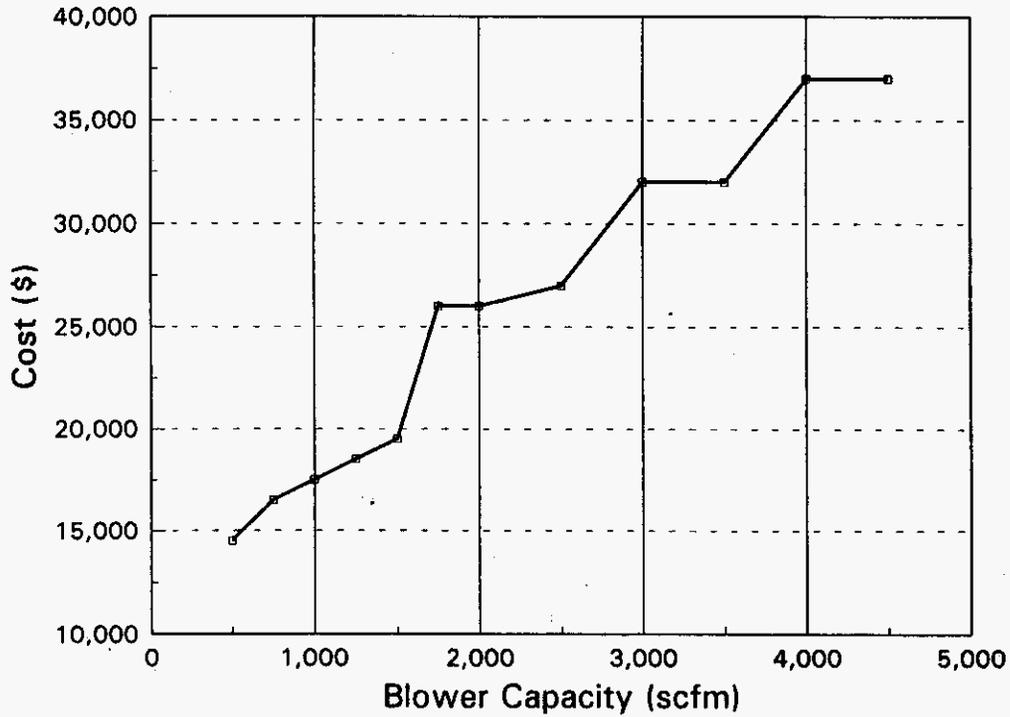
FIGURE  
4-7



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**CENTRIFUGAL BLOWER UNIT  
 COST CURVE**

### Centrifugal Blowers



- Notes: 1) All costs obtained from manufacturer's quotes.  
 2) Costs include blower and TEFC motor.  
 3) Costs are based on June 1995, ENR Index = 5433.

05-11-95

FIGURE  
4-8

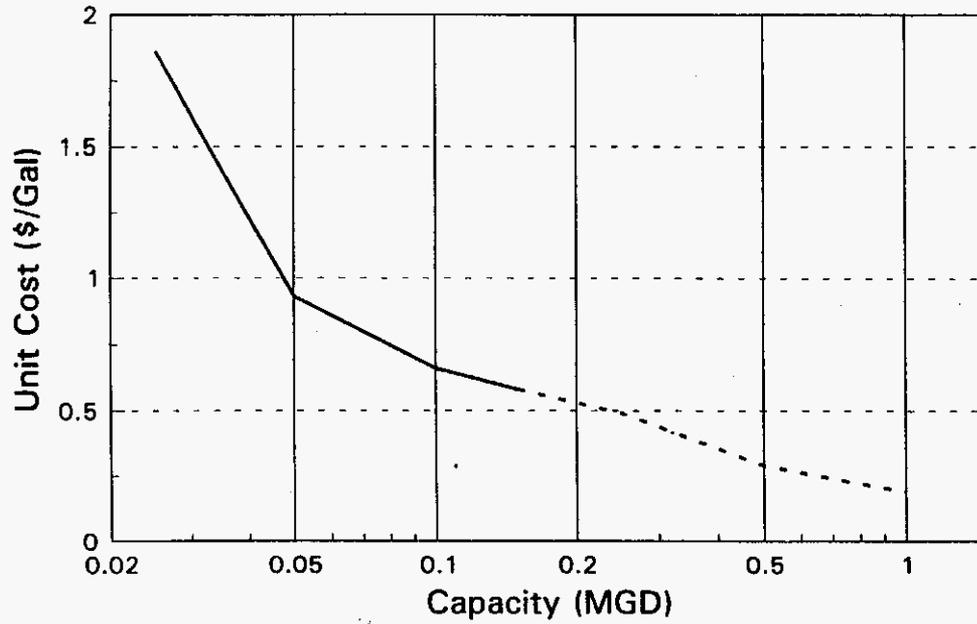


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**CENTRIFUGAL BLOWER CONSTRUCTION  
 COST CURVE**



### Wastewater Treatment Filters



Gravity Filter .....  
Traveling Bridge .....

- Notes: 1) Filter and media costs obtained from manufacturers' quotes.  
 2) Includes 15% piping, 15% electrical, 5% sitework, 20% installation, and 5% for the concrete slab.  
 3) Costs are based on June 1995, ENR Index = 5433.

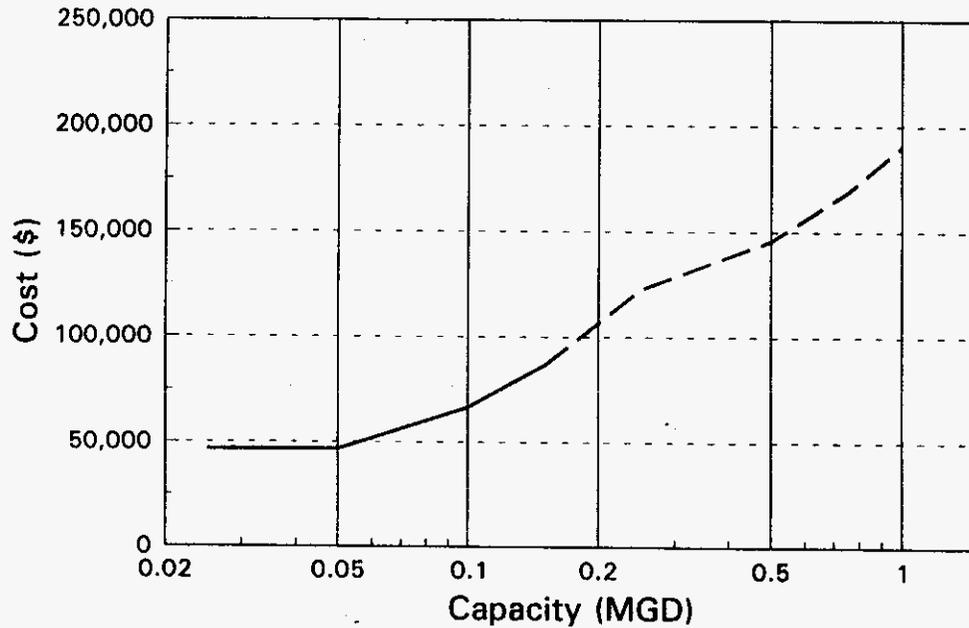
FIGURE  
4-9



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TERTIARY TREATMENT FILTER UNIT  
COST CURVE

### Wastewater Treatment Filters



Gravity Filter -----  
Traveling Bridge -----

- Notes:
- 1) Filter and media costs obtained from manufacturers' quotes.
  - 2) Includes 15% piping, 15% electrical, 5% sitework, 20% installation, and 5% for the concrete slab.
  - 3) Costs are based on June 1995, ENR Index = 5433.

FIGURE  
4-10



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**TERTIARY TREATMENT FILTER CONSTRUCTION  
COST CURVE**

The unit cost curve, Figure 4-11, displays an economy of scale throughout the treatment capacities of 0.01 MGD to 5 MGD. This relationship is further emphasized when the components are plotted on linear axes. Where the storage cylinder sizes change, the costs slightly increase; however, the ton cylinder feed systems resume the continuous economy of scale. The overall cost, when compared with treatment plant cost, is a very low percentage. The larger capacity plants will have a much smaller unit cost for chlorine feed systems than the smaller capacity plants.

The chlorination feed equipment curve was constructed using manufacturers' quotations and EPA cost curves. Included in the cost of both size systems are dual chlorinators, dual scales, a gas detector, an alarm panel, a vacuum switch, booster pump, housing, hoists, 20% electrical, 15% piping, 20% installation, and no sitework.

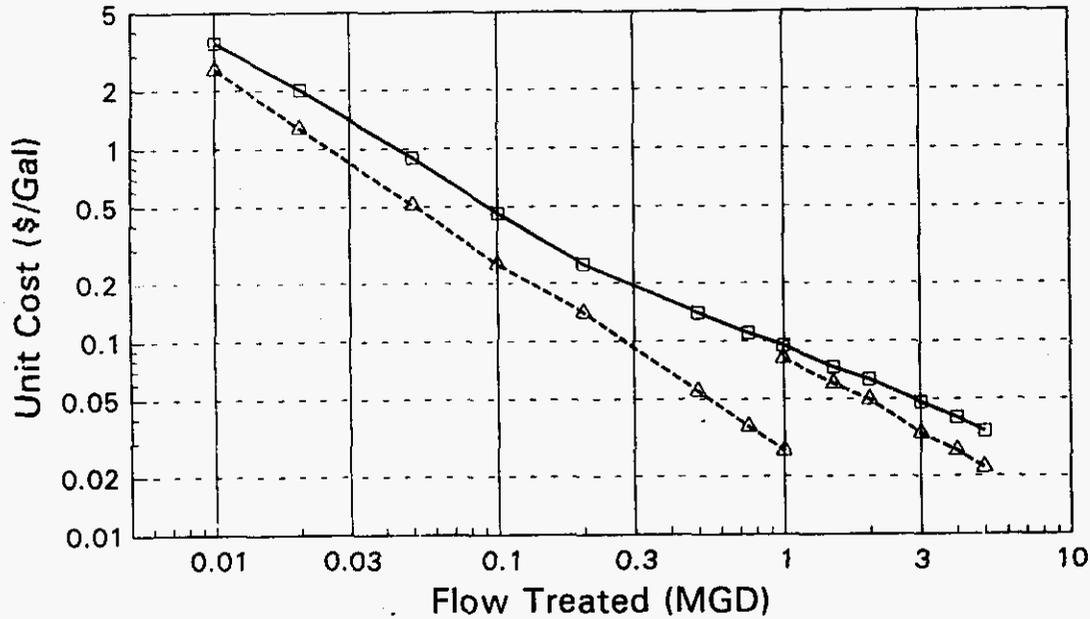
#### 4.6 STANDBY GENERATOR SETS

The standby generator sets are used for emergency power situations for water and wastewater facilities. The generator packages studied for the economy of scale project consisted of a packaged diesel electric unit with base, control/monitoring panel, and a unit mounted radiator cooling system. The generator prices do not include cost adjustments for land, engineering, installation, fencing, building facilities, and design contingencies.

In general, the cost curves of Figure 4-12 and 4-13, present a significant economy of scale relationship. Although the relationship is not readily apparent in the construction cost curve, Figure 4-13, the unit cost curve shows a drastic change in unit prices with increase Kilowatt (kW) capacity. The unit prices begin with \$1,088/KW at 8 KW capacity and reach values ranging between \$124/KW and \$153/KW between 300 KW and 1,500 KW capacities. This relationship places an importance on the overdesign of electrical equipment. The underdesign of a standby generator is both detrimental to public health and safety and costly to the customer.

The graphical presentations were formulated using manufacturers' quotations for the various standard sizes of standby generator packages.

### Chlorine Feed Systems Wastewater Treatment



EPA Curve Manufacturers

- Notes:
- 1) Gas chlorination unit with 10 mg/l feed rate at capacity.
  - 2) Dual chlorinators w/ switchover, dual scales, gas detector, alarm panel, vacuum switch, booster pump, housing, and hoists all are included in the manufacturers' quotations.
  - 3) Includes 20% electrical, 15% piping, and 20% installation costs.
  - 4) Costs are based on June 1995, ENR Index = 5433.

1001-3-000 4-11-95

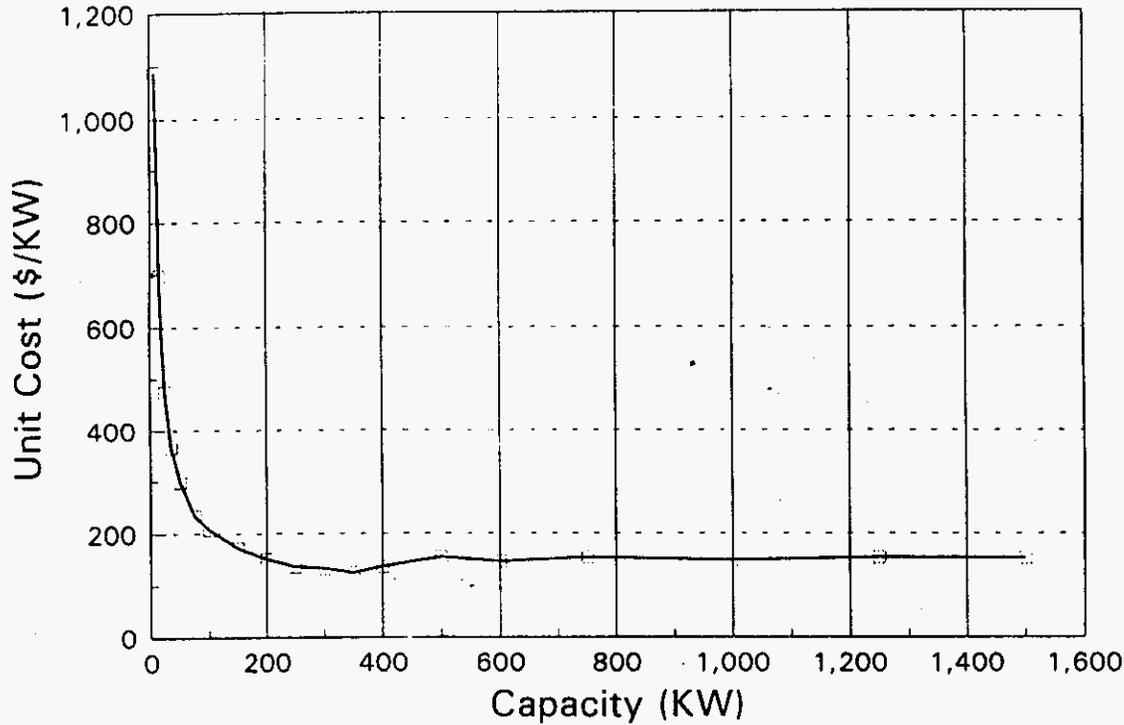
FIGURE  
4-11



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**CHLORINE FEED SYSTEM UNIT  
COST CURVE**

## Standby Generator Sets Diesel System



- Notes:
- 1) Values obtained from manufacturer's quotations.
  - 2) Costs include a packaged diesel electric set with base, a unit mounted radiator cooling system, and a control panel.
  - 3) Costs are based on December 1995, ENR Index = 5471.

0-12

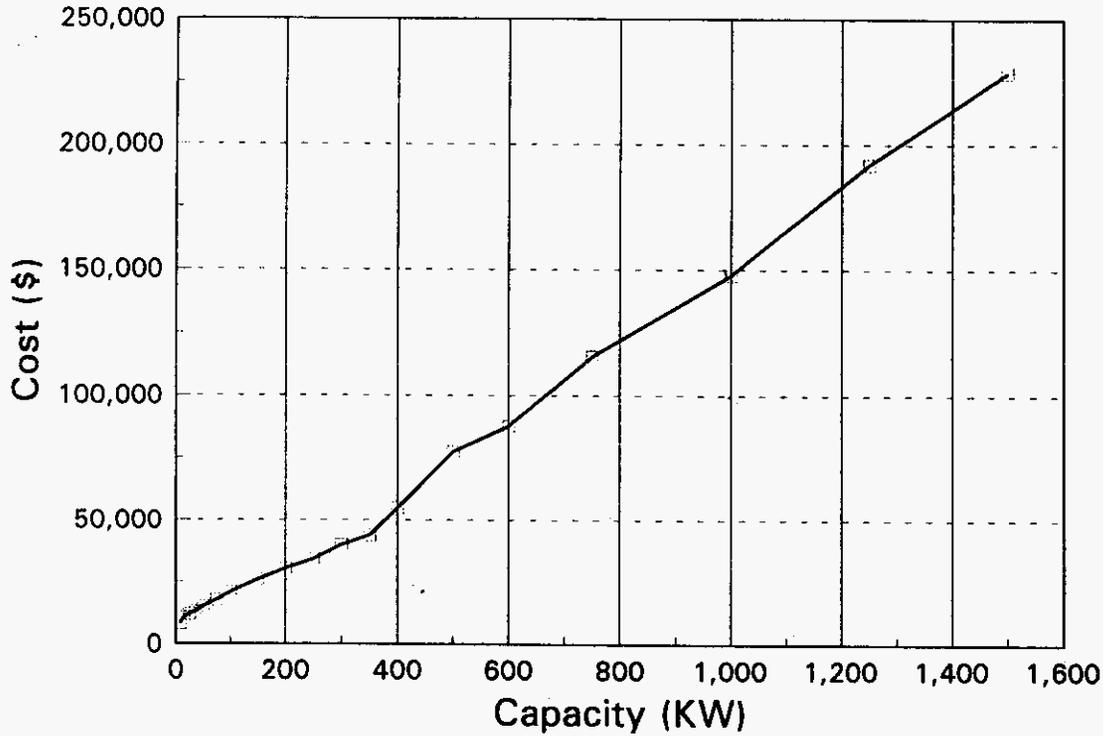
FIGURE  
4-12



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**STANDBY GENERATOR UNIT  
COST CURVE**

### Standby Generator Sets Diesel System



- Notes: 1) Values obtained from manufacturer's quotations.  
2) Costs include a packaged diesel electric set with base, a unit mounted radiator cooling system, and a control panel.  
3) Costs are based on December 1995, ENR Index = 5471.

5-1

FIGURE  
4-13



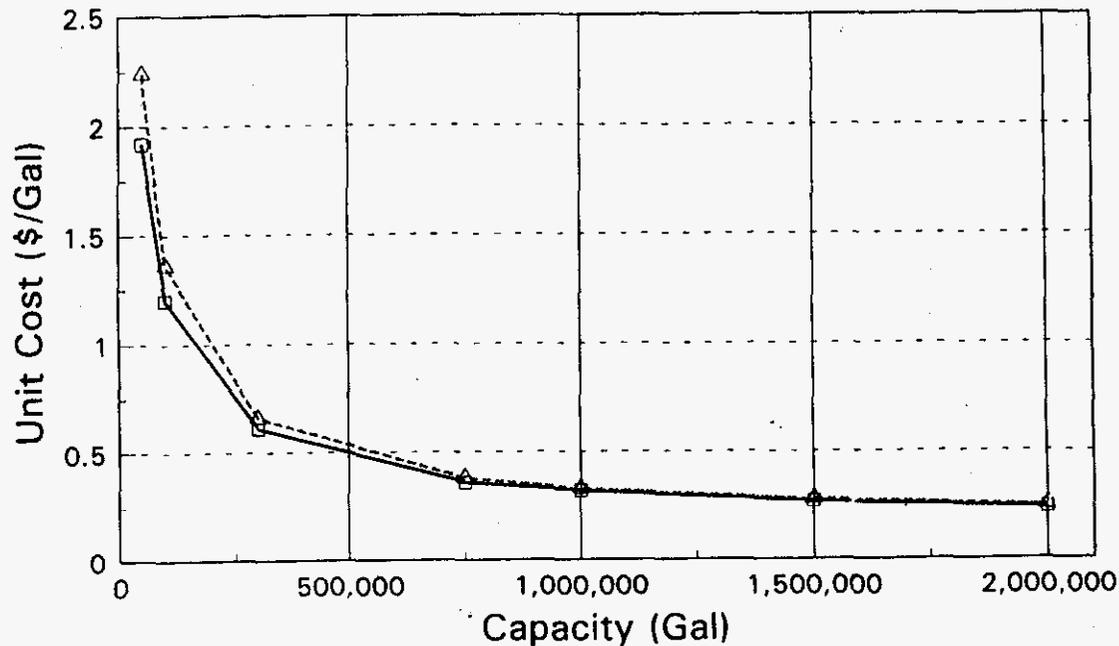
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**STANDBY GENERATOR CONSTRUCTION  
COST CURVE**

SECTION 5



## Ground Storage Tanks Prestressed Concrete



w/ 1000 gpm aerator    w/ 4000 gpm aerator

- Notes: 1) Prestressed concrete tank, concrete floor, prestressed wall, free-span concrete dome, aluminum interior and exterior ladders, vents, precast overflows, painting, aeration unit, and installation costs are included in the manufacturers' quotations.
- 2) Includes 5% piping, 0% electrical, and 5% sitework costs.
- 3) Costs are based on June 1995, ENR Index = 5433.

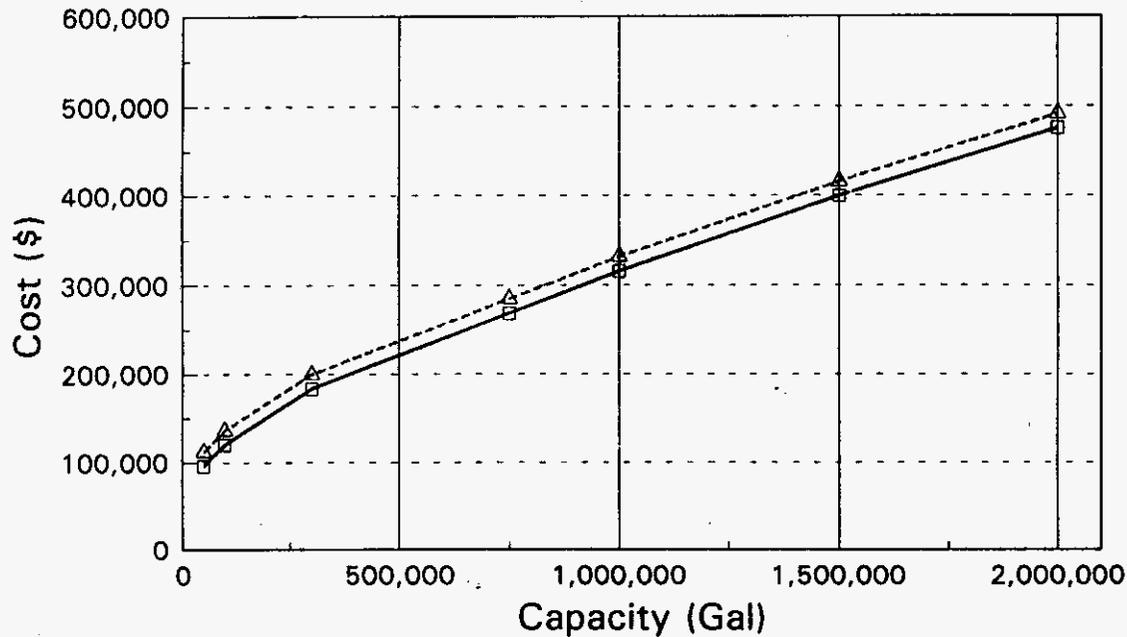
FIGURE  
8-1



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**PRESTRESSED GST UNIT  
COST CURVE**

## Ground Storage Tanks Prestressed Concrete



w/ 1000 gpm aerator
w/ 4000 gpm aerator

- Notes: 1) Prestressed concrete tank, concrete floor, prestressed wall, free-span concrete dome, aluminum interior and exterior ladders, vents, precast overflows, painting, aeration unit, and installation costs are included in the manufacturers' quotations.
- 2) Includes 5% piping, 0% electrical, and 5% sitework costs.
- 3) Costs are based on June 1995, ENR Index = 5433.

FIGURE  
B-2

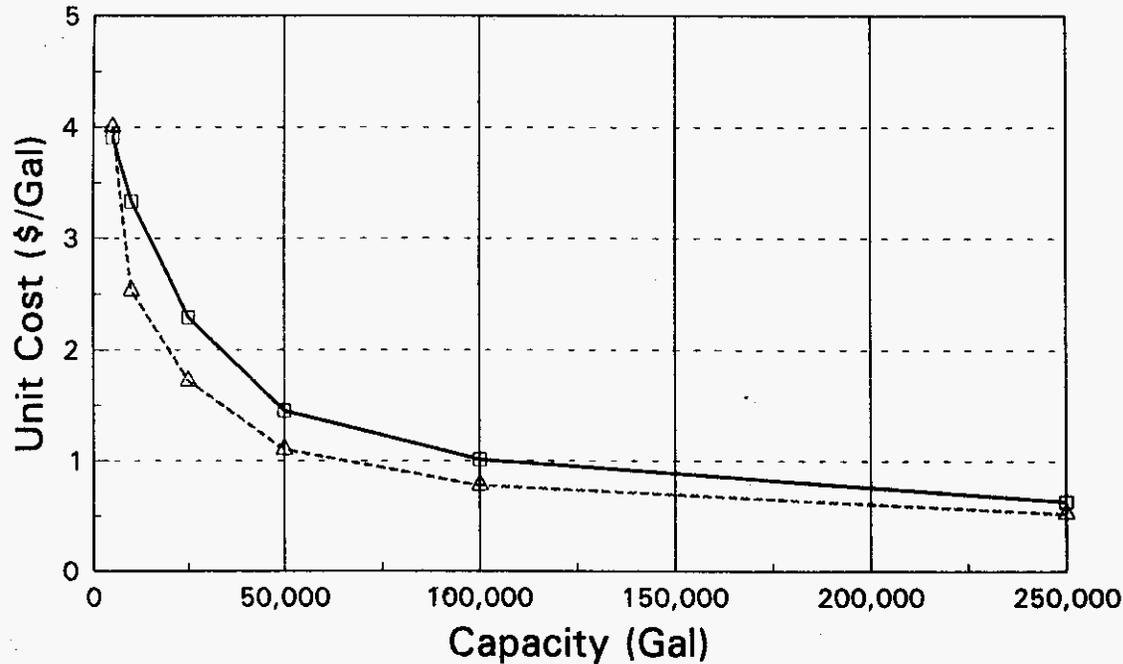


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**PRESTRESSED GST CONSTRUCTION  
COST CURVE**



## Ground Storage Tanks Steel



EPA Curve    Manufacturers

- Notes: 1) Complete steel tank, concrete foundation, roof, roof manway, gravity vent, bottom manway hatch, ladder & cage assembly, top manway platform, protective bolt caps, and installation costs are included in the manufacturers' quotations.  
 2) Includes 5% piping, 0% electrical, and 5% sitework costs.  
 3) Costs are based on June 1995, ENR Index = 5433.

FIGURE 5-3

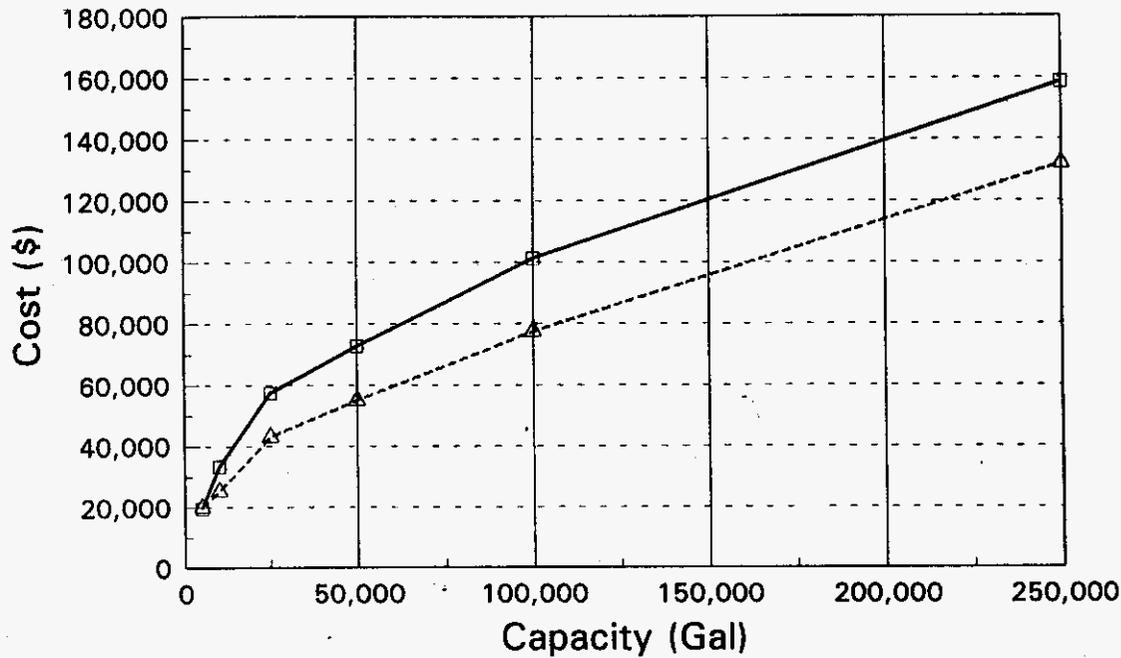


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**STEEL GST UNIT  
COST CURVE**

# Ground Storage Tanks

Steel



EPA Curve Manufacturers

- Notes: 1) Complete steel tank, concrete foundation, roof, roof manway, gravity vent, bottom manway hatch, ladder & cage assembly, top manway platform, protective bolt caps, and installation costs are included in the manufacturers' quotations.
- 2) Includes 5% piping, 0% electrical, and 5% sitework costs.
- 3) Costs are based on June 1995, ENR Index = 5433.

FIGURE  
S-4



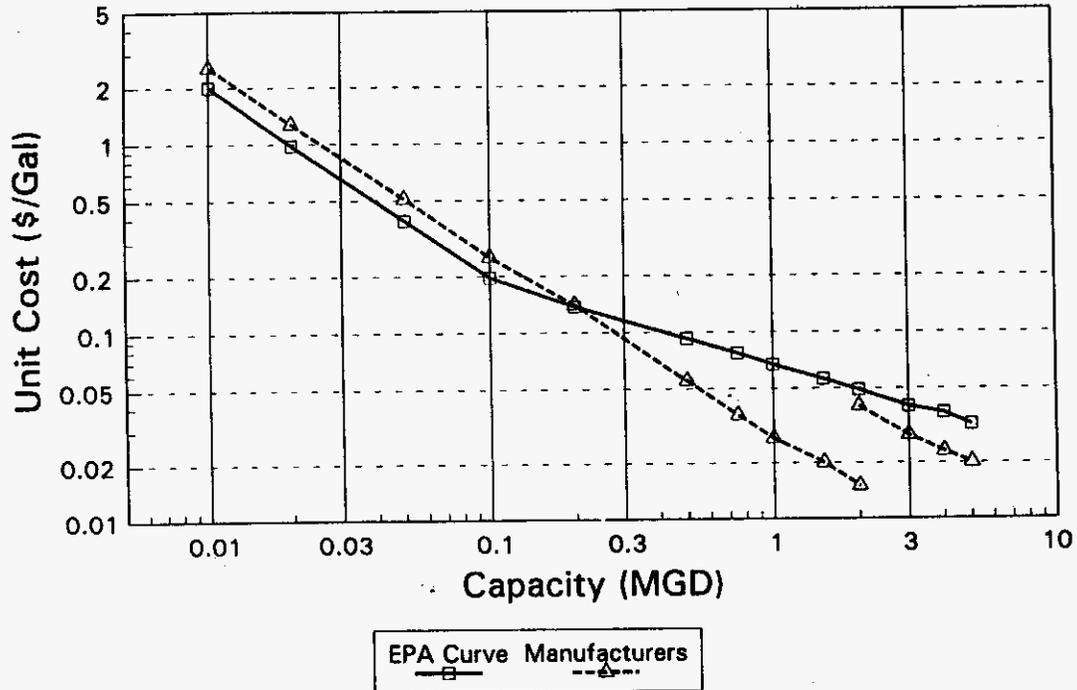
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**STEEL GST CONSTRUCTION  
 COST CURVE**



# Chlorine Feed Systems

## Water Treatment



- Notes:
- 1) Gas chlorination unit with 5 mg/l feed rate capacity.
  - 2) Dual chlorinators w/ switchover, dual scales, gas detector, alarm panel, vacuum switch, booster pump, housing, and hoists are included in the manufacturers' quotations.
  - 3) Includes 20% electrical, 15% piping, and 20% installation costs.
  - 4) Costs are based on June 1995, ENR Index = 5433.

FIGURE 5-5

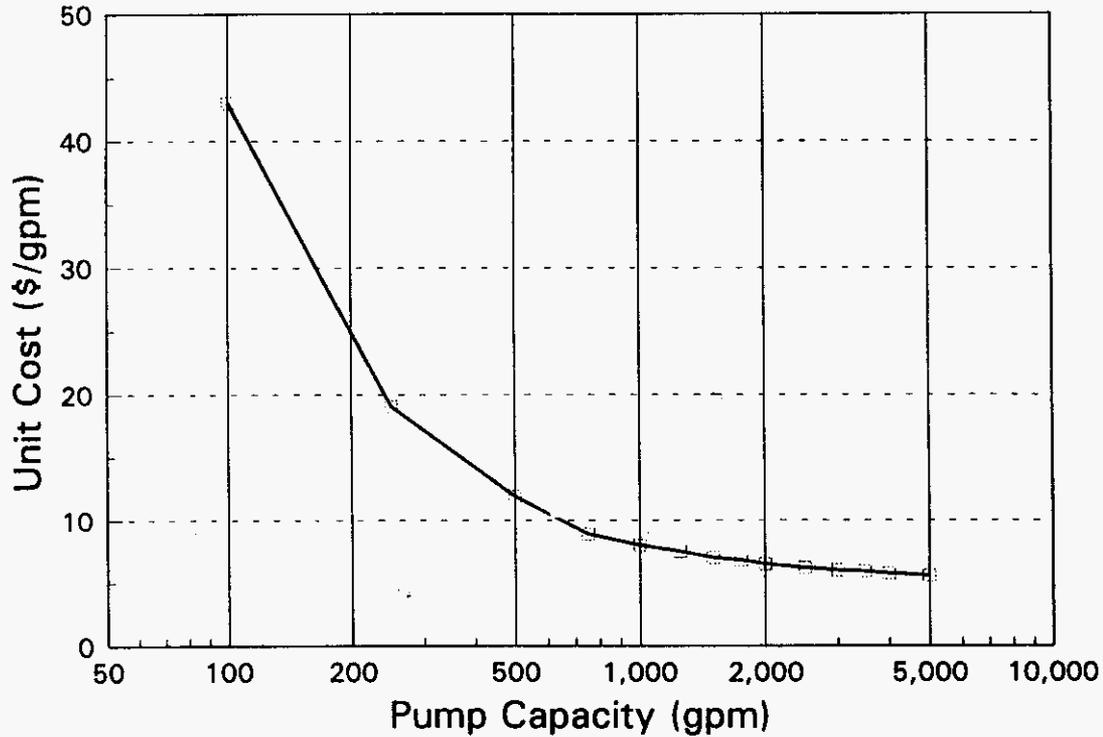


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**CHLORINE FEED SYSTEM UNIT COST CURVE**

# High-Service Pumps

## Horizontal Split Case



- Notes: 1) All costs obtained from manufacturer's quotations include pumps, factory testing, and freight to jobsite.  
2) Horizontal Split Case pumps and motors.  
3) Pump head is 175 feet (76 psi).  
4) Costs are based on June 1995, ENR Index = 5433.

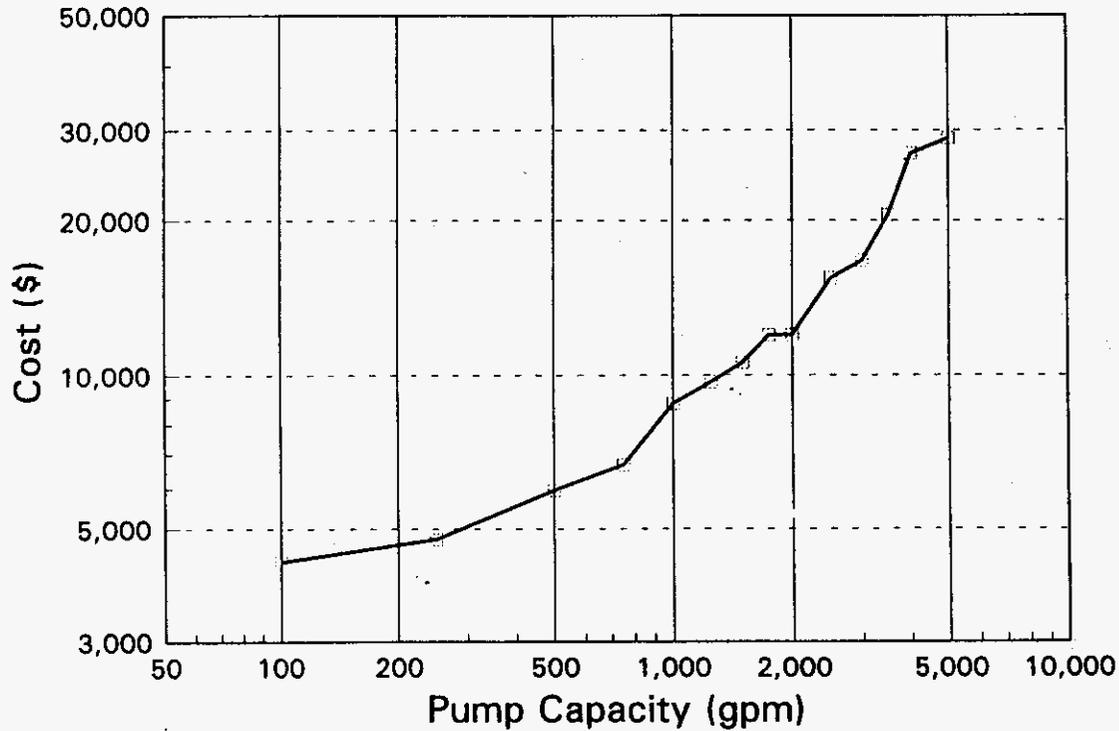
FIGURE  
B-8



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**HIGH SERVICE PUMP UNIT  
COST CURVE**

## High-Service Pumps Horizontal Split Case



- Notes:
- 1) Values obtained from manufacturer's quotations include pumps, factory testing, and freight to jobsite.
  - 2) Horizontal Split Case pumps and motors.
  - 3) Pump head is 175 feet (76 psi).
  - 4) Costs are based on June 1995, ENR Index = 5433.

FIGURE  
S-7



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**HIGH SERVICE PUMP CONSTRUCTION  
COST CURVE**

between \$35,000 and \$45,000. The overall saving would then be in the \$10,000 range, which is considerable with horizontal split-case pumps.

The values for the construction cost and unit cost curves were quoted from manufacturers of horizontal split case pumps. The costs for the pumps include the pump, motor, factory testing, and freight to the jobsite. The pumps were sized using a head of 175 feet.

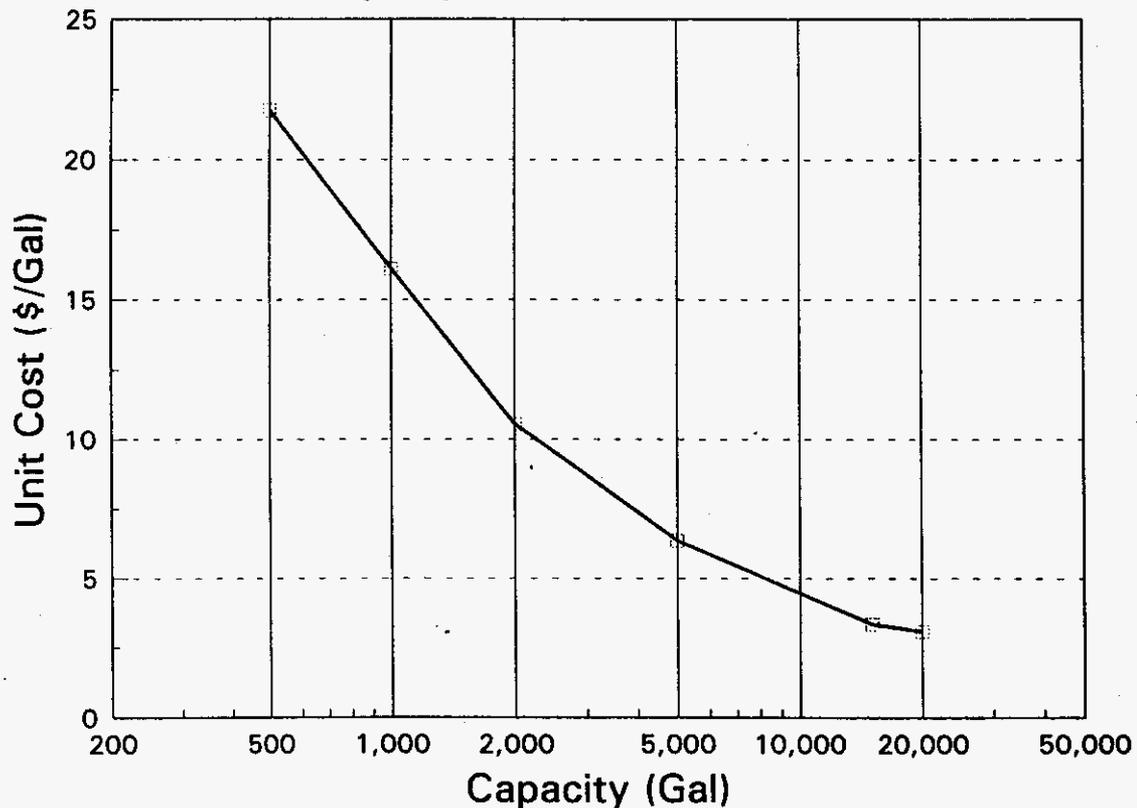
#### 5-5 HYDROPNEUMATIC TANKS

Hydropneumatic tanks are an integral component in maintaining the required pressure of the water entering the distribution system. In this study, the hydropneumatic tanks are designed for a pressure rating of 100 pounds per square inch, and they are ASME rated. The tanks are the horizontal type cylinder tanks that are situated on a concrete base. The hydrotank system estimates are presented as both unit cost versus capacity and construction costs versus capacity.

The unit cost curve, Figure 5-8, is plot of the unit cost, dollars per gallon, versus capacity for hydropneumatic tanks between 500 gallons and 20,000 gallons. The curve shows an economy of scale that begins to slightly decrease near 10,000 gallons. Overall, there is considerable savings between each successive step of the design capacity. The unit cost curve virtually straight, which leaves the curve without a point of inflection. Without an inflection point, the curve possesses a strong economy of scale throughout the size range. The construction cost curve, Figure 5-9, strengthens this point. For example, the cost of a 500 gallon, 5,000 gallon, and 20,000 gallon hydropneumatic tank system is \$11,000, \$32,000, and \$62,000, respectively. By adding to the 500 gallon tank to reach 5,000 gallon capacity, the cost would be considerably more than the original 5,000 gallon tank. For instance, adding a 500 gallon tank and then a 4,000 gallon tank to the existing 500 gallon tank, the total cost would be \$52,000. This option is approximately \$20,000 more than a 5,000 gallon tank would originally cost. This relationship also exists between the 5,000 gallon and 20,000 gallon tanks. In this case, the cost would be approximately \$20,000 more to expand to 20,000 gallon capacity from 5,000 gallon capacity.

The unit cost and construction cost curves were formed using quotations from manufacturers. The quotes included the tank itself, an air volume control compressor, and a control panel. To these values, 15% piping, 20% electrical, 10% sitework, and 20% installation was added to determine the total cost of a hydropneumatic tank system.

### Hydropneumatic Tanks



- Notes:
- 1) Costs of the tank, air volume control compressor, and a control panel were included in the manufacturers' quotations.
  - 2) 15% piping, 20% electrical, 20% installation, and 10% sitework were added to the quoted costs.
  - 3) Costs are based on June 1995, ENR Index = 5433.

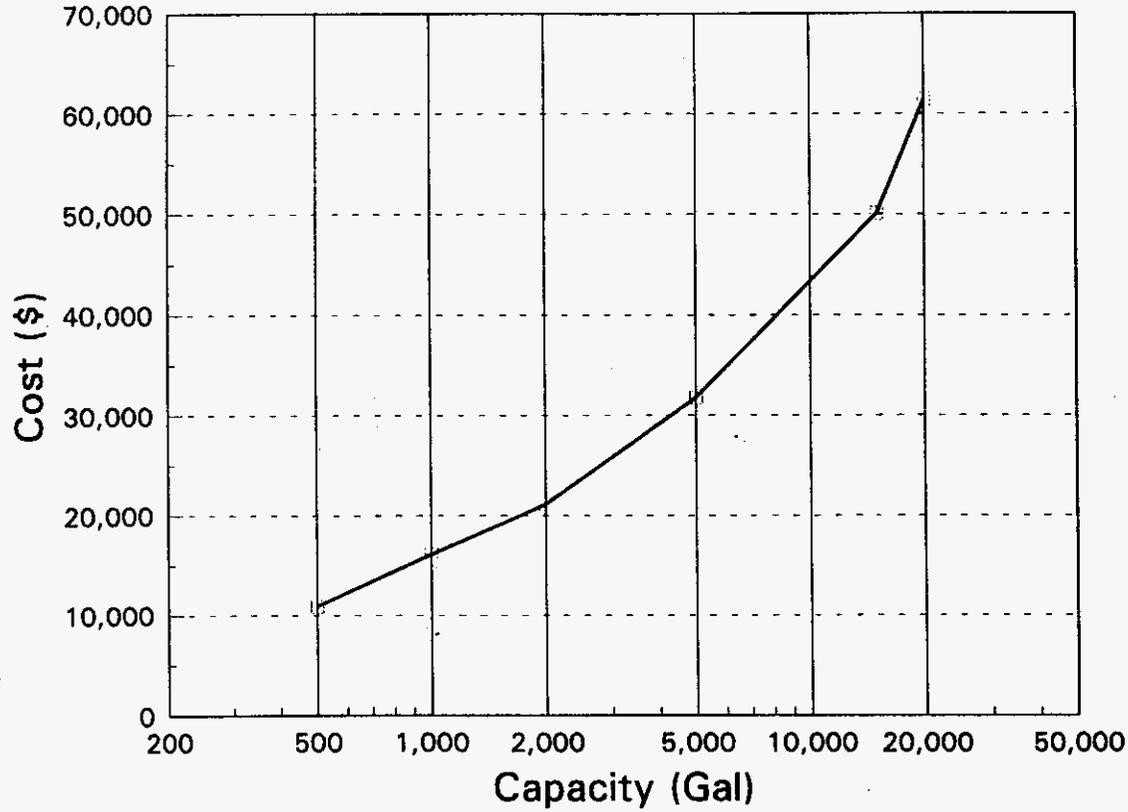
FIGURE 5-8



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**HYDROPNEUMATIC TANK UNIT COST CURVE**

### Hydropneumatic Tanks



- Notes:
- 1) Costs of the tank, air volume control compressor, and a control panel were included in the manufacturers' quotations.
  - 2) 15% piping, 20% electrical, 20% installation, and 10% sitework were added to the quoted costs.
  - 3) Costs are based on June 1995, ENR Index = 5433.

FIGURE  
5-9

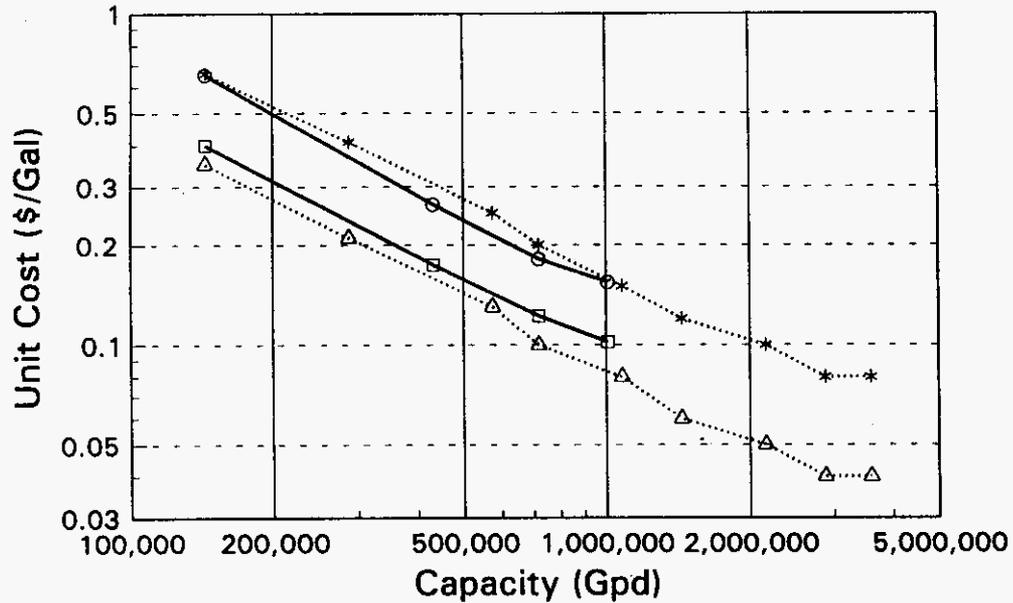


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**HYDROPNEUMATIC TANK CONSTRUCTION  
 COST CURVE**



### Potable Water Wells



EPA Curve (250' deep) Manufacturers (250' deep)  
 EPA Curve (500' deep) Manufacturers (500' deep)

- Notes: 1) Vertical turbine pump, cement grout, black steel well and surface casing, well screen, and well development costs from manufacturers' quotes and bid tabulations.  
 2) Includes 10% electrical, 15% for well head assembly, and 30% labor costs.  
 3) EPA cost curves contain all costs.  
 4) Costs are based on the June 1995, ENR Index = 5433.

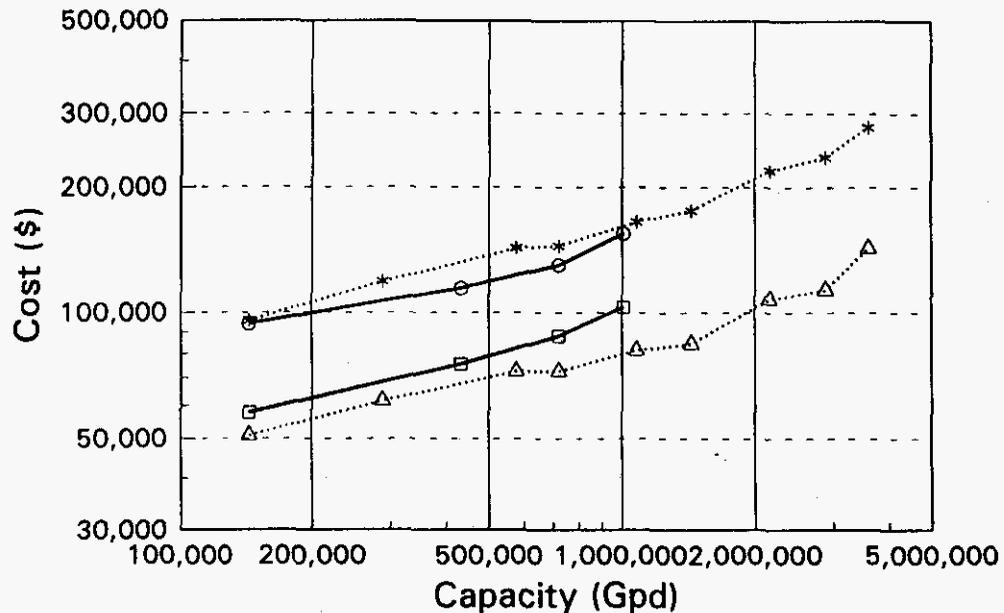
FIGURE 5-10



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**SUPPLY WELL UNIT COST CURVE**

### Potable Water Wells



EPA Curve (250' deep) Manufacturers (250' deep)  
 EPA Curve (500' deep) Manufacturers (500' deep)

- Notes: 1) Vertical turbine pump, cement grout, black steel well and surface casing, well screen, and well development costs from manufacturers' quotes and bid tabulations.  
 2) Includes 10% electrical, 15% for well head assembly, and 30% labor costs.  
 3) EPA cost curves contain all costs.  
 4) Costs are based on the June 1995, ENR Index = 5433.

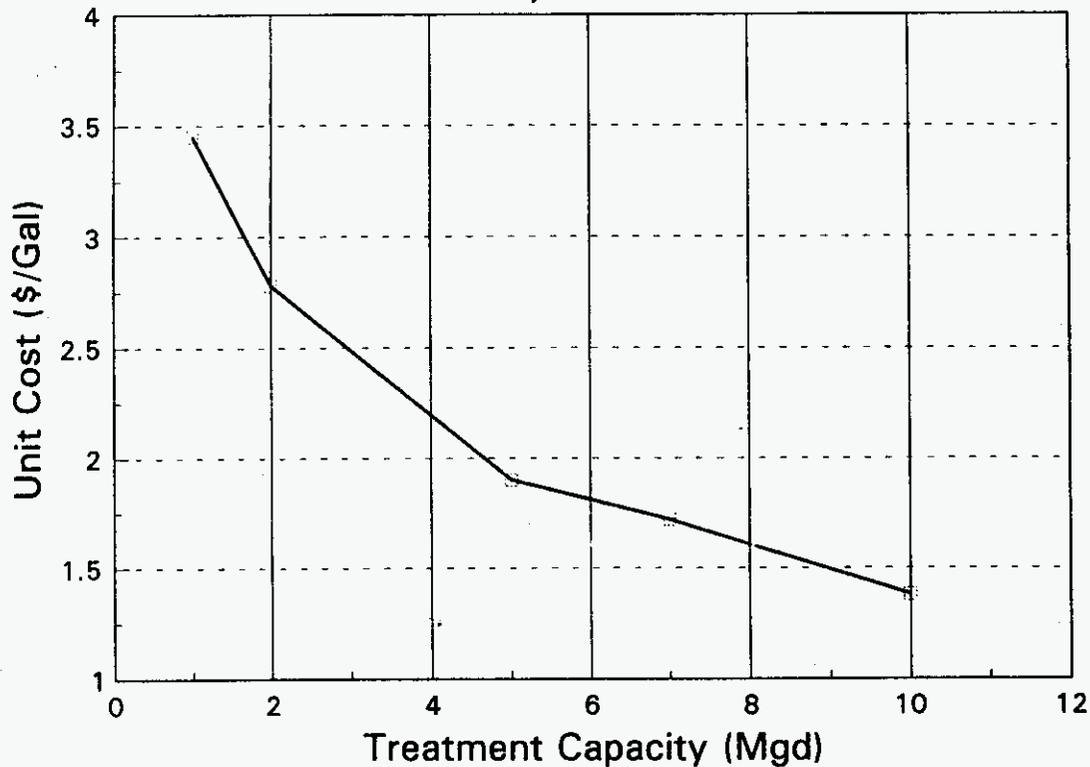
FIGURE 5-11



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**SUPPLY WELL CONSTRUCTION COST CURVE**

### Lime Softening WTP



- Notes:
- 1) Values obtained using EPA cost curves.
  - 2) Costs include raw water influent pumping, chemical addition, rapid mix/flocculation, sedimentation, filtration, disinfection, finished water storage, finished water pumping, and sludge disposal.
  - 3) Costs are based on June 1995, ENR Index = 5433.

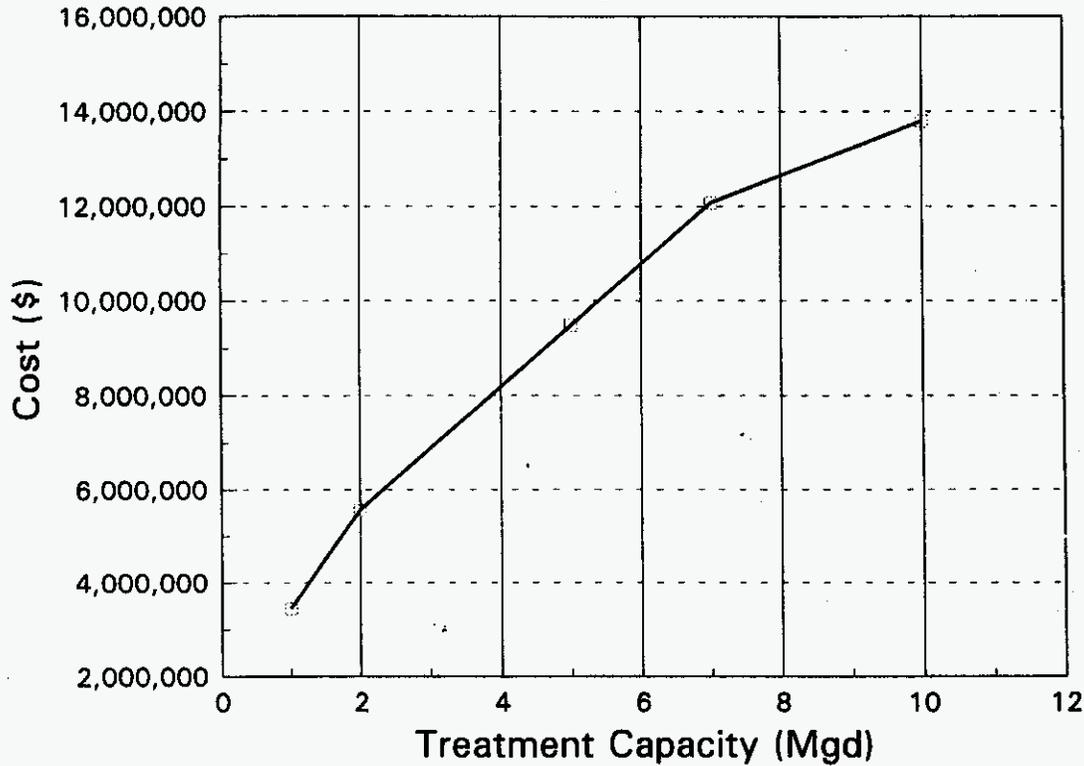
FIGURE  
B-12



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**LINE SOFTENING WTP UNIT  
 COST CURVE**

### Lime Softening WTP



- Notes:
- 1) Values obtained using EPA cost curves.
  - 2) Costs include raw water influent pumping, chemical addition, rapid mix/flocculation, sedimentation, filtration, disinfection, finished water storage, finished water pumping, and sludge disposal.
  - 3) Costs are based on June 1995, ENR Index = 5433.

FIGURE  
6-13



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**LIME SOFTENING WTP CONSTRUCTION  
COST CURVE**

The Lime Softening WTP cost curves show a small economy of scale throughout the capacity ranges. The unit cost begins with approximately \$3.5/gal at 1 MGD and ends with approximately \$1.4/gal at 10 MGD. This shows that there is an economy of scale between these ranges of capacities.

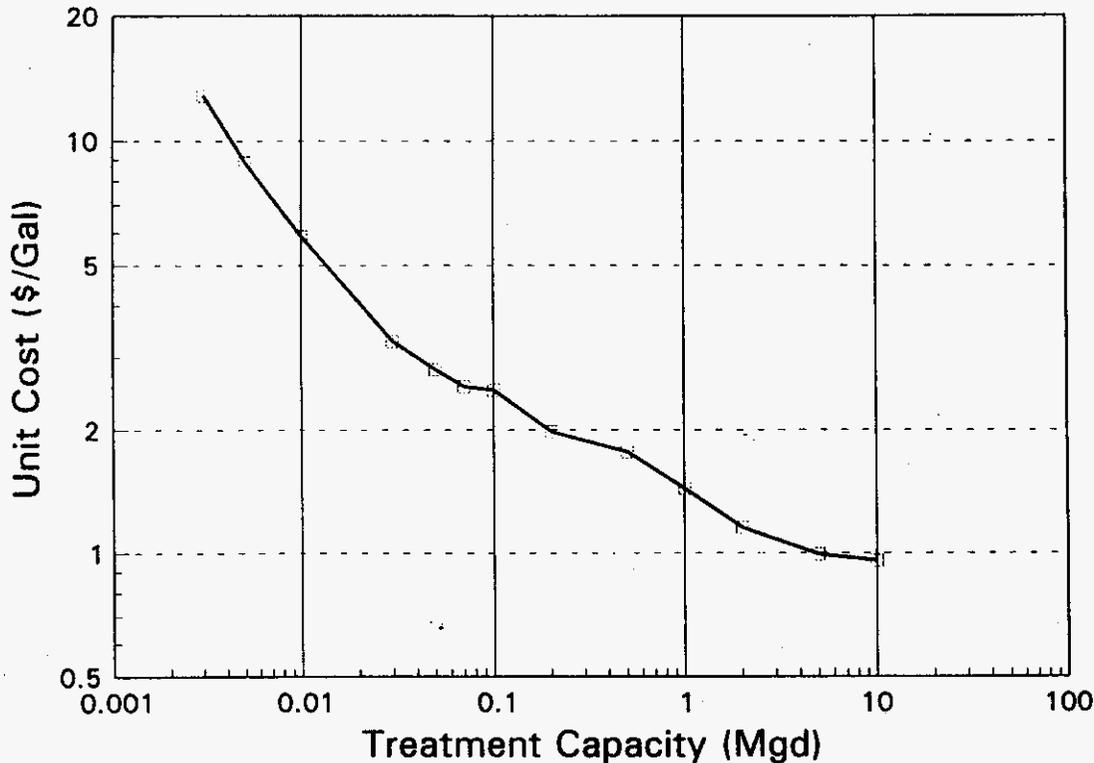
The curves for Lime Softening Water Treatment Plants were constructed using information gathered from EPA cost curves.

#### 5.8 REVERSE OSMOSIS WTP

The curves presented, Figure 5-14 and 5-15, in this Section were constructed using previous EPA cost curves and information contained in previous EPA reports. The treatment facilities that make up a Reverse Osmosis treatment plant and consequently, the cost curves contained in this report are as follows: reverse osmosis membrane elements and pressure vessels, flow meters, housing, structural steel, tanks, piping, valves, pumps, cartridge filters, acid and polyphosphate equipment, and cleaning equipment. The EPA cost curves have also added costs for contingencies, sitework, engineering and administration, and electrical.

The unit cost curve, Figure 5-14, shows a considerable economy of scale. The ranges of capacity begin with 0.003 MGD and end with 10 MGD. When plotted on a linear scale, the curve is more pronounced than the economy of scale curve shown in Figure 2-1. The unit cost is approximately \$14/gal at 0.003 MGD and approximately \$0.95/gal at 10 MGD.

### Reverse Osmosis WTP



- Notes:
- 1) Values obtained using EPA cost curves.
  - 2) Costs include housing, structural steel, tanks, piping, valves, pumps, reverse osmosis membrane elements and pressure vessels, flow meters, cartridge filters, acid and polyphosphate equipment, and cleaning equip.
  - 3) The EPA cost curves have also added costs for contingencies, sitework, engineering & administration, and electrical.
  - 4) Costs are based on June 1995, ENR Index = 5433.

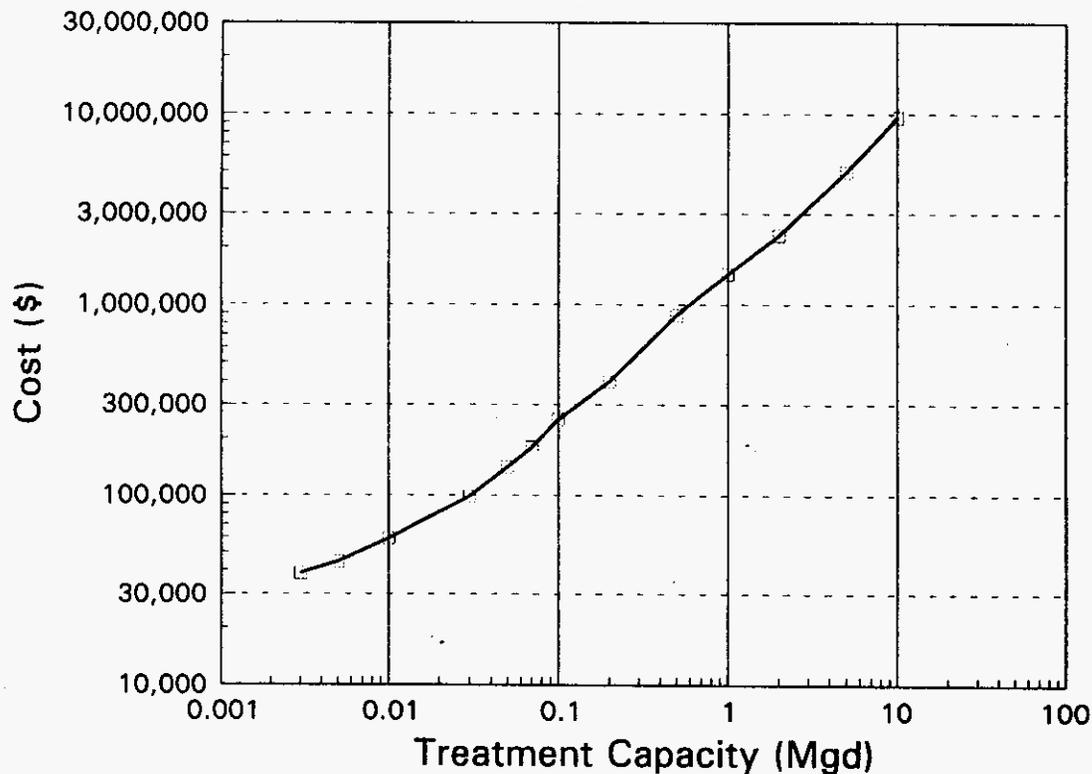
FIGURE  
S-14



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**REVERSE OSMOSIS UNIT  
 COST CURVE**

### Reverse Osmosis WTP



- Notes:
- 1) Values obtained using EPA cost curves.
  - 2) Costs include housing, structural steel, tanks, piping, valves, pumps, reverse osmosis membrane elements and pressure vessels, flow meters, cartridge filters, acid and polyphosphate equipment, and cleaning equip.
  - 3) The EPA cost curves have also added costs for contingencies, sitework, engineering & administration, and electrical.
  - 4) Costs are based on June 1995, ENR Index = 5433.

FIGURE 8-15



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**REVERSE OSMOSIS CONSTRUCTION COST CURVE**

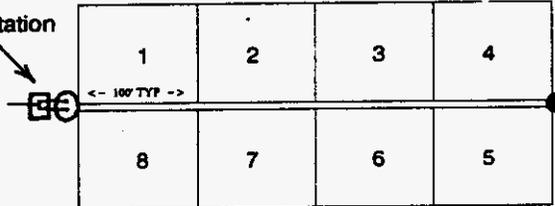
SECTION 6



**One Section (8 units)**

400 lf 8" PVC-SDR 35 (10'-12' deep)

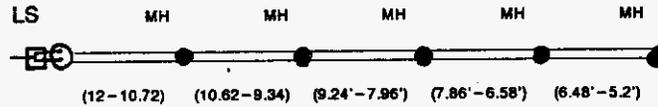
sewage pump station



Manhole

**One Street (40 units)**

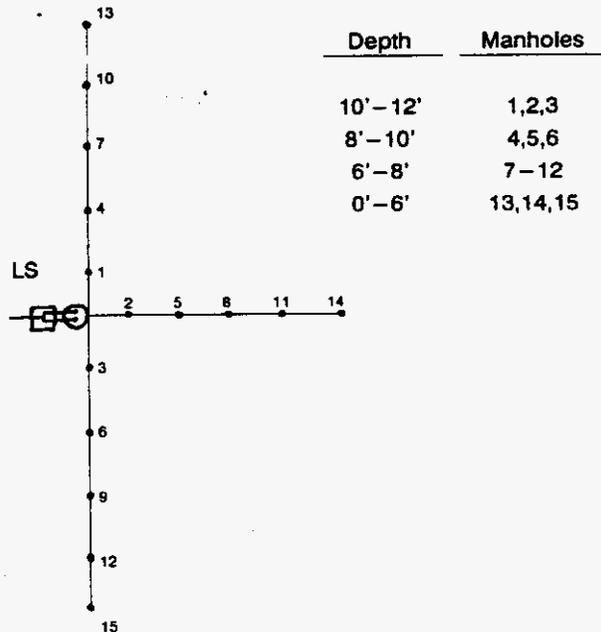
\*\* All pipe is 8" SDR 35 PVC (400' sections)



**Whole Installation (120 units)**

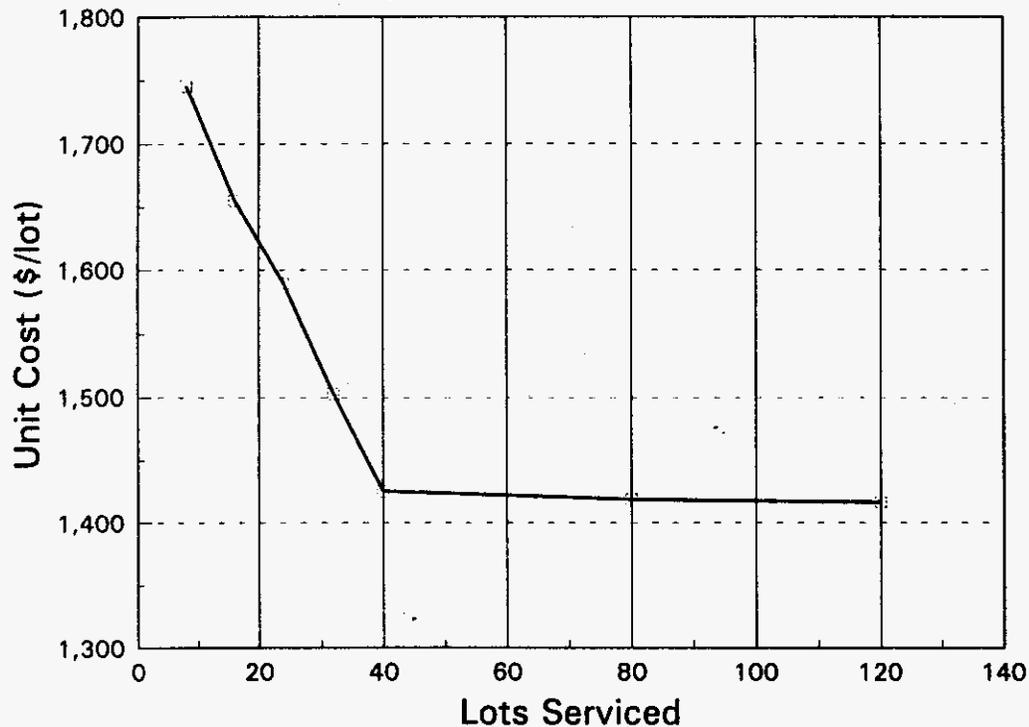
8" Gravity Sewer

- 10'-12' deep => 1782 lf
- 8'-10' deep => 1782 lf
- 6'-8' deep => 1689 lf
- 0'-6' deep => 750 lf



99-144

### Gravity Sewer Installations



- Notes:
- 1) Assumed 100 foot lots, 12 foot maximum pipe depth, and 120 lots served by a 100 gpm pump station.
  - 2) Manufacturers' quotes and bid tabulations provided costs for precast manholes, pipe material, and the \$1/ft line testing cost for low pressure air exfiltration.
  - 3) Includes a \$500 permitting fee, electrical, installation, and 10% for mobilization.
  - 4) Costs are based on June 1995, ENR Index = 5433.

FIGURE 6-2



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**GRAVITY SEWER UNIT COST CURVE**

transmission components is directly related to the amount of wastewater that is entering the wet well. The range of capacities of the pump stations are from 100 gallons per minute to 1,000 gallons per minute.

The unit cost curve, Figure 6-3, was produced by dividing the total cost of a submersible pump station by the capacity of the main pump and plotting this value, versus the capacity of the pump, in gallons per minute. This curve shows an increasing economy of scale between 100 gpm and 400 gpm. The inflection point lies around 400 gpm, and from 400 gpm to 1,000 gpm the economy of scale is slightly decreasing. Due to the unit cost relationship, the design of a pump station under 400 gpm should be avoided, if there are any possibilities for further expansion. After 400 gpm, there is still an economy of scale; however, it is not as significant. To show that there is still considerable savings after 400 gpm, we must study the construction cost curve, Figure 6-4. The cost of a 1,000 gpm duplex pump station is approximately \$63,000, and the cost of a 500 gpm pump station is \$46,000. Therefore, there is a \$29,000 savings to build the 1,000 gpm pump station when compared to two (2) 500 gpm pump stations.

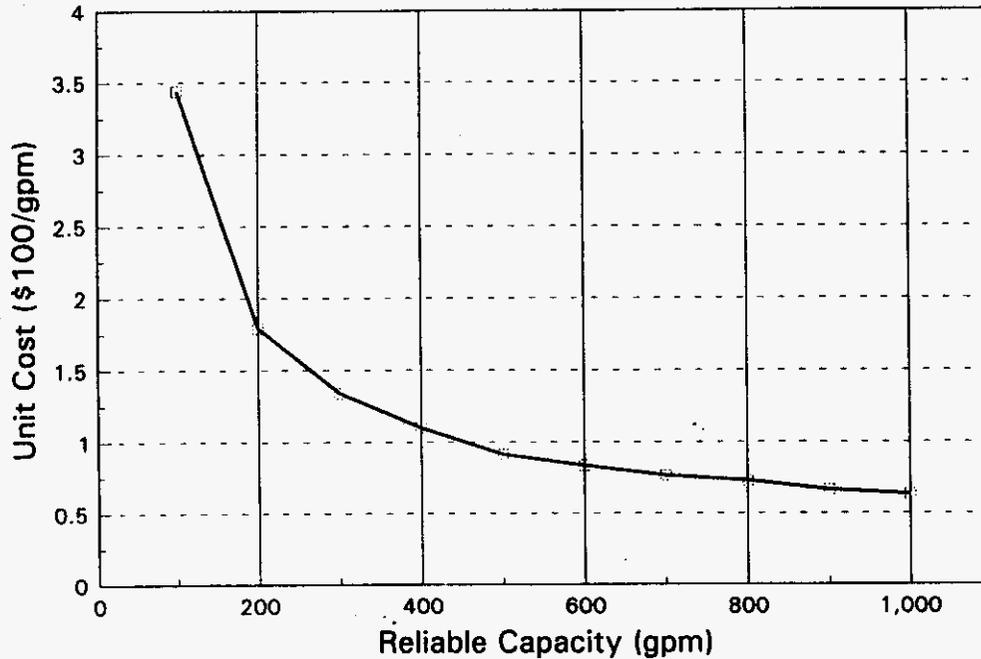
The unit cost and construction cost curves were produced using the quotations obtained from manufacturers. The cost includes two (2) equivalent submersible pumps, the precast wet well, precast valve box, piping, fittings, 20% for electrical, and installation, which includes excavating, backfilling, and dewatering. The pumps were designed to run on a 6-minute cycle time, which minimized wet well sizing.

### 6.3 FORCE MAINS

In the transmission of wastewater, force mains are used to convey wastewater from a sewage pump station directly to the treatment plant, another pump station, or a manhole. The force main materials that were studied in this project were the PVC (C900-DR25) and the Class 50 DIP with epoxy coating. These pipes are presented on unit cost curves as illustrated in Figure 6-5 and Figure 6-6.

The PVC force main unit cost curve, Figure 6-5, was produced for pipe sizes between 4-inches and 12-inches in diameter. The unit cost of the pipe is in dollars per linear foot and this is based on different lengths of pipe. In other words, there are three (3) different total lengths of pipe: 25,000 feet (large project), 2,500 feet (medium project) and 250 feet (small project). For these different lengths, manufacturers quoted the actual material prices per foot that would apply to

### Sewage Pump Stations



- Notes:
- 1) Pump station design was based on a 6 minute cycle time, a peak factor of 3 to 4 respective of average flow, and a 3 ft high effective volume.
  - 2) Costs include two (2) equal size pumps, precast wetwell, precast valve box, installation (excavating, backfilling, dewatering), piping, fittings, and 20% electrical.
  - 3) Wet well sizes: 100-400 gpm => 6' diam., 500-600 gpm => 8' diam., 700-900 gpm => 10' diam., 1000 gpm => 12' diam.
  - 4) Costs are based on June 1995, ENR Index = 5433.

20

FIGURE  
6-3



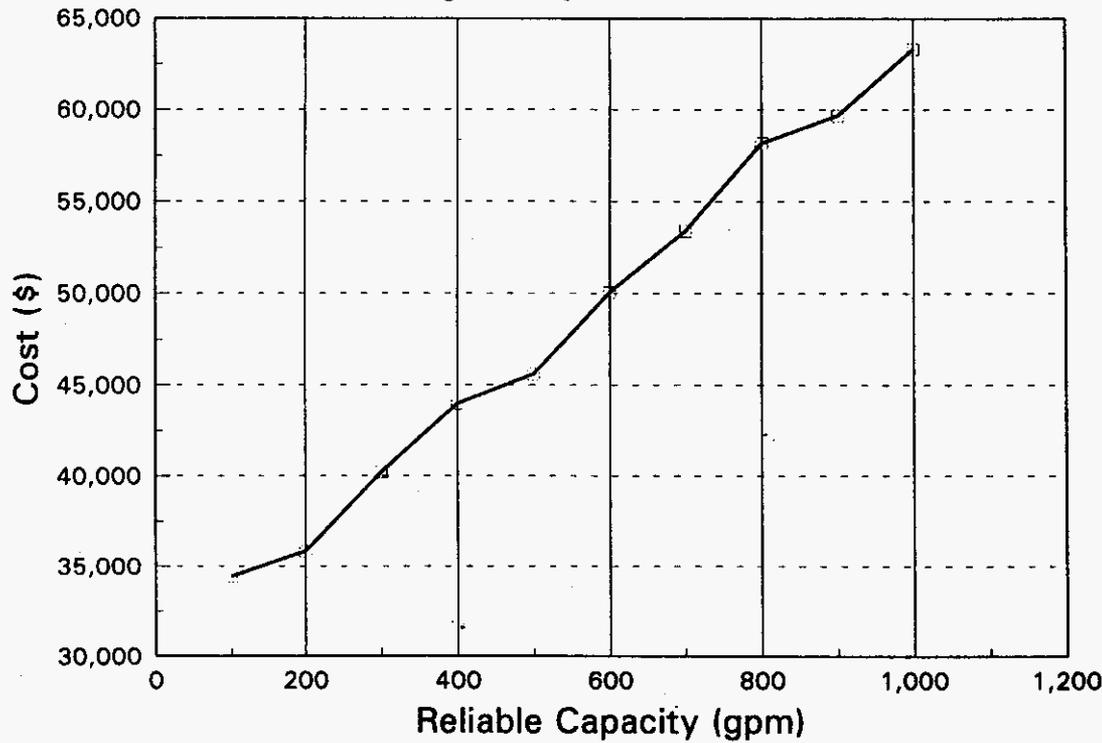
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**SEWAGE PUMP STATION UNIT  
COST CURVE**

### Sewage Pump Stations



- Notes:
- 1) Pump station design was based on a 6 minute cycle time, peak factor of 3 to 4 respective of average flow, and a 3 ft high effective volume.
  - 2) Costs include two (2) equal size pumps, precast wetwell, precast valve box, installation (excavating, backfilling, dewatering), piping, fittings, and 20% electrical.
  - 3) Costs are based on June 1995, ENR Index = 5433.

0-4

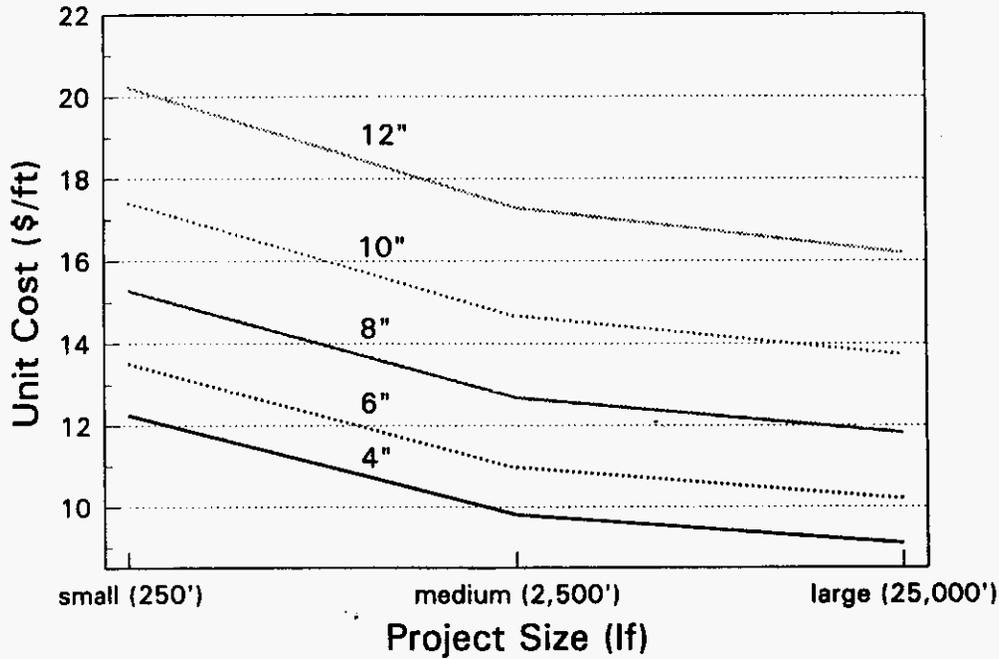
FIGURE 0-4



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**SEWAGE PUMP STATION CONSTRUCTION COST CURVE**

### PVC (C900 - DR25) Force Main



4"	6"	8"	10"	12"
pipe	pipe	pipe	pipe	pipe

- Notes:
- 1) Material cost obtained from manufacturers' quotes.
  - 2) Costs include \$500 permitting, 10%-15% mobilization, \$.25-\$.75/ft for pressure testing, and \$7/ft for excavating, backfilling, and compacting.
  - 3) Costs exclude valves, fittings, and restoration work.
  - 4) Costs are based on June 1995, ENR Index = 5433.

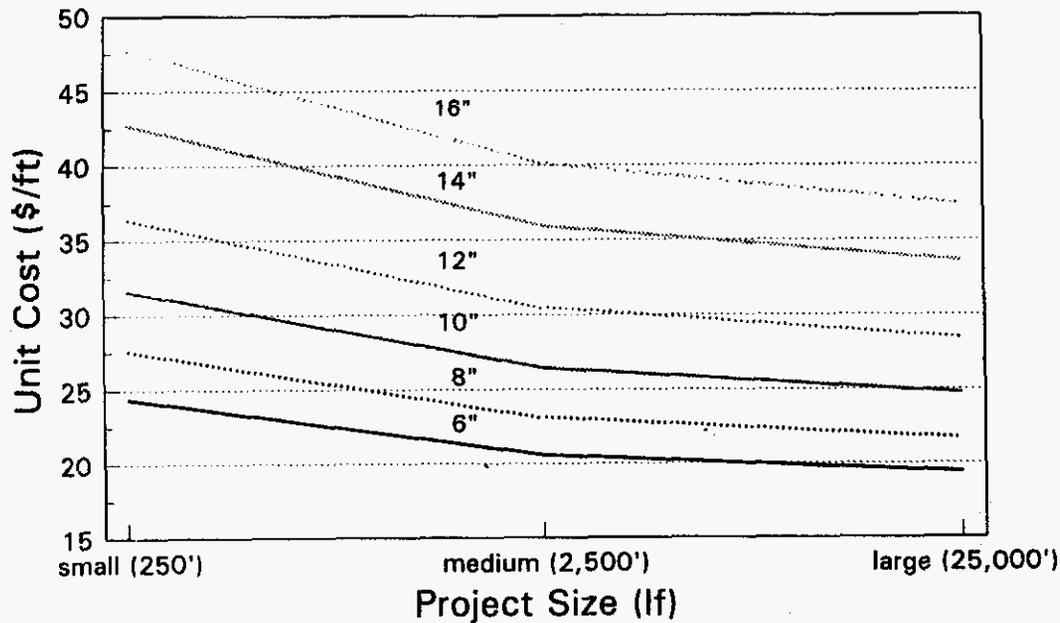
FIGURE  
6-5



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**PVC FORCE MAIN UNIT  
 COST CURVE**

### DIP (Class 50 - Epoxy Lined) Force Main



6"	8"	10"	12"	14"	16"
pipe	pipe	pipe	pipe	pipe	pipe

- Notes:
- 1) Material cost obtained from manufacturers' quotes.
  - 2) Costs include \$500 permitting, 10%-15% mobilization, \$.25-\$.75/ft pressure testing, and \$7/ft for excavating, backfilling, and compacting.
  - 3) Costs exclude valves, fittings, and restoration work.
  - 4) Costs are based on June 1995, ENR Index = 5433.

FIGURE  
6-8

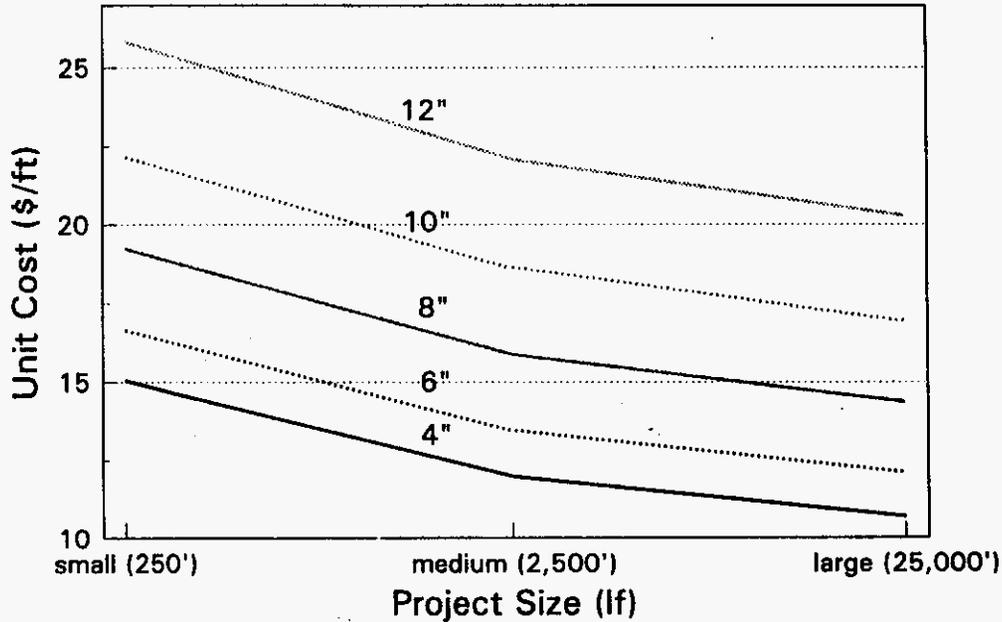


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**DIP FORCE MAIN UNIT  
 COST CURVE**



**PVC (C900 - DR18) Water Main**



4"	6"	8"	10"	12"
pipe	pipe	pipe	pipe	pipe

- Notes:
- 1) Material cost obtained from manufacturers' quotes.
  - 2) Costs include \$500 permitting, 10%-15% mobilization, \$1-\$2/ft disinfection, \$.25-\$.75/ft for pressure testing, and \$7/ft for excavating, backfilling, and compacting.
  - 3) Costs exclude valves, fittings, and restoration work.
  - 4) Costs are based on June 1995, ENR Index = 5433.

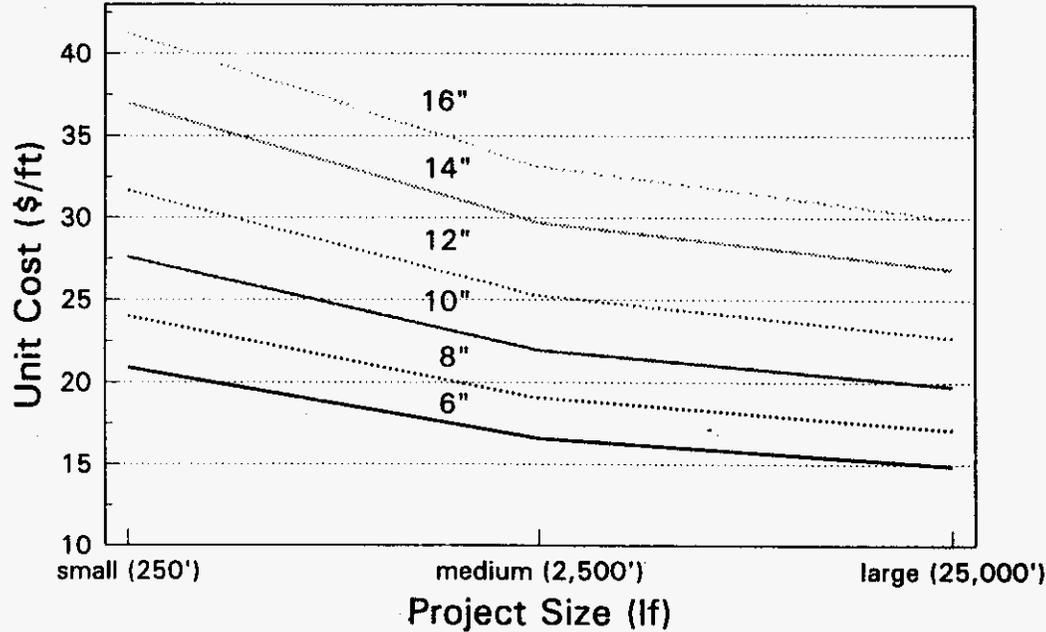
FIGURE  
6-7



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**PVC WATER MAIN UNIT  
COST CURVE**

### DIP (Class 50 - Cement Lined) Water Main



6"	8"	10"	12"	14"	16"
pipe	pipe	pipe	pipe	pipe	pipe

- Notes:
- 1) Material cost obtained from manufacturer's quotes.
  - 2) Costs include \$500 permitting, 10%-15% mobilization, \$1-\$2/ft disinfection, \$.25-\$.75/ft for pressure testing, \$7/ft for excavating, backfilling, and compacting.
  - 3) Costs exclude valves, fittings, and restoration work.
  - 4) Costs are based on June 1995, ENR Index = 5433.

FIGURE 6-8



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**DIP WATER MAIN UNIT COST CURVE**









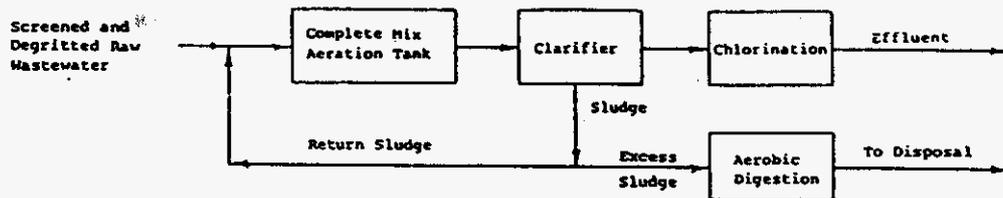




EXTENDED AERATION, MECHANICAL AND DIFFUSED AERATION

FACT SHEET 2.1.10

FLOW DIAGRAM -



**ENERGY NOTES** - Assumptions: The hydraulic head loss through the aeration tank is negligible. Sludge recycle and sludge wasting pumping energy are included.

Water Quality:

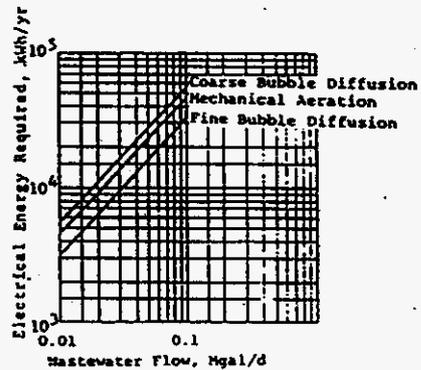
	Influent(mg/l)	Effluent(mg/l)
BOD <sub>5</sub>	210	20
Suspended Solids	230	20
NH <sub>4</sub> -N	20	1

Oxygen Transfer Rate (wire to water) in wastewater for:

- Mechanical Aeration - 1.8 lb O<sub>2</sub>/hph
- Diffused Aeration
  - Coarse Bubble Diffusion - 1.5 lb O<sub>2</sub>/hph
  - Fine Bubble Diffusion - 2.5 lb O<sub>2</sub>/hph

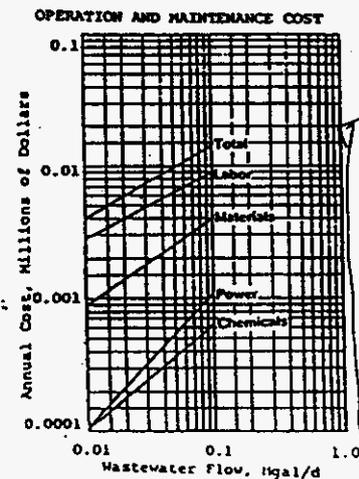
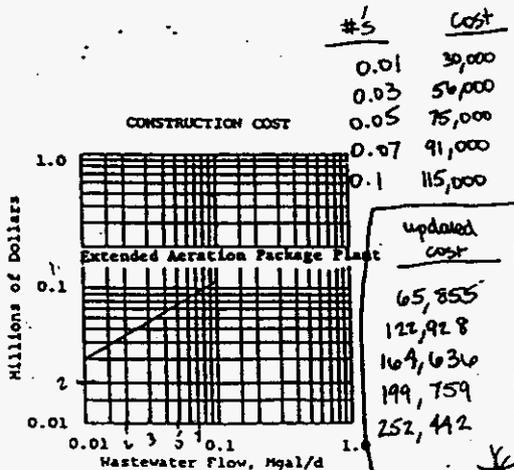
Oxygen Requirement:

- 1.5 lb O<sub>2</sub>/lb BOD<sub>5</sub> removed plus 4.6 lb O<sub>2</sub>/lb of NH<sub>4</sub>-N removed



**COSTS\*** - Assumptions: Construction cost includes comminutor, aeration basin, clarifier, chlorine contact chamber, aerobic digester, chlorine feed facility, building, fencing for extended aeration package plants between 0.01 and 0.1 Mgal/d. Detention time: 24 hours (based on average daily flow). ENR Index = 2475. Annual power costs based on coarse bubble diffuser.

update  
ratio = 5433 / 2475



REFERENCES - 3, 4

\*To convert construction cost to capital cost see Table A-2.



FACSIMILE TRANSMISSION

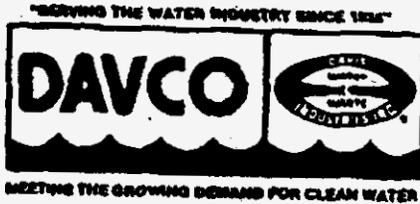
IF TRANSMISSION WAS NOT PROPERLY RECEIVED, CALL (305) 755-2092

DATE: 7-6-95  
 FROM: J. Kelley FAX NUMBER: (305) 341-9370  
 TO: Jamie Walsh FAX NUMBER: \_\_\_\_\_  
 COMPANY: Hartmann NUMBER OF PAGES: 2  
 REFERENCE: Peach Plant Budget Pricing

I hope the attached is sufficient.  
 Sanitair doesn't make the smaller plants.  
 Please call if you have any questions.

*J. Kelley*





1828 Metcalf Ave.  
 Thomasville, Georgia 31782  
 Phone 912-226-5733  
 Telefax No.  
 912-228-0312

## FACSIMILE TRANSMITTAL SHEET

From: Tommy Tyson  
 Phone 941-646-7694  
 Fax. 941-644-6319

To: HAI - Jamie Wallace Re: Budget Estimates

Fax. number: 407-839-3190 Date: 7-2-95

Total number of pages including this page is: 2

REMARKS:

Budget estimates are for "DAVCO standard" equipment delivered to central Florida. DAVCO std is Aluminum grating and aluminum handrails. Also depending on size, duplex or triplex rotary positive blowers and controls are included. I have not included any accessories such as comminutor, flowmeter or telemetry equipment (or cl<sub>2</sub> feed eq).

Turn key price includes slabs, grout for clarifier (if applicable) and installation and finish coating of equipment (if applicable). As we discussed these prices are for "conventional" single train, single clarifier units and will not meet FDEP class I, II or III Regulations. Mainly on clarifier requirements (multiple units).

FILTER PRICES include media. coarse bubble diffusers for plants was utilized. chain + sprocket drive w/ shear pin overload protection.

\* Making changes such as: Aluminum weir launders or stainless steel air headers and drop pipes, direct drive clarifier drive and so forth can add significantly to the prices I have given - Please adjust accordingly.

FACTORY BUILT AND BUDGET  
 Davco Ring Steel ~~List~~ Costs

Capacity (gpd)	Extended Aeration		Contact Stabilization	
	Budget Price (\$)	Turn Key Install.	Budget Price (\$)	Turn Key Install.
10,000	36000	14000	N/A	N/A
25,000	60000	18000	N/A	N/A
50,000	110000	25000	65000	18000
75,000	150000	35000	100000	22000
100,000	175000	42000	125000	27000
150,000	140000	70000	120000	60000
250,000	175000	85000	155000	75000
500,000	250000	125000	215000	105000
750,000	300000	150000	250000	125000
1,000,000	350000	175000	280000	140000

AIRBLOW TUBE BUNKS  
 4 TRIGGERS + CRC  
 EQUIPMENT

RING STEEL + DISINTEGRATOR  
 EQUIPMENT

FILTERS (NO INSTALLATION COSTS INCLUDED)

	0 to .05 MG/D = 28000
ES FILTER	> .05 ≤ .10 MG/D = 40000
	> .10 ≤ .15 MG/D = 50000
	.25 MG/D = 55000 or 2 @ .2 MG/D = 107000
AVELLING	.50 MG/D = 70000 or 2 @ .375 MG/D = 135000
210GE FILTER	.75 MG/D = 85000 or 2 @ .56 MG/D = 145000
	1.0 MG/D = 98000 or 2 @ .75 MG/D = 170000

APPENDIX B

Package Wastewater Treatment Plants  
Unit Costs

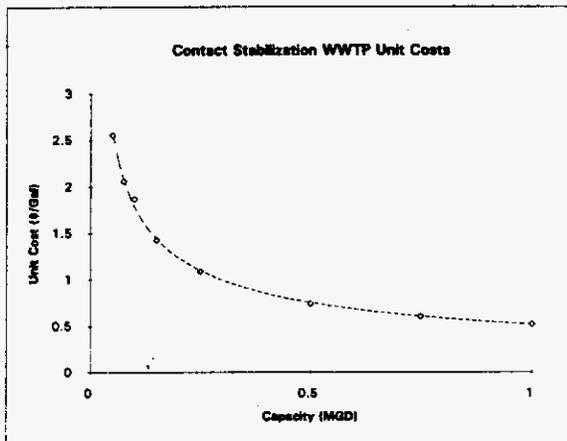
Capacity (MGD)	Davco Con. Stab. (\$)	Sanitaire Con. Stab. (\$)	Total Con. Stab. Const. Cost (\$)	Overall Con. Stab. w/ Chlor. (\$)	Unit Cost (\$/Mgd)
0.010	--	--	--	--	
0.025	--	--	--	--	
0.050	83,000	112,350	97,675	127,675	2.5535
0.075	122,000	127,225	124,613	154,613	2.0615
0.100	152,000	152,321	152,161	187,161	1.8716
0.150	180,000	177,950	178,975	213,975	1.4265
0.250	230,000	244,320	237,160	272,160	1.0886
0.500	320,000	356,540	338,270	373,270	0.7465
0.750	375,000	466,160	420,580	455,580	0.6074
1.000	420,000	560,430	490,215	525,215	0.5252

Notes: 1) Values include materials, electrical, piping, installation, blowers, grading, chlorination feed sys., and conc. slab; but exclude land, engineering, fencing, paving, drainage, lighting, and building facilities.  
All costs obtained from manufacturer's quotes and EPA cost curves.  
Costs based on June 1995, ENR Index = 5433.

CURVE FORMULA (For any capacity on the curve)

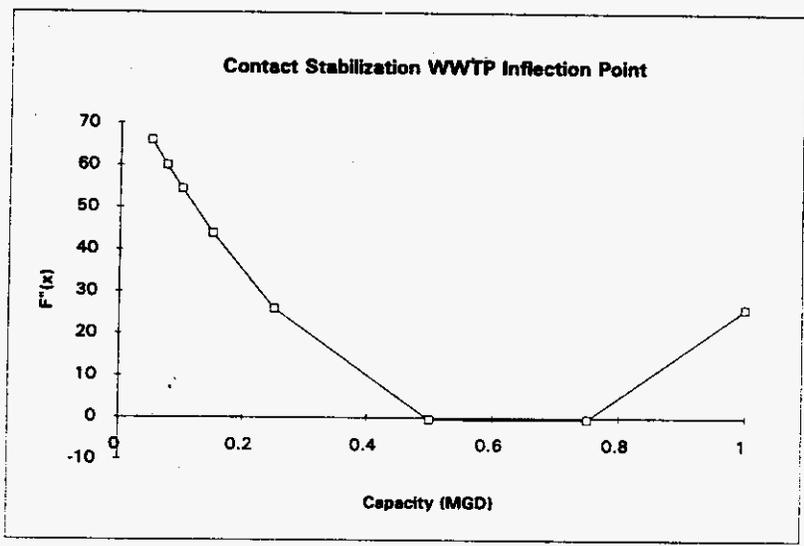
$$Y = (0.5249354) * X^{(-0.5321867)}$$

Capacity (MGD)	Cost (\$)	Manuf. Cost (\$)
0.05	2.58522	2.554
0.065	2.24832	
0.075	2.08345	2.062
0.09	1.89079	
0.1	1.78769	1.872
0.115	1.65955	
0.13	1.55472	
0.15	1.44072	1.427
0.165	1.36946	
0.18	1.30749	
0.195	1.25297	
0.21	1.20451	
0.225	1.16109	
0.24	1.12189	
0.25	1.09778	1.089
0.265	1.06426	
0.28	1.03353	
0.295	1.00522	
0.31	0.97903	
0.325	0.95472	
0.34	0.93207	
0.355	0.9109	
0.37	0.89105	
0.385	0.87241	
0.4	0.85484	
0.415	0.83825	
0.43	0.82256	
0.445	0.80769	
0.46	0.79356	
0.475	0.78013	
0.49	0.76733	
0.5	0.75912	0.747
0.515	0.74727	
0.53	0.73594	
0.545	0.72509	
0.56	0.71469	
0.575	0.70471	
0.59	0.69511	
0.605	0.68589	
0.62	0.67701	
0.635	0.66845	
0.65	0.66019	
0.665	0.65223	
0.68	0.64453	
0.695	0.63709	
0.71	0.62989	
0.725	0.62292	
0.74	0.61617	
0.75	0.61178	0.607
0.765	0.60537	
0.78	0.59914	
0.795	0.5931	
0.81	0.58723	
0.825	0.58152	
0.84	0.57597	
0.855	0.57057	
0.87	0.56532	
0.885	0.5602	
0.9	0.55521	
0.915	0.55035	
0.93	0.54561	
0.945	0.54098	
0.96	0.53646	
0.975	0.53206	
1	0.52494	0.525



**CONTACT STABILIZATION WWTP INFLECTION POINT**

Capacity (GPD)	$-F^*(x)$
0.05	65.9752
0.075	60.0467
0.1	54.3818
0.15	43.8428
0.25	25.9278
0.5	-0.4082
0.75	-0.3852
1	25.997



## CONTACT STABILIZATION, DIFFUSED AERATION

## FACT SHEET 2.1.8

**Description** - Contact stabilization is a modification of the activated sludge process (described more completely in Fact Sheet 2.1.1). In this modification, the adsorptive capacity of the floc is utilized in the contact tank to adsorb suspended, colloidal, and some dissolved organics. The hydraulic detention time in the contact tank is only 30 to 60 minutes (based on average daily flow). After the biological sludge is separated from the wastewater in the secondary clarifier, the concentrated sludge is separately aerated in the stabilization tank with a detention time of 2 to 6 hours (based on sludge recycle flow). The adsorbed organics undergo oxidation in the stabilization tank and are synthesized into microbial cells. If the detention time is long enough in the stabilization tank, endogenous respiration will occur, along with a concomitant decrease in excess biological sludge production. Following stabilization, the re-aerated sludge is mixed with incoming wastewater in the contact tank and the cycle starts anew. Volatile compounds are driven off to a certain extent by aeration in the contact and stabilization tanks. Metals will also be partially removed, with accumulation in the sludge.

This process requires smaller total aeration volume than the conventional activated sludge process. It also can handle greater organic shock and toxic loadings because of the biological buffering capacity of the stabilization tank and the fact that at any given time the majority of the activated sludge is isolated from the main stream of the plant flow. Generally, the total aeration basin volume (contact plus stabilization basins) is only 50 - 75 percent of that required in the conventional activated sludge system. A description of diffused aeration techniques is presented in Fact Sheet 2.1.1.

**Common Modifications** - Used in a package treatment plant with clarification and chlorination facilities in one vessel. Other modifications include raw wastewater feed to aeration tank; flow equalization; integral aerobic digester.

**Technology Status** - Contact stabilization has evolved as an outgrowth of activated sludge technology since 1950 and seen common usage in package plants and some usage for on-site constructed plants.

**Typical Equipment/No. of Mfrs.** - Air diffusers/19; compressors/44; package treatment plants/21.

**Applications** - Wastewaters that have an appreciable amount of  $BOD_5$  in the form of suspended and colloidal solids; upgrading of an existing, hydraulically overloaded conventional activated sludge plant; new installations, to take advantage of low aeration volume requirements; where the plant might be subject to shock organic or toxic loadings; where larger, more uniform flow conditions are anticipated (or if the flows to the plant have been equalized).

**Limitations** - It is unlikely that effluent standards can be met using contact stabilization in plants smaller than 50,000 gal/d without some prior flow equalization. Other limitations include operational complexity, high operating costs, high energy consumption and high diffuser maintenance. As the fraction of soluble  $BOD_5$  in the influent wastewater increases, the required total aeration volume of the contact stabilization process approaches that of the conventional process.

**Performance** -

$BOD_5$ Removal	80 to 95 percent
$NH_4-N$ Removal	10 to 20 percent

**Residuals Generated** - See Fact Sheet 2.1.1.

**Design Criteria (39)** - A partial listing of design criteria for the contact stabilization process is summarized as follows:

F/M, lb $BOD_5$ /d/lb MLVSS	0.2 to 0.6
Volumetric loading, lb $BOD_5$ /d/1,000 ft <sup>3</sup>	30 to 50 (based on contact and stabilization volume)
MLSS, mg/l	1,000 to 2,500, contact tank; 4,000 to 10,000, stabilization tank
Aeration time, h	0.5 to 1.0, contact tank (based on average daily flow)
	2 to 6, stabilization basin (based on sludge recycle flow)
Sludge retention time, days	5 to 10
Recycle ratio (R)	0.25 to 1.0
Std. ft <sup>3</sup> air/lb $BOD_5$ removed	800 to 2,100
lb O <sub>2</sub> /lb $BOD_5$ removed	0.7 to 1.0
Volatile fraction of MLSS	0.6 to 0.8

**Process Reliability** - Requires close operator attention.

**Environmental Impact** - See Fact Sheet 2.1.1

**References** - 23, 26, 31, 39

## CONTACT STABILIZATION, DIFFUSED AERATION

FACT SHEET 2.1.8

---

**FLOW DIAGRAM -**

```

    graph LR
      A[Screened and Degritted Raw Wastewater or Primary Effluent] --> B[Contact Tank]
      B --> C[Clarifier]
      C --> D[Effluent]
      C --> E[Return Sludge]
      E --> F[Stabilization Tank]
      F --> G[Alternate Excess Sludge Draw-Off Point]
      F --> H[Excess Sludge]
  
```

**ENERGY NOTES -** Assumptions: Air requirements are based on 2106 ft<sup>3</sup>/lb BOD<sub>5</sub> removed (2 lb BOD<sub>5</sub>/1000 gal/c). Positive displacement blowers with 100% standby are provided. Electricity = 5.03/kWh. Includes energy requirements for entire package plant.

$$\text{Cost} = \frac{543}{2401} =$$

**COSTS -** Assumptions: Costs are in 1976 dollars; ENR index = 2401.

- Construction cost is for package plants and includes tankage and equipment in place for aeration chambers, chlorination equipment, clarification and sludge stabilization. Costs include concrete and yardwork, 15% contingency, electrical and instrumentation, and contractor's overhead and profit at 25% of equipment costs but exclude land, engineering, legal or financing during construction.
- O&M costs are based on a labor rate of \$9/h, including fringe benefits, with 7 d/wk staffing and electricity @ 5.03/kWh. Maintenance materials include chlorine.

**CONSTRUCTION COST**

**unit cost**

3.02  
1.85  
1.38  
1.23  
1.06  
0.95

**OPERATION & MAINTENANCE COST**

Cost	update
160,000	362,049
245,000	554,388
305,000	690,156
380,000	859,867
470,000	1,063,594
540,000	1,900,758

REFERENCE - 16

077671735 11120 3600413317 MOSSKELLEYCORALSPRINGS PAGE 04



**FACSIMILE TRANSMISSION**

IF TRANSMISSION WAS NOT PROPERLY RECEIVED, CALL (305) 755-2092

DATE: 7-6-95  
 FROM: J. Kelly FAX NUMBER: (305) 341-9370  
 TO: Jamie Walsh FAX NUMBER: \_\_\_\_\_  
 COMPANY: Hartman NUMBER OF PAGES: 2  
 REFERENCE: Pachay Plant Budget Pricing

I hope the attached is sufficient.  
 Sanitair doesn't make the smaller plants.  
 Please call if you have any questions.

*J. Kelly*

000042000

MUSKELLEYCORALSFRGS

PAGE 82

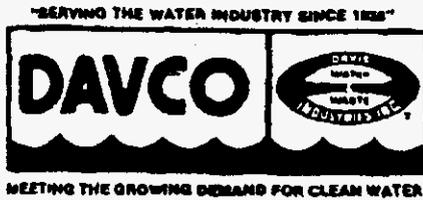
**SANITAIRIE**  
**Station Ring Steel List Costs**

Capacity (MGD)	Expanded Aeration		Contact Stabilization	
	List Price (\$)	Turn Key Install.	List Price (\$)	Turn Key Install.
10,000	∅		∅	
20,000	∅		∅	
30,000	\$ 82,000	\$ 110,000	\$ 75,000	\$ 100,000
40,000	\$ 100,000	\$ 135,000	\$ 81,000	\$ 109,000
50,000	\$ 115,000	\$ 155,000	\$ 96,000	\$ 130,000
60,000	\$ 142,000	\$ 192,000	\$ 109,000	\$ 148,000
70,000	\$ 185,000	\$ 246,000	\$ 148,000	\$ 200,000
80,000	\$ 268,000	\$ 360,000	\$ 215,000	\$ 290,000
90,000	\$ 325,000	\$ 440,000	\$ 260,000	\$ 350,000
1,000,000	\$ 385,000	\$ 520,000	\$ 308,000	\$ 415,000

Blowers, concrete slab not included.

941 644 6319

P.01



1828 Metcalf Ave.  
Thomasville, Georgia 31792  
Phone 912-226-5733  
Telefax No.  
912-228-0312

## FACSIMILE TRANSMITTAL SHEET

From: Tommy Tyson  
Phone 941-646-7694  
Fax. 941-644-6319

To: HAI - Jamie Wallace Re: Budget Estimates

Fax. number: 407-839-3790 Date: 7-2-95

Total number of pages including this page is: 2

REMARKS:

Budget estimates are for "DAVCO standard" equipment delivered to central Florida. Davco std is Aluminum grating and aluminum handrails. Also depending on size, duplex or triplex rotary positive blowers and controls are included. I have not included any accessories such as comminutor, flowmeter or telemetry equipment (or cl2 feed eq).

Turn key price includes slabs, grout for clarifier (if applicable) and installation and finish coating of equipment (if applicable). As we discussed these prices are for "conventional" single train, single clarifier units and will not meet FDEP CLASS I, II or III Regulations. Mainly on clarifier requirements (multiple units).

FILTER PRICES include media. Coarse bubble diffusers for plants was utilized. Chain & sprocket drive w/ shear pin overload protection.

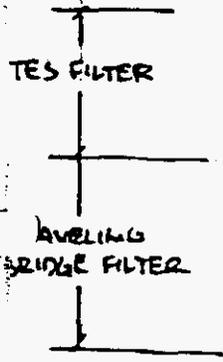
\* Making changes such as: Aluminum weir launders or stainless steel air headers and drop pipes direct drive clarifier drive and so forth can add significantly to the prices I have given - Please adjust accordingly.

FACTORY BUILT and Budget  
Davco Ring Steel ~~Costs~~ Costs

Capacity (gpd)	Extended Aeration		Contact Stabilization	
	Budget Price (\$)	Turn Key Install.	Budget Price (\$)	Turn Key Install.
10,000	36000	14000	N/A	N/A
25,000	60000	18000	N/A	N/A
50,000	110000	25000	65000	18000
75,000	150000	35000	100000	22000
100,000	175000	42000	125000	27000
150,000	140000	70000	120000	60000
250,000	175000	85000	155000	75000
500,000	250000	125000	215000	105000
750,000	300000	150000	250000	125000
1,000,000	350000	175000	280000	140000

REMOVED FROM PLANS  
 FINISH COATED EQUIPMENT  
 EQUIPMENT  
 AIRBORNE TUBE TANKS  
 4 INSTEAD OF CCC  
 FINISH STEEL & BRICKWORK

FILTERS (NO INSTALLATION COSTS INCLUDED)



- 0 to .05 MG/D = 28000
- > .05 ≤ .10 MG/D = 40000
- > .10 ≤ .15 MG/D = 50000
- .25 MG/D = 55000 OR 2 @ .2 MG/D = 107000
- .50 MG/D = 70000 OR 2 @ .375 MG/D = 135000
- .75 MG/D = 85000 OR 2 @ .56 MG/D = 145000
- 1.0 MG/D = 98000 OR 2 @ .75 MG/D = 170000

APPENDIX C

Sutorbilt  
Positive Displacement Blowers  
Construction Costs

Capacity @ 7 psig (scfm)	Motor Size (HP)	P.D. Blower Cost (\$)	Blower Unit Cost (\$/scfm)
50	5	2,450	49
100	5	2,625	26.25
250	15	3,950	15.8
500	25	5,625	11.25
750	40	9,600	12.8
1,000	50	10,000	10
1,250	60	13,850	11.08
1,500	75	16,225	10.81666667
1,750	75	17,675	10.1
2,000	100	21,000	10.5
2,500	125	25,000	10
3,000	150	32,500	10.83333333
3,500	200	40,000	11.42857143
4,000	200	48,000	12
4,500	200	52,000	11.55555556

## NOTES:

- 1) All costs obtained from manufacturer's quotes.
- 2) Costs include blower, TEFC motor, steel base, silencers, relief valve, pressure gauge, and check valve.
- 3) Costs are based on June 1995, ENR Index = 5433.













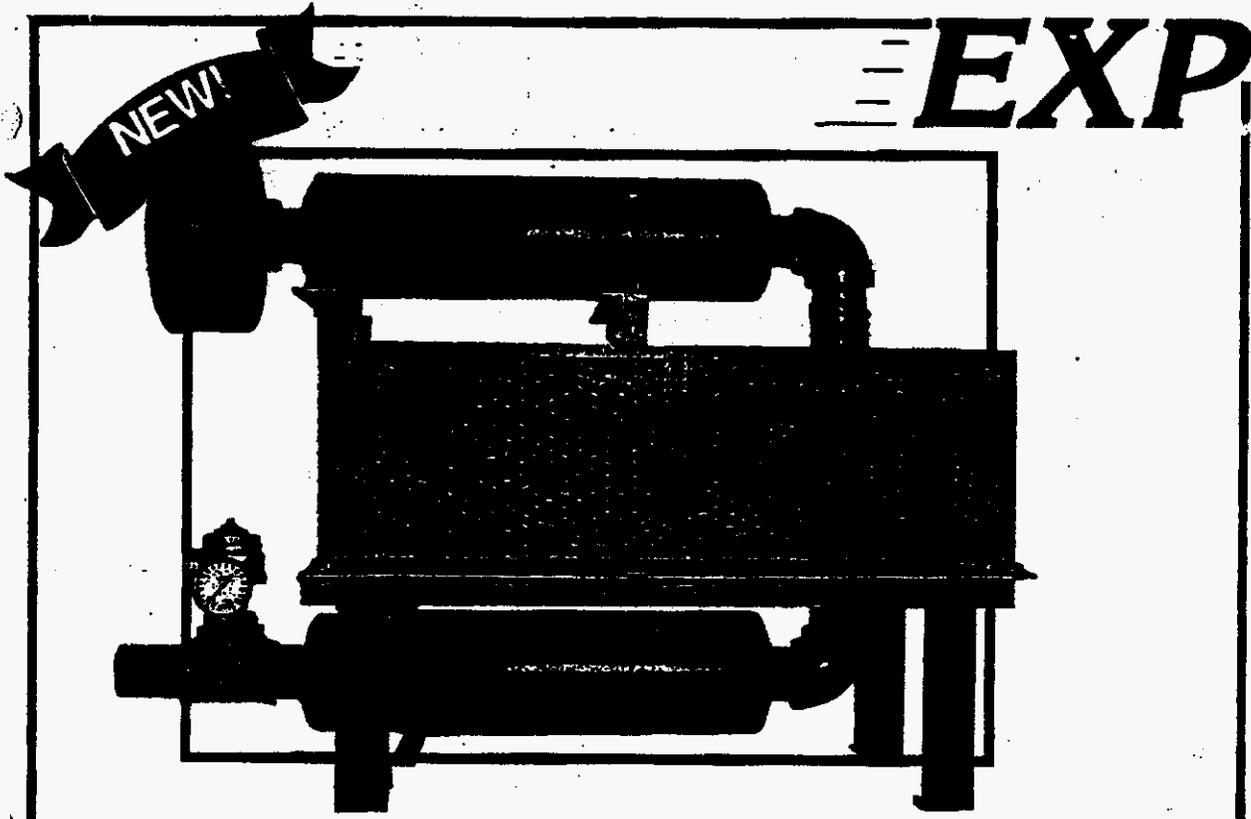
Hoffman  
Centrifugal Blowers  
Construction Costs

Capacity @ 7 psig (scfm)	Motor Size (HP)	Centrifugal Blower Complete Package Cost (\$)
50	--	--
100	--	--
250	--	--
500	40	14,500
750	50	16,500
1,000	60	17,500
1,250	75	18,500
1,500	100	19,500
1,750	100	26,000
2,000	100	26,000
2,500	125	27,000
3,000	150	32,000
3,500	150	32,000
4,000	200	37,000
4,500	200	37,000





P. 5



Universal Blower Pac, Inc.

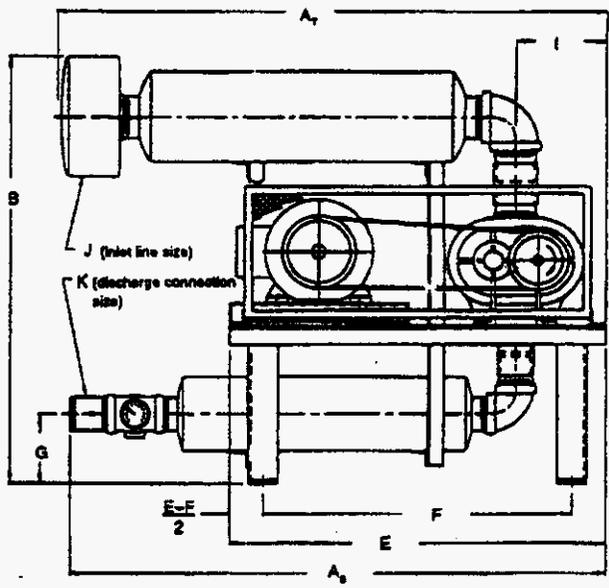
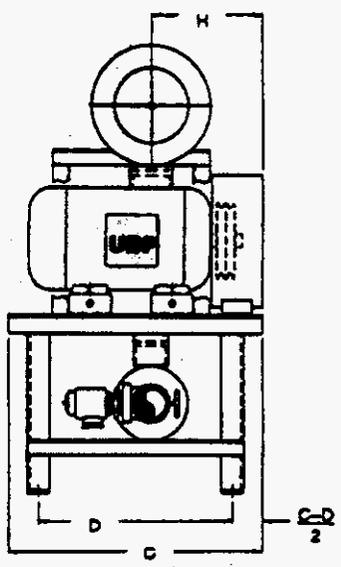
## **EXPRESS BLOWER PAC**

For more than a decade, you've counted on **UNIVERSAL BLOWER PAC, INC.** for quality and economy. With the **EXP** package, **EXPRESS** delivery is added to the same high standards without **EXPRESS**-related charges. This standard, pre-engineered **EXP** unit has an **EXPRESS** delivery time of ten to twenty days with drawings available for **EXPRESSING** on the same day as purchase. **EXP** units feature **EXPRESS** installation since all parts are assembled as a complete package.

### STANDARD **EXP** FEATURES

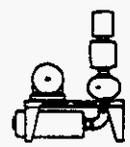
- Featuring Sutorbilt Blowers
- Heavy duty steel base
- Dual take-up motor rolls
- High efficiency electric motor
- Premium absorptive & chamber/ absorptive silencers
- Dual silencer supports w/ holding straps
- V-belt drive 1.5 S.F.
- Tool gray machinery enamel paint
- Spring-loaded relief valve set at maximum blower pressure
- Pressure gauge w/ snubber & petcock protection
- Check valve w/ EPDM seal & stainless steel spring
- Rugged flex joints
- Inlet filter w/ weatherhood
- EZ access belt guard
- Completely assembled units

JUL 12 30 1971 SHREVE SPRING, ILL.



BLOWER	A <sub>1</sub>	A <sub>2</sub>	B	C	D	E	F	G	H	I	J	K*	WEIGHT
2ML	**	33.5	35	24	17.5	40	33.5	10	10	8	1.5	1.25	300
2LL	**	46.5	34	24	17.5	40	33.5	8.5	10	8	2	2	300
3HL	**	39	60	24	17.5	40	33.5	8.5	10	8	2	1.5	400
3ML	**	48.5	62	24	17.5	40	33.5	8.5	10.5	8	2.5	2	400
3LL	**	58.5	73	24	17.5	40	33.5	8.5	12	8	3	2.5	450
4HL	**	47.5	64	34	26	50	41	9	14	9	2.5	2	550
4ML	**	57.5	75	34	26	50	41	10	14	9	3	2.5	650
4LL	**	81.5	82	34	26	50	41	8.5	15	9	3.5	3	750
5HL	**	59	76	34	28	50	41	10	14	10.5	3	2.5	900
5ML	**	62	84	34	26	50	41	8	15	10.5	3.5	3	1000
5LL	80	70.5	80	34	26	50	41	13.5	17	10.5	5	4	1200
6HL	**	64.5	87	34	28	50	41	9	14	12	3.5	3	1350
6ML	81	72	61	34	26	50	41	12	15	12	5	4	1600
6LL	75	65	85	38	28	60	48	13.5	19	15	6	6	1900
7HL	70	77	64	38	28	60	48	13	18	15	4	4	1850
7ML	75	85.5	82	38	28	60	48	17	18	15	6	5	2300
7LL	96	79	99	44	38.5	72	62.5	13.5	22	15	8	8	2900
8HL	84	75	70	44	36.5	72	62.5	14	20	15	5	4	2450
8ML	96	65	102	44	36.5	72	62.5	14.5	20	15	8	6	3400
8LL	97	79	110	44	36.5	72	62.5	17.5	22	15	10	8	4150

\* 1"-5" are MPT, 6"-10" are 125/150 lb. ANSI flange.  
 \*\* Inlet silencer is in vertical position.  
 All mounting holes are 5/8" diameter.  
 Dimensional tolerance to mounting holes is +/- 1/4".  
 Other dimensions are nominal, request certified drawing.



**UNIVERSAL BLOWER PAC, INC.**  
 440 PARK 32 WEST DRIVE  
 NOBLESVILLE, IN 46060-9252  
 Phone: 317/773-7258  
 Fax: 317/776-5088

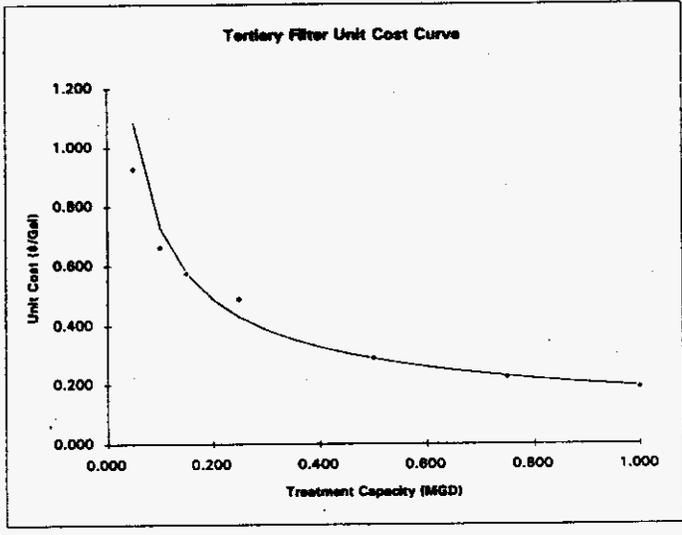
APPENDIX D



**CURVE EQUATION**

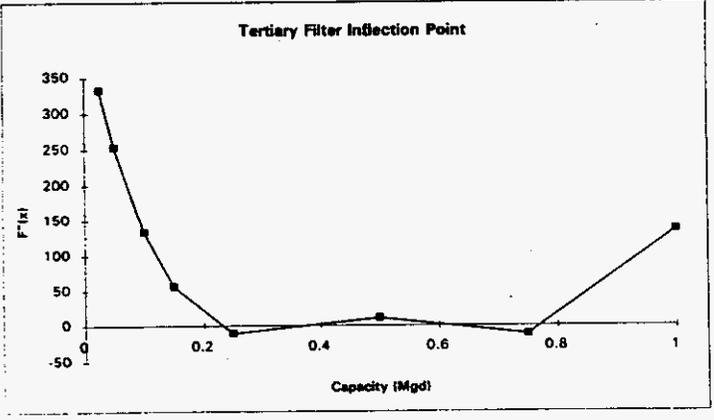
$Y = (0.1940938)X^{(-0.5751405)}$

Capacity (MGD)	Unit Cost (\$/Gal)	Manuf. Unit Cost (\$/Gal)
0.050	1.087	0.928
0.100	0.730	0.664
0.150	0.578	0.576
0.200	0.490	
0.250	0.431	0.490
0.300	0.388	
0.350	0.355	
0.400	0.329	
0.450	0.307	
0.500	0.289	0.291
0.550	0.274	
0.600	0.260	
0.650	0.249	
0.700	0.238	
0.750	0.229	0.225
0.800	0.221	
0.850	0.213	
0.900	0.206	
0.950	0.200	
1.000	0.194	0.190



**TERTIARY FILTER INFLECTION POINT**

Capacity (MGD)	F''(x)
0.025	332.944256
0.05	253.868194
0.1	134.067582
0.15	56.3672339
0.25	-10.894528
0.5	11.35955
0.75	-12.063528
1	136.3878



**Davco  
Wastewater Treatment Filters  
Construction Costs**

<u>Capacity (GPD)</u>	<u>Type of Filter</u>	<u>Filter Cost (\$)</u>	<u>Filter (1) Construction Cost (\$)</u>
50,000	Gravity	29,000	46,400
100,000	Gravity	41,500	66,400
150,000	Gravity	54,000	86,400
250,000	Traveling Bridge	76,500	122,400
500,000	Traveling Bridge	91,000	145,600
750,000	Traveling Bridge	105,500	168,800
1,000,000	Traveling Bridge	119,000	190,400

- NOTES: (1) Values obtained from manufacturer's quotes.  
(2) Costs include filter, media, 15% piping, 15% electrical, 5% sitework, 20% installation, and 5% for the concrete slab.

### RECORD OF TELEPHONE COMMUNICATION

DATE: 10/19 TIME: 2:15

PROJECT NAME: SSU - Economy of Scale PROJECT NO.: 95-145.00

PARTY CALLING: Jansy Wallace COMPANY: HAI

PARTY CONTACTED: Jim Kelley (Party) COMPANY: Mass-Kelley

SUBJECT: Tertiary treatment filter costs

#### TELEPHONE COMMUNICATION SUMMARY (Including Decisions & Commitments)

Package Gravity Filter	50,000 GPD → \$ 30,000	} Freight to jobsite
	100,000 GPD → \$ 43,000	
	150,000 GPD → \$ 58,000	

#### ABW (Travelling Bridge)

6x16	0.25 MGD → (Steel) \$ 98,000
9x20	0.5 MGD → (S) \$ 112,000 (Concrete) \$ 92,000
9x30	0.75 MGD → (S) \$ 126,000 (C) \$ 101,000
9x40	1.0 MGD → (S) \$ 140,000 (C) \$ 110,000

#### ACTION REQUIRED

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

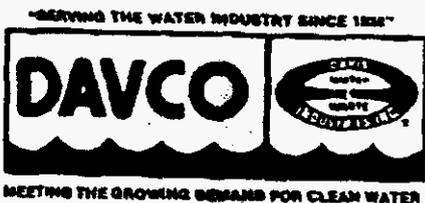
\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

**HARTMAN & ASSOCIATES, INC.**  
engineers, hydrogeologists, scientists & management consultants



1828 Metcalf Ave.  
Thomasville, Georgia 31792  
Phone 912-226-5733  
Telefax No.  
912-228-0312

## FACSIMILE TRANSMITTAL SHEET

From: Tommy Tyson  
Phone 941-646-7694  
Fax. 941-644-6319

To: HAI - Jamie Wallace Re: Budget Estimates

Fax. number: 407-839-3790 Date: 7-2-95

Total number of pages including this page is: 2

## REMARKS:

Budget estimates are for "DAVCO standard" equipment delivered to central Florida. DAVCO std is Aluminum grating and aluminum handrails. Also depending on size, duplex or triplex rotary positive blowers and controls are included. I have not included any accessories such as controller, flowmeter or telemetry equipment (or CL2 food eq).

Turn key price includes slabs, grout for clarifier (if applicable) and installation and finish coating of equipment (if applicable). As we discussed these prices are for "conventional" single train, single clarifier units and will not meet FDEP CLASS I, II or III Regulations. Mainly on clarifier requirements (multiple units).

FILTER PRICES include media. Coarse bubble diffusers for plants was utilized. Chain + sprocket drive w/ shear pin overload protection.

\* Making changes such as: Aluminum weir boards or stainless steel air headers and drop pipes, direct drive clarifier drive and so forth can add significantly to the prices I have given - Please adjust accordingly.

FACTORY BUILT and Budget  
 Davco Ring Steel ~~list~~ Costs

Capacity (gpd)	Extended Aeration		Contact Stabilization	
	Budget Price (\$)	Turn Key Install.	Budget Price (\$)	Turn Key Install.
10,000	36000	14000	N/A	N/A
25,000	60000	18000	N/A	N/A
50,000	110000	25000	65000	18000
75,000	150000	35000	100000	22000
100,000	175000	42000	125000	27000
150,000	140000	70000	120000	60000
250,000	175000	85000	155000	75000
500,000	250000	125000	215000	105000
750,000	300000	150000	250000	125000
1,000,000	350000	175000	280000	140000

FACTORY BUILT AND PAINTED EQUIPMENT  
 MODULE TUBE TANKS  
 4 FILTERS A CCC  
 FIELD ERUPTED AND FIT WITH RING STEEL EQUIPMENT

FILTERS (NO INSTALLATION COSTS INCLUDED)

TES FILTER

BRIDGE FILTER

- 0 to .05 MGD = 28000
- > .05 ≤ .10 MGD = 40000
- > .10 ≤ .15 MGD = 50000
- .25 MGD = 55000 OR 2 @ .2 MGD = 107000
- .50 MGD = 70000 OR 2 @ .375 MGD = 135000
- .75 MGD = 85000 OR 2 @ .56 MGD = 145000
- 1.0 MGD = 98000 OR 2 @ .75 MGD = 170000



**Wastewater Treatment Systems  
Chlorine Feed Systems  
Unit Costs**

Chlorine Feed Rate (lb/day)	System Type (150# or 1 ton)	Package Cost (\$)	Treatment Capacity (Mgd)	Overall Construction Cost (\$)	Unit Cost \$
100	150 lb. (1)	16,400	0.01	25,420	2.54
200	150 lb.	17,600	0.50	27,280	0.05
500	1 Ton (2)	52,200	1.00	80,910	0.08
1,000	1 Ton	63,900	2.00	99,045	0.05
2,000	1 Ton	71,145	5.00	110,275	0.02

## NOTES:

- (1) The 150 lb facilities are equipped with a 25 square foot shelter.
- (2) The Ton systems are equipped with a 400 square foot shelter which consists of a concrete base, steel supports, a fiberglass panel roof, and an overhead crane.
- (3) Costs include dual chlorinators w/ switchover, dual scales, gas detector, alarm panel, vacuum switch, booster pump, housing, and hoists all are included in the manufacturer's quotes.
- (4) Includes 20% electrical, 15% piping, and 20% installation costs.
- (5) Costs are based on June 1995, ENR Index = 5433.



1865 N. SEMORAN BOULEVARD  
SUITE NO. 240  
WINTER PARK, FLORIDA 32792  
PHONE: (407) 679-1333  
FAX: (407) 667-6886

July 5, 1995

Hartman & Associates, Inc.  
201 East Pine St.  
Suite 1000  
Orlando, FL 32801

Attention: Jamey Wallace

Subject: Wallace & Tiernan  
Chlorination System

Dear Jamey:

In response to your request for an estimate for Wallace & Tiernan Chlorine Gas Vacuum Systems with manual chlorinators, injectors, gas handling fixtures, cylinder scales, booster pump, gas detector and miscellaneous safety items, pricing is as follows:

<u>Chlorinator Model</u>	<u>Feed Rate Per Day</u>	<u>Gas Supply</u>	<u>Estimated Cost</u>
V-500	100	150# Cylinder	\$ 22,300
V-500	200	150# Cylinder	\$ 23,200
V-500	500	Ton Cylinder	\$ 25,600
V-2000	1000	Ton Cylinder	\$ 41,800
V-2000	2000	Ton Cylinder	\$ 44,900

For the 150# cylinder systems, I have included a standard 4x6 FRP building with appropriate fixtures and safety devices. For the ton cylinder units, a facility for handling ton cylinders will be required. Also, you will find the scales required for the 150# systems are included along with the ton cylinder scales to be mounted in your handling facility.



Capital Controls Chlorine Feed System  
List Costs

20% Flex.  
15% Pipe  
10% EMB  
10% Site work  
\*

Chlorine Storage Bldg \*  
TON

20'x20' concrete, fiberglass panels, overhead crane  
27,500  
↓  
30,000  
(2/92) concrete - 2200  
structural steel - 10,000  
Fiberglass - 7800  
overhead crane - 3,500  
Painting - 4,000

Type: Gas Chlorination => Includes: Dual trunnions, Dual chlorinators, Auto Switch over, Ejector, Booster pump, FRP housing (150 lb system), Leak detector, etc.

Chlorine Feed Rate (lb/day)	Type of System (150 lb cyl.) or (1 ton)	Package Cost (\$)
150 100 ⑥	150 #	10,500 -
150 200 ①	150 #	12,000 -
TON 200 ②	TON	18,200 -
TON 500 ②	TON	18,800 -
TON 1000 ③	TON	26,000 -
TON 2000 ③	TON	37,380 -

Note: (Any extra costs needed).

- ① 100/200 PPD, 150 # CYL SYSTEMS INCLUDE: COMPLETE CHLORINATION w/ SWITCHOVER EJECTOR, GAS DETECTOR, DUAL SCALE, ALARM PANEL, VACUUM SWITCH, BOOSTER PUMP, 5' X 5' FIBERGLASS SHELTER (2 CONTAINER MANIFOLD ON 200 PPD).
- ② 200/500 PPD, TON SYSTEMS INCLUDE: ALL OF ABOVE EXCEPT FIBERGLASS SHELTER BUT DUAL GAS DETECTORS, (2) TON SCALE, (2) PAIR TON STORAGE TRUNNIONS.
- ③ 1000/2000 PPD SYSTEMS INCLUDE: ALL OF ABOVE BUT (2) TWO TON MANIFOLD (1000 PPD) OR (2) 4 TON MANIFOLD (2000 PPD), WALL MOUNTED CHLORINATION CABINET, (2) DUAL TON SCALES (1000 PPD) OR (2) 4-TON SCALES (2000 PPD), (4) PAIR STORAGE TRUNNIONS.

<b>HARTMAN &amp; ASSOCIATES, INC.</b> engineers, hydrogeologists, surveyors & management consultants	SHL NO: <u>1</u>	JOB NO: <u>95-145.00</u>
	MADE BY: <u>JJW</u>	DATE:
	CHECKED BY:	DATE:

Chlorination Curve! (wastewater)

Values 1,000,000 Gallon/Day and less  $\Rightarrow$  150 lb cylinders  
 >1,000,000 GPD  $\Rightarrow$  ton cylinders

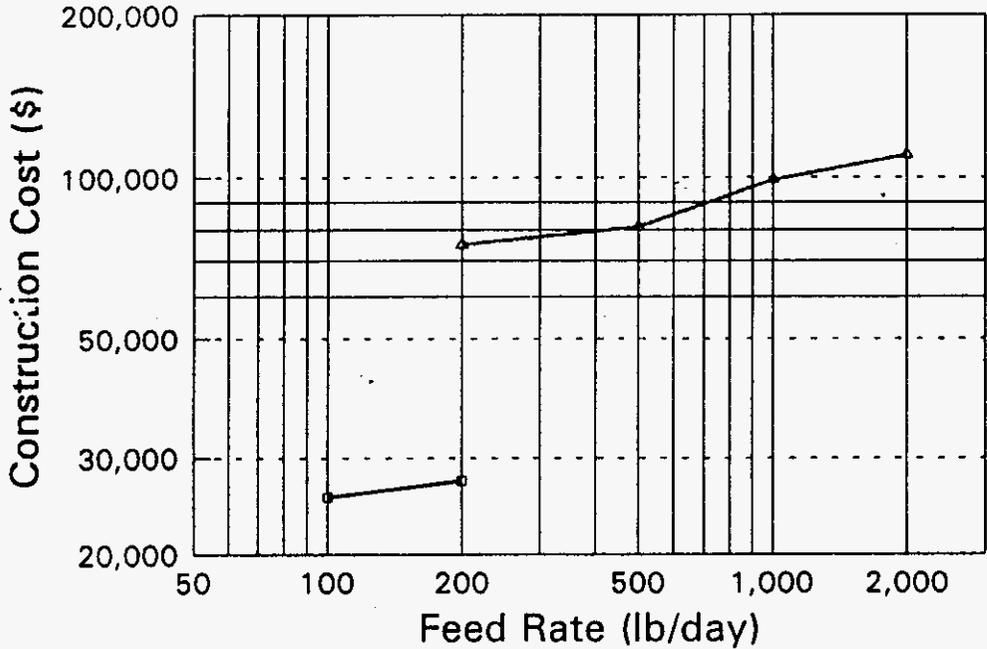
<b>MANUFACT INFO</b>	10,000 $\Rightarrow$ \$ 2.54	1,000,000 $\Rightarrow$ \$ 0.081
	20,000 $\Rightarrow$ \$ 1.27	1,500,000 $\Rightarrow$ \$ 0.06
	50,000 $\Rightarrow$ \$ 0.51	2,000,000 $\Rightarrow$ \$ 0.0495
	100,000 $\Rightarrow$ \$ 0.25	3,000,000 $\Rightarrow$ \$ 0.033
	200,000 $\Rightarrow$ \$ 0.14	4,000,000 $\Rightarrow$ \$ 0.027
	500,000 $\Rightarrow$ \$ 0.055	5,000,000 $\Rightarrow$ \$ 0.022
	750,000 $\Rightarrow$ \$ 0.036	
	1,000,000 $\Rightarrow$ \$ 0.027	

<b>EPA INFO</b>	10,000 $\Rightarrow$ \$ 3.5	1,500,000 $\Rightarrow$ \$ 0.073
	20,000 $\Rightarrow$ \$ 2.0	2,000,000 $\Rightarrow$ \$ 0.063
	50,000 $\Rightarrow$ \$ 0.90	3,000,000 $\Rightarrow$ \$ 0.048
	100,000 $\Rightarrow$ \$ 0.46	4,000,000 $\Rightarrow$ \$ 0.04
	200,000 $\Rightarrow$ \$ 0.25	5,000,000 $\Rightarrow$ \$ 0.034
	500,000 $\Rightarrow$ \$ 0.14	
	750,000 $\Rightarrow$ \$ 0.11	
	1,000,000 $\Rightarrow$ \$ 0.095	

Notes: Same as before except  
 2nd Source is  
 EPA Wastewater Source E, pages 19-21.

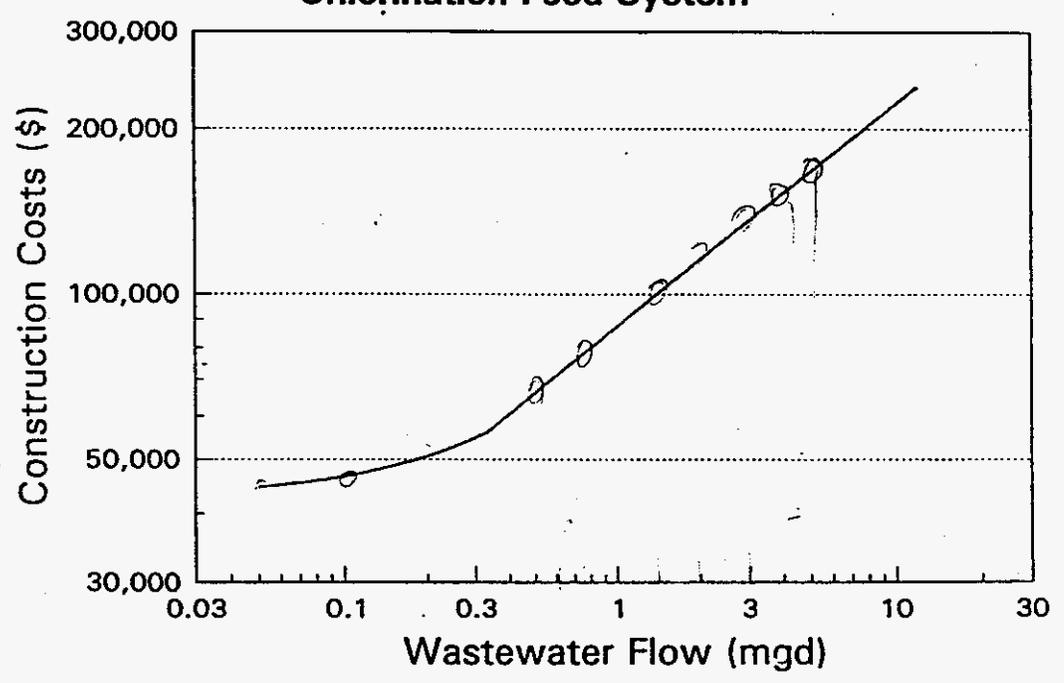
# GRAPH #4

## Chlorine Feed Systems



150 lb cylinders    1 ton cylinders

**GRAPH #33**  
**Chlorination Feed System**



Note: Source E, Figure 10, pp. 19-21.

\* Everything included.

**Water Treatment Systems  
Chlorine Feed Systems  
Unit Costs**

Chlorine Feed Rate (lb/day)	System Type (150# or 1 ton)	Package Cost (\$)	Treatment Capacity (Mgd)	Overall Construction Cost (\$)	Unit Cost \$
100	150 lb. (1)	16,400	0.01	25,420	2.54
200	150 lb.	17,600	0.20	27,280	0.14
500	1 Ton (2)	52,200	2.00	80,910	0.04
1,000	1 Ton	63,900	4.00	99,045	0.02
2,000	1 Ton	71,145	5.00	110,275	0.02

**NOTES:**

- (1) The 150 lb facilities are equipped with a 25 square foot shelter.
- (2) The Ton systems are equipped with a 400 square foot shelter which consists of a concrete base, steel supports, a fiberglass panel roof, and an overhead crane.
- (3) Costs include dual chlorinators w/ switchover, dual scales, gas detector, alarm panel, vacuum switch, booster pump, housing, and hoists all are included in the manufacturer's quotes.
- (4) Includes 20% electrical, 15% piping, and 20% installation costs.
- (5) Costs are based on June 1995, ENR Index = 5433.

<b>HARTMAN &amp; ASSOCIATES, INC.</b> engineers, hydrogeologists, surveyors & management consultants	SH. NO.: <u>1</u>	JOB NO.: <u>95-46.00</u>
	MADE BY: <u>JJW</u>	DATE:
	CHECKED BY:	DATE:

Chlorination Curve (Water)

Values 2,000,000 Gallon/Day and less ⇒ 150 lb cylinders  
 > 2,000,000 Gallon/Day ⇒ ton cylinders

<b>MANUFACT. INFO.</b>	10,000 ⇒ \$ 2.54	1,500,000 ⇒ \$ 0.02
	20,000 ⇒ \$ 1.27	2,000,000 ⇒ \$ 0.015
	50,000 ⇒ \$ 0.51	2,000,000 ⇒ \$ 0.04
	100,000 ⇒ \$ 0.25	3,000,000 ⇒ \$ 0.028
	200,000 ⇒ \$ 0.14	4,000,000 ⇒ \$ 0.023
	500,000 ⇒ \$ 0.055	5,000,000 ⇒ \$ 0.02
	750,000 ⇒ \$ 0.036	
	1,000,000 ⇒ \$ 0.027	

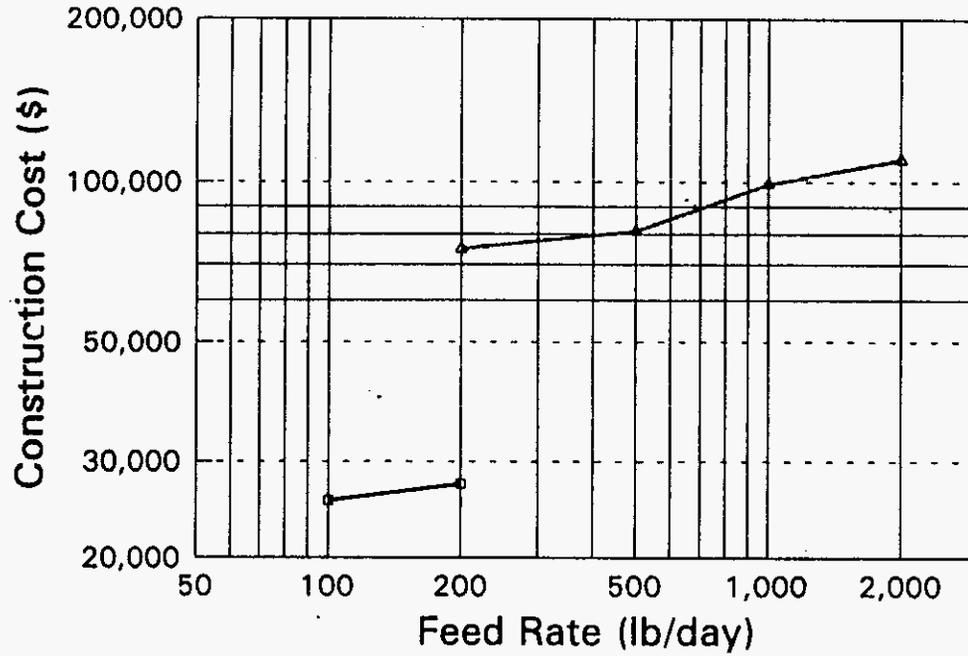
<b>EPA INFO</b>	10,000 ⇒ \$ 2.0	1,000,000 ⇒ \$ 0.067
	20,000 ⇒ \$ 0.98	1,500,000 ⇒ \$ 0.056
	50,000 ⇒ \$ 0.392	2,000,000 ⇒ \$ 0.049
	100,000 ⇒ \$ 0.196	3,000,000 ⇒ \$ 0.04
	200,000 ⇒ \$ 0.137	4,000,000 ⇒ \$ 0.037
	500,000 ⇒ \$ 0.0924	5,000,000 ⇒ \$ 0.032
	750,000 ⇒ \$ 0.077	
	1,000,000 ⇒ \$ 0.067	

Values are on Costs of System limited by Capacity of System

- Notes: ① All values include sitework, piping, electrical, installation, and storage-feed facilities.  
 ② Values obtained from Manufacturer's cost estimates and EPA Water Source B, pages 13-14.

# GRAPH #4

## Chlorine Feed Systems



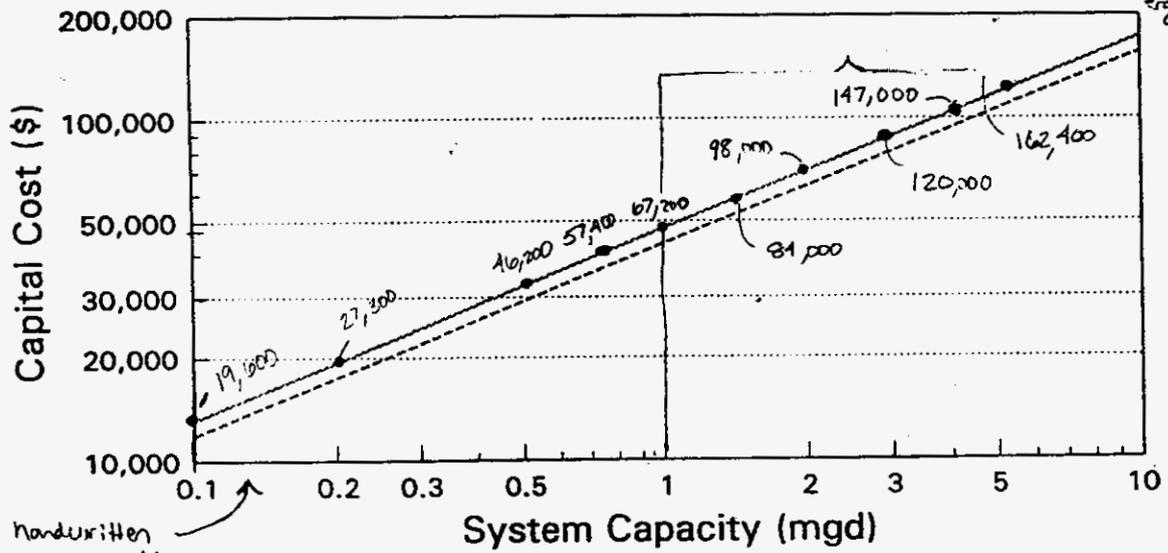
150 lb cylinders    1 ton cylinders

100,000	⇒	18¢	=	43.6¢
200,000	⇒	14¢	=	33.9¢
500,000	⇒	9¢	=	21.8¢
1,000,000	⇒	7¢	=	16.9¢
2,000,000	⇒	5¢	=	12.1¢
5,000,000	⇒	3¢	=	7.3¢

**DRINKING WATER**

### GRAPH #5

Chlorination System for Drinking Water (Adjust for Inst., site eng., etc)



\* All handwritten values are adjusted values.

ENR Index Handy Whitman

Note: Source B, Figure 2-6, pp. 13-14.

\* For 100 lb/day + less ⇒ 150 lb cylinders + feed houses  
 \* > 100 lb/day ⇒ ten cylinders  
 Includes: duplicate chlorinator, injector pumps, housing, 30-day storage capacity included, piping,

\* Below 0.1 mgd ⇒ \$7600 ⇒ \$13,071 ⇒ \$18,300 < 100,000 GPD  
 Add: Installation (30%), electrical (20%), site (10%), engineering (1%)

APPENDIX F

Standby Generator Set  
Construction Costs

Capacity (KW)	Ringhaver GenSet Cost (\$)	Cummins GenSet Cost (\$)	GenSet Cost (\$)	GenSet Unit Cost (\$/KW)
8	\$8,800	\$7,524	\$8,162	\$1,088.27
15	\$9,550	\$11,357	\$10,454	\$696.90
25	\$11,000	\$12,760	\$11,880	\$475.20
35	\$12,000	\$13,629	\$12,815	\$366.13
50	\$13,700	\$16,152	\$14,926	\$298.52
75	\$15,400	\$19,666	\$17,533	\$233.77
100	\$19,000	\$22,378	\$20,689	\$206.89
150	\$22,400	\$29,137	\$25,769	\$171.79
200	\$24,400	\$35,947	\$30,174	\$150.87
250	\$27,300	\$40,773	\$34,037	\$136.15
300	\$33,500	\$46,175	\$39,838	\$132.79
350	\$36,000	\$51,396	\$43,698	\$124.85
400	\$42,200	\$66,818	\$54,509	\$136.27
500	\$60,500	\$93,896	\$77,198	\$154.40
600	\$72,600	\$102,521	\$87,561	\$145.93
750	\$95,000	\$135,697	\$115,349	\$153.80
1,000	\$130,000	\$165,798	\$147,899	\$147.90
1,250	\$168,000	\$215,888	\$191,944	\$153.56
1,500	\$192,000	\$265,200	\$228,600	\$152.40

## NOTES:

- 1) All costs obtained from manufacturer's quotes.
- 2) Costs include a packaged diesel electric set with base, a unit mounted radiator cooling system, and a control panel.
- 3) Costs are based on December 1995, ENR Index = 5471.

01/29/1996 15:22 4074280322 EMI CONSULTING PAGE 02

<b>RINGHAVER EQUIPMENT COMPANY</b> <b>POWER SYSTEMS DIVISION</b> <b>9901 RINGHAVER DRIVE 32824</b> <b>P.O. BOX 590206</b> <b>ORLANDO, FLORIDA 32859-0206</b> <b>PHONE# 407-855-6195</b> <b>FAX# 407-438-0922</b>	
DATE: <i>Jan. 23, 96</i>	PAGE 1 OF 3
TO: <i>Pete Heansholt</i>	FAX# 353-0748
COMPANY: <i>EMI</i>	
FROM: <i>Bob Behart</i>	EXT: 225

*Pete -*  
*Hopefully this is what you need for you*  
*of what let me know*  
*Bob*



January 28, 1996

EMI Consulting Services, Inc.  
 Mr. Pete Heansholt  
 3001 Little Cypress Cove  
 Winter Park, FL 32782  
 FAX 353-0748

Subject: Standby Generator Set  
 Budgetary Pricing

Dear Pete:

The attached chart shows representative budget prices for unit sizes in our Caterpillar/Olympian and Caterpillar lines. The basic unit consists of a packaged diesel electric set with base, and unit mounted radiator cooling system and control/metering panel.

These are current prices, subject to change without notice. Please call if additional information is needed.

Very truly yours,

*Bob Behart*  
 Bob Behart  
 Sales Engineer

Orlando 407-855-6195, Winter Park 407-438-0922, Ft. Lauderdale 407-438-0922, Miami 407-438-0922, Tampa 407-438-0922, Jacksonville 407-438-0922, Orlando, FL 32824

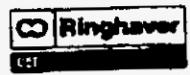
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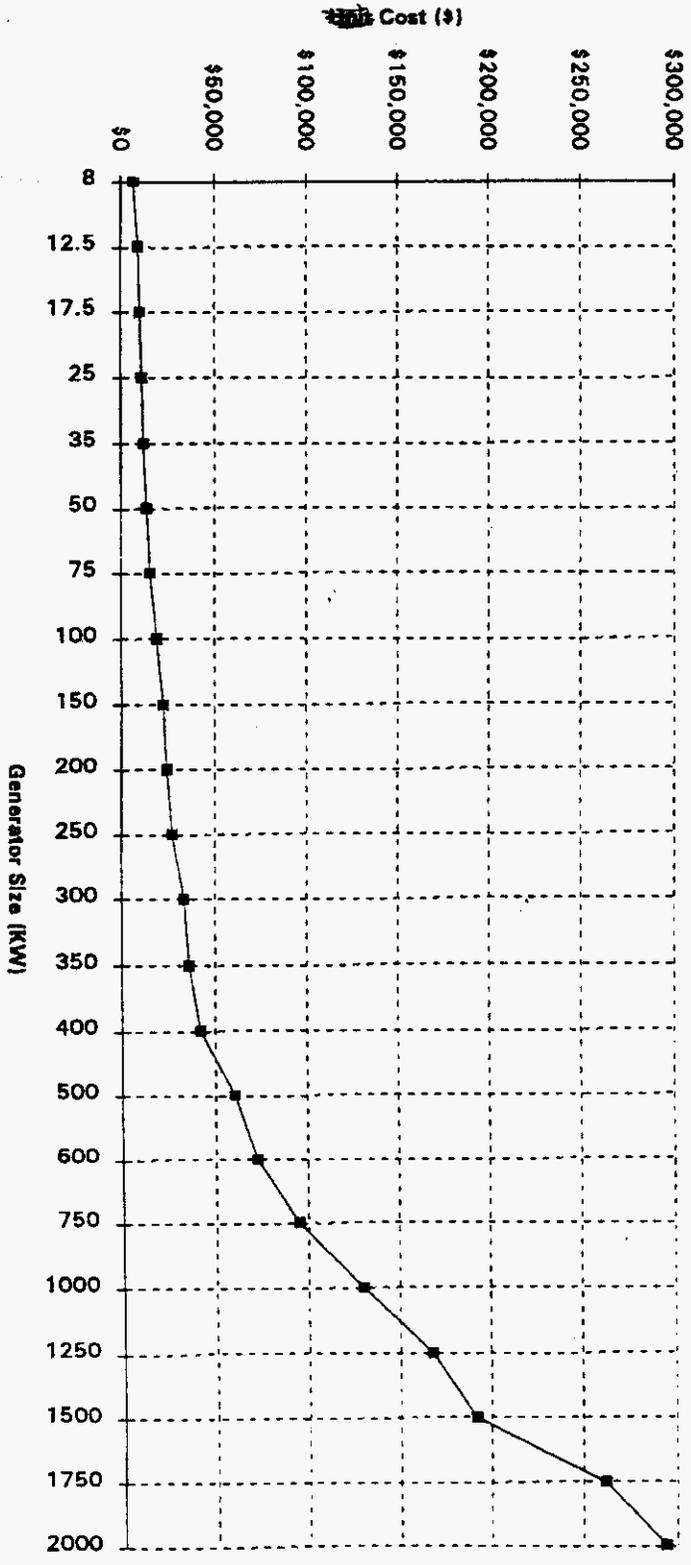
407 000 01 40  
407 000 02 4

UNIT RATING (KW)  
BUDGET PRICING

PAGE 05  
PAGE 06

UNIT RATING (KW)	BUDGET PRICING
8	\$8,800
12.5	\$9,100
17.5	\$10,000
25	\$11,000
35	\$12,000
50	\$13,700
75	\$15,400
100	\$19,000
150	\$22,400
200	\$24,400
250	\$27,300
300	\$33,500
350	\$36,000
400	\$42,200
500	\$60,500
600	\$72,600
750	\$95,000
1000	\$130,000
1250	\$168,000
1500	\$192,000
1750	\$262,000
2000	\$294,000

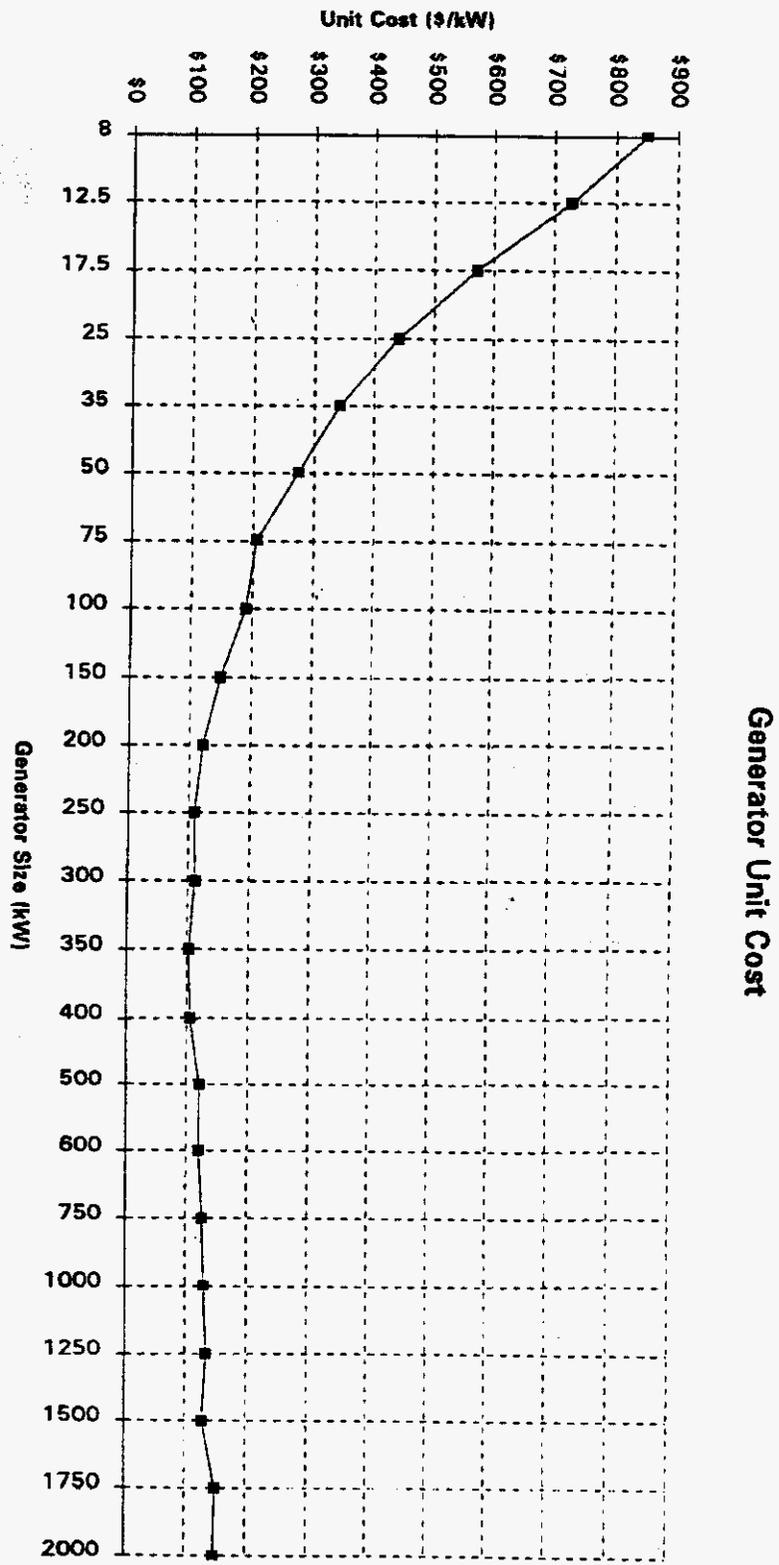




Generator Cost

ENR CONSULTING

PAGE 05



017 20/1330 21.41 4075000740  
From: RICK COOPER To: PETE HOANSHELT

EMI CONSULT 1749  
Date: 1/31/98 Time: 21:30:20

FAX# 811  
Page 1 of 1

**CUMMINS SOUTHEASTERN POWER INC.**  
4820 North Orange Blossom Trail  
Orlando, Fla. 32810  
(407) 298-2080 (Rick Cooper) FAX (407) 290-8727

**FACSIMILE COVER LETTER**

Date: 1/31/98  
Company Name: EMI  
FAX Number: 359-0748  
Attention: PETE HOANSHELT  
Subject: GENSET PRICING

Post-It <sup>®</sup> Fax Note	7571	Date	# of pages
To	James Wallace	From	Pete Hoanshelt
Co./Dept.	HAS/ENI	Co.	EMI
Phone #		Phone #	359-0747
Fax #		Fax #	359-0748

**PER YOUR REQUEST:**

KW	PRICING	KW	PRICING
7.5	7,524	15	11,357
20	11,773	25	12,780
35	13,629	40	14,840
50	16,152	80	19,668
100	22,378	150	28,137
200	35,947	250	40,773
300	46,175	350	51,398
400	66,818	500	83,896
600	102,521	750	135,897
1000	165,798	1250	215,888
1500	265,200		

USE THIS INFORMATION WITH DISCRETION

IF I CAN BE OF ANY HELP WITH SPEC WRITING OR GENSIZING CALL ME AT YOUR CONVENIENCE regards;

*Rick Cooper*

Rick G. Cooper  
Energy System Sales Manager 813-664-5831

REPLY NEEDED YES \_\_\_ NO \_\_\_ AS SOON AS POSSIBLE \_\_\_ AT YOUR CONVENIENCE \_\_\_

This transmission consists of \_\_\_ pages, including this cover letter. If you do not receive all of the pages please notify our office at: 298-2080 OR FAX 290-8727

APPENDIX G

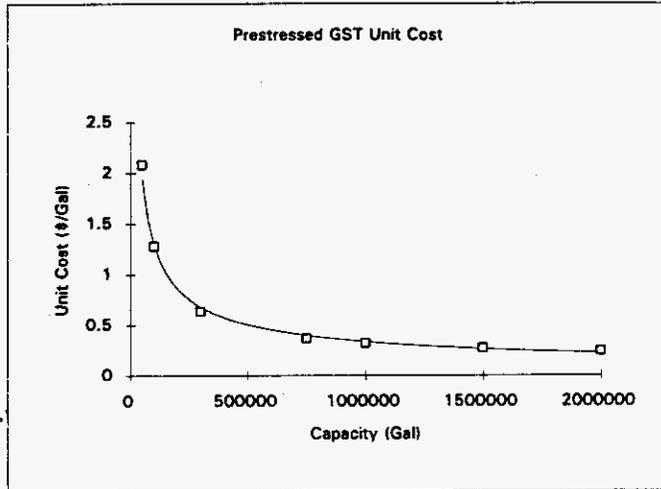


UNIT COST CURVE & GRAPH

CURVE EQUATION:

$$Y = (1087.291)X^{(-0.5848418)}$$

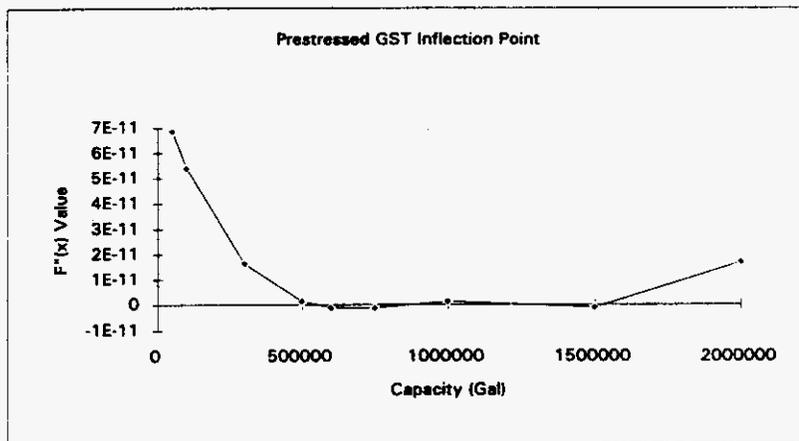
Capacity (MGD)	Cons. Cost (\$)	Manuf. Cost (\$)
50000	1.941743	2.08221
75000	1.531815	
100000	1.294604	1.280865
125000	1.136213	
150000	1.021295	
175000	0.93325	
200000	0.863141	
225000	0.805686	
250000	0.757539	
275000	0.716468	
300000	0.68092	0.638003
325000	0.64978	
350000	0.622219	
375000	0.597612	
400000	0.575476	
425000	0.555429	
450000	0.537169	
475000	0.520449	
500000	0.505088	
525000	0.49086	
550000	0.477685	
575000	0.465427	
600000	0.453985	
625000	0.443275	
650000	0.433223	
675000	0.423765	
700000	0.414847	
725000	0.40642	
750000	0.398441	0.368362
775000	0.390873	
800000	0.383683	
825000	0.376839	
850000	0.370317	
875000	0.364092	
900000	0.358143	
925000	0.352449	
950000	0.346995	
975000	0.341763	
1000000	0.33674	0.323114
1100000	0.318483	
1200000	0.302682	
1300000	0.288839	
1400000	0.276588	
1500000	0.26565	0.271612
1600000	0.25581	
1700000	0.246899	
1800000	0.238782	
1900000	0.231349	
2000000	0.224512	0.241643



**INFLECTION POINT OF PRESTRESSED GST**

**Prestressed Concrete GST's**

Capacity (GPD)	$F''(x)$
50000	6.86E-11
100000	5.41E-11
300000	1.64E-11
500000	1.32E-12
600000	-1.09E-12
750000	-1.26E-12
1000000	1.26E-12
1500000	-1.15E-12
2000000	1.68E-11



\*\*\*\* The y-axis values on the graphic are the same as  $f''(x)$  listed; however, you must choose the graphic window to see the values listed on the y-axis.

<b>HARTMAN &amp; ASSOCIATES, INC.</b> engineers, hydrogeologists, surveyors & management consultants	SPL. NO.:	JOB NO.:
	MADE BY:	DATE:
	CHECKED BY:	DATE:

Ground Storage Tanks (Concrete)

MANUFACT INFO	Volume	Cost (\$)		Ratio (\$/gal)	
		1000 Aer	4000 Aer	1000 Aer	4000 Aer
		50,000 gal	\$ 96,034	\$ 112,188	\$ 1.92
100,000 gal	\$ 120,010	\$ 136,164	\$ 1.20	\$ 1.36	
300,000 gal	\$ 183,324	\$ 199,478	\$ 0.61	\$ 0.66	
750,000 gal	\$ 268,195	\$ 284,349	\$ 0.36	\$ 0.38	
1,000,000 gal	\$ 315,037	\$ 331,191	\$ 0.32	\$ 0.33	
1,500,000 gal	\$ 399,341	\$ 415,495	\$ 0.27	\$ 0.28	
2,000,000 gal	\$ 475,210	\$ 491,364	\$ 0.24	\$ 0.25	

- Note:
- ① All values include tank materials, sitework, concrete base, painting, aeration components, electrical, and installation.
  - ② Values obtained by averaging Manufacturers Cost estimates.



# THE CROM CORPORATION

Prestressed Composite Tanks

Stephen W. Pawlik, President  
R. Bruce Simpson  
H.E. Puder  
James A. Nell, P.E.  
Lars Balck, Jr., P.E.  
Charles B. Harekat, P.E.  
Samuel C. Sawyer, P.E.  
Richard L. Bice, P.E.  
James D. Copley, P.E.  
Gerald C. Bevis, P.E.

June 13, 1995

FAX: 407-839-3790

Mr. Jamie Wallace  
Hartman & Associates, Inc.  
201 East Pine Street, Suite 1000  
Orlando, FL 32801

Subject: Preliminary Prices for Ground Storage Reservoirs

Dear Jamie:

Thank you for your call and interest in prestressed concrete reservoirs. We are always pleased to work up an estimate for you. In confirming our telephone conversation we estimate the following:

300,000-Gallon Domed Reservoir 50'-0" ID x 20'-6" SWD	\$145,000
750,000-Gallon Domed Reservoir 65'-0" ID x 30'-3" SWD	\$218,000
1.0-MG Domed Reservoir 80'-0" ID x 26'-8" SWD	\$255,000

*Handwritten notes:*  
1.5 mg 352,000  
2 mg 392,000  
90' x 30'  
150' x 34'  
J.G. [Signature]  
June 13 1995

The above estimates are based on open shop labor conditions with construction beginning in 1995. If construction should take place later, escalate accordingly.

Our estimates are for our standard tank and includes the following:

- Complete structural tank with concrete floor, prestressed composite wall and free-span concrete dome.
- Standard accessories: aluminum interior ladder, aluminum exterior ladder, fiberglass hatch, fiberglass vent and precast concrete overflows. Painting the exterior surface with one coat of primer and two coats of latex paint.

Not included in the above estimates are the costs of site preparation, excavation, piping, backfilling, landscaping and disinfecting the tank.

250 S.W. 36TH TERRACE • GAINESVILLE, FLORIDA 32607-2889 • (904) 372-3436  
FAX (904) 372-6209

Mr. Jamie Wallace  
Hartman & Associates, Inc.

June 13, 1995  
Page 2

Also per your request, to add a 1300 GPM aerator to the above tanks would be approximately \$11,100 and for a 2600 GPM aerator, \$17,300. Also please note that if we add aerators to the tanks, we usually paint the underside of the dome and approximately 2 feet down the wall. The additional cost for this would be approximately \$15,000 per tank.

We hope this information is sufficient for you and if you need any additional information, please give us a call.

Sincerely,

THE CROM CORPORATION

*Richard L. Bice*  
Richard L. Bice, P.E.  
Project Manager

RLB/pd



**PRECON CORPORATION**

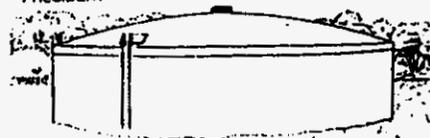
Prestressed Concrete Tanks

115 S. W. 140th Terrace  
Newberry, Florida 32669  
(904) 332-1200  
Fax 332-1199

TO: JAMEY WALLACE  
HARTMAN & ASSOC

DATE: 6.22.95

PAGE 1 OF 3

FROM:    
 RICK MOORE, P.E. (904) 332-1200  
 PRESIDENT Fax 332-1199  
 PRECON CORPORATION PRESTRESSED CONCRETE TANKS  
 - 115 S. W. 140th TERRACE FOR WATER STORAGE  
 NEWBERRY, FLORIDA 32669 AND TREATMENT

FAX NO.: (407) 839-3790  
T 839-3955

SUBJECT: TYPICAL ESTIMATES

MESSAGE: CALL WITH QUESTIONS

THANKS FOR CALLING



**PRECON CORPORATION**

**ESTIMATE PRICE  
CIRCULAR PRESTRESSED TANK  
WITH AERATOR**

Prestressed Concrete Tanks

115 S.W. 140th Terrace  
Newberry, Florida 32669  
(904) 332-1200 (Fax) 332-1199

**PROJECT DESCRIPTION:**

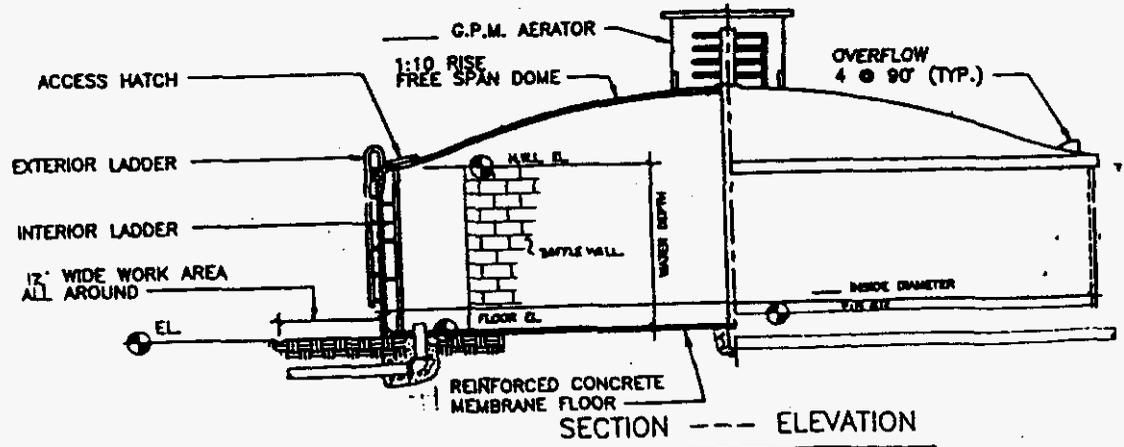
Name: TYPICAL By: RICK MOORE  
 Location: CENTRAL FLORIDA Date: 6.23.95  
 Tank Capacity (Gal.): 0.05MG 0.1MG 0.3MG  
 Diameter (Ft.): 30'-0" 35'-0" 50'-0"  
 Water Depth (Ft.): 9'-6" 13'-11" 20'-6"  
 Aerator (GPM): \_\_\_\_\_

**ESTIMATE:**

	0.05MG	0.1MG	0.3MG
Base Tank (incl accessories, ext paint):	\$ 70,000	\$ 91,000	\$ 151,000
Aerator SEE BELOW	:	:	:
Bafflewall (concrete block) 4.50 / SQ. FT.	+	(\$900)	\$ 1500 \$ 3080
Interior paint (dome, 2' down wall) ADD 2% TO TANK PRICE	:	:	:
Pipe (estimate) ADD 10% TO TANK PRICE.	:	:	:
Site Work (estimate) ADD 5% TO 10% TO TANK PRICE	:	:	:
	:	:	:
	:	:	:
	:	:	:

**AERATOR PRICING**

1000 GPM	\$ 10,000	TOTAL	\$ _____
2500 GPM	\$ 17,000		
4000 GPM	\$ 28,000		



**PRECON**

**PRECON CORPORATION**

**ESTIMATE PRICE  
CIRCULAR PRESTRESSED TANK**

Stressed Concrete Tanks

115 S.W. 140th Terrace  
Newberry, Florida 32669  
(904) 332-1200 (Fax) 332-1199

**PROJECT DESCRIPTION:**

Name: TYPICAL By: Rick Moore

Location: CENTRAL FLORIDA Date: 6.23.95

Tank Capacity (Gal.): 0.75MG 1MG 2MG

Diameter (Ft.): 65'-0" 80'-0" 100'-0"

Water Depth (Ft.): 30'-3" 26'-8" 34'-1"

**ESTIMATE:**

	0.75MG	1MG	2MG
Base Tank (incl accessories, ext paint):	\$ 228,000	275,000	428,000

Pipe (estimate) (SEE NOTE BELOW) : ~~\_\_\_\_\_~~

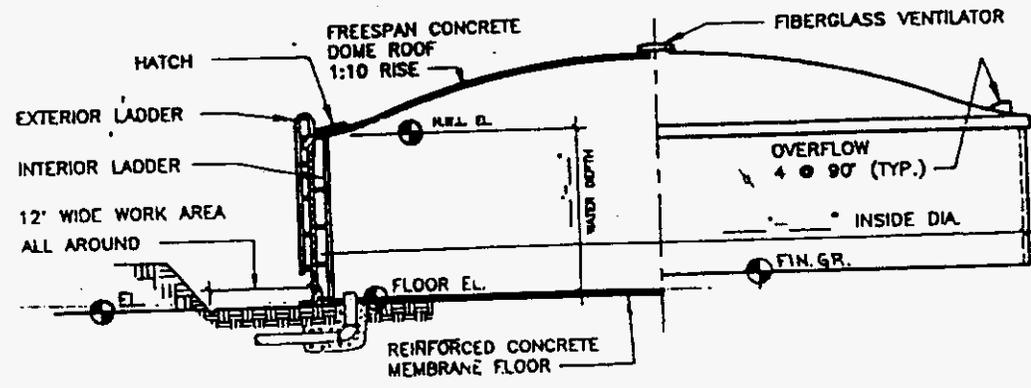
Site Work (estimate) : \_\_\_\_\_  
USUALLY 5% TO 10% OF TANK PRICE.

Baffle wall	+6000	+6400	\$ 10,000
-------------	-------	-------	-----------

TOTAL \$ \_\_\_\_\_

PIPE - WITHOUT AERATOR - 6% OF TANK PRICE.  
 - WITH AERATOR - 9% OF TANK PRICE.

for 1.5 mg \$ 8,300



SECTION --- ELEVATION

APPENDIX H

## Steel Ground Storage Tanks

## Construction &amp; Unit Costs

<u>Volume (Gal)</u>	<u>Manuf. Steel Tank Standard Cost (\$)</u>	<u>Manuf. Steel Tank Installed Cost (\$)</u>	<u>Overall Steel Tank Unit Cost (\$/Gal)</u>
10,000	23,000	25,300	2.53
20,000	37,000	40,700	2.035
30,000	40,000	44,000	1.466667
50,000	50,000	55,000	1.1
100,000	70,500	77,550	0.7755
250,000	120,000	132,000	0.528

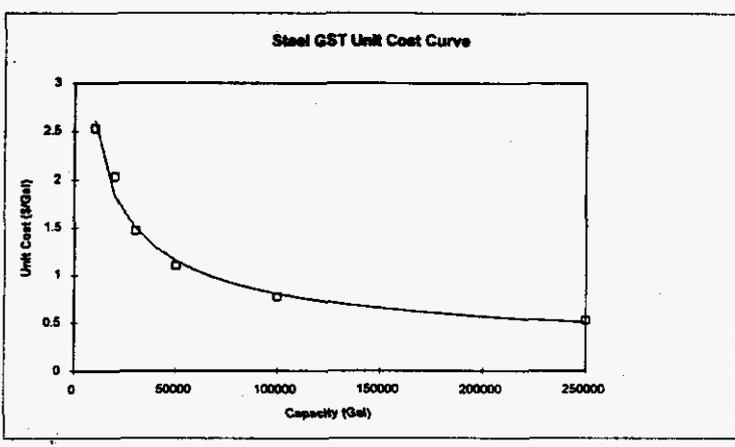
## NOTES:

- (1) Complete steel tank, concrete foundation, roof, roof manway, gravity vent, bottom manway hatch, ladder & cage assembly, top manway platform, protective bolt caps, and installation costs are included in the manufacturers' quotations.
- (2) Includes 5% piping, 0% electrical, and 5% sitework costs.
- (3) Costs are based on June 1995, ENR Index = 5433.

CURVE EQUATION:

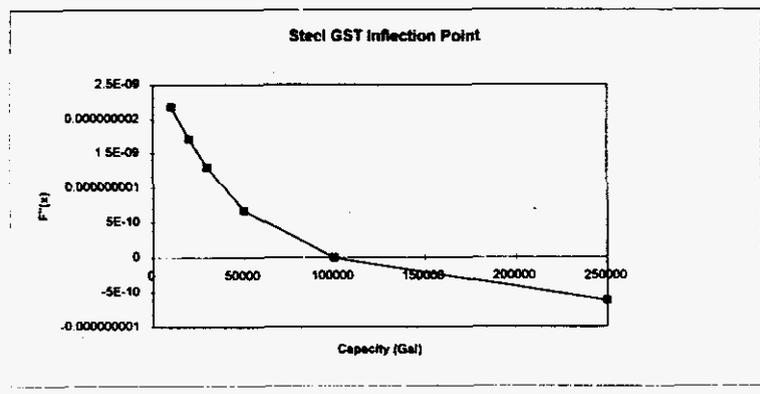
$Y = (284.0788)X^{(-0.5089866)}$

Capacity (MGD)	Cons. Cost (\$)	Manuf. Cost (\$)
10000	2.61513404	2.53
20000	1.83769621	2.035
30000	1.49501527	1.46666667
40000	1.2913783	
50000	1.15272998	1.1
60000	1.05057097	
70000	0.97129326	
80000	0.90747204	
90000	0.85466772	
100000	0.81004166	0.7755
110000	0.77168318	
120000	0.7382529	
130000	0.70878042	
140000	0.6825432	
150000	0.65899066	
160000	0.63769501	
170000	0.61831807	
180000	0.60058858	
190000	0.58428603	
200000	0.56922913	
210000	0.55526724	
220000	0.54227402	
230000	0.53014263	
240000	0.51878203	
250000	0.50811407	0.528



STEEL GST INFLECTION POINT

Capacity (Gal)	F''(x)
10000	2.1822E-09
20000	1.7001E-09
30000	1.2909E-09
50000	6.6926E-10
100000	-7.6E-13
250000	-6.2012E-10



<b>HARTMAN &amp; ASSOCIATES, INC.</b> engineers, hydrogeologists, surveyors & management consultants	SHL NO.:	JOB NO.:
	MADE BY:	DATE:
	CHECKED BY:	DATE:

Ground Storage Tanks (Steel)

Values include: sitework, conc., steel, elect., contingencies, inst.

<u>EPA INFO</u>	<u>Capacity</u>	<u>Cost</u>	<u>Ratio (\$/gal)</u>
	5,000 gal	⇒ \$ 19,564	⇒ \$ 3.91
	10,000 gal	⇒ \$ 33,312	⇒ \$ 3.33
	25,000 gal	⇒ \$ 57,370	⇒ \$ 2.29
	50,000 gal	⇒ \$ 72,700	⇒ \$ 1.45
	100,000 gal	⇒ \$ 101,125	⇒ \$ 1.01
	250,000 gal	⇒ \$ 158,628	⇒ \$ 0.63

<u>MANUFACT INFO</u>	<u>Capacity</u>	<u>Cost</u>	<u>Ratio (\$/gal)</u>
	5,000 gal	\$ 20,000	\$ 4.00
	10,000 gal	\$ 25,300	\$ 2.53
	25,000 gal	\$ 43,000	\$ 1.72
	50,000 gal	\$ 55,000	\$ 1.10
	100,000 gal	\$ 77,530	\$ 0.776
	250,000 gal	\$ 132,000	\$ 0.528

- \* Note: ① All values include materials, sitework, concrete base, electrical, contingencies and installation.
- ② Values obtained using manufactures cost data and water treatment component Source C, pages 412-415.

613 FBI JUN 21 '95 11:1

KARTMAN ASSOC

Florida Aquastore Water Reservoirs

List Costs

Capacity (Gal)	Standard Tank w/ Concrete Floor	Model	Standard Tank w/ Glass Coated, Bolted Steel Floor (CONC FLOOR)
10,000	\$ 23,000	1410	\$ 25,000
20,000	\$ 37,000	1419	\$ 39,000
30,000	\$ 40,000	1719	\$ 42,200
50,000	\$ 50,000	2024	\$ 53,000
100,000	\$ 70,500	3119	\$ 77,500
250,000	\$ 120,000 *	4224	\$ 130,000

\* with Tencor Dome

Notes: (Any variations or extra costs required)

Must Add for any tank piping (nozzles, liquid level gauge, color selection, etc...

Std. tank includes concrete foundation, roof, roof manway, gravity vent, bottom manway hatch, exterior protective bolt caps, ladder & cage assembly, top manway platform, cobalt blue color. (Delivered & installed with tax)

Handwritten scribbles and notes including 'Mechanical Piping', 'Site Plan', 'Ergonomics', '20%', '10%', '15%'.

CLEARWELL STORAGE

Construction Costs

Product filtered water is commonly stored in a clearwell at the plant site which serves as a supplement to distribution system storage before high-service pumping. In many cases, filter backwash pumps also draw from the clearwell, eliminating the need for a separate sump. Clearwell storage may be either below ground in reinforced concrete structures, or above ground in steel tanks. Conceptual designs for below and above-ground level clearwells are shown in Table 171.

TABLE 171. CONCEPTUAL DESIGNS FOR CLEARWELL STORAGE

Below-Ground Concrete Clearwells				Ground-Level Steel Clearwells		
Capacity, gal	Size, ft			Capacity, gal	Size, ft	
	Length	Width	Depth		Diameter	Depth
5,000	8	8	10	1,000	5.7	5
10,000	11	11	12	5,000	8.5	12
50,000	18	18	20	10,000	12	12
100,000	26	26	20	25,000	15	20
500,000	58	58	20	100,000	23.5	32
				500,000	52	32
				1,000,000	74	32

Construction costs are shown in Table 172 for below-ground reinforced concrete clearwells and in Table 173 for ground-level steel clearwells. Costs for ground-level clearwells are based on field erected welded steel tanks designed to meet AWWA D100 for 18.93 m<sup>3</sup> (5,000 gal) and more, and on shop fabricated welded steel tanks for the 3.79 m<sup>3</sup> (1,000 gal) tank. Steel tanks are painted inside and out and are installed on a concrete ring wall with oiled sand cushion. Cathodic protection is included for tanks with capacities of 94.63 m<sup>3</sup> (25,000 gal) and larger. A typical ground-level storage reservoir is shown in Figure 166. Figure 167 presents the construction costs for both types of clearwells.

TABLE 172. CONSTRUCTION COST SUMMARY FOR BELOW-GROUND CONCRETE CLEARWELL STORAGE

Cost Category	Clearwell Capacity, gal				
	5,000	10,000	50,000	100,000	500,000
Excavation and Sitework	\$ 3,300	\$ 5,700	\$16,800	\$ 25,300	\$ 75,400
Concrete	9,800	16,500	37,000	64,000	216,400
Steel	300	400	500	500	600
Electrical, Instrumentation	2,600	2,600	2,600	2,600	2,600
Subtotal	16,000	25,200	56,900	92,400	295,000
Design Contingencies	2,400	3,800	8,500	13,900	44,300
Total	\$18,400	\$29,000	\$65,400	\$106,300	\$299,300

TABLE 173. CONSTRUCTION COST SUMMARY FOR GROUND-LEVEL STEEL CLEARWELLS

Cost Category	Clearwell Capacity, gal						
	1,000	5,000	10,000	25,000	100,000	500,000	1,000,000
Excavation and Sitework	\$ 100	\$ 100	\$ 100	\$ 100	\$ 200	\$ 400	\$ 500
Concrete	3,100	5,300	6,600	8,400	11,400	25,700	37,100
Steel Tank	3,000	4,900	12,600	26,600	52,300	121,200	191,000
Electrical, Instrumentation	2,600	2,600	2,600	2,600	2,600	2,600	2,600
Subtotal	8,800	12,900	21,900	37,700	66,500	149,900	231,200
Design Contingencies	1,300	1,900	3,300	5,700	10,000	22,500	34,700
Total	\$10,100	\$14,800	\$25,200	\$43,400	\$76,500	\$172,400	\$265,900

Notes: 1. Oiled sand cost is included in concrete category.  
2. Cathodic protection cost is included in the steel tank category.

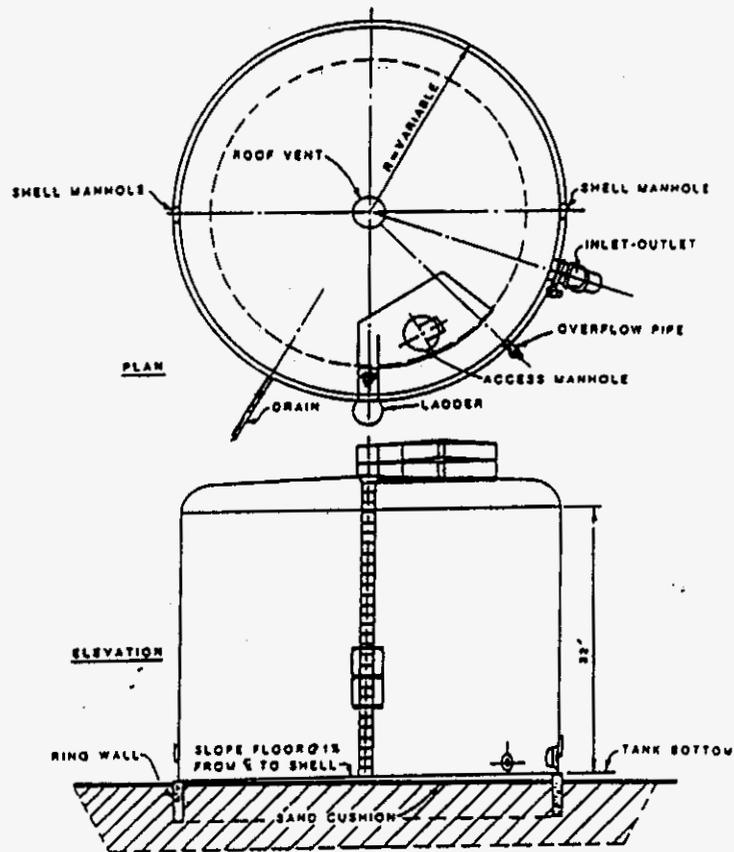


Figure 166. Typical ground-level steel clearwell.

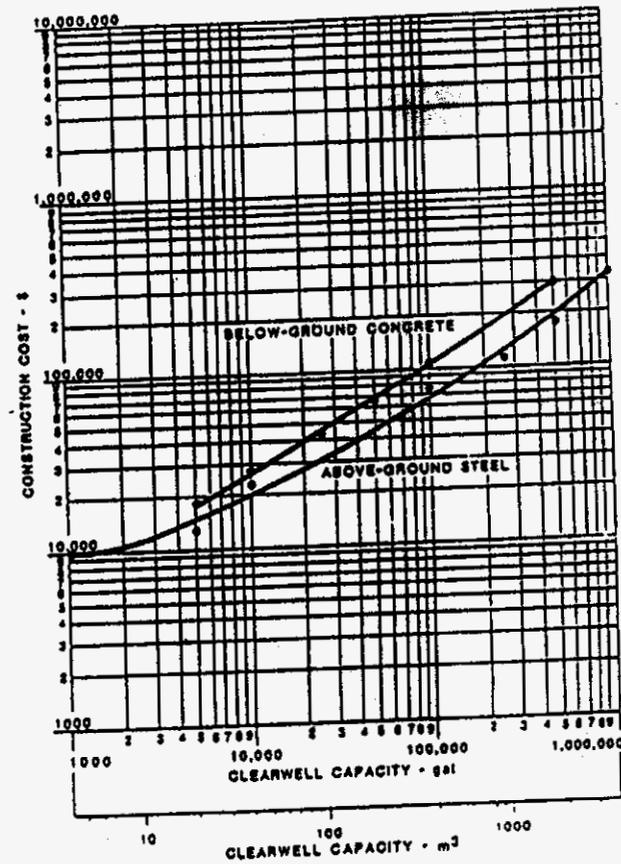


Figure 167. Construction cost for clearwell storage.

APPENDIX I

High Service Pumps  
Standard Horizontal Split Case Pumps  
Package Costs

Capacity @ 175' of Head (gpm)	Motor Size (HP)	Worthing. Package Cost (\$)	Peerless Package Cost (\$)	Worthing. Const. Cost (\$)	Peerless Const. Cost (\$)	Overall Package Cost (\$)	Overall Unit Cost (\$/gpm)
100	20	4,300	--	4,300	--	4,300	43
250	25	4,600	4,925	4,600	4,925	4,763	19.05
500	40	5,700	6,185	5,700	6,185	5,943	11.885
750	50	6,000	7,350	6,000	7,350	6,675	8.9
1,000	60	8,000	--	8,000	--	8,000	8.7875
1,000	75	--	9,575	--	9,575	9,575	8.7875
1,250	75	8,600	10,800	8,600	10,800	9,700	7.76
1,500	100	9,500	11,650	9,500	11,650	10,575	7.05
1,750	125	10,800	13,150	10,800	13,150	11,975	6.8429
2,000	125	10,800	13,150	10,800	13,150	11,975	5.9875
2,500	150	14,700	16,200	14,700	16,200	15,450	6.18
3,000	200	15,600	17,800	15,600	17,800	16,700	5.5667
3,500	200	--	17,800	--	17,800	17,800	5.8571
3,500	250	23,200	--	23,200	--	23,200	5.8571
4,000	250	23,200	30,700	23,200	30,700	26,950	6.7375
5,000	300	24,600	33,200	24,600	33,200	28,900	5.78

- Notes:
- 1) All costs obtained from manufacturers' quotations include pumps, factory testing, and freight to jobsite.
  - 2) Horizontal Split Case pumps and motors.
  - 3) Pump head is 175 feet (76 psi)
  - 4) Costs are based on June 1995, ENR Index = 5433.

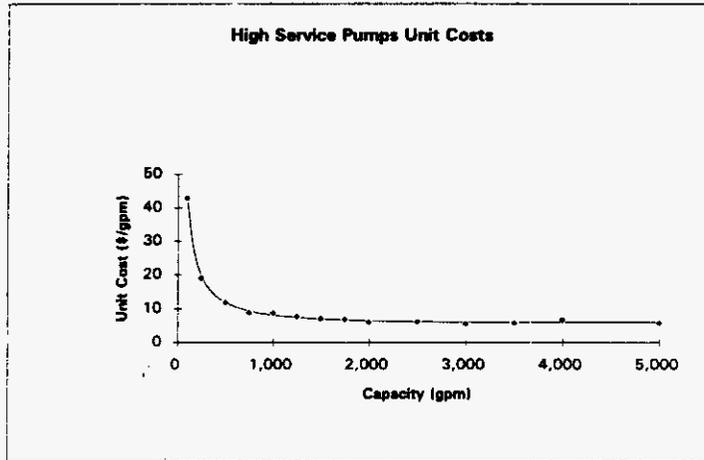
CURVE EQUATION:

$$Y = (3818.44) + (4.108873)X + (2.262538E-04)X^2$$

\*\*\* Const. Cost curve, divide by capacity for unit cost values.

Capacity @ 175' of Head (gpm)	Curve Unit Cost (\$/gpm)	Manuf. Unit Cost (\$/gpm)
100	42	43
150	30	
200	23	
250	19	19.05
300	17	
350	15	
400	14	
450	13	
500	12	11.885
600	11	
750	9	8.9
850	9	
950	8	
1,000	8	8.7875
1,250	7	7.76
1,500	7	7.05
1,750	7	6.84286
2,000	6	5.9875
2,250	6	
2,500	6	6.18
2,750	6	
3,000	6	5.56667
3,250	6	
3,500	6	5.85714
3,750	6	
4,000	6	6.7375
4,250	6	
4,500	6	
4,750	6	
5,000	6	5.78

High Service Pump Unit Cost Curve





**Peerless Pump Company**  
811 North 50th Street  
Tampa, FL 33619

**Fax Message**

Number of pages including cover: 2

Phone:  
Fax:

**To:** HARTMAN & ASSOCIATES  
**Fax Number:** 407-839-3790  
**From:** JIM GOSSETT

**Date:** 07/07/95

**Copy to:**

**Subject:** REQUEST FROM JAMEY WALLACE FOR VARIOUS PRICING.

I HAVE ENCLOSED PRICING THAT YOU ASKED FOR, SEE NOTES AS TO WHAT IS, AND WHAT ISN'T INCLUDED.

LET ME KNOW IF I CAN BE OF FURTHER SERVICE TO YOU.

DATE: 10/17/06 10:24 TELEPHONE: 830 3700 FAX NO: 10132774342  
 HARTMAN ASSOC

**Peerless High Service Pumps  
 List Costs**

Type: Standard Horizontal Split Case

Capacity @ 175' of Head $\approx$ 76 psi (gpm)	Motor Size (HP)	Package Cost (\$)
125 GPM @ 176' (PE-835) 100	10	\$ 730.00
250 2AE-11	25	4,925.00
500 3AE-14	40	6,185.00
750 5AE-14N	50	7,350.00
1000 5AE-14	75	9,575.00
1250 6AE-16G	75	10,800.00
1500 6AE-16	100	11,650.00
1750 6AE-14G	125	13,150.00
2000 6AE-14G	125	13,150.00
2500 8AE-15G	150	16,200.00
3000 8AE-15	200	17,800.00
3500 8AE-15	200	17,800.00
4000 8AE-17	250	30,700.00
5000 10AE-16	300	33,200.00

Note: (Any extra costs needed).  
 THESE COSTS INCLUDE A NON WITNESSED FACTORY TEST, AND FREIGHT TO JOBSITE, BUT NO TAXES, ELECTRICAL OR INSTALLATION.

\*\*\*\*



**BARNEY'S PUMPS INC.**

FT. LAUDERDALE • JACKSONVILLE • LAKELAND

BARNEY'S PUMPS INC.  
3907 HIGHWAY 98 SOUTH  
P.O. BOX 3529  
LAKELAND, FLORIDA 33802

PHONE : (813) 665-8500  
FAX: (813) 666-3858

TO: JAMEY WALLACE

COMPANY: HARTMAN & ASSOC.

FROM: DAVID THOMPSON

SUBJECT: WORTHINGTON HORIZONTAL SPLIT CASE PUMPS

*SELECTIONS ATTACHED!*

*REGARDS*

FAX NUMBER: (407) 839-3790

COVER PAGE PLUS 1 PAGES FOR A TOTAL OF 2 PAGE(S)

SIGNED: David Thompson



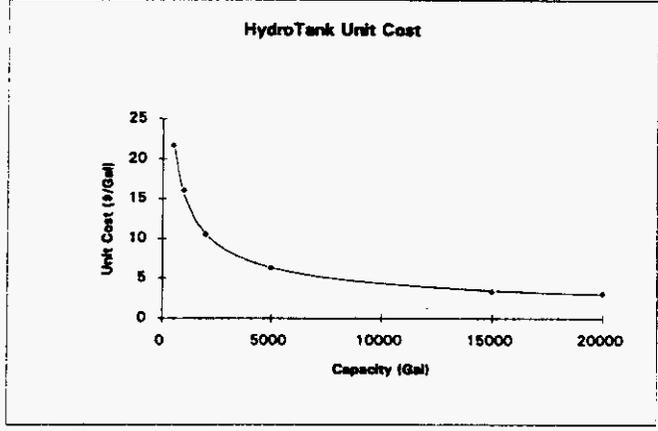
APPENDIX J



**CURVE EQUATION:**

$Y = (680.1492)X^{(-0.5484723)}$

Capacity (Gal)	Curve Unit Cost (\$/Gal)	Manuf. Unit Cost (\$/Gal)
500	23	21.7602
600	20	
700	19	
800	17	
900	16	
1000	15	16.08915
1500	12	
2000	11	10.54845
2500	9	
3000	8	
3500	8	
4000	7	
4500	7	
5000	6	6.34953
6000	6	
7000	5	
8000	5	
9000	5	
10000	4	
11000	4	
12000	4	
13000	4	
14000	4	
15000	3	3.33784
16000	3	
17000	3	
18000	3	
19000	3	
20000	3	3.072383







## RECORD OF TELEPHONE COMMUNICATION

DATE: 10/19 TIME: 9:50

PROJECT NAME: SSU - Economy of Scale PROJECT NO.: 95-145.00

PARTY CALLING: Bob Black COMPANY: Modern Tanks

PARTY CONTACTED: James Wallace COMPANY: NAI

SUBJECT: Costs for Hydro pneumatic Tanks

Modern Welding Company Incorporated

### TELEPHONE COMMUNICATION SUMMARY (Including Decisions & Commitments)

+ extras (15% piping, 20% elect., 20% install., 10% site)

500 Gal	→ \$4,800 + \$3000		= 7800 (1.65) = 12,870
1000 Gal	→ \$6,400 + \$400	Compressor + Valves	= 10,400 (1.65) = 17,160
2000 Gal	→ \$8,600 + \$400		= 12,600 (1.65) = 20,790
5000 Gal	→ \$12,500 + \$400		= 16,900 (1.65) = 27,225
15,000 Gal	→ \$27,000 + \$500		= 32,000 (1.65) = 52,800
20,000 Gal	→ \$33,000 + \$800		= 38,000 (1.65) = 62,700

### ACTION REQUIRED

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**HARTMAN & ASSOCIATES, INC.**  
engineers, hydrogeologists, scientists & management consultants

APPENDIX K

## Potable Water Supply Wells

## Construction Costs

Capacity (Gpd)	Manuf. 250' deep Const. Cost (\$)	Manuf. 250' deep Unit Cost (\$/Gal)	Manuf. 500' deep Const. Cost (\$)	Manuf. 500' deep Unit Cost (\$/Gal)
144,000	50,794	0.353	95,573	0.664
288,000	61,582	0.214	118,753	0.412
576,000	72,416	0.126	143,026	0.248
720,000	72,494	0.101	144,731	0.201
1,080,000	81,468	0.075	165,253	0.153
1,440,000	84,413	0.059	175,948	0.122
2,160,000	107,648	0.050	219,108	0.101
2,880,000	113,538	0.039	236,174	0.082
3,600,000	143,298	0.040	278,582	0.077

## NOTES:

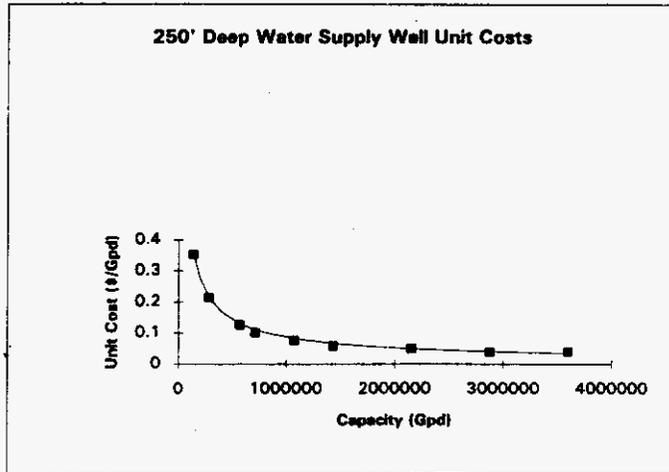
- (1) Vertical turbine pump, cement grout, black steel well and surface casing, well screen, and well development costs from manufacturers' quotes and bid tabulations.
- (2) Includes 10% electrical, 15% for well head assembly, and 30% labor costs.
- (3) Costs are based on June 1995, ENR Index = 5433.

**CURVE EQUATION:**

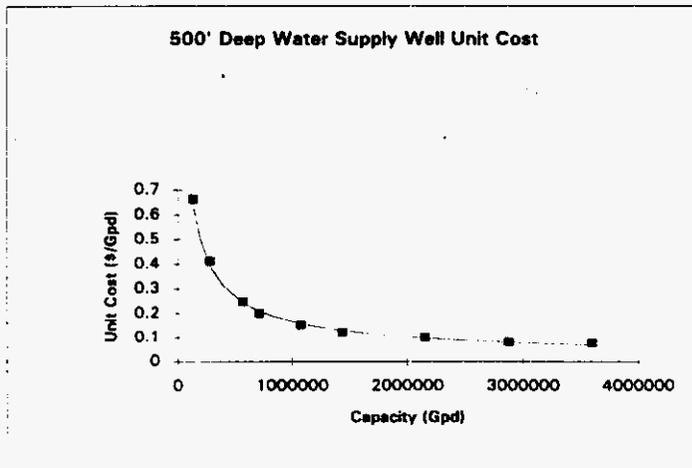
(250' deep)  $Y = (1780.328)X^{(-0.7180454)}$

(500' deep)  $Y = (2064.79)X^{(-0.6817897)}$

Capacity (GPD)	250' Curve Cost (\$/Gal)	250' Manuf. Cost (\$/Gal)
144000	0.352014923	0.35
200000	0.278047715	
288000	0.213997092	0.21
400000	0.169030909	
576000	0.130093221	0.13
600000	0.126335269	
720000	0.110832946	0.10
850000	0.098380166	
1080000	0.082837572	0.08
1200000	0.076801801	
1440000	0.067377621	0.06
1750000	0.058575335	
2160000	0.050358659	0.05
2500000	0.045340692	
2880000	0.040960238	0.04
3000000	0.039777035	
3600000	0.034896083	0.04



Capacity (GPD)	500' Curve Cost (\$/Gal)	500' Manuf. Cost (\$/Gal)
144000	0.62799686	0.66
200000	0.501982108	
288000	0.39148788	0.41
400000	0.31293136	
576000	0.244050202	0.25
600000	0.237351445	
720000	0.20960755	0.20
850000	0.187179868	
1080000	0.158982644	0.15
1200000	0.147962864	
1440000	0.130667557	0.12
1750000	0.114402852	
2160000	0.099108423	0.10
2500000	0.089706991	
2880000	0.081457039	0.08
3000000	0.079221184	
3600000	0.069961059	0.08







Design Well Costs

Address: ( surface casing, well casing, well screen, boring, cement grout, well development, ~~well~~ )

Flow	Cost	W/200' casing	Casing	Cost	Surface casing	Cost	Grout	Cost
100	11,000	4,870	6"	3,750	10"	1,650	4 yd <sup>3</sup>	2,000
200	12,500	5,150	10"	4,950	16"	2,300	6 yd <sup>3</sup>	3,000
400	14,200	6,020	12"	6,000	18"	2,500	10 yd <sup>3</sup>	5,000
500	14,700	6,020	12"	6,000	18"	2,500	10 yd <sup>3</sup>	5,000
750	18,700	7,810	12"	6,000	18"	2,500	10 yd <sup>3</sup>	5,000
1000	20,600	7,810	12"	6,000	18"	2,500	10 yd <sup>3</sup>	5,000
1500	29,500	10,250	16"	6,900	20"	3,300	12 yd <sup>3</sup>	6,000
2000	33,300	10,250	16"	6,900	20"	3,300	12 yd <sup>3</sup>	6,000
2500	44,000	13,450	18"	7,500	24"	3,750	15 yd <sup>3</sup>	7,500
		<u>W/400' casing</u>						
100	14,300	14,610	6"	9,375	10"	4,125	10 yd <sup>3</sup>	5,000
200	17,300	16,440	10"	12,375	16"	5,750	18 yd <sup>3</sup>	7,500
400	20,200	19,500	12"	15,000	18"	6,250	25 yd <sup>3</sup>	12,500
500	21,300	19,500	12"	15,000	18"	6,250	25 yd <sup>3</sup>	12,500
750	28,900	25,140	12"	15,000	18"	6,250	25 yd <sup>3</sup>	12,500
1000	35,800	25,140	12"	15,000	18"	6,250	25 yd <sup>3</sup>	12,500
1500	48,600	32,010	16"	17,250	20"	8,250	30 yd <sup>3</sup>	15,000
2000	57,000	34,620	16"	17,250	20"	8,250	30 yd <sup>3</sup>	15,000
2500	68,000	43,230	18"	18,750	24"	9,375	38 yd <sup>3</sup>	19,000

<b>HARTMAN &amp; ASSOCIATES, INC.</b> engineers, hydrogeologists, surveyors & management consultants		SHEET NO.: 1	JOB NO.: 95-145.00
		MADE BY: JSW	DATE:
CHECKED BY:	DATE:		

Design Well Costs

Advers ( surface casing, well casing, well screen, boring, cement grout, well development )

Flow	well screen	Cost	Drill/Bore	Cost	Well Development (10 hrs.)
100	6"	3,500	6" (#15)	\$ 3,750	6,000
200	10"	5,500	10" (#25)	\$ 4,375	6,000
400	12"	6,500	12" (#20)	\$ 5,000	6,000
500	12"	6,500	12" (#20)	\$ 5,000	6,000
750	12"	6,500	12" (#20)	\$ 5,000	6,000
1000	12"	6,500	12" (#20)	\$ 5,000	6,000
1500	16"	7,500	16" (#25)	\$ 6,250	6,000
2000	16"	7,500	16" (#25)	\$ 6,250	6,000
2500	18"	8,250	18" (#27.5)	\$ 6,875	6,000
100	6"	5,250	6" (#15)	\$ 7,500	9,000
200	10"	8,250	10" (#17.5)	\$ 8,750	9,000
400	12"	9,825	12" (#20)	\$ 10,000	9,000
500	12"	9,825	12" (#20)	\$ 10,000	9,000
750	12"	9,825	12" (#20)	\$ 10,000	9,000
1000	12"	9,825	12" (#20)	\$ 10,000	9,000
1500	16"	11,250	16" (#25)	\$ 12,500	9,000
2000	16"	11,250	16" (#25)	\$ 12,500	9,000
2500	18"	12,375	18" (#27.5)	\$ 13,750	9,000

Included in installation

<b>HARTMAN &amp; ASSOCIATES, INC.</b> engineers, hydrogeologists, surveyors & management consultants		SPL. NO.:	2	JOB NO.:	95-145.00
		MADE BY:	SSW	DATE:	
CHECKED BY:				DATE:	

Well DesignDesign Parameters

		ENCLOSURE
100 gpm	4" column $\Rightarrow$ 6" casing $\Rightarrow$ 10" OD casing	40 ft <sup>2</sup>
200 gpm	5-6" column $\Rightarrow$ 10" casing $\Rightarrow$ 16" OD casing	50 ft <sup>2</sup>
400 gpm	6" column $\Rightarrow$ 12" casing $\Rightarrow$ 18" OD casing	70 ft <sup>2</sup>
500 gpm	6" column $\Rightarrow$ 12" casing $\Rightarrow$ 18" OD casing	80 ft <sup>2</sup>
750 gpm	8" column $\Rightarrow$ 12" casing $\Rightarrow$ 18" OD casing	100 ft <sup>2</sup>
1000 gpm	8" column $\Rightarrow$ 12" casing $\Rightarrow$ 18" OD casing	120 ft <sup>2</sup>
1500 gpm	10" column $\Rightarrow$ 16" casing $\Rightarrow$ 20" OD casing	150 ft <sup>2</sup>
2000 gpm	10" column $\Rightarrow$ 16" casing $\Rightarrow$ 20" OD casing	<del>175</del> ft <sup>2</sup>
2500 gpm	12" column $\Rightarrow$ 18" casing $\Rightarrow$ 24" OD casing	200 ft <sup>2</sup>

for 250' wells

O.D. casing Depth  $\Rightarrow$  ~~50'~~  
 I.D. casing Depth  $\Rightarrow$  150'  
 Grout  $\Rightarrow$  50'  
 Drilled - Bore  $\Rightarrow$  250'

for 500' wells

O.D. casing Depth  $\Rightarrow$  125'      screen-perf. pipe  $\Rightarrow$  75'  
 I.D. casing Depth  $\Rightarrow$  375'  
 Grout  $\Rightarrow$  125'  
 Drilled - Bore  $\Rightarrow$  500'









## WATER WELLS

Introduction

Water wells are drilled by the cable tool, hydraulic rotary or reverse rotary methods, with hydraulic rotary currently the most common method. Construction of these types of water wells is covered by "American Water Works Association Standard for Deep Wells, AWWA A100-66" and by "Manual of Water Well Construction Practices, EPA-570/9-75-001."<sup>1,2</sup>

Construction of water wells by the hydraulic rotary method takes place in the following sequence:

1. Install protective casing and grout in place for sanitary seal.
2. Drill 15.2 to 30.5 cm (6 to 12 in) diameter pilot hole.
3. Electric log pilot hole to help determine location of water bearing formations.
4. Ream hole to required diameter and depth.
5. Install blank and perforated casing or well screen.
6. Place gravel pack and grout seals.
7. Develop well by pumping and bailing.
8. Conduct pumping test to verify capacity before permanent pump is installed.
9. Install pump and construct enclosure.

Conceptual design criteria for wells are shown in Table 154 and a cross-section for a typical well is shown in Figure 146.

TABLE 154. CONCEPTUAL DESIGNS FOR WATER WELLS

Well Capacity,		Casing Diameter, in	Well Depth, ft	Pump Motor Size, hp	Enclosure, sq ft
gal/day	gal/min				
144,000	100	8	250	10	40
			500	20	
432,000	300	10	250	25	60
			500	50	
720,000	500	12	250	40	80
			500	75	
1,008,000	700	16	250	50	100
			500	100	

- Notes: 1. Maximum pumping depth 50-100 ft less than well depth.  
2. Enclosure has a 10 ft height.

Construction Costs

Construction costs were developed for water well construction by the hydraulic rotary method, as outlined in the previous section. The protective casing and grout was installed to a depth of 7.62 m (25 ft). Casing is blank

and perforated copper bearing steel, with gravel packing and grout seals. After construction, the well is developed by bailing and pumping to remove drilling mud, silt and fine sand. The completed well is then test pumped until the water has sufficient clarity for potable use. This often requires pumping for up to 60 hours.

The permanent pump is the oil lubricated, deep-well turbine type and the electric motor is 220/440 volt. A submersible type pump at somewhat reduced cost could be used in some cases, particularly for shallow, small capacity wells. Pump motor sizes and casing diameter used in the cost development are shown in Table 154.

The electrical cost includes all work required at the well but does not include providing service to the site. Costs include a valve and totalizing flow meter on the discharge, but no other piping or equipment. An enclosure is provided over the motor, totalizing meter, and valve.

Construction costs are summarized in Table 155 and presented in Figure 147 for wells capable of producing 545, 1,635, 2,725, and 3,815 m<sup>3</sup>/d (144,000, 432,000, 720,000 and 1,008,000 gpd) from wells 76.2 and 152.4 m (250 and 500 ft) deep.

Operation and Maintenance Requirements and Costs

Electricity requirements are based on continuous operation of the motor, at a pumping head 15.24 m (50 ft) less than the well depth. No energy is included for the housing, as it was assumed that heating and ventilation are unnecessary, and that lighting requirements are minimal. Many wells do not operate continuously and in these cases the energy requirements will be reduced according to the actual load factor. Material requirements are based on necessary lubricants and other routine maintenance items and servicing the pump and motor once in five years. Labor requirements are based on daily visits for inspection and routine maintenance. Labor and material required to remove and service the pump and motor once every five years are included in the average annual values.

Operation and maintenance requirements and costs are summarized in Table 156 and presented in Figures 148 and 149.

References

1. "AWWA Standard for Deep Wells," AWWA A100-66, January 23, 1966, American Water Works Association, 2 Park Avenue, New York, N. Y. 10016
2. "Manual of Water Well Construction Practices," EPA-570/9-75-001, U.S. Environmental Protection Agency, Office of Water Supply, Washington, D.C.

EXHIBIT \_\_\_\_\_  
 PAGE 187 OF 284  
 (GC-4)



80/FT<sup>2</sup>

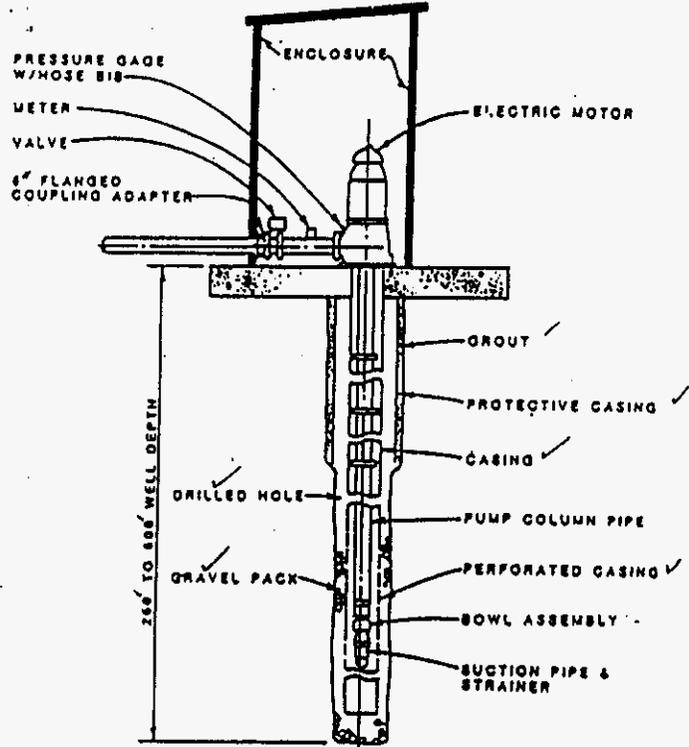


Figure 146. Typical water well.

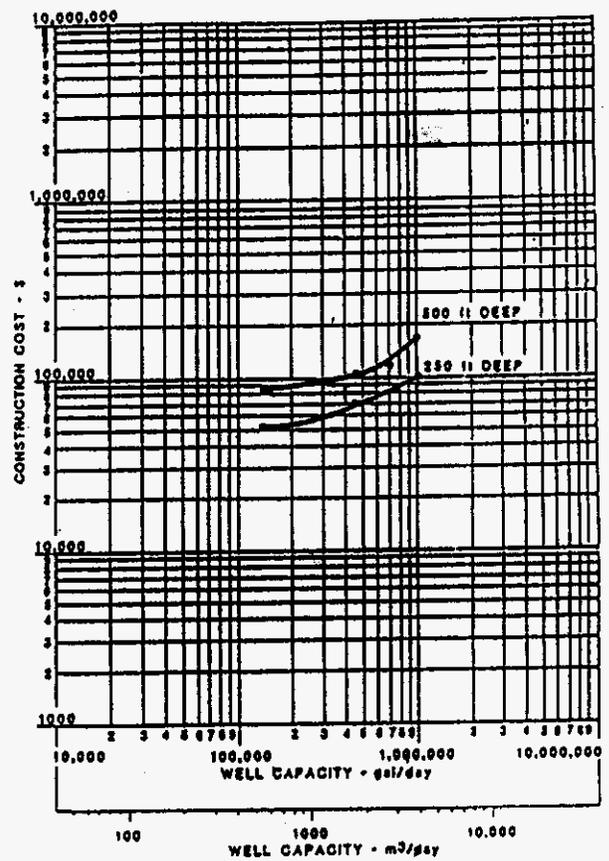


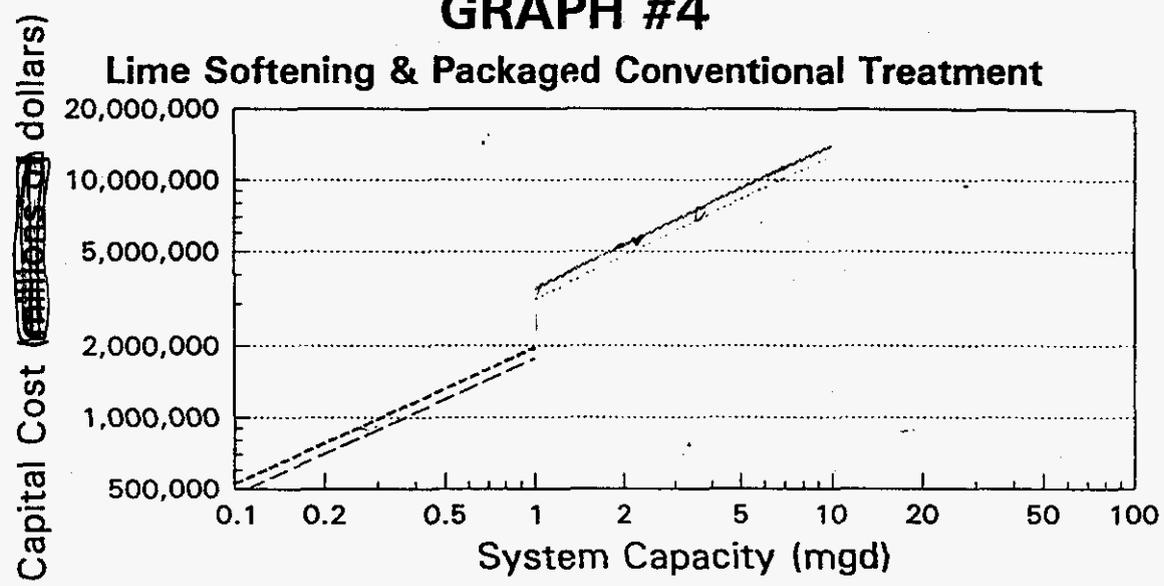
Figure 147. Construction cost for water wells.

APPENDIX L



### GRAPH #4

#### Lime Softening & Packaged Conventional Treatment



Lime <u>S</u> oftening Plant	Packaged <u>C</u> onventional Plant
L. S. (Handy Whitman)	P. C. (Handy Whitman)

Note: Source B, Figure 2-2, pp. 11-12.

Cost summaries of Selected Env. Technologies



discharge to a municipal sewer or hauled to a landfill for disposal. Clarified water then flows to the filter unit.

The filters consist of one or more steel or concrete vessels containing granular materials such as graded sands, anthracite, and garnet. Solids are strained from the water as it passes through the filters. When the pressure drop through the filters becomes great enough due to accumulated solids, a backwash stream of filtered water passes through the units in reverse flow to clean the solids from the filter bed. The spent backwash stream is sent to a sewer. Backwashing is intermittent; the backwash cycle depends on the character and concentration of solids in the water, as well as on filter design parameters such as application rate and filter medium particle size.

Filtered water is disinfected with chlorine and stored. From storage it is pumped to the water supply distribution system.

#### Direct Filtration (2.4.5)

A direct filtration plant is essentially the same as the conventional filtration plant shown in Figure 2-1 except the sedimentation step is deleted.

Direct filtration is applicable to any drinking water supply where suspended solids levels are sufficiently low to result in a reasonable backwash cycle on the filter units. Unlike conventional filtration plants, there is an upper limit to the influent suspended solids concentration that can be tolerated. This upper limit must be determined by testing. Above such a level, conventional treatment procedures or sedimentation prior to filtration are required.

#### Lime Softening (2.4.5)

The major features of a lime softening plant are also essentially the same as those for a conventional filtration plant, except that lime is substituted for other chemicals and a recarbonation step is added after sedimentation. A lime softening plant is typically used to treat raw water with a higher concentration of dissolved minerals, such as calcium and magnesium, than can be treated in a conventional or direct filtration plant. In the context of the Safe Drinking Water Act, a lime softening plant can also be expected to achieve a greater removal of toxic mineral substances. For example, a lime softening plant operating in a pH range of 8.5 to 11 can reduce cadmium concentrations from 0.5 mg/l to 0.01 mg/l. To achieve the same cadmium concentration in the treated effluent, a conventional filtration plant using alum or iron salts can only accommodate a cadmium concentration up to 0.1 mg/l of cadmium in the raw water (2). The choice of overall treatment process therefore depends on individual raw water characteristics.

Lime can be added directly to the influent raw water as a solid, or as a pre-mixed water slurry. If a slurry is used, the solid lime is usually purchased and the slurry prepared on-site. Details of lime feed systems are described elsewhere (6, 7).

Recarbonation is the addition of gaseous carbon dioxide (CO<sub>2</sub>) to the lime-treated water to neutralize excess alkalinity resulting from lime addition. Gaseous CO<sub>2</sub> may be obtained from liquid CO<sub>2</sub> stored onsite, submerged burners, or stack gas compressed through a sparger system. The choice of carbonation method depends on site specific considerations.

#### 2.1.2 Design Basis and Costs (2.4.5)

The design basis in this report for conventional filtration plant costs includes the following major process modules and design parameters:

- Raw water pumping.
- Chemical addition.
- Rapid mix/Flocculation.
- Sedimentation.
- Filtration.
- Disinfection.
- Finished water storage.
- Finished water pumping.
- Sludge disposal.

As stated in the process descriptions, there is no sedimentation step in direct filtration. The filtration directly follows the rapid mix and flocculation step. The chemical feed system consists of chemical storage and metering pump facilities. The rapid mix tank and flocculation vessel is one vessel partitioned into separate sections. Filtration units are gravity flow steel or concrete vessels. The clear well is a concrete storage basin. System design parameters depend on raw water quality and the finished water quality required.

The major process modules for the lime softening plant are very similar to those for conventional filtration, except for modifications to the chemical feed system and addition of recarbonation equipment. Recarbonation basins are reinforced concrete, and submerged natural gas burners are used for the CO<sub>2</sub> source in the system considered here based on the configuration and costs in Reference 2.

The plant cases represented here include chlorine disinfection, the usual procedure in conventional plants. Alternative disinfectants such as chlorine dioxide, ozone, or ammonia added with chlorine can also be used. The disinfection systems for each of these alternatives are discussed in Section 2.2.

Total capital investment for conventional filtration, direct filtration, and lime softening is presented in Figure 2-2. Net annual operating expenses are shown in Figure 2-3. Figure 2-4 shows corresponding unit annualized costs.



APPENDIX M

Reverse Osmosis WTP  
Construction & Unit Costs

Treatment Capacity (Mgd)	Graph #1 Const. Cost (\$)	Graph #8 Const. Cost (\$)	Graph #11 Const. Cost (\$)	Graph #4 Const. Cost (\$)	Overall Const. Cost (\$)	Overall Unit Cost (\$/Gal)
0.003		51,333		25,731	38,532	12.844
0.005		58,667		29,961	44,314	8.863
0.01		73,333		44,061	58,697	5.870
0.03		105,111		91,647	98,379	3.279
0.05		140,963		139,232	140,098	2.802
0.07		174,167		182,235	178,201	2.546
0.10	282,658	220,000		246,740	249,799	2.498
0.20	423,987	366,667		396,547	395,734	1.979
0.50	1,059,968	794,444		793,094	882,502	1.765
1.00		1,588,889	1,382,105	1,339,448	1,436,814	1.437
2.00			2,303,509		2,303,509	1.152
5.00			4,961,404		4,961,404	0.992
10.00			9,568,421		9,568,421	0.957

- NOTES:
- (1) Values obtained using EPA cost curves.
  - (2) Costs include housing, structural steel, tanks, piping, valves, pumps, reverse osmosis membrane elements and pressure vessels, flow meters, cartridge filters, acid and polyphosphate equipment, and cleaning equipment.
  - (3) The EPA cost curves have also added costs for contingencies, sitework, engineering & administration, and electrical.
  - (4) Costs are based on June 1995, ENR Index = 5433.



GRAPH #1  
Reverse Osmosis (Fig. 19)

Treatment Capacity (Mgd)	Const. Cost (\$)	ENR Index	June 1995 ENR Index	Current Cost (\$)	Handy Whitman	Current Handy Whitman	Current Cost (\$)
0.07	125,000	2494	5433	272,304	158	319	252,373
0.1	140,000	2494	5433	304,980	158	319	282,658
0.3	280,000	2494	5433	609,960	158	319	565,316
0.5	525,000	2494	5433	1,143,675	158	319	1,059,958
1.0	1,500,000	2494	5433	3,267,642	158	319	3,028,481
1.5	3,250,000	2494	5433	7,079,892	158	319	6,561,709

GRAPH #2  
Reverse Osmosis Enclosure (Fig. 20)

Treatment Capacity (Mgd)	Const. Cost (\$)	ENR Index	June 1995 ENR Index	Current Cost (\$)	Handy Whitman	Current Handy Whitman	Current Cost (\$)
0.07	7,000	2494	5433	15,249	158	319	14,133
0.1	8,000	2494	5433	17,427	158	319	16,152
0.3	19,000	2494	5433	41,390	158	319	38,361
0.5	29,000	2494	5433	63,174	158	319	58,551
0.7	40,000	2494	5433	87,137	158	319	80,759
1.0	58,000	2494	5433	126,349	158	319	117,101

## A. CAPITAL COSTS

Cost curves were developed for treatment processes judged applicable to small water treatment systems. These curves relate capital costs to quantities of water treated and to population served. Estimates of complete water treatment plants or additions to existing plants may be developed on the basis of these relationships.

Yard piping, fencing (where applicable), and sitework have been included in the curve for each unit process. When adding unit process costs together some of these items may overlap; this may cause the total cost to exceed actual plant costs by 10 to 25 per cent.

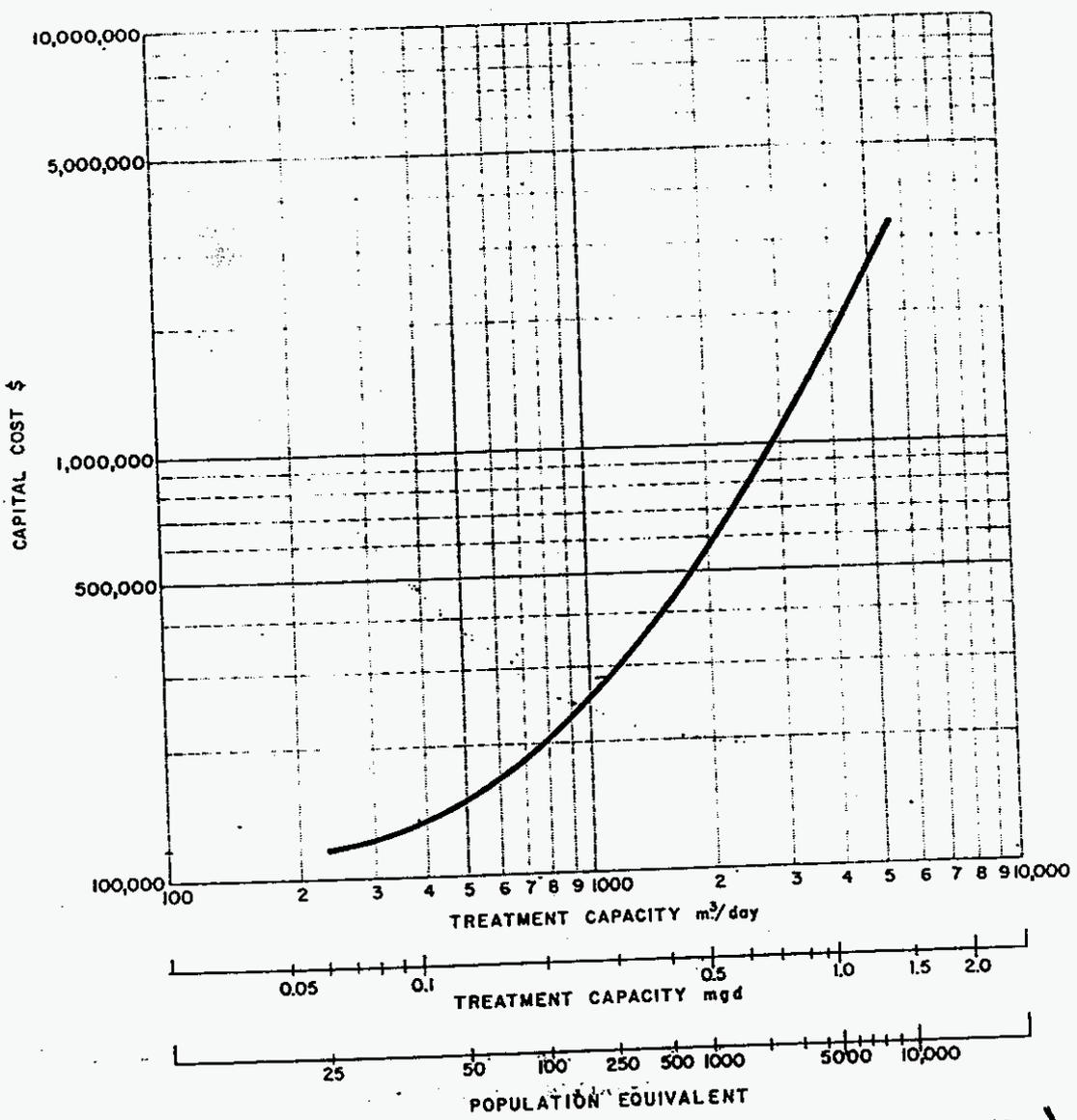
Cost data, developed specifically for this report, are based on information from various manufacturers and on the experience and judgment of the investigators. Preliminary designs and engineering cost estimates were developed for each unit process at various low rates. Estimates of construction costs are representative of average price levels as of January, 1977. The Engineering News Record Building Cost Index of that date had a value of 1489.

Included in the capital costs are necessary construction costs, a contingency amount and engineering, legal and administration fees. A cost for fencing is provided for mechanical aeration, diffused aeration, rapid mix, flocculation, sedimentation, ozone contact chamber and waste disposal (lagoons). For each of the other treatment methods an enclosure is recommended and separate cost curves are provided.

Capital costs for unit processes, package plants and enclosures are developed as follows:

- (1) Construction cost — included are necessary costs for equipment, materials, installation, freight and start-up.
- (2) Sitework — estimated as 10 per cent of the construction cost.
- (3) Electrical — estimated as 20 per cent of the construction cost.





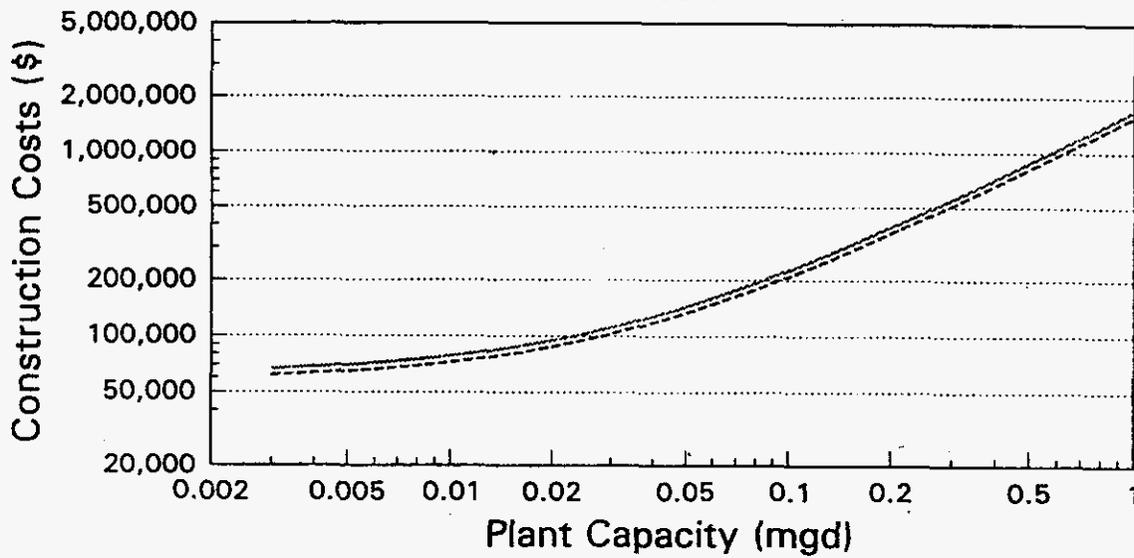
- UNIT PROCESS COST CURVE INCLUDES:
- CONTINGENCIES
  - ENGINEERING & ADMINISTRATION
  - SITEWORK
  - ELECTRICAL
  - MEMBRANE TYPE REVERSE OSMOSIS SYSTEM

Graph 1  
←

REVERSE OSMOSIS  
CAPITAL COST

FIGURE 19

**Graph #8**  
**Reverse Osmosis**



ENR Index        Handy Whitman       

Note: Source C, Figure 37, pp. 111-121.

Small Water System Treatment Costs

GRAPH #7  
Package Lime Softening Plants (Fig. 12)

Treatment Capacity (gpd)	Const. Cost (\$)	ENR Index	June 1995 ENR Index	Current Cost (\$)	Handy Whitman	Current Handy Whitman	Current Cost (\$)
20,000	86,000	4110	5433	113,683	261	319	105,111
40,000	95,000	4110	5433	125,580	261	319	116,111
70,000	100,000	4110	5433	132,190	261	319	122,222
100,000	115,000	4110	5433	152,018	261	319	140,556
200,000	140,000	4110	5433	185,066	261	319	171,111
500,000	190,000	4110	5433	251,161	261	319	232,222
1,000,000	290,000	4110	5433	383,350	261	319	354,444

GRAPH #8  
Reverse Osmosis (Fig. 37)

Treatment Capacity (gpd)	Const. Cost (\$)	ENR Index	June 1995 ENR Index	Current Cost (\$)	Handy Whitman	Current Handy Whitman	Current Cost (\$)
3,000	42,000	4110	5433	55,520	261	319	51,333
5,000	48,000	4110	5433	63,451	261	319	58,667
10,000	60,000	4110	5433	79,314	261	319	73,333
30,000	86,000	4110	5433	113,683	261	319	105,111
60,000	130,000	4110	5433	171,847	261	319	158,889
100,000	180,000	4110	5433	237,942	261	319	220,000
200,000	300,000	4110	5433	396,569	261	319	366,667
500,000	650,000	4110	5433	859,234	261	319	794,444
1,000,000	1,300,000	4110	5433	1,718,467	261	319	1,588,889

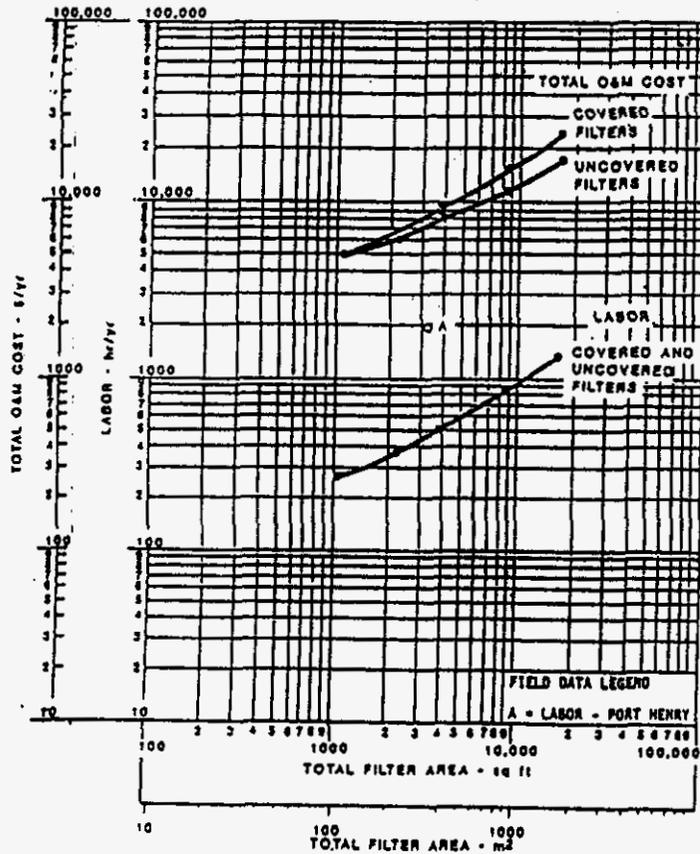


Figure 35. Operation and maintenance requirements for covered and uncovered slow sand filters - labor and total O&M cost.

REVERSE OSMOSIS

Introduction

Reverse osmosis utilizes semi-permeable membranes to remove a high percentage of almost all inorganic ions, turbidity, bacteria, and viruses. Most organic matter is also removed, with the exception of many halogenated and low-molecular-weight compounds.

There are differences between different membrane types in their ability to handle variations in pH, turbidity, and chlorine. The cellulose acetate membranes generally require the feedwater pH to be between 5 and 6 to minimize hydrolysis of the membrane. Polyamide type membranes are damaged by exposure to chlorine. The two most commonly used membrane configurations are hollow fiber and spiral wound. The spiral wound element has a higher tolerance for suspended solids and is less susceptible to fouling than the hollow fine fiber element.

The efficiency of the membrane elements in reverse osmosis systems may be impaired by scaling (because of slightly soluble or insoluble compounds) or by fouling (because of the deposition of colloidal or suspended materials). Because of the possibility of scaling and/or fouling, a very important consideration in the design of reverse osmosis systems is the provision of adequate pretreatment to protect the membrane from excessive scaling and fouling and to avoid frequent cleaning requirements. In the development of cost data for reverse osmosis, adequate pretreatment was assumed to precede the reverse osmosis process, but costs for pretreatment facilities such as chemical clarification and filtration are not included.

Brine disposal can also be a major cost consideration. Potential disposal methods include sewer discharge, evaporation ponds, ocean disposal and well injection. Brine disposal facilities and costs are not included in the reverse osmosis systems presented in this section. A separate section is included in this report for brine disposal.

Advances in membrane technology have led to the development of membranes which are capable of operating at low pressures, about 14.06 kg/cm<sup>2</sup> (200 psi), in contrast to high pressure membranes which operate at 28.12 kg/cm<sup>2</sup> (400 psi) or more. Advantageously, low pressure membranes result in a substantial savings in process electrical energy. There may be disadvantages to the use of low pressure membranes however. Disadvantages relative to high pressure membranes include lower percentage removal of many contaminants<sup>1</sup>, lower allowable feed water TDS or lower percent water recovery, and membrane technology which is still developing.

In the following discussion, low pressure refers to systems operated at 14.06 kg/cm<sup>2</sup> (200 psi) and high pressure to systems operated at 28.12 kg/cm<sup>2</sup> (400 psi).

Impact of Raw Water Quality on Treatment CostPretreatment Cost--

Pretreatment chemicals customarily utilized are sodium hexametaphosphate and sulfuric acid, with quantities required being highly variable, depending upon raw water quality. Another important parameter is silica, which may necessitate pretreatment for its removal. Costs for pretreatment chemicals and for silica pretreatment are not included in the following cost data.

Reverse osmosis units may be used for TDS removal, as well as the removal of individual contaminants addressed in the Interim Primary Drinking Water Regulations. The following paragraphs discuss the impact of raw water TDS, as well as individual contaminants in the raw water, upon treatment cost.

Total Dissolved Solids--

Feed water concentrations above 5,000 mg/L can lead to excessively high brine concentrations (>20,000 mg/L), which will generally result in a decrease in product water quality. To prevent this brine concentration buildup, it is necessary to lower the percentage of product water recovery. Lower product water recovery does not require a major change in the reverse osmosis unit, but does necessitate pumping larger quantities of feed water to the reverse osmosis unit. A revision in piping between the pressure vessels may also be required to change vessels to parallel operation, rather than operating some in series. This increases capital cost only slightly, due to the need for larger feed water pumps, but can create a large increase in electrical consumption and pretreatment chemicals, due to the larger quantity of water passed through the reverse osmosis units. A single pass unit will normally have a rejection of over 85% of feed water TDS. If a higher salt rejection is required, a high rejection membrane can be used, or the system can be operated at lower water recovery.

Individual Contaminants--

Little work has been conducted to determine the impact of varying feed concentrations of individual contaminants upon their percentage removal or the cost of removal. A recent publication by Huxstep<sup>1</sup> on work at Charlotte Harbor, Florida, indicated that arsenic (III), arsenic (V), fluoride, and nitrate percentage rejections were all independent of the feed concentrations. These contaminants were each added by spiking a natural groundwater of known concentration. High pressure membranes removed significantly higher percentages of these four components than did low pressure membranes.

Construction Costs

Construction cost data was developed for single stage (only one pass through the membrane) treatment systems which are capable of treating TDS concentrations up to about 2,000 mg/L for low pressure membranes and 10,000 mg/L for high pressure membranes. An operating pressure of 14.06 kg/cm<sup>2</sup> (200 psi) was utilized for low pressure membranes, and 28.12 kg/cm<sup>2</sup> (400 psi) for high pressure membranes. Construction costs are comparable for high and low pressure systems.

The temperature of the feedwater was assumed to be between 18.3° and 29.4°C (65° and 85°F), and the pH of the feedwater was assumed to be adjusted using acid injection to about 5.5 to 5.0 before the reverse osmosis process. The acid injection will prolong the life of a cellulose acetate membrane, but the primary function is to prevent calcium carbonate scale formation in the system. A degasifier following reverse osmosis will remove dissolved gases such as carbon dioxide and hydrogen sulfide from the product water, and will reduce neutralization requirements.

At TDS concentrations up to 5,000 mg/L, the assumed water recoveries for different flow ranges are as follows:

Feed Water Flow Range	Water Recovery (%)
2,500 - 10,000 gpd	40
10,000 - 50,000 gpd	50
50,000 - 100,000 gpd	65
100,000 gpd - 1.0 mgd	75

At concentrations above 5,000 mg/L, the percent recovery should be decreased in order to maintain a brine concentration less than 20,000 mg/L, which is necessary to limit osmotic pressure on the brine side of the membrane as well as to maintain quality of the product water. Salt rejections of over 85% should be achieved under these operating conditions. To maintain 20,000 mg/L in the brine, the following percent water recoveries are necessary:

TDS Concentration	Water Recovery (%)
5,000 mg/L	75
6,000 mg/L	70
7,000 mg/L	65
8,000 mg/L	60
9,000 mg/L	55
10,000 mg/L	50

It may be assumed that the capital cost of reverse osmosis treatment remains essentially unchanged as the TDS increases up to 10,000 mg/L, although the water recovery is decreased. This does increase the capacity (and therefore the capital cost) of the feedwater pumps, but this would increase the overall reverse osmosis system cost less than 5 percent. Thus, no separate cost data is presented for systems treating TDS concentrations greater than 5,000 mg/L. The largest effect is on O&M costs since the energy and pretreatment costs would increase in proportion to the increase in flow rate.

Commercial reverse osmosis systems are available from numerous manufacturers as either complete skid-mounted units or custom systems. For sizes ranging from 9.47 m<sup>3</sup>/d (2,500 gpd) up to between 378.5-946.3 m<sup>3</sup>/d (100,000-250,000 gpd), skid-mounted systems are generally used. Above 946.3 m<sup>3</sup>/d (250,000 gpd), either skid-mounted or custom systems are used. An advantage of using multiple standard systems above 946.3 m<sup>3</sup>/d (250,000 gpd), is the reliability provided by having several systems in case one unit needs to be shut

down for repairs. This cost analysis used skid-mounted units, or multiples of such units, for all size ranges.

Components taken into account in the construction cost estimates include housing, structural steel and miscellaneous metalwork, tanks, piping, valves, high pressure feed water pumps, reverse osmosis membrane elements and pressure vessels, flowmeters, cartridge filters, acid and polyphosphate feed equipment, cleaning equipment, caustic feed equipment, and a degasifier. The cost data are based on the use of either spiral-wound or hollow fine-fiber reverse osmosis membranes. Membrane materials can be cellulose acetate, polyamide, or thin film composite. A layout of a typical small system reverse osmosis system is shown in Figure 36.

Brine disposal costs and product water pumping costs are not included in the estimates. Construction cost estimates are presented in Table 46 and also in Figure 37.

#### Operation and Maintenance Requirements and Costs

Process electrical energy is required for the feed water pumps, pre- and post-treatment chemical feed pumps, and the degasifier. The combined feed water pump/motor efficiency increases as flow increases. The feed water pump/motor efficiencies which were used in the calculations were: 40% up to 37.85 m<sup>3</sup>/d (10,000 gpd) plant capacity, 50% up to 378.5 m<sup>3</sup>/d (100,000 gpd) plant capacity, and 60% over 378.5 m<sup>3</sup>/d (100,000 gpd) plant capacity. Energy requirements used for the chemical feed pumps and degasifier were 10% of the high pressure pump energy for plant capacities less than 189.3 m<sup>3</sup>/d (50,000 gpd), and 5% for plant capacities over 189.3 m<sup>3</sup>/d (50,000 gpd).

Process energy varies with the percent water recovery. As discussed under Construction Costs, higher percent water recoveries are typically used as system size increases, resulting in lower process energy requirements per unit of water produced. However, as TDS increases above 5,000 mg/L, lower percent water recoveries are necessary to maintain a reasonable brine concentration and to prevent deterioration of product water quality. Process electrical data has been developed for feed water TDS concentrations of 2,000 mg/L for low pressure systems and 5,000, 8,000, and 10,000 mg/L for high pressure systems.

Electrical energy for building lighting, heating, and ventilating was calculated based on an estimated floor area required for complete housing of the reverse osmosis equipment, with the exception of the degasifier, which is located outside. A building energy requirement of 209.8 kWh/m<sup>2</sup>/yr (19.5 kWh/sq ft/yr) was used for lighting, heating, and ventilation. This requirement is based upon a lighting use factor of three hours per day.

The largest maintenance material requirement is for membrane replacement; a membrane life of three years was used in the cost estimates. Other maintenance material requirements are for replacement of cartridge filters, for membrane cleaning chemicals, and for materials needed for periodic repair of pumps, motors, and electrical control equipment. Costs for pretreatment chemicals, such as acid and polyphosphate, and post-treatment chemicals, such as caustic, are not included in the maintenance material estimates, but they

TABLE 46. CONSTRUCTION COST SUMMARY FOR REVERSE OSMOSIS SYSTEMS

Cost Category	Plant Capacity, gpd				
	2,500	10,000	50,000	100,000	1,000,000
Manufactured Equipment	\$20,300	\$30,000	\$69,600	\$123,000	\$454,800
Labor	800	1,200	1,500	2,600	7,500
Electrical, Instrumentation	3,200	4,600	10,700	18,700	45,900
Housing	11,900	13,900	16,400	18,500	38,400
Subtotal	36,200	49,700	98,200	153,000	576,600
Design Contingencies	5,400	7,500	14,700	24,500	82,000
Total	\$41,600	\$57,200	\$112,900	\$187,500	\$628,600

Notes: 1. Housing requirements from smallest plant capacity to largest are 140, 170, 210, 250, 800, and 1,500 sq ft. Ceiling height in buildings is 14 ft.  
2. Costs are valid for feed water TDS concentrations up to 10,000 mg/L. However, percentage recovery of feed water decreases above 5,000 mg/L TDS.

are discussed in the following section. Maintenance material costs increase slightly as the percent recovery drops, due to increased pumping to the reverse osmosis unit.

Labor requirements are for cleaning and replacing membranes, replacing cartridge filters, maintaining the high pressure and other pumps, preparing treatment chemicals and determining proper dosages, maintaining chemical feed equipment, and monitoring performance of the reverse osmosis membranes. Membrane cleaning was assumed to occur monthly. In estimating labor requirements, a minimum of about one hr/day of labor was assumed for the smallest plant.

Operation and maintenance requirements are summarized in Table 47 for low pressure systems and in Table 48 for high pressure systems, and are illustrated for both high and low pressure systems in Figures 38 and 39.

TABLE 47. OPERATION AND MAINTENANCE SUMMARY FOR LOW PRESSURE REVERSE OSMOSIS SYSTEMS

Average Plant Flow Rate, gpd	Energy, kWh/yr			Maintenance Material, \$/yr	Labor, hr/yr	Total Cost, \$/yr
	Building	Process	Total			
2,500	2,800	9,900	12,700	500	340	5,100
10,000	3,300	26,300	29,600	1,700	360	7,800
50,000	4,100	100,100	104,200	8,000	480	27,000
100,000	4,900	180,400	185,300	14,600	610	45,800
500,000	15,600	853,200	868,800	67,100	870	191,000
1,000,000	29,300	1,606,000	1,635,300	117,900	1,130	347,000

Note: Total cost is based on \$0.07/kwh of electrical energy and \$11.00/hour of labor.

Typical Chemical Requirements and Costs

The principal chemicals required in small reverse osmosis systems are sodium hexametaphosphate for control of scaling and fouling, sulfuric acid for pH adjustment prior to treatment, and sodium hydroxide to increase the pH following treatment. The required cost for each chemical is a function of the dosage, the unit cost of the chemical and the percent water recovery. Using the percentage of water recovery discussed previously in the text, and the following dosages and unit chemical costs, the annual chemical costs in Table 49 were calculated.

Chemical	Dosage	Unit Cost
Sodium Hexametaphosphate	6 mg/L	\$1.10/lb
Sulfuric Acid	75 mg/L	\$0.08/lb
Sodium Hydroxide	15 mg/L	\$0.17/lb

TABLE 48. OPERATION AND MAINTENANCE SUMMARY FOR REVERSE OSMOSIS SYSTEMS

Average Plant Flow Rate, gpd	Energy, kWh/yr			Maintenance Material, \$/yr	Labor, hr/yr	Total Cost, \$/yr
	Building	Process	Total			
2,500	2,800	18,000	20,800	500	340	5,700
10,000	3,300	48,200	51,500	1,700	360	9,300
50,000	4,100	191,100	195,200	8,000	480	27,000
100,000	4,900	344,400	349,300	14,600	610	45,800
500,000	15,600	1,629,000	1,644,600	67,100	870	191,000
1,000,000	29,300	3,066,000	3,095,300	117,900	1,130	347,000
Feed Water TDS Concentrations up to 5,000 mg/L						
2,500	2,800	18,000	20,800	500	340	5,700
10,000	3,300	48,200	51,500	1,700	360	9,300
50,000	4,100	191,100	195,200	8,000	480	27,000
100,000	4,900	373,000	377,900	14,900	630	48,300
500,000	15,600	2,036,200	2,051,800	70,200	940	224,200
1,000,000	29,300	3,832,500	3,861,800	122,900	1,220	406,700
Feed Water TDS Concentrations = 8,000 mg/L						
2,500	2,800	18,000	20,800	500	340	5,700
10,000	3,300	48,200	51,500	1,700	360	9,300
50,000	4,100	191,100	195,200	8,000	480	27,000
100,000	4,900	447,700	452,600	15,500	680	54,700
500,000	15,600	2,443,500	2,459,100	73,200	1,020	256,600
1,000,000	29,300	4,599,000	4,628,300	127,700	1,310	466,100
Feed Water TDS Concentrations = 10,000 mg/L						
2,500	2,800	18,000	20,800	500	340	5,700
10,000	3,300	48,200	51,500	1,700	360	9,300
50,000	4,100	191,100	195,200	8,000	480	27,000
100,000	4,900	447,700	452,600	15,500	680	54,700
500,000	15,600	2,443,500	2,459,100	73,200	1,020	256,600
1,000,000	29,300	4,599,000	4,628,300	127,700	1,310	466,100

Note: Total cost is based on \$0.07/kwh of electrical energy and \$11.00/hour of labor.

TABLE 49. TYPICAL CHEMICAL COSTS FOR REVERSE OSMOSIS SYSTEMS

Average Plant Flow Rate, gpd	Sodium Hexametaphosphate, \$/yr	Sulfuric Acid, \$/yr	Sodium Hydroxide, \$/yr	Total Chemical Cost, \$/yr
Feed Water TDS Concentrations Up to 5,000 mg/L				
2,500	130	120	50	300
10,000	500	460	200	1,160
50,000	2,000	1,830	780	4,610
100,000	3,100	2,800	1,200	7,100
500,000	13,400	12,200	5,200	30,800
1,000,000	26,800	24,300	10,300	61,400
Feed Water TDS Concentrations = 8,000 mg/L				
2,500	130	120	50	300
10,000	500	460	200	1,160
50,000	2,000	1,830	780	4,610
100,000	3,400	3,000	1,300	7,700
500,000	16,800	15,200	6,500	38,500
1,000,000	33,500	30,400	12,900	76,800
Feed Water Concentrations = 10,000 mg/L				
2,500	130	120	50	300
10,000	500	460	200	1,160
50,000	2,000	1,830	780	4,610
100,000	4,000	3,700	1,600	9,300
500,000	20,100	18,300	7,800	46,200
1,000,000	40,200	36,500	15,500	92,200

Note: Chemical dosages and costs used in this table were:  
 Sodium Hexametaphosphate - 6 mg/L; \$1.10/lb  
 Sulfuric Acid - 75 mg/L; \$0.08/lb  
 Sodium Hydroxide - 15 mg/L; \$0.17/lb

The required chemical dosages will vary widely between water supplies, and laboratory or pilot plant testing should be used to determine requirements. Additionally, the cost of chemicals will be a function of the geographical area and the quantity of chemical purchased.

Field Data Collection

Operating data on reverse osmosis treatment systems were collected at the Charlotte Harbor Water Association, Harbor Heights, Florida, and the Bryn Mawr Water Company, Yero Beach, Florida. The Charlotte Harbor plant has two treatment modules which operate at 27.4 kg/cm<sup>2</sup> (390 psi) and have a combined

treatment capacity of 1,136 m<sup>3</sup>/d (0.3 mgd) and one low pressure unit which operates at 16.5 kg/cm<sup>2</sup> (235 psi) and has a treatment capacity of 568 m<sup>3</sup>/d (0.15 mgd). The total operating flow rate of both the high and low pressure units is 1,120 m<sup>3</sup>/d (0.296 mgd). The TDS concentration in the raw water supply was not obtained during the field sampling.

The Bryn Mawr plant at Yero Beach has an installed capacity of 454 m<sup>3</sup>/d (0.12 mgd) and an operating flow rate of 163 m<sup>3</sup>/d (0.043 mgd). The operating pressure is 28.1 kg/cm<sup>2</sup> (400 psi). The TDS in the raw water supply was not noted during collection of field data.

A comparison of field operating data and information from Figures 38 and 39 is shown following:

	Charlotte Harbor		Yero Beach	
	Field Data	Data From Figures 38 and 39	Field Data	Data From Figures 38 and 39
Electrical Energy, kwh/hr				
Process	-	750,000	-	160,000
Building	-	14,000	-	4,000
Total	788,200	764,000	218,800	164,000
Maintenance Material, \$/yr	10,400	38,000	890	6,000
Labor, hr/yr	5,140	800	640	480

Maintenance material requirements are low at both plants because replacement of membranes has not been necessary at either plant. However, Figure 38 data include a cost for membrane replacement every three years. The large difference in labor requirement at Charlotte Harbor is believed to be the result of an inappropriate division of labor between the treatment plant and the water distribution system.

References

- Huxstep, M.R., "Inorganic Contaminant Removal From Drinking Water By Reverse Osmosis," EPA Report 600/52-81-115, October, 1981.

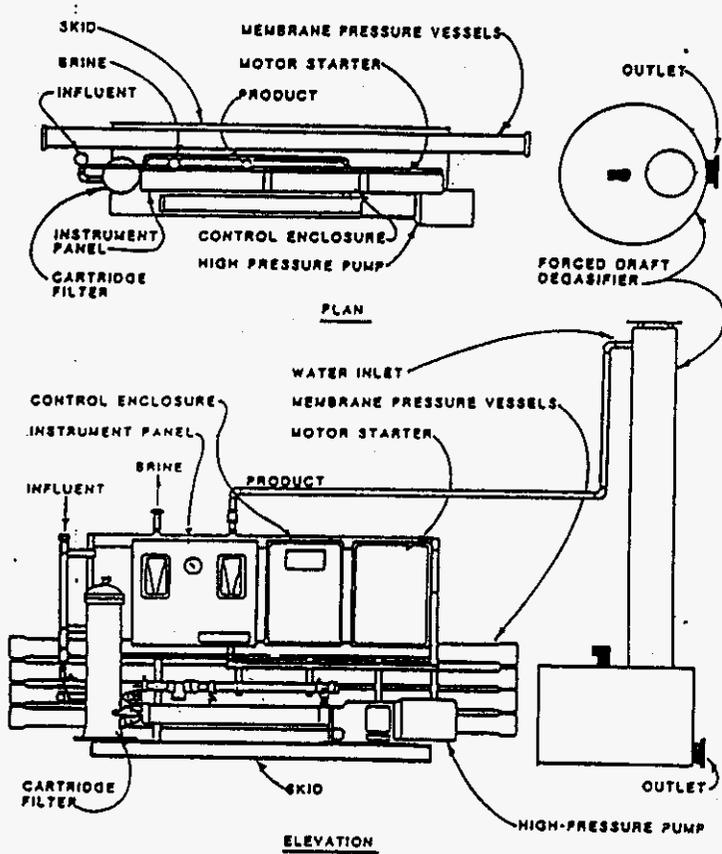


Figure 36. Typical-skid mounted reverse osmosis installation

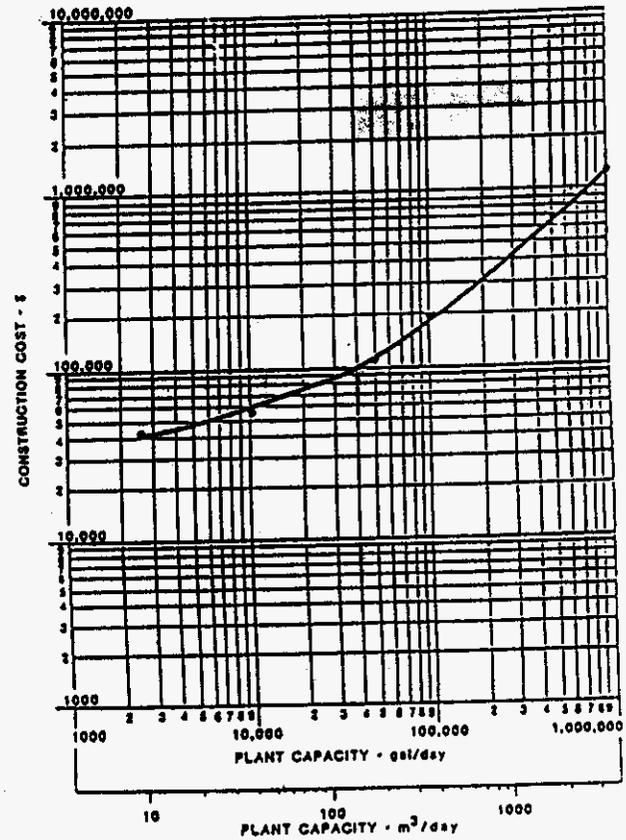


Figure 37. Construction cost for reverse osmosis system:



GRAPH #11  
Reverse Osmosis (Fig. 113)

Treatment Capacity (mgd)	Const. Cost (\$)	ENR Index	June 1995 ENR Index	Current Cost (\$)	Handy Whitman	Current Handy Whitman	Current Cost (\$)
1	780,000	2851	5433	1,486,405	171	303	1,382,105
2	1,300,000	2851	5433	2,477,341	171	303	2,303,509
5	2,800,000	2851	5433	5,335,812	171	303	4,961,404
10	5,400,000	2851	5433	10,290,495	171	303	9,568,421

GRAPH #12  
Raw Water Pumping Facilities (Fig. 201)

Treatment Capacity (mgd)	Const. Cost (\$)	ENR Index	June 1995 ENR Index	Current Cost (\$)	Handy Whitman	Current Handy Whitman	Current Cost (\$)
30 Feet TDH							
1	20,000	2851	5433	38,113	171	303	35,439
2	25,000	2851	5433	47,641	171	303	44,298
5	37,000	2851	5433	70,509	171	303	65,561
10	55,000	2851	5433	104,811	171	303	97,456
20	86,000	2851	5433	163,886	171	303	152,386
50	180,000	2851	5433	343,016	171	303	318,947
100	325,000	2851	5433	619,335	171	303	575,877
100 Feet TDH							
1	26,000	2851	5433	49,547	171	303	46,070
2	31,000	2851	5433	59,075	171	303	54,930
5	49,000	2851	5433	93,377	171	303	86,825
10	74,000	2851	5433	141,018	171	303	131,123
20	125,000	2851	5433	238,206	171	303	221,491
50	250,000	2851	5433	476,412	171	303	442,982
100	490,000	2851	5433	933,767	171	303	868,246

EPA - Estimating WTP COSTS  
1-200 MGD

Culp + Culp  
Cost Curves

## SECTION 4

## COST CURVES

## CONSTRUCTION COST CURVES

The construction cost curves were developed using equipment cost data supplied by manufacturers, cost data from actual plant construction, unit takeoffs from actual and conceptual designs, and published data. When unit cost takeoffs were used to determine costs from actual and conceptual designs, estimating techniques from Richardson Engineering Services Process Plant Construction Estimating Standards,<sup>19</sup> Mann's Building Construction Cost Data,<sup>20</sup> and the Dodge Guide for Estimating Public Works Construction Costs<sup>21</sup> were often utilized. An example illustrating how costs were determined using unit cost takeoffs from an actual design for a reinforced concrete wall (similar to a wall for a clarifier or a filter structure) is presented in Appendix C. The cost curves that were developed were then checked and verified by a second engineering consulting firm, Zurheide-Herrmann, Inc., using an approach similar to that a general contractor would utilize in determining his construction bid. Every attempt has been made to present the conceptual designs and assumptions that were incorporated into the curves. Adjustment of the curves may be necessary to reflect site-specific conditions, geographic or local conditions, or the need for standby power. The curves should be particularly useful for estimating the relative economics of alternative treatment systems and in the preliminary evaluation of general cost level to be expected for a proposed project. The curves contained in this report are based on October 1978 costs.

The construction cost was developed by determining and then aggregating the cost of the following eight principal components: (1) Excavation and site work; (2) manufactured equipment; (3) concrete; (4) steel, (5) labor; (6) pipe and valves; (7) electrical equipment and instrumentation; and (8) housing. These eight categories were utilized primarily to facilitate accurate cost updating, which is discussed in a subsequent section of this chapter. The division will also be helpful where costs are being adjusted for site-specific, geographic and other special conditions. The eight categories include the following general items:

Excavation and Site Work. This category includes work related only to the applicable process and does not include any general site work such as sidewalks, roads, driveways, or landscaping.

Manufactured Equipment. This category includes estimated purchase cost of pumps, drives, process equipment, specific purpose controls, and other items that are factory made and sold with equipment.





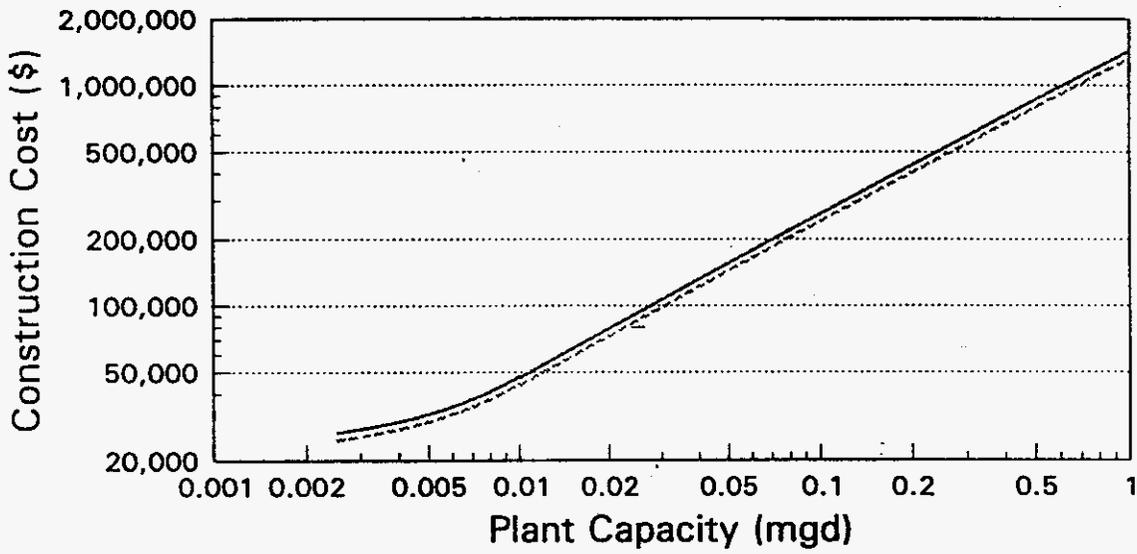
Table 92  
 Construction Cost for  
 Reverse Osmosis

Cost Category	Plant Capacity (mgd)			
	1.0	10	100	200
Manufactured Equipment	\$474,210	\$ 3,456,480	\$29,174,260	\$56,438,930
Labor	70,420	346,850	2,312,349	2,837,870
Electrical and Instrumentation	65,740	486,270	3,635,690	6,947,480
Housing	64,260	462,650	2,409,660	4,176,740
SUBTOTAL	674,630	4,754,250	37,531,950	70,401,020
Miscellaneous and Contingency	101,190	713,140	5,629,790	10,560,150
TOTAL	775,820	5,467,390	43,161,740	80,961,170

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### GRAPH #15 Reverse Osmosis



ENR Index Handy Whitman

Note: Source E, Figure 35, pp. 88, 92-95.

Estimating Water Treatment Costs - Vol. 3

GRAPH #15  
Reverse Osmosis (Fig. 35)

Treatment Capacity (gpd)	Const. Cost (\$)	ENR Index	June 1995 ENR Index	Current Cost (\$)	Handy Whitman	Current Handy Whitman	Current Cost (\$)
2,500	14,000	2851	5433	26,679	181	319	24,674
5,000	17,000	2851	5433	32,396	181	319	29,961
7,000	20,000	2851	5433	38,113	181	319	35,249
10,000	25,000	2851	5433	47,641	181	319	44,061
50,000	79,000	2851	5433	150,546	181	319	139,232
100,000	140,000	2851	5433	266,791	181	319	246,740
200,000	225,000	2851	5433	428,771	181	319	396,547
500,000	450,000	2851	5433	857,541	181	319	793,094
1,000,000	760,000	2851	5433	1,448,292	181	319	1,339,448

GRAPH #16  
Package High—Service Pump Stations (Fig. 53)

Treatment Capacity (gpm)	Const. Cost (\$)	ENR Index	June 1995 ENR Index	Current Cost (\$)	Handy Whitman	Current Handy Whitman	Current Cost (\$)
30	12,500	2851	5433	23,821	155	259	20,887
50	13,000	2851	5433	24,773	155	259	21,723
70	14,000	2851	5433	26,679	155	259	23,394
100	14,500	2851	5433	27,632	155	259	24,229
200	16,000	2851	5433	30,490	155	259	26,735
500	18,000	2851	5433	34,302	155	259	30,077
1,000	20,000	2851	5433	38,113	155	259	33,419

was assumed, with only occasional shutdown to clean cells and replace weak ultraviolet lamps. Building energy is for heating, lighting, and ventilation.

Maintenance materials are related to the replacement cost of the ultraviolet lamps, which are generally replaced after operating continuously for about 8,000 hr.

Labo- requirements are related to occasional cleaning of the quartz sleeves and periodic replacement of the ultraviolet lights.

Operation and maintenance requirements are summarized in Table 38 and also presented in Figures 33 and 34.

#### REVERSE OSMOSIS

##### Construction Cost

Reverse osmosis utilizes membranes to remove a high percentage of almost all inorganic ions, turbidity, bacteria, and viruses. Most organic matter is also removed, with the exception of several materials, including most halogenated and low-molecular-weight compounds.

Construction costs were developed for complete reverse osmosis plants in the size ranges from 2,500 gpd to 1 mgd. Commercial units are available in sizes up to about 5,000 gpd for the membrane elements and up to 30,000 gpd for the reverse osmosis modules (pressure vessels). Therefore, large-scale plants are composed of many smaller, parallel modules. Components taken into account in the construction cost estimates include housing, structural steel and miscellaneous metalwork, tanks, piping, valves, pumps, reverse osmosis membrane elements and pressure vessels, flow meters, cartridge filters, acid and polyphosphate feed equipment, and also cleaning equipment. The cost curves are based on the use of either spiral-wound or hollow fine-fiber reverse osmosis membranes.

The efficiency of the membrane elements in reverse osmosis systems may be impaired by scaling (because of slightly soluble or insoluble compounds) or by fouling (because of the deposition of colloidal or suspended materials). Because of this possibility, a very important consideration in the design of a reverse osmosis system is the provision of adequate pretreatment to protect the membrane from excessive scaling and fouling and to avoid frequent cleaning requirements. In the development of the cost curves, adequate pretreatment was assumed to precede the reverse osmosis process, but costs for pretreatment are not included in the estimates.

The construction cost curve applies to waters with a total dissolved solids (TDS) concentration ranging up to about 10,000 mg/l. Other considerations, such as calcium sulfate and silica concentrations and also the desired water recovery, affect cost more than the influent TDS concentration. The temperature of the feedwater is assumed to be between 65° and 95° F, and the pH of the feedwater is adjusted to about 5.3 to 6.0 before the reverse osmosis process. A single-pass treatment system (only one pass through the membrane) is assumed, with an operating pressure of 400 to 450 psi. The



Table 39  
 Construction Cost for  
 Reverse Osmosis

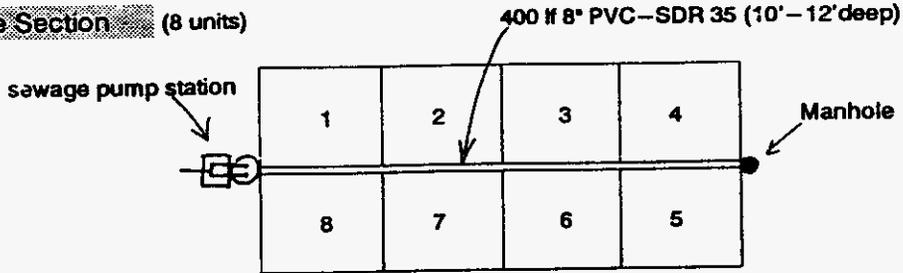
Cost Category	Plant Capacity (gpd)			
	2,500	10,000	100,000	1,000,000
Manufactured Equipment	\$ 3,710	\$11,140	\$81,050	\$ 474,210
Labor	770	2,210	16,080	70,420
Electrical and Instrumentation	4,190	4,710	10,680	65,740
Housing	<u>2,680</u>	<u>4,070</u>	<u>6,430</u>	<u>64,260</u>
SUBTOTAL	11,350	22,130	114,240	674,630
Miscellaneous and Contingency	<u>1,700</u>	<u>3,320</u>	<u>17,140</u>	<u>101,190</u>
TOTAL	13,050	25,450	131,380	775,820

93

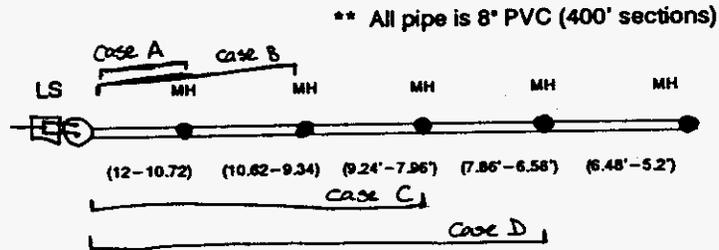


APPENDIX N

**One Section (8 units)**



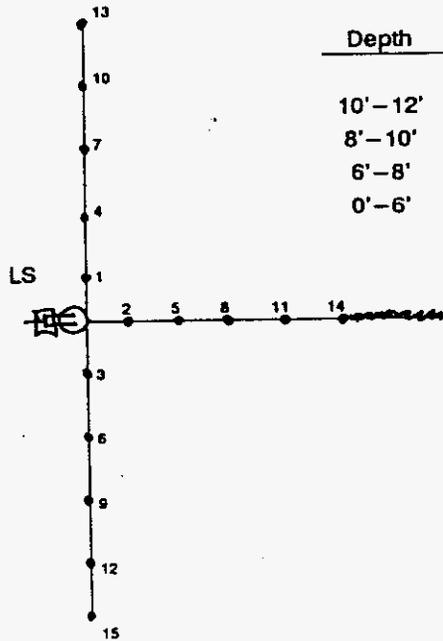
**One Street (40 units)**



**Whole Installation (120 units)**

8" Gravity Sewer

- 10'-12' deep => 1782 lf
- 8'-10' deep => 1782 lf
- 6'-8' deep => 1689 lf
- 0'-6' deep => 750 lf



Depth	Manholes
10'-12'	1,2,3
8'-10'	4,5,6
6'-8'	7-12
0'-6'	13,14,15

**CASE E**

Gravity Sewer Costs
---------------------

## ① 8" Gravity Sewer (SDR 35-PRC)

0-6' ⇒ \$9.25/ft

6-8' ⇒ \$12.00/ft

8-10' ⇒ \$16.00/ft

10-12' ⇒ \$18.50/ft

## ② Full Installation Adders

a) Mobilization ≈ 10%

b) Testing ≈ \$1/ft

c) Permitting ≈ \$500

③ Manholes \* (Installed Cost using Bid Tabs & precast  
manufacturers values)

0-6' ⇒ \$1300/ea.

6-8' ⇒ \$1550/ea.

8-10' ⇒ \$1800/ea.

10-12' ⇒ \$2100/ea.

Page 2 95-145.00

Cost Calculations\* CASE A

manhole  $\Rightarrow$  = \$ 2100

pump station  $\Rightarrow (34,411.2)(\frac{5}{120}) = \$ 2,294.08$

400' 8" sewer  $\Rightarrow (400)(18.5) = \$ 7,400$

400' Testing  $\Rightarrow (400)(\$1) = \$ 400$

Permitting  $\Rightarrow = \$ 500$

mobilization  $\Rightarrow (12,694)(0.1) = \$ 1,269.41$

TOTAL  $\Rightarrow$  = \$ 13,963.50

# units / lots = 8 lots

UNIT COST  $\Rightarrow$  \$ / LOT = \$ 1,745.44

<b>HARTMAN &amp; ASSOCIATES, INC.</b>		SH. NO.: <u>3</u>	JOB NO.: <u>95-145.00</u>
engineers, hydrogeologists, surveyors & management consultants		MADE BY: <u>JSW</u>	DATE: <u>10/1/85</u>
		CHECKED BY:	DATE:

Cost CalculationsCase BCost (\$) 

Manholes $\Rightarrow$ (10-12') $\#$ 2100	$\rightarrow$	$\#$ 3,900
(8-10') $\#$ 1800		
pump station $\Rightarrow$ (34,411.2)(16/120)	$\rightarrow$	$\#$ 4,588.16
8" gravity sewer $\Rightarrow$ (10-12') $\#$ 10,989	$\rightarrow$	$\#$ 14,285
(8-10') $\#$ 3,296		
800' Testing $\Rightarrow$ (800)( $\#$ 1/ft)	=	$\#$ 800
Permitting $\Rightarrow$	=	$\#$ 500
Mobilization $\Rightarrow$ (24,073.16)(0.1)	=	<u><u><math>\#</math> 2,407.32</u></u>

TOTAL

 $\#$  26,480.5

# units / lots

= 16 lots

UNIT COST  $\Rightarrow$   $\#$ /lot =  $\#$  1,655.03



<b>HARTMAN &amp; ASSOCIATES, INC.</b> engineers, hydrogeologists, surveyors & management consultants	SH. NO: <u>5</u>	JOB NO: <u>95-145.00</u>
	MADE BY: <u>JJW</u>	DATE: <u>10/1/95</u>
	CHECKED BY:	DATE:

Cost Calculations

Case D

	<u>Cost (\$)</u>
Manholes $\Rightarrow$ (10-12') \$2100 (8-10') \$1800 (6-8') \$3100	$\rangle = \$7,000$
1 pump station $\Rightarrow$ (3A, All. 2D) (32/120)	= \$9,176.32
8" gravity sewer $\Rightarrow$ (10-12') \$10,989 (8-10') \$9,504 (6-8') \$4,944	$\rangle = \$25,437$
1600' Testing $\Rightarrow$ (1600) (\$1/ft)	= \$1600
Permitting $\Rightarrow$	\$500
Mobilization $\Rightarrow$ (43,713.32) (0.1)	= <u>\$4,371.33</u>
TOTAL	\$48,085
# lots/units	= 32 lots
UNIT COST = \$/lot	= <span style="border: 1px solid black; padding: 2px;">\$1,502.65</span>

<b>HARTMAN &amp; ASSOCIATES, INC.</b> engineers, hydrogeologists, surveyors & management consultants	SH. NO.: <u>6</u>	JOB NO.: <u>95-145.00</u>
	MADE BY: <u>JSW</u>	DATE: <u>10/1/85</u>
	CHECKED BY:	DATE:

Case E Cost

	Cost (\$)
Manholes ⇒	
(10-12') (\$2100)(3) = \$ 6300	
(8-10') (\$1900)(3) \$ 5400	
(6-8') (\$1550)(6) \$ 9300	
(0-6') (\$1300)(3) \$ 3900	
} =	\$ 24,900

Pump Station ⇒ 3A,411.20 \$ 3A,411.20

8" gravity sewer ⇒		
(10-12') (1782)(15.50) =		
(8-10') (1782)(16.00) =		
(6-8') (1659)(12) =		
(0-6') (750)(9.25) =		
} =		\$ 88,684.50

6000' Testing ⇒ (6000)(#1/ft) = \$ 6000

Permitting ⇒ = \$ 500

Mobilization ⇒ (15A,495.7)(0.1) = \$ 15,449.57

TOTAL = \$ 169,945.27

# lots/units = 120 lots

UNIT COST = \$ 1416.21

80 units ⇒ \$ 1418.50

40 units ⇒ \$ 1425.05

### RECORD OF TELEPHONE COMMUNICATION

DATE: 9/8/95 TIME: 9:30

PROJECT NAME: SSU - Economy of Scale PROJECT NO.: 95-145.00

PARTY CALLING: Jamey Wallace COMPANY: HAI

PARTY CONTACTED: Scott Edwards COMPANY: Taylor Precast

SUBJECT: Manhole Costs 4' diameter Susan Pope  
Todd Phillips

#### TELEPHONE COMMUNICATION SUMMARY (Including Decisions & Commitments)

Depth	#	* 8" Wall Thickness *
0-6	# 578	
6-8	# 698	
8-10	# 836	
10-12	# 950	* No Economies of Scale *
12-14	# 1076	

#### ACTION REQUIRED

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**HARTMAN & ASSOCIATES, INC.**  
engineers, hydrogeologists, scientists & management consultants



SANITARY SEWER

9/19/94

	SIZE DESCRIPTION	PROJECT	QUANTITY	UNIT	UNIT PRICE	BIDDER	YEAR	
FITTINGS	8" 90 DEG. BEND	2	4	EA	\$285.00	MEYER	1994	
	8" X 22 1/2" BEND	2	1	EA	\$275.00	MEYER	1994	
	D.I. (MISC. FITTINGS)	1	20.5	TN	\$5,000.00	MEYER	1988	
	FITTINGS (OFF SITE)	2	1	LS	\$1,300.00	BRIAR	1994	
	18" X 6" D.I. CROSS FITTINGS	1	2	EA	\$1,080.00	MEYER	1988	
	20" X 6" D.I. CROSS FITTINGS	1	2	EA	\$1,400.00	MEYER	1988	
	24" X 6" D.I. CROSS FITTINGS	1	3	EA	\$1,710.00	MEYER	1988	
	30" X 6" D.I. CROSS FITTINGS	1	2	EA	\$3,110.00	MEYER	1988	
	8" X 6" WYE WITH 45 DEG. BEND	2	58	EA	\$37.00	MEYER	1994	
	10" X 6" WYE WITH 45 DEG. BEND	2	19	EA	\$80.00	MEYER	1994	
	6" X 4" DOUBLE WYE	2	58	EA	\$28.00	MEYER	1994	
	4" PLUG	2	112	EA	\$2.60	MEYER	1994	
	6" PLUG	2	83	EA	\$4.70	MEYER	1994	
	DU L E I R O N P I P E	8" DIP (RESTRAINED)	2	120	LF	\$48.00	MEYER	1994
		10" DIP (12'-14' CUT)	2	20	LF	\$38.00	BRIAR	1994
10" DIP (10'-12' CUT)		2	20	LF	\$35.75	MEYER	1994	
8" DIP FM		3	80	LF	\$37.00	JMHC	1994	
10" DIP FM			150	LF	\$24.15	ESTERSON	1988	
10" DIP FM		3	40	LF	\$49.50	JMHC	1994	
12" DIP FM			455	LF	\$28.26	ESTERSON	1988	
8" DIP FM			180	LF	\$20.89	ESTERSON	1988	
8" DIP FM (0'-8' CUT)			18	LF	\$18.00	HUBBARD	1990	
8" DIP FM (0'-6' CUT)			18	LF	\$19.70	GOPHER	1990	
8" DIP FM (0'-6' CUT)			18	LF	\$20.00	WITHERINGTON	1990	
8" DIP (0'-6' CUT)			18	LF	\$26.80	B & D	1990	
8" DIP (6'-8' CUT)			20	LF	\$1,500.00	X-RDS	1988	
8" DIP (8'-10' CUT)			36	LF	\$28.15	B & D	1990	
8" DIP FM (8'-10' CUT)			36	LF	\$20.00	HUBBARD	1990	
8" DIP FM (8'-10' CUT)			36	LF	\$21.95	GOPHER	1990	
8" DIP FM (8'-10' CUT)			36	LF	\$22.00	WITHERINGTON	1990	
16" DIP FM (CL 50)		1	3250	LF	\$31.20	MEYER	1988	
16" DIP FM (CL 50)		1	3250	LF	\$30.00	MEYER	1988	
16" DIP FM (CL 50)		1	250	LF	\$43.15	MEYER	1988	
20" DIP FM (CL 50)		1	250	LF	\$55.90	MEYER	1988	
20" DIP FM (CL 50)		1	3265	LF	\$37.00	MEYER	1988	
20" DIP FM (CL 50)		1	3265	LF	\$40.20	MEYER	1988	
24" DIP FM (CL 50)		1	5645	LF	\$48.90	MEYER	1988	
24" DIP FM (CL 50)		1	5645	LF	\$45.00	MEYER	1988	
24" DIP FM (CL 50)	1	410	LF	\$64.30	MEYER	1988		
30" DIP FM (CL 50)	1	425	LF	\$87.00	MEYER	1988		
30" DIP FM (CL 50)	1	5600	LF	\$60.00	MEYER	1988		
P V C P I P E	8" PVC (0'-6' CUT)		338	LF	\$8.50	X-RDS	1988	
	8" PVC (0'-6' CUT)		707	LF	\$6.80	HUBBARD	1990	
	8" PVC (0'-6' CUT)		707	LF	\$7.70	GOPHER	1990	
	8" PVC (0'-6' CUT)		707	LF	\$7.00	WITHERINGTON	1990	
	8" PVC (0'-6' CUT)		707	LF	\$11.70	B & D	1990	
	8" PVC (0'-6' CUT)	2	2906	LF	\$10.00	MEYER	1994	
	8" PVC (0'-6' CUT)	2	2950	LF	\$8.00	BRIAR	1994	
	8" PVC/DI (0'-8' CUT)	7	30	LF	\$13.00	SOUTHWEST	1994	
	8" PVC/DI (0'-8' CUT)	7	30	LF	\$13.75	ROCKET	1994	
	8" PVC/DI (0'-8' CUT)	7	30	LF	\$14.00	MUSTANG	1994	
	8" PVC (6'-8' CUT)		1055	LF	\$7.90	HUBBARD	1990	
	8" PVC (6'-8' CUT)		1055	LF	\$8.75	GOPHER	1990	
	8" PVC (6'-8' CUT)		1055	LF	\$8.50	WITHERINGTON	1990	
	8" PVC (6'-8' CUT)		648	LF	\$14.50	X-RDS	1988	
	8" PVC (6'-8' CUT)		1055	LF	\$12.35	B & D	1990	
	8" PVC (6'-8' CUT)	2	243	LF	\$9.12	BRIAR	1994	
	8" PVC (6'-8' CUT)	2	700	LF	\$8.60	BRIAR	1994	
	8" PVC (6'-8' CUT)	2	601	LF	\$11.50	MEYER	1994	
	8" PVC/DI (6'-8' CUT)	7	635	LF	\$15.00	SOUTHWEST	1994	
	8" PVC/DI (6'-8' CUT)	7	635	LF	\$21.00	ROCKET	1994	
8" PVC/DI (6'-8' CUT)	7	635	LF	\$18.00	MUSTANG	1994		

Gavi

SANITARY SEWER

9/19/94

SIZE DESCRIPTION	PROJECT	QUANTITY	UNIT	UNIT PRICE	BIDDER	YEAR
8" PVC (8'-10' CUT)		675	LF	\$9.37	HUBBARD	1990
8" PVC (8'-10' CUT)		675	LF	\$9.95	GOPHER	1990
8" PVC (8'-10' CUT)		675	LF	\$9.00	WITHERINGTON	1990
8" PVC (8'-10' CUT)		675	LF	\$13.05	B & D	1990
8" PVC (8'-10' CUT)	2	1480	LF	\$8.90	BRIAR	1994
8" PVC (8'-10' CUT)	2	800	LF	\$9.25	JMHC	1994
8" PVC (8'-10' CUT)	2	1513	LF	\$14.00	MEYER	1994
8" PVC/DI (8'-10' CUT)	7	390	LF	\$20.00	SOUTHWEST	1994
8" PVC/DI (8'-10' CUT)	7	390	LF	\$24.00	ROCKET	1994
8" PVC/DI (8'-10' CUT)	7	390	LF	\$25.00	MUSTANG	1994
8" PVC (10'-12' CUT)		317	LF	\$11.26	HUBBARD	1990
8" PVC (10'-12' CUT)		317	LF	\$12.45	GOPHER	1990
8" PVC (10'-12' CUT)		317	LF	\$11.00	WITHERINGTON	1990
8" PVC (10'-12' CUT)		317	LF	\$14.90	B & D	1990
8" PVC (10'-12' CUT)	2	20	LF	\$9.75	JMHC	1994
8" PVC (12'-14' CUT)		418	LF	\$13.25	HUBBARD	1990
8" PVC (12'-14' CUT)		418	LF	\$15.45	GOPHER	1990
8" PVC (12'-14' CUT)		418	LF	\$13.00	WITHERINGTON	1990
8" PVC (12'-14' CUT)		418	LF	\$16.05	B & D	1990
8" PVC/DI (12'-14' CUT)	7	183	LF	\$30.00	SOUTHWEST	1994
8" PVC/DI (12'-14' CUT)	7	183	LF	\$31.00	ROCKET	1994
8" PVC/DI (12'-14' CUT)	7	183	LF	\$45.00	MUSTANG	1994
8" PVC (14'-16' CUT)		166	LF	\$16.35	HUBBARD	1990
8" PVC (14'-16' CUT)		166	LF	\$16.35	HUBBARD	1990
8" PVC (14'-16' CUT)		166	LF	\$15.00	WITHERINGTON	1990
8" PVC (14'-16' CUT)		166	LF	\$17.50	B & D	1990
8" PVC (16'-18' CUT)		357	LF	\$21.80	HUBBARD	1990
8" PVC (16'-18' CUT)		357	LF	\$19.95	GOPHER	1990
8" PVC (16'-18' CUT)		357	LF	\$17.00	WITHERINGTON	1990
8" PVC (16'-18' CUT)		357	LF	\$19.35	B & D	1990
4" PVC FM		20	LF	\$10.00	HENSON	1986
4" PVC FM	7	675	LF	\$6.00	SOUTHWEST	1994
4" PVC FM	7	675	LF	\$7.50	ROCKET	1994
4" PVC FM	7	675	LF	\$10.00	MUSTANG	1994
6" PVC FM		20	LF	\$10.00	ESTERSON	1986
6" PVC FM	5	198	LF	\$10.00	JENKINS	1993
6" PVC FM	1	1125	LF	\$17.60	MEYER	1988
8" PVC FM		3425	LF	\$9.00	HENSON	1986
8" PVC FM	2	7050	LF	\$6.50	MEYER	1994
8" PVC FM	3	1360	LF	\$8.00	JMHC	1994
8" PVC FM (ON SITE)	2	3730	LF	\$7.40	BRIAR	1994
8" PVC FM (ON SITE)	2	3720	LF	\$8.00	JMHC	1994
8" PVC FM (OFF SITE)	2	3060	LF	\$7.84	BRIAR	1994
8" PVC FM (OFF SITE)	2	3180	LF	\$8.00	JMHC	1994
10" PVC FM		1950	LF	\$10.56	HENSON	1986
10" PVC FM	3	244	LF	\$15.00	JMHC	1994
12" PVC FM		2975	LF	\$12.00	ESTERSON	1986
4" PVC SERVICE LATERAL		350	LF	\$5.30	X-RDS	1988
6" PVC SERVICE LATERAL		1988	LF	\$12.45	B & D	1990
6" PVC SERVICE LATERAL		1986	LF	\$10.16	GOPHER	1990
6" PVC SERVICE LATERAL		1986	LF	\$5.00	WITHERINGTON	1990
6" PVC SERVICE LATERAL		1986	LF	\$7.80	HUBBARD	1990
6" PVC SERVICE LATERAL		535	LF	\$8.10	VANNICE	1990
6" DOUBLE SERVICE LATERALS	2	77	EA	\$328.62	BRIAR	1994
6" DOUBLE SERVICE LATERALS	2	60	EA	\$275.00	JMHC	1994
6" DOUBLE SERVICE LATERALS	3	50	LF	\$265.00	JMHC	1994
6" DOUBLE SERVICE LATERALS	7	18	EA	\$275.00	SOUTHWEST	1994
6" DOUBLE SERVICE LATERALS	7	18	EA	\$310.00	ROCKET	1994
6" DOUBLE SERVICE LATERALS	7	18	EA	\$450.00	MUSTANG	1994
6" SINGLE SERVICE LATERALS	2	3	EA	\$301.67	BRIAR	1994
6" SINGLE SERVICE LATERALS	2	1	EA	\$245.00	JMHC	1994
6" SINGLE SERVICE LATERALS	3	14	EA	\$245.00	JMHC	1994
6" SINGLE SERVICE LATERALS	7	5	EA	\$225.00	SOUTHWEST	1994
6" SINGLE SERVICE LATERALS	7	5	EA	\$280.00	ROCKET	1994
6" SINGLE SERVICE LATERALS	7	5	EA	\$350.00	MUSTANG	1994

Gravity ↑

Grav. ↑

PVC PIPE

APPENDIX O

<b>HARTMAN &amp; ASSOCIATES, INC.</b> engineers, hydrogeologists, surveyors & management consultants	SH. NO.: <u>1</u>	JOB NO.: <u>95-145.00</u>
	MADE BY: <u>JJW</u>	DATE: <u>10/1/95</u>
	CHECKED BY:	DATE:

Calculations (L.S. Flow)

- ① 100 gpm  $\Rightarrow$  144,000 gpd ( $\div 4$ ) = 36,000 gpd (ADF)  
 $36,000 \text{ gpd} / 300 \text{ gpd/unit} = \boxed{120 \text{ units}}$
- ② 200 gpm  $\Rightarrow$  288,000 gpd ( $\div 4$ ) = 72,000 gpd (ADF)  
 $72,000 \text{ gpd} / 300 \text{ gpd/unit} = \boxed{240 \text{ units}}$
- ③ 300 gpm  $\Rightarrow$  432,000 gpd ( $\div 3.5$ ) = 123,429 gpd (ADF)  
 $123,429 \text{ gpd} / 300 \text{ gpd/unit} = \boxed{411 \text{ units}}$
- ④ 400 gpm  $\Rightarrow$  576,000 gpd ( $\div 3.5$ ) = 164,571 gpd (ADF)  
 $164,571 \text{ gpd} / 300 \text{ gpd/unit} = \boxed{549 \text{ units}}$
- ⑤ 500 gpm  $\Rightarrow$  720,000 gpd ( $\div 3.5$ ) = 205,715 gpd (ADF)  
 $205,715 \text{ gpd} / 300 \text{ gpd/unit} = \boxed{686 \text{ units}}$
- ⑥ 600 gpm  $\Rightarrow$  864,000 gpd ( $\div 3.5$ ) = 246,857 gpd (ADF)  
 $246,857 \text{ gpd} / 300 \text{ gpd/unit} = \boxed{823 \text{ units}}$
- ⑦ 700 gpm  $\Rightarrow$  1,008,000 gpd ( $\div 3$ ) = 336,000 gpd (ADF)  
 $336,000 \text{ gpd} / 300 \text{ gpd/unit} = \boxed{1120 \text{ units}}$
- ⑧ 800 gpm  $\Rightarrow$  1,152,000 gpd ( $\div 3$ ) = 384,000 (ADF)  
 $384,000 \text{ gpd} / 300 \text{ gpd/unit} = \boxed{1280 \text{ units}}$
- ⑨ 900 gpm  $\Rightarrow$  1,296,000 gpd ( $\div 3$ ) = 432,000 gpd (ADF)  
 $432,000 \text{ gpd} / 300 \text{ gpd/unit} = \boxed{1440 \text{ units}}$
- ⑩ 1000 gpm  $\Rightarrow$  1,440,000 gpd ( $\div 3$ ) = 480,000 gpd (ADF)  
 $480,000 \text{ gpd} / 300 \text{ gpd/unit} = \boxed{1600 \text{ units}}$



### Sewage Pump Station Design

$$\textcircled{3} \quad \underline{300 \text{ gpm pump}} \Rightarrow V = QT/4 = \frac{(300 \text{ gpm})(6 \text{ min})}{4} = 450 \text{ gal}$$

$$V = 60.16 \text{ ft}^3$$

$$\text{6' diam well} \quad h = \frac{(60.16 \text{ ft}^3)}{\pi (3 \text{ ft})^2} = \underline{\underline{2.13 \text{ ft}}}$$

6' Diameter Well

$$\textcircled{4} \quad \underline{400 \text{ gpm pump}} \Rightarrow V = QT/4 = \frac{400 \text{ gpm}(6 \text{ min})}{4} = 600 \text{ gal}$$

$$V = 80.21 \text{ ft}^3$$

6' diam well

$$h = \frac{(80.21 \text{ ft}^3)}{\pi (3 \text{ ft})^2} = \underline{\underline{2.84 \text{ ft}}}$$

6' Diameter Well

$$\textcircled{5} \quad \underline{500 \text{ gpm pump}} \Rightarrow V = QT/4 = \frac{(500 \text{ gpm})(6 \text{ min})}{4} = 750 \text{ gal}$$

$$V = 100.27 \text{ ft}^3$$

8' diam well

$$h = \frac{(100.27 \text{ ft}^3)}{\pi (4 \text{ ft})^2} = \underline{\underline{1.99 \text{ ft}}}$$

8' Diameter Well





Station No. 1 Submersible

Sheet No.	Job No. 95-145.00
Made By JJW	Date: 8/14/95
Checked By	Date:

Installed	<u>1995</u>	Depth (ft):	<u>15</u>	Diameter (ft):	<u>6</u>
<b>Precast Well</b>					
Wet Well(ft )	<u>15.00</u>	\$125/FT		COST=	<u>\$1,875</u>
Top Slab(cy)	<u>0.70</u>	\$450/cy		COST=	<u>\$314</u>
Base Slab(cy)	<u>3.11</u>	\$450/cy		COST=	<u>\$1,398</u>
<b>Excavation</b>					
Surface Diameter (ft)	$(2 * \text{Depth}) + 10\text{ft} + \text{Dia.} =$		"SD" =		<u>46</u>
Surface Area (ft )	$( (3.1415) * (\text{"SD"}^2) / 4 =$		"SA" =		<u>1662</u>
Base Diameter (ft)	Dia + 10ft =		"BD" =		<u>16</u>
Base Area (ft)	$( (3.1415) * (\text{"BD"}^2) / 4 =$		"BA" =		<u>201.1</u>
Volume (cy)	$(1/3 * (\text{"SA"} * (\text{Depth} + \text{"BD"}) - 1/3 * (\text{"BA"} * (\text{"BD"}))) / 27 =$		"Vol" =		<u>596</u>
		\$1.25/cy	COST=		<u>\$745</u>
Backfill(cy)	$\text{"Vol"} - ( (3.1415) (\text{Dia.})^2 (\text{Depth}) / 27 =$		"BK" =		<u>533</u>
		\$1.25/cy	COST=		<u>\$667</u>
<b>Dewatering</b>					
Circumference	$2 * (3.1415) ((\text{"SD"} + 2) / 2) =$		<u>150.8</u>	COST =	<u>\$11,310</u>
		\$75/LF			
<b>Valve Box:</b>					
	Length(ft)	<u>5</u>			
	Width(ft)	<u>5</u>			
	Walls	<u>8"</u>			
	Base Slab (ft )	<u>25</u>			
	Top Slab	<u>Aluminum Hatch</u>	COST =		<u>\$1,440</u>
<b>TOTAL STRUCTURAL COST=</b>					<u>\$17,748.87</u>
Pumps:	<u>2</u>	Motors:	<u>2</u>		
Horsepower	<u>5</u>		<u>5</u>		
GPM	<u>100</u>				
Manufacturer	<u>Flyght/ABS</u>				
Model No.				TOTAL PUMP COST =	<u>\$11,200.00</u>
<b>Controls/Electrical:</b>					
	Estimated at 20% of Total Package Cost				
	TOTAL CONTROL COST =				<u>\$2,800.00</u>
<b>Piping/Fittings/Equipment:</b>					
	TOTAL EQUIPMENT COST =				<u>\$2,662.33</u>
4" Plug Valve (2)					
4" Check Valve (2)					
4" connector					
Emergency pump out					
4" DI piping					
<b>TOTAL LIFT STATION COST =</b>					<u>\$34,411.20</u>





Sheet No.	Job No. 98-145.00
Made By JJW	Date: 8/14/95
Checked By	Date:

Station No. 4 Submersible

Installed	<u>1995</u>	Depth (ft):	<u>20</u>	Diameter (ft):	<u>6</u>
<b>Precast Well</b>					
Wet Well(ft )	<u>20.00</u>	\$125/FT		COST=	<u>\$2,500</u>
Top Slab(cy)	<u>0.70</u>	\$450/cy		COST=	<u>\$314</u>
Base Slab(cy)	<u>3.11</u>	\$450/cy		COST=	<u>\$1,398</u>
<b>Excavation</b>					
Surface Diameter (ft)	$(2 * \text{Depth}) + 10\text{ft} + \text{Dia.} =$			"SD" =	<u>56</u>
Surface Area (ft )	$(3.1415) * (\text{"SD"}^2) / 4 =$			"SA" =	<u>2463</u>
Base Diameter (ft)	$\text{Dia} + 10\text{ft} =$			"BD" =	<u>16</u>
Base Area (ft)	$(3.1415) * (\text{"BD"}^2) / 4 =$			"BA" =	<u>201.1</u>
Volume (cy)	$(1/3 * (\text{"SA"} * (\text{Depth} + \text{"BD"})) - 1/3 * (\text{"BA"} * (\text{"BD"}))) / 27 =$			"Vol" =	<u>1055</u>
		\$1.25/cy		COST=	<u>\$1,319</u>
Backfill(cy)	$\text{"Vol"} - ((3.1415)(\text{Dia.})^2(\text{Depth})) / 27 =$			"BK" =	<u>971</u>
		\$1.25/cy		COST=	<u>\$1,214</u>
<b>Dewatering</b>					
Circumference	$2 * (3.1415) * ((\text{"SD"} + 2) / 2) =$			<u>182.2</u>	
		\$75/LF		COST=	<u>\$13,666</u>
<b>Valve Box:</b>					
	Length(ft)	<u>5</u>			
	Width(ft)	<u>5</u>			
	Walls	<u>8"</u>			
	Base Slab (ft )	<u>25</u>			
	Top Slab	<u>Aluminum Hatch</u>		COST=	<u>\$1,440</u>
<b>TOTAL STRUCTURAL COST=</b>					<u>\$21,850.47</u>
Pumps:	<u>2</u>	Motors:	<u>2</u>		
Horsepower	<u>12</u>		<u>5</u>		
GPM	<u>400</u>				
Manufacturer	<u>Flyght/ABS</u>				
Model No.				TOTAL PUMP COST =	<u>\$14,200.00</u>
<b>Controls/Electrical:</b> Estimated at 20% of Total Package Cost					
				TOTAL CONTROL COST =	<u>\$3,550.00</u>
<b>Piping/Fittings/Equipment:</b>					
				TOTAL EQUIPMENT COST =	<u>\$4,370.09</u>
6" Plug Valve (2)					
6" Check Valve (2)					
6" connector					
Emergency pump out					
6" DI piping					
<b>TOTAL LIFT STATION COST =</b>					<u>\$43,970.57</u>

Sheet No.	Job No.	95-145.00
Made By	JJW	Date: 8/14/95
Checked By		Date:

Station No. 5 Submersible

Installed	<u>1995</u>	Depth (ft):	<u>18</u>	Diameter (ft):	<u>8</u>
<b>Precast Well</b>					
Wet Well(ft )	<u>18.00</u>	\$125/FT		COST =	<u>\$2,250</u>
Top Slab(cy)	<u>1.24</u>	\$450/cy		COST =	<u>\$559</u>
Base Slab(cy)	<u>4.42</u>	\$450/cy		COST =	<u>\$1,991</u>
<b>Excavation</b>					
Surface Diameter (ft)	$(2 * \text{Depth}) + 10\text{ft} + \text{Dia.} =$			"SD" =	<u>54</u>
Surface Area (ft )	$( (3.1415) * (\text{"SD"})^2 ) / 4 =$			"SA" =	<u>2290</u>
Base Diameter (ft)	$\text{Dia} + 10\text{ft} =$			"BD" =	<u>18</u>
Base Area (ft)	$( (3.1415) * (\text{"BD"})^2 ) / 4 =$			"BA" =	<u>254.5</u>
Volume (cy)	$(1/3 * (\text{"SA"}) * (\text{Depth} + \text{"BD"}) - 1/3 * (\text{"BA"})(\text{"BD"})) / 27 =$			"Vol" =	<u>961</u>
		\$1.25/cy		COST =	<u>\$1,202</u>
Backfill(cy)	$\text{"Vol"} - ( (3.1415)(\text{Dia.})^2(\text{Depth}) / 27 =$			"BK" =	<u>827</u>
		\$1.25/cy		COST =	<u>\$1,034</u>
<b>Dewatering</b>					
Circumference	$2 * (3.1415) * ((\text{"SD"} + 2) / 2) =$			<u>175.9</u>	
		\$75/LF		COST =	<u>\$13,195</u>
<b>Valve Box:</b>					
	Length(ft)	<u>5</u>			
	Width(ft)	<u>5</u>			
	Walls	<u>8"</u>			
	Base Slab (ft )	<u>25</u>			
	Top Slab	<u>Aluminum Hatch</u>		COST =	<u>\$1,440</u>
<b>TOTAL STRUCTURAL COST =</b>					<u>\$21,670.09</u>
Pumps:	<u>2</u>		Motors:	<u>2</u>	
Horsepower	<u>13.5</u>			<u>5</u>	
GPM	<u>500</u>				
Manufacturer	<u>Flyght/ABS</u>				
Model No.				<b>TOTAL PUMP COST =</b>	<u>\$14,800.00</u>
<b>Controls/Electrical:</b>					
	Estimated at 20% of Total Package Cost				
	<b>TOTAL CONTROL COST =</b>				<u>\$3,700.00</u>
<b>Piping/Fittings/Equipment:</b>					
	<b>TOTAL EQUIPMENT COST =</b>				<u>\$5,417.52</u>
8" Plug Valve (2)					
8" Check Valve (2)					
8" connector					
Emergency pump out					
8" DI piping					
<b>TOTAL LIFT STATION COST =</b>					<u>\$45,587.61</u>



Sheet No.	Job No.	95-146.00
Made By	JJW	Date: 8/14/95
Checked By		Date:

Station No. 7 Submersible

Installed	<u>1995</u>	Depth (ft):	<u>20</u>	Diameter (ft):	<u>10</u>
<b>Precast Well</b>					
Wet Well(ft )	<u>20.00</u>	\$125/FT		COST =	<u>\$2,500</u>
Top Slab(cy)	<u>1.94</u>	\$450/cy		COST =	<u>\$873</u>
Base Slab(cy)	<u>5.98</u>	\$450/cy		COST =	<u>\$2,689</u>
<b>Excavation</b>					
Surface Diameter (ft)	$(2 * \text{Depth}) + 10\text{ft} + \text{Dia.} =$		"SD" =	<u>60</u>	
Surface Area (ft )	$(3.1415) * (\text{"SD"}^2) / 4 =$		"SA" =	<u>2827</u>	
Base Diameter (ft)	$\text{Dia} + 10\text{ft} =$		"BD" =	<u>20</u>	
Base Area (ft)	$(3.1415) * (\text{"BD"}^2) / 4 =$		"BA" =	<u>314.2</u>	
Volume (cy)	$(1/3 * (\text{"SA"} * (\text{Depth} + \text{"BD"})) - 1/3 * (\text{"BA"} * (\text{"BD"}))) / 27 =$		"Vol" =	<u>1319</u>	
		\$1.25/cy	COST =	<u>\$1,648</u>	
Backfill(cy)	$\text{"Vol"} - ((3.1415)(\text{Dia.})^2(\text{Depth})) / 27 =$		"BK" =	<u>1086</u>	
		\$1.25/cy	COST =	<u>\$1,357</u>	
Dewatering					
Circumference	$2 * (3.1415) * ((\text{"SD"} + 2) / 2) =$		<u>194.8</u>	COST =	<u>\$14,608</u>
		\$75/LF			
Valve Box:	Length(ft)	<u>5</u>			
	Width(ft)	<u>5</u>			
	Walls	<u>8"</u>			
	Base Slab (ft )	<u>25</u>			
	Top Slab	<u>Aluminum Hatch</u>	COST =	<u>\$1,440</u>	
<b>TOTAL STRUCTURAL COST =</b>					<u>\$25,116.18</u>
Pumps:	<u>2</u>	Motors:	<u>2</u>		
Horsepower	<u>20.5</u>		<u>5</u>		
GPM	<u>700</u>				
Manufacturer	<u>Flyght/ABS</u>				
Model No.		<b>TOTAL PUMP COST =</b>			
		<u>\$17,600.00</u>			
Controls/Electrical:	Estimated at 20% of Total Package Cost				<u>\$4,400.00</u>
	<b>TOTAL CONTROL COST =</b>				<u>\$6,279.04</u>
Piping/Fittings/Equipment:	<b>TOTAL EQUIPMENT COST =</b>				<u>\$53,395.22</u>
8" Plug Valve (2)					
8" Check Valve (2)					
8" connector					
Emergency pump out					
8" DI piping					

Sheet No.	Job No.	95-145.00
Made By	JJW	Date: 8/14/95
Checked By		Date:

Station No. 8 Submersible

Installed	<u>1995</u>	Depth (ft):	<u>20</u>	Diameter (ft):	<u>10</u>
<b>Precast Well</b>					
Wet Well(ft )	<u>20.00</u>	\$125/FT		COST=	<u>\$2,500</u>
Top Slab(cy)	<u>1.94</u>	\$450/cy		COST=	<u>\$873</u>
Base Slab(cy)	<u>5.98</u>	\$450/cy		COST=	<u>\$2,689</u>
<b>Excavation</b>					
Surface Diameter (ft)	$(2 * \text{Depth}) + 10\text{ft} + \text{Dia.} =$			"SD" =	<u>60</u>
Surface Area (ft )	$( (3.1415) * ("SD")^2 ) / 4 =$			"SA" =	<u>2827</u>
Base Diameter (ft)	$\text{Dia} + 10\text{ft} =$			"BD" =	<u>20</u>
Base Area (ft)	$( (3.1415) * ("BD")^2 ) / 4 =$			"BA" =	<u>314.2</u>
Volume (cy)	$(1/3 * ("SA") * (\text{Depth} + "BD") - 1/3 * ("BA") * ("BD")) / 27 =$			"Vol" =	<u>1319</u>
		\$1.25/cy		COST=	<u>\$1,648</u>
Backfill(cy)	$"Vol" - ( (3.1415) (\text{Dia.})^2 (\text{Depth}) ) / 27 =$			"BK" =	<u>1086</u>
		\$1.25/cy		COST=	<u>\$1,357</u>
<b>Dewatering</b>					
Circumference	$2 * (3.1415) * ( ("SD" + 2) / 2 ) =$		<u>194.8</u>		
		\$75/LF		COST=	<u>\$14,608</u>
<b>Valve Box:</b>					
	Length(ft)	<u>5</u>			
	Width(ft)	<u>5</u>			
	Walls	<u>8"</u>			
Base Slab (ft )	<u>25</u>				
Top Slab	<u>Aluminum Hatch</u>			COST=	<u>\$1,440</u>
<b>TOTAL STRUCTURAL COST=</b>					<u>\$25,116.18</u>
Pumps:	<u>2</u>	Motors:	<u>2</u>		
Horsepower	<u>21</u>		<u>5</u>		
GPM	<u>800</u>				
Manufacturer	<u>Flyght/ABS</u>				
Model No.				TOTAL PUMP COST =	<u>\$18,400.00</u>
<b>Controls/Electrical:</b>					
Estimated at 20% of Total Package Cost					
TOTAL CONTROL COST =					<u>\$4,600.00</u>
<b>Piping/Fittings/Equipment:</b>					
TOTAL EQUIPMENT COST =					<u>\$10,046.47</u>
<b>TOTAL LIFT STATION COST =</b>					<u>\$58,162.65</u>

Sheet No.	Job No. 95-145.00
Made By JJW	Date: 8/14/95
Checked By	Date:

Station No. 9 Submersible

Installed	<u>1995</u>	Depth (ft):	<u>20</u>	Diameter (ft):	<u>10</u>
<b>Precast Well</b>					
Wet Well(ft )	<u>20.00</u>	\$125/FT		COST =	<u>\$2,500</u>
Top Slab(cy)	<u>1.94</u>	\$450/cy		COST =	<u>\$873</u>
Base Slab(cy)	<u>5.98</u>	\$450/cy		COST =	<u>\$2,689</u>
<b>Excavation</b>					
Surface Diameter (ft)	$(2 * \text{Depth}) + 10\text{ft} + \text{Dia.} =$		"SD" =	<u>60</u>	
Surface Area (ft )	$( (3.1415) * ("SD")^2 ) / 4 =$		"SA" =	<u>2827</u>	
Base Diameter (ft)	Dia + 10ft =		"BD" =	<u>20</u>	
Base Area (ft)	$( (3.1415) * ("BD")^2 ) / 4 =$		"BA" =	<u>314.2</u>	
Volume (cy)	$(1/3 * ("SA") * (\text{Depth} + "BD") - 1/3 * ("BA") * ("BD")) / 27 =$		"Vol" =	<u>1319</u>	
		\$1.25/cy	COST =	<u>\$1,648</u>	
Backfill(cy)	$"Vol" - ( (3.1415) (\text{Dia.})^2 (\text{Depth}) ) / 27 =$		"BK" =	<u>1086</u>	
		\$1.25/cy	COST =	<u>\$1,357</u>	
<b>Dewatering</b>					
Circumference	$2 * (3.1415) ( ("SD" + 2) / 2 ) =$		<u>194.8</u>	COST =	<u>\$14,608</u>
		\$75/LF			
<b>Valve Box:</b>					
	Length(ft)	<u>5</u>			
	Width(ft)	<u>5</u>			
	Walls	<u>8"</u>			
	Base Slab (ft )	<u>25</u>			
	Top Slab	<u>Aluminum Hatch</u>	COST =	<u>\$1,440</u>	
<b>TOTAL STRUCTURAL COST =</b>					<u>\$25,116.18</u>
Pumps:	<u>2</u>	Motors:	<u>2</u>		
Horsepower	<u>27.5</u>		<u>5</u>		
GPM	<u>900</u>				
Manufacturer	<u>Flyght/ABS</u>				
Model No.				TOTAL PUMP COST =	<u>\$19,600.00</u>
<b>Controls/Electrical:</b> Estimated at 20% of Total Package Cost					
				TOTAL CONTROL COST =	<u>\$4,900.00</u>
<b>Piping/Fittings/Equipment:</b>					
				TOTAL EQUIPMENT COST =	<u>\$10,046.47</u>
10" Plug Valve (2)					
10" Check Valve (2)					
10" connector					
Emergency pump out					
10" DI piping					
<b>TOTAL LIFT STATION COST =</b>					<u>\$59,662.65</u>

Sheet No.	Job No.	95-145.00
Made By	JJW	Date: 8/14/95
Checked By		Date:

Station No. 10 Submersible

Installed	<u>1995</u>	Depth (ft):	<u>20</u>	Diameter (ft):	<u>12</u>
<b>Precast Well</b>					
Wet Well(ft )	<u>20.00</u>	\$125/FT		COST =	<u>\$2,500</u>
Top Slab(cy)	<u>2.79</u>	\$450/cy		COST =	<u>\$1,257</u>
Base Slab(cy)	<u>7.76</u>	\$450/cy		COST =	<u>\$3,492</u>
<b>Excavation</b>					
Surface Diameter (ft)	$(2 * \text{Depth}) + 10\text{ft} + \text{Dia.} =$		"SD" =		<u>62</u>
Surface Area (ft )	$( (3.1415) * ("SD")^2 ) / 4 =$		"SA" =		<u>3019</u>
Base Diameter (ft)	Dia + 10ft =		"BD" =		<u>22</u>
Base Area (ft)	$( (3.1415) * ("BD")^2 ) / 4 =$		"BA" =		<u>380.1</u>
Volume (cy)	$(1/3 * ("SA") * (\text{Depth} + "BD") - 1/3 * ("BA") * ("BD")) / 27 =$		"Vol" =		<u>1462</u>
		\$1.25/cy	COST =		<u>\$1,828</u>
Backfill(cy)	$"Vol" - ( (3.1415) * (\text{Dia.})^2 * (\text{Depth}) ) / 27 =$		"BK" =		<u>1127</u>
		\$1.25/cy	COST =		<u>\$1,409</u>
<b>Dewatering</b>					
Circumference	$2 * (3.1415) * ( ("SD" + 2) / 2 ) =$		<u>201.1</u>		
		\$75/LF	COST =		<u>\$15,080</u>
<b>Valve Box:</b>					
	Length(ft)	<u>5</u>			
	Width(ft)	<u>5</u>			
	Walls	<u>8"</u>			
	Base Slab (ft )	<u>25</u>			
	Top Slab	<u>Aluminum Hatch</u>	COST =		<u>\$1,440</u>
<b>TOTAL STRUCTURAL COST =</b>					<u>\$27,005.01</u>
Pumps:	<u>2</u>	Motors:	<u>2</u>		
Horsepower	<u>30</u>		<u>5</u>		
GPM	<u>1000</u>				
Manufacturer	<u>Flyght/ABS</u>				
Model No.				TOTAL PUMP COST =	<u>\$20,400.00</u>
<b>Controls/Electrical:</b>					
	Estimated at 20% of Total Package Cost				
				TOTAL CONTROL COST =	<u>\$5,100.00</u>
<b>Piping/Fittings/Equipment:</b>					
	TOTAL EQUIPMENT COST =				<u>\$10,802.00</u>
10" Plug Valve (2)					
10" Check Valve (2)					
10" connector					
Emergency pump out					
10" DI piping					
<b>TOTAL LIFT STATION COST =</b>					<u>\$63,307.02</u>

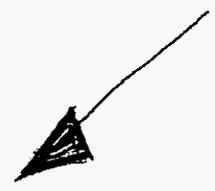
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 Filename: PRECAST.WK3  
 Date: 30-Mar-95  
 Time: 10:02 AM

PRECAST WETWELL INSTALLED COST SUMMARY

Diameter (feet)	Material Cost				
	4	6	8	10	12
Cost (\$/ft of depth)	\$65	\$125	\$175	\$300	\$375
Base	\$645	\$1,045	\$1,825	\$2,821	\$3,605
Top	\$125	\$225	\$500	\$1,000	\$1,400

Diameter (feet)	Installation Adder @ 30%				
	4	6	8	10	12
Cost (\$/ft of depth)	\$20	\$38	\$53	\$90	\$113
Base	\$194	\$314	\$548	\$846	\$1,082
Top	\$38	\$68	\$150	\$300	\$420

Diameter (feet)	Total Installed Cost				
	4	6	8	10	12
Cost (\$/ft of depth)	\$85	\$163	\$228	\$390	\$488
Base	\$839	\$1,359	\$2,373	\$3,667	\$4,687
Top	\$163	\$293	\$650	\$1,300	\$1,820



Base	Nominal Diameter (ft)	Actual Diameter (ft)	Thickness (ft)	Actual Area (sq.ft)	Quantity of Concrete (cu.ft)	Quantity of Concrete (cu.yd.)	Item Cost @ \$275	cu.yd.
							(\$)	
	4	7.33	1.50	42	63	2	\$645	
	6	9.33	1.50	68	103	4	\$1,045	
	8	12.33	1.50	119	179	7	\$1,825	
	10	15.33	1.50	185	277	10	\$2,821	
	12	17.33	1.50	236	354	13	\$3,605	

Top	Nominal Diameter (ft)	Actual Diameter (ft)	Thickness (ft)	Actual Area (sq.ft)	Quantity of Concrete (cu.ft)	Quantity of Concrete (cu.yd.)	Item Cost @ \$275	cu.yd.
							(\$)	
	4	5.33	0.67	22	15	1	\$152	
	6	7.33	0.67	42	28	1	\$287	
	8	9.33	0.67	68	46	2	\$465	
	10	11.33	1.00	101	101	4	\$1,027	
	12	13.33	1.00	140	140	5	\$1,422	



**ELLIS K. PHELPS & COMPANY**

2152 Sprint Boulevard  
Apopka, Florida 32703

Phone: (407) 880-2900  
FAX: (407) 880-2962

To: Hartman & Associates  
Bobby Wyatt  
407-838-3790 (Fax)

From: Juan Citarella

<u>Reference #</u>	<u>Reference HP</u>	<u>Package Estimate</u>	<u>Current Flygt Pump</u>
3825-1	9.4	\$21,000	CP 3127
3825-1	5	\$18,000	CP 3102
?	5	\$18,000	CP 3102
5443A	7.5	\$21,000	CP 3127
80-200/3085	2.5	\$16,000	CP 3085
C-3082	3	\$16,000	CP 3085
C-3101	2.5	\$16,000	CP 3085
3085	3	\$16,000	CP 3085
3085	1.5	\$16,000	CP 3085
C-3101	5	\$18,000	CP 3102
C-3101	10	\$21,000	CP 3127
3126	9.4	\$21,000	CP 3127
?	2	\$16,000	CP 3085
CP 3127	9.4	\$21,000	CP 3127
CP 3127	10	\$21,000	CP 3127
CP 3127	9.5	\$21,000	CP 3127
CP 3152	20	\$26,000	CP 3152
3085.181	2.3	\$16,000	CP 3085
3085	2	\$16,000	CP 3085

Note: Package estimates include (2) Flygt submersible pumps, accessories, control panel, and access covers.

Thank you for your inquiry!

Est.  
100950

$$\begin{aligned}
 BHP &= \frac{(Q)(TDH)(5.3)}{3960 (eff.)} \\
 &= \frac{(100 \text{ gpm})(60 \text{ ft})(1)}{(3960)(0.5)} = 3.03
 \end{aligned}$$





DATE: 3/7/95 TIME: 2:30 pm

PROJECT NAME: City of Port St. Lucie PROJECT NO.: 94-354.1a  
1-800-342-7099

PARTY CALLING: Scott Edwards COMPANY: Taylor Precast

PARTY CONTACTED: Bobby Wyatt COMPANY: HAI

SUBJECT: Replacement costs for city of Port St. Lucie, and Wetwell  
Replacement costs

TELEPHONE COMMUNICATION SUMMARY (Including Decisions & Commitments)

Following costs were given by Mr. Edwards:

<u>Manholes</u> <u>Depth</u>	<u>\$</u>	<u>Wetwells</u> <u>Diameter</u>	<u>\$/ft</u>	<u>Bases/top (8)</u>
0-6	500	4'	65 w/paint	125
6-8	615	6'	125	225
8-10	725	8'	175	500
10-12	875	10'	300	1000
12-15	995	12'	375	1400
15+	1125			

ACTION REQUIRED

C.C. \_\_\_\_\_  
 \_\_\_\_\_  
 ) \_\_\_\_\_

**HARTMAN & ASSOCIATES, INC.**  
 engineers, hydrogeologists, scientists & management consultants

APPENDIX P

---



**Piping Costs****DIP (Class 50 – Epoxy Lined) Force Main**

<u>Size (in)</u>	<u>Small Job (250') (\$/ft)</u>	<u>Med. Job (2,500') (\$/ft)</u>	<u>Large Job (25,000') (\$/ft)</u>
4"	24.39	20.57	19.39
6"	27.58	23.13	21.71
8"	31.58	26.44	24.75
10"	36.41	30.49	28.50
12"	42.76	35.93	33.59
16"	47.75	40.13	37.47

- Notes:
- 1) Values obtained using manufacturer's quotes.
  - 2) Costs include \$500 permitting, 10%–15% mobilization, \$7/ft installation, and \$.25–\$.75 per foot pressure testing.
  - 3) Costs exclude valves, fittings, and restoration work.

<b>HARTMAN &amp; ASSOCIATES, INC.</b> engineers, hydrogeologists, surveyors & management consultants	SH. NO: 1	JOB NO: 95-15.00
	MADE BY: JJW	DATE:
	CHECKED BY:	DATE:

**Pipe Costs**

trench & backfill

\* Includes pressure testing + Disinf. (for w.m.)

① PYC (C900 - DR 25) Force Main

	15% Small job <del>250'</del> (\$/Ft)		12% Med. Job <del>2500'</del> (\$/Ft)		10% large job 25,000' (\$/Ft)	
	4"	1.91	12.25	1.57	9.80	1.25
6"	3.01	13.51	2.62	10.97	2.27	10.22
8"	4.55	15.28	4.14	12.68	3.73	11.82
10"	6.41	17.42	5.93	14.68	5.47	13.74
12"	8.85	20.23	8.26	17.29	7.70	19.15
* (C905 - DR 25)						
16"	14.81	27.08	14.04	23.76	13.22	22.26

Add \$500 permit plus mobil. percentage \$7/ft Trench & backfill

10-15% PERMITS \$500 Installation \$7/ft Trench & Backfill

② PYC (C900 - DR 18) Water Main

	small job	med. job	large job
4"	4.34	11.97	2.69
6"	5.74	13.46	4.00
8"	7.98	15.87	6.04
10"	10.52	18.65	8.41
12"	13.71	22.07	11.42

③ PYC - (SDR 35) Gravity line

	small	medium	large	\$/ft T.V. Test
8"	2.33	2.26	2.22	

<b>HARTMAN &amp; ASSOCIATES, INC.</b> engineers, hydrogeologists, surveyors & management consultants	SH. NO.: <u>2</u>	JOB NO.: <u>95-145.00</u>
	MADE BY: <u>JJW</u>	DATE:
	CHECKED BY:	DATE:

Pipe Costs

\* Includes pressure testing

④ DIP (Fastite Cement Lined Class 50) Force Main:

	small job		med. job		large job		Epoxy lining
	250' 100' (\$/ft)	100' 50' (\$/ft)	250' 100' (\$/ft)	100' 50' (\$/ft)	25,000' (\$/ft)		
6"	<sup>15</sup> 7.69	<sup>18</sup> 18.89	<sup>15</sup> 6.28	<sup>15</sup> 15.07	<sup>11</sup> 5.61	<sup>13</sup> 13.89	5.50
8"	<sup>24</sup> 10.40	<sup>22</sup> 22.01	<sup>19</sup> 8.50	<sup>17</sup> 17.56	<sup>14</sup> 7.65	<sup>16</sup> 16.14	5.57
10"	<sup>33</sup> 13.50	<sup>25</sup> 25.58	<sup>24</sup> 11.07	<sup>20</sup> 20.44	<sup>16</sup> 10.03	<sup>18</sup> 18.75	6.00
12"	<sup>25</sup> 17.05	<sup>29</sup> 29.66	<sup>23</sup> 14.02	<sup>23</sup> 23.74	<sup>19</sup> 12.75	<sup>21</sup> 21.75	6.75
14"	21.70	<sup>35</sup> 35.01	17.98	28.18	16.47	25.84	7.75
16"	<sup>35</sup> 25.39	<sup>39</sup> 39.25	<sup>33</sup> 21.06	<sup>31</sup> 31.63	<sup>29</sup> 19.32	<sup>28</sup> 28.97	8.50
20"	<sup>52</sup> 33.17	<sup>48</sup> 48.20	<sup>41</sup> 27.55	<sup>38</sup> 38.90	<sup>46</sup> 25.34	<sup>35</sup> 35.59	9.25
24"	<del>41.65</del>	<del>34.62</del>			31.90		11.40
30"	55.57	51.02			43.23		15.50

⑤ DIP (Restrained Joint Class 50) Force Main:

	small job		med. job		large job		Epoxy lining
6"	11.94	23.78	10.53	19.83	9.86	18.57	5.50
8"	15.28	27.62	13.38	23.03	12.52	21.49	5.57
10"	19.56	<sup>32</sup> 32.59	17.14	27.24	16.09	25.42	6.00
12"	24.30	<sup>38</sup> 38.00	21.27	31.86	20.00	29.72	6.75
14"	32.01	<sup>46</sup> 46.86	28.29	39.72	26.78	37.18	7.75
16"	38.21	<sup>53</sup> 53.99	33.18	45.97	32.13	43.06	8.50
20"	50.17		44.55		42.34		9.25
24"	64.15		57.12		54.40		11.40
30"	85.57		76.65		73.23		15.50

\* Add \$1/ft for water main on a big job.  
 \$1.50/ft for water main on a medium job.  
 \$2.00/ft for water main on a small job.

Also force mains must be epoxy lined





FLORIDA DISTRIBUTION CENTERS  
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 1101 WEST 17TH STREET, RIVERIA BEACH, FL 33404 (407) 848-4000  
 6767 25TH COURT, EAST, SARASOTA, FL 34243 (813) 756-8766  
 3884-A PROSPECT AVENUE, NAPLES, FL 34102 (813) 434-0666

COVER SHEET

TO: Jammy Wallace - Hartman & Assoc.

FROM: ELM.

DATE: 9-1

# OF PAGES SENT (INC. COVER SHEET) 5

IF YOU DID NOT RECEIVE TOTAL # OF PAGES PLEASE CALL 407-855-8510 / 800-531-6998 / FAX # 407-240-1901 AND NOTIFY US IMMEDIATELY.

MESSAGES: Pipe estimates for your economy of scale projections.

*Thp*

SENDING FAX TO # \_\_\_\_\_

09/01/85 11:20

2407-838 3790

BARTMAN ASSOC.

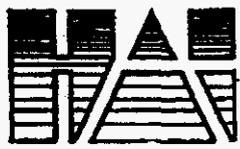
0003/006

## PVC - C900 DR 25

## Force Mains

(Green)

Size (in.)	Cost 150 ft. (\$/LF)	Cost 1,500 ft. (\$/LF)	Cost 25,000 ft. (\$/LF)
4"	1.26	1.15	1.04
6"	2.36	2.21	2.11
8"	3.99	3.86	3.71
10"	5.89	5.71	5.53
12"	8.59	8.26	7.99
-- C905 DR 25 --			
16"	14.22	13.89	13.39



**HARTMAN & ASSOCIATES, INC.**

engineers, hydrogeologists, surveyors & management consultants

301 EAST PINE STREET - SUITE 1000 - ORLANDO, FL 32801  
TELEPHONE (407) 839-3955 - FAX (407) 839-3790  
FAX (ADMN/UTILITY ENR/HYDRO) - (407) 839-3790  
FAX (CIVIL ENR/SURVEY/FINANCE) - (407) 487-8447

From Jim G. <sup>Contract</sup>  
FACSIMILE TRANSMITTAL  
TO: John Gulkins FROM: Jamey Wallace  
DATE: 9/1/95  
RE: Costs for PVC piping - Economy of Scale

WE ARE SENDING YOU 5 PAGES, INCLUDING THIS COVER SHEET.  
THESE PAGES ARE BEING TRANSMITTED AS INDICATED BELOW:

- AS REQUESTED
- FOR YOUR USE
- FOR YOUR COMMENTS
- FOR YOUR APPROVAL

HARD COPY:

- WILL BE SENT VIA REGULAR MAIL
- WILL BE SENT VIA OVERNIGHT MAIL
- WILL BE SENT BY FACSIMILE ONLY

MESSAGE:

John, what I'm looking for are costs based on linear footage of the job, As we both know there typically is a considerable savings for a much larger job than for a smaller job based on the circumstances. Therefore, if maybe you could quote the prices as three (3) different jobs one w/ 150' lengths, one-1,500', one 25,000'. That way we could see the savings. Your help & professional opinion would be greatly appreciated. Thank, JJW

IF THERE ARE QUESTIONS OR PROBLEMS WITH THIS TRANSMITTAL,  
PLEASE CALL (407) 839-3955

PVC - C900 DR 25

Force Mains

Size (in.)	Cost 150 ft. (\$/LF)	Cost 1,500 ft. (\$/LF)	Cost 25,000 ft. (\$/LF)
4"	1.05	.88	.95
6"	2.15	2.02	1.93
8"	3.60	3.41	3.25
10"	5.42	5.15	4.90
12"	7.61	7.25	6.80
-- C905 DR 25 --			
16"	13.90	13.18	12.55





MEDIUM

American Cast Iron Pipe Company  
 Ductile Iron Pipe Price Sheet  
 Pricing Calculations

Class 50

**EASTITE CEMENT LINED PER FT ESTIMATING PRICES**

**POLYBOND**

	Class 50	Class 51	Class 52	Class 53	Class 150	Class 200	Class 250	Class 300	Class 350	R. J. 50	R. J. 51	R. J. 350	R. J. 300	R. J. 250	R. J. 200	R. J. 150	POLYBOND DLCTE	
3"	N/A	4.96	5.49	6.01					4.94	N/A	N/A	N/A					3"	N/A
4"	N/A	5.46	6.11	6.67					5.38	N/A	9.46	9.38					4"	5.25
6"	5.78	6.40	7.01	7.63					5.74	10.03	10.65	9.99					6"	5.90
8"	8.00	8.80	9.63	10.42					7.51	12.88	13.47	12.39					8"	5.97
10"	10.57	11.60	12.60	13.60					9.69	16.64	17.67	15.76					10"	6.00
12"	13.52	14.72	15.92	17.12					12.45	20.77	21.97	19.70					12"	6.75
14"	17.48	18.93	20.38	21.84			15.39	16.07	16.45	27.79	29.25	26.76	26.39	25.71			14"	7.75
16"	20.56	22.22	23.87	25.50			18.72	19.43	20.42	33.37	35.03	33.23	32.24	31.53			16"	8.50
18"	23.74	25.60	27.46	29.33			21.70	23.09	24.19	38.36	40.22	38.81	37.72	36.33			18"	9.00
20"	27.03	29.12	31.19	33.26			25.31	27.02	28.38	44.05	46.12	45.38	44.02	42.31			20"	9.25
24"	34.12	36.60	39.09	41.54		30.86	33.83	35.82	38.29	56.62	59.10	60.79	58.32	56.33	53.36		24"	11.40
30"	46.13	50.52	54.89	59.27	40.39	44.77	49.16	52.43	56.76	76.15	80.52	86.76	82.45	79.16	74.77	70.39	30"	15.90
36"	63.49	69.48	75.43	81.38	56.96	61.76	67.77	72.56	78.34	104.43	110.42	119.47	113.50	108.70	102.70	97.90	36"	18.00
42"	78.53	86.86	96.40	104.76	70.77	79.12	86.13	93.28	102.39	126.84	133.18	158.90	141.59	134.45	127.43	119.08	42"	22.50
48"	103.65	116.80	127.95	139.03	98.63	108.23	117.83	127.40	136.93	165.34	176.48	196.62	187.09	177.52	167.92	158.32	48"	28.00
54"	141.44	157.36	173.32	189.16	129.88	143.94	157.92	171.91	183.90	212.94	228.86	257.40	243.41	229.42	215.44	201.58	54"	34.00
60"					161.39	176.67	191.88	209.25	224.39					299.38	284.17	268.89	60"	
64"					174.62	193.34	212.00	230.36	246.79					324.50	305.84	287.12	64"	

SMALL

American Cast Iron Pipe Company  
 Ductile Iron Pipe Price Sheet  
 Pricing Calculations

**FASTITE CEMENT LINED PER FT ESTIMATING PRICES**

	Class 50	Class 51	Class 52	Class 53	Class 150	Class 200	Class 250	Class 300	Class 350	R. J. 50	R. J. 51	R. J. 900	R. J. 900	R. J. 250	R. J. 200	R. J. 150
3"	N/A	5.60	6.20	6.79					5.57	N/A	N/A	N/A				
4"	N/A	6.27	7.02	7.65					6.15	N/A	10.27	10.15				
6"	6.94	7.68	8.42	9.15					6.87	11.19	11.93	11.12				
8"	9.65	10.61	11.61	12.58					9.02	14.53	15.49	13.90				
10"	12.75	13.99	15.20	16.40					11.63	18.81	20.06	17.69				
12"	16.30	17.75	19.19	20.64					14.94	23.55	25.00	22.19				
14"	20.93	22.69	24.43	26.16			18.32	19.20	19.67	31.26	33.00	29.98	29.51	28.63		
16"	24.64	26.63	28.61	30.56			22.28	23.21	24.42	37.46	39.44	37.24	36.02	35.09		
18"	28.45	30.68	32.91	35.15			25.83	27.58	28.93	43.07	45.31	43.55	42.21	40.45		
20"	32.42	34.90	37.38	39.86			30.19	31.31	33.94	49.42	51.90	50.94	49.31	47.19		
24"	40.90	43.87	46.85	49.79		36.72	40.36	42.85	45.00	63.40	64.37	61.30	63.35	62.06	99.22	
30"	54.82	60.01	65.21	70.41	47.96	53.17	58.37	62.28	67.40	84.82	90.01	97.40	92.28	88.57	83.17	77.96
36"	80.60	86.59	92.53	98.47	73.88	78.69	84.71	89.51	95.51	121.53	127.52	136.45	130.45	125.65	119.63	114.82
42"	95.56	103.88	115.87	124.41	87.90	96.25	103.26	110.76	122.15	143.87	152.19	170.47	159.07	151.57	144.56	136.21
48"	139.66	150.82	162.02	173.11	132.89	142.48	152.07	161.66	171.19	199.33	210.31	230.88	221.34	211.76	202.17	192.58
54"	175.70	191.61	207.57	223.42	164.12	178.18	192.17	206.17	220.16	247.20	263.11	291.66	277.67	263.67	249.68	235.62
60"					229.87	245.19	260.38	277.73	292.88					367.88	352.69	337.37
64"					241.22	260.20	279.06	297.79	314.15					391.56	372.70	353.72

**POLYBOND**

3"	4"	6"	8"	10"	12"	14"	16"	18"	20"	24"	30"	36"	42"	48"	54"	60"	64"
N/A	N/A	5.25	5.57	6.00	6.75	7.75	8.50	9.00	9.25	11.40	15.50	18.00	22.50	28.00	34.00		

APPENDIX Q

---

**Piping Costs****PVC (C900 – DR 18) Water Main**

<u>Size (in)</u>	<u>Small Job (250') (\$/ft)</u>	<u>Med. Job (2,500') (\$/ft)</u>	<u>Large Job (25,000') (\$/ft)</u>
4"	15.04	11.97	10.68
6"	16.65	13.46	12.12
8"	19.23	15.87	14.36
10"	22.15	18.65	16.97
12"	25.82	22.07	20.28

- Notes:
- 1) Values obtained using manufacturer's quotes.
  - 2) Costs include \$500 permitting, 10%–15% mobilization, \$7/ft installation, \$1–\$2 per foot disinfection and \$.25–\$.75 per foot pressure testing.
  - 3) Costs exclude valves, fittings, and restoration work.





<b>HARTMAN &amp; ASSOCIATES, INC.</b> engineers, hydrogeologists, surveyors & management consultants	SH. NO: 2	JOB NO: 95-145.00
	MADE BY: JJW	DATE:
	CHECKED BY:	DATE:

Pipe Costs

\* Includes pressure testing

④ DIP (Fastite Concret Lined Class 50) Force Main

	small job 250' 100' (#/ft)	med. job 250' 1500' (#/ft)	large job 25,000' (#/ft)
6"	7.69 18.89 <sup>15</sup>	6.28 15.07 <sup>13</sup>	5.61 13.89 <sup>11</sup>
8"	10.40 22.01 <sup>24</sup>	8.50 17.56 <sup>19</sup>	7.65 16.14 <sup>14</sup>
10"	13.50 25.58 <sup>33</sup>	11.07 20.44 <sup>24</sup>	10.03 18.75 <sup>16</sup>
12"	17.05 29.66 <sup>25</sup>	14.02 23.74 <sup>23</sup>	12.75 21.75 <sup>19</sup>
14"	21.70 35.01 <sup>35</sup>	17.98 28.18 <sup>33</sup>	16.47 25.84 <sup>29</sup>
16"	25.39 39.25 <sup>52</sup>	21.06 31.63 <sup>49</sup>	19.32 28.97 <sup>46</sup>
20"	33.17 48.20	27.55 38.90	25.34 35.59
24"	41.65	34.62	31.90
30"	55.57	51.02	43.23

Adder for w.m. Epoxy lining

1
5.50
5.57
6.00
6.75
7.75
8.50
9.25
11.40
15.50

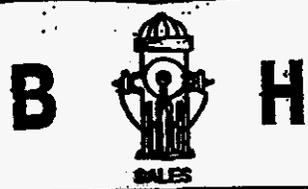
⑤ DIP (Restrained Joint Class 60) Force Main

	small job	med. job	large job	Epoxy lining
6"	11.94 23.78	10.53 19.83	9.86 18.57	5.50
8"	15.28 27.62	13.38 23.03	12.52 21.49	5.57
10"	19.56 32.59	17.14 27.24	16.09 25.42	6.00
12"	24.30 38.00	21.27 31.86	20.00 29.72	6.75
14"	32.01 46.86	28.29 39.72	26.78 37.18	7.75
16"	38.21 53.99	33.87 45.97	32.13 43.06	8.50
20"	50.17	44.55	42.34	9.25
24"	64.15	57.12	54.40	11.40
30"	85.57	76.65	73.23	15.50

\* Add \$1/ft for water main on a big job.  
 \$1.50/ft for water main on a medium job.  
 \$2.00/ft for water main on a small job.

Also force mains must be epoxy lin





FLORIDA DISTRIBUTION CENTERS  
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1101 WEST 17TH STREET, RIVIERA BEACH, FL 33404 (407) 848-4886  
6761 26TH COURT, EAST, SARASOTA, FL 94243 (813) 755-8755  
3884-A PROSPECT AVENUE, NAPLES, FL 33942 (813) 434-0666

COVER SHEET

TO: Janny Wallace - Hartman & Assoc.

FROM: ELM.

DATE: 9-1

# OF PAGES SENT ( INC. COVER SHEET) 5

IF YOU DID NOT RECEIVE TOTAL # OF PAGES PLEASE  
CALL 407-855-8510 / 800-531-6998 / FAX # 407-240-1901  
AND NOTIFY US IMMEDIATELY.

MESSAGES: Pipe estimates for  
your economy of scale  
projections.

Thy  
ELM.

SENDING FAX TO # \_\_\_\_\_

## PVC - C900 DR 18 — (Blue)

## Water Mains

<u>Size (In.)</u>	<u>Cost 150 ft. (\$/LF)</u>	<u>Cost 1,500 ft. (\$/LF)</u>	<u>Cost 25,000 ft. (\$/LF)</u>
4"	1.66	1.57	1.48
6"	3.12	2.98	2.89
8"	5.48	5.23	5.06
10"	8.04	7.84	7.56
12"	11.41	11.06	10.81

1-2-55  
Visit  
Print  
E.G.



**HARTMAN & ASSOCIATES, INC.**

engineers, hydrogeologists, surveyors & management consultants

201 EAST PINE STREET - SUITE 1000 - ORLANDO, FL 32801  
TELEPHONE (407) 839-3865 - FAX (407) 839-3780  
FAX (ADMN/UTILITY ENGL/HYDRO) - (407) 839-3780  
FAX (CIVIL ENG/SURVEY/PLANNING) - (407) 487-8447

From Jim G. <sup>Clinton</sup> ~~Clinton~~ <sup>Clinton</sup>  
FACSIMILE TRANSMITTAL  
TO: John Gulkins FROM: Jamey Wallace  
DATE: 9/1/95  
RE: Costs for PVC piping - Economy of Scale

WE ARE SENDING YOU 5 PAGES, INCLUDING THIS COVER SHEET.  
THESE PAGES ARE BEING TRANSMITTED AS INDICATED BELOW:

- AS REQUESTED
- FOR YOUR USE
- FOR YOUR COMMENTS
- FOR YOUR APPROVAL

HARD COPY:

- WILL BE SENT VIA REGULAR MAIL
- WILL BE SENT VIA OVERNIGHT MAIL
- WILL BE SENT BY FACSIMILE ONLY

MESSAGE:

John, what I'm looking for are costs based on linear footage of the job, As we both know there typically is a considerable savings for a much larger job than for a smaller job based on the circumstances. Therefore, if maybe you could quote the prices as three (3) different jobs - one w/ 150' lengths, one - 1,500', one 25,000'. That way we could see the savings. Your help & professional opinion would be greatly appreciated. Thanks, JJW

IF THERE ARE QUESTIONS OR PROBLEMS WITH THIS TRANSMITTAL,  
PLEASE CALL (407) 839-3955



**AMERICAN CAST IRON PIPE COMPANY**

2301 MAITLAND CENTER PARKWAY, SUITE 430  
MAITLAND, FLORIDA 32751  
PHONE (407) 660-8786 FAX (407) 660-1851

DATE: 8/1/95NO. OF PAGES 4  
(including this page)fax 407 839-3790TO: SAMMY WALLACE - HARTMAN ASSOCFROM: Jerry SeamanSUBJECT: ESTIMATING PRICES  
SOUTHERN STATES UTILITIES

ATTACHED ARE 3 PRICE LISTS FOR SMALL, MED. & LARGE JOBS. NOTE  
THE PRICE DIFFERENCES IN CLASS 50, BUT ALSO NOTICE THE SAVINGS  
IN PRESSURE CLASS PIPE 150, 200, 250 IN SIZES 14" THRU 30".

R) = RESTRAINED JOINT PIPE

POLY BOND OR CTG = PER FOOT ADDS TO ALL PRICES SHOWN.Jerry

LARGE

American Cast Iron Pipe Company  
 Ductile Iron Pipe Price Sheet  
 Pricing Calculations

EASTITE CEMENT LINED PER FT ESTIMATING PRICES

POLYBOND

	Class 30	Class 31	Class 32	Class 33	Class 150	Class 200	Class 250	Class 300	Class 350	R. J. 50	R. J. 51	R. J. 550	R. J. 300	R. J. 250	R. J. 200	R. J. 150		
3"	N/A	4.72	5.23	5.73					4.71	N/A	N/A	N/A					3"	N/A
4"	N/A	5.17	5.78	6.31					5.18	N/A	9.17	9.10					4"	5.25
6"	5.26	5.93	6.50	7.07					5.33	9.61	10.18	9.58					6"	5.90
8"	7.40	8.14	8.90	9.64					6.96	12.27	13.01	11.84					8"	5.57
10"	9.78	10.73	11.63	12.58					8.99	15.84	16.79	15.03					10"	6.00
12"	12.30	13.61	14.72	15.83					11.54	19.75	20.86	18.79					12"	6.75
14"	16.22	17.56	18.91	20.26		14.33	14.93		13.28	26.33	27.88	25.39	25.25	24.64			14"	7.75
16"	19.07	20.61	22.14	23.63		17.42	18.05	18.95	31.88	33.42	31.77	30.86	30.86	30.23			16"	8.50
18"	22.02	23.74	25.47	27.20		20.20	21.45	22.46	36.64	38.37	37.08	36.08	36.08	34.82			18"	9.00
20"	25.09	27.01	28.93	30.85		23.33	25.09	26.35	42.09	44.01	43.35	42.09	42.09	40.53			20"	9.25
24"	31.63	33.95	36.26	38.53		28.72	31.45	33.26	54.15	56.43	58.04	55.76	53.95	51.22			24"	11.40
30"	42.98	47.05	51.13	55.20	37.63	41.71	43.80	48.86	52.88	72.98	77.05	82.88	78.86	75.80	71.71	67.63	30"	15.50
36"	59.31	64.85	70.35	75.85	53.27	57.71	63.26	67.70	73.23	100.25	105.78	114.16	108.64	104.20	98.65	94.21	36"	18.00
42"	73.23	80.94	89.84	97.58	66.06	73.79	80.28	86.90	93.58	121.54	129.25	143.89	135.21	128.59	122.10	114.37	42"	22.50
48"	99.09	109.40	119.72	129.97	92.61	101.51	110.39	119.24	128.06	158.78	169.09	187.75	178.93	170.07	161.19	152.31	48"	28.00
54"	133.04	147.92	162.80	177.57	122.33	135.44	148.49	161.33	174.37	204.38	219.42	246.07	233.03	219.99	206.94	193.83	54"	34.00
60"					161.39	176.67	191.88	209.25	224.39					299.38	284.17	268.89	60"	
64"					174.62	193.34	212.00	230.36	246.79					324.50	305.84	287.12	64"	

NO. 101 W02

MEDIUM

American Cast Iron Pipe Company  
 Ductile Iron Pipe Price Sheet  
 Pricing Calculations

FASTITE CEMENT LINED PER FT ESTIMATING PRICES

POLYBOND

	Class 50	Class 51	Class 52	Class 53	Class 150	Class 200	Class 250	Class 300	Class 350	R. J. 50	R. J. 51	R. J. 550	R. J. 300	R. J. 250	R. J. 200	R. J. 150	or CTE	
3"	N/A	4.96	5.49	6.01					4.94	N/A	N/A	N/A					3"	N/A
4"	N/A	5.46	6.11	6.67					5.38	N/A	9.46	9.38					4"	5.25
6"	5.78	6.40	7.01	7.63					5.74	10.03	10.65	9.99					6"	5.90
8"	8.00	8.80	9.63	10.42					7.51	12.88	13.67	12.39					8"	5.57
10"	10.57	11.60	12.60	13.60					9.69	16.64	17.67	15.76					10"	6.00
12"	13.52	14.72	15.92	17.12					12.45	20.77	21.97	19.70					12"	6.75
14"	17.48	18.93	20.38	21.84			15.39	16.07	16.45	27.79	29.25	26.76	26.39	25.71			14"	7.75
16"	20.56	22.22	23.87	25.50			18.72	19.43	20.42	33.37	35.03	33.23	32.24	31.53			16"	8.50
18"	23.74	25.60	27.46	29.33			21.70	23.09	24.19	38.36	40.22	38.81	37.72	36.33			18"	9.00
20"	27.03	29.12	31.19	33.26			25.31	27.02	28.38	44.05	46.12	45.38	44.02	42.31			20"	9.25
24"	34.12	36.60	39.09	41.54		30.86	33.83	35.82	38.29	56.62	59.10	60.79	58.32	56.33	53.36		24"	11.40
30"	46.13	50.52	54.89	59.27	40.39	44.77	49.16	52.45	56.76	76.15	80.52	86.76	82.45	79.16	74.77	70.39	30"	15.50
36"	63.49	69.48	75.43	81.38	56.96	61.76	67.77	71.56	78.54	104.43	110.42	119.47	113.50	108.70	102.70	97.90	36"	18.00
42"	78.53	86.86	96.40	104.76	70.77	79.12	86.13	93.21	102.59	126.84	135.18	150.90	141.59	134.45	127.43	119.08	42"	22.50
48"	103.65	116.80	127.95	139.03	98.63	108.23	117.83	127.40	136.93	163.34	176.48	196.62	187.09	177.52	167.92	158.32	48"	28.00
54"	141.44	157.36	173.32	189.16	129.88	143.94	157.92	171.91	185.90	212.94	228.86	257.40	243.41	229.42	215.44	201.38	54"	34.00
60"					161.39	176.67	191.88	209.23	224.39					299.38	284.17	268.89	60"	
64"					174.62	193.34	212.00	230.56	246.79					324.50	305.84	287.12	64"	

SMALL

American Cast Iron Pipe Company  
 Ductile Iron Pipe Price Sheet  
 Pricing Calculations

**PASTITE CEMENT LINED PER FT ESTIMATING PRICES**

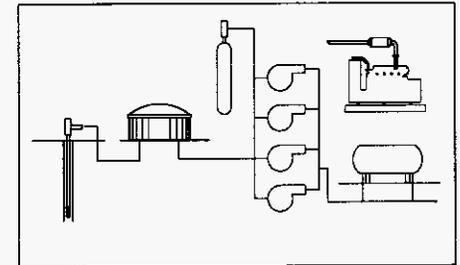
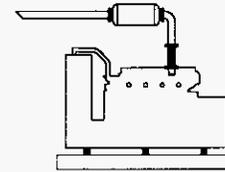
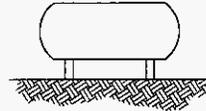
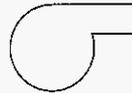
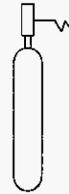
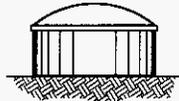
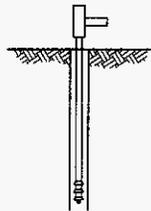
	Class 50	Class 51	Class 52	Class 53	Class 158	Class 200	Class 250	Class 300	Class 350	R. J. 50	R. J. 51	R. J. 360	R. J. 300	R. J. 250	R. J. 200	R. J. 150
3"	N/A	5.60	6.20	6.79					3.37	N/A	N/A	N/A				
4"	N/A	6.27	7.02	7.63					6.15	N/A	10.27	10.15				
6"	6.94	7.68	8.42	9.15					6.87	11.19	11.93	11.12				
8"	9.63	10.61	11.61	12.58					9.02	14.53	15.49	13.90				
10"	12.75	13.99	15.20	16.40					11.63	18.81	20.06	17.69				
12"	16.30	17.73	19.19	20.64					14.94	23.35	25.00	22.19				
14"	20.95	22.69	24.43	26.16			18.32	19.20	19.67	31.26	33.00	29.98	29.51	28.63		
16"	24.64	26.63	28.61	30.56			22.28	23.21	24.42	37.46	39.44	37.24	34.02	35.09		
18"	28.45	30.68	32.91	35.15			25.83	27.38	28.93	43.07	45.31	43.55	42.21	40.45		
20"	32.42	34.90	37.38	39.86			30.19	32.31	33.94	49.42	51.90	50.94	49.31	47.19		
24"	40.90	43.87	46.85	49.79		36.72	40.36	42.85	45.80	63.40	66.37	64.30	63.33	62.06	99.22	
30"	54.82	60.01	65.21	70.41	47.96	53.17	58.37	62.28	67.40	84.82	90.01	97.40	92.38	88.57	83.17	77.96
36"	80.60	86.59	92.53	98.47	73.88	78.69	84.71	89.51	95.51	121.53	127.52	136.45	130.45	125.65	119.63	114.82
42"	95.56	103.88	113.87	124.41	87.90	96.25	103.26	110.76	122.15	143.87	152.19	170.47	159.07	151.57	144.56	136.21
48"	139.66	150.82	162.02	173.11	132.89	142.48	152.07	161.66	171.19	199.33	210.51	230.88	221.34	211.76	202.17	192.58
54"	175.70	191.61	207.57	223.42	164.12	178.18	192.17	206.17	220.16	247.20	263.11	291.66	277.67	263.67	249.68	235.62
60"					229.87	243.19	260.38	277.73	292.89					367.88	352.69	337.37
64"					241.22	260.20	279.06	297.79	314.15					391.56	372.70	353.72

**POLYBOND**

	POLYBOND
3"	N/A
4"	5.25
6"	5.90
8"	5.57
10"	6.00
12"	6.75
14"	7.75
16"	8.50
18"	9.00
20"	9.25
24"	11.40
30"	15.50
36"	18.00
42"	22.50
48"	28.00
54"	34.00

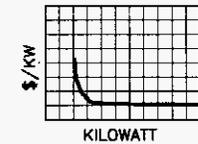
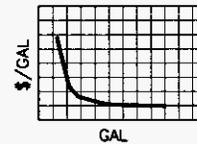
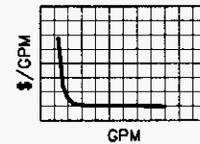
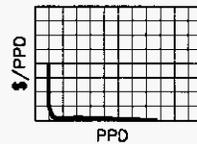
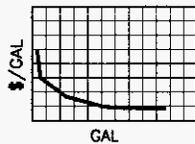
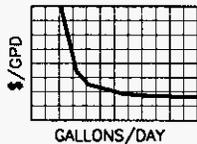
# UNIT COST RELATIONSHIP OF FACILITY EQUALS THE SUM OF ITS COMPONENTS

## WATER TREATMENT PLANT FACILITY COMPONENTS

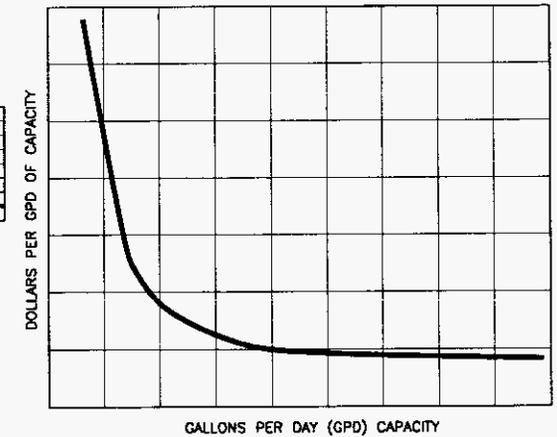


**WATER TREATMENT FACILITY**

**WELL** + **GROUND STORAGE TANK** + **CHLORINATION SYSTEM** + **HIGH SERVICE PUMP** + **HYDRO-PNEUMATIC TANK** + **EMERGENCY POWER GENERATOR** = **COMPOSITE UNIT COST CURVE**



**UNIT COST CURVES**



**WATER TREATMENT FACILITY COMPOSITE UNIT COST CURVE**



EXHIBIT    (GCH-6)

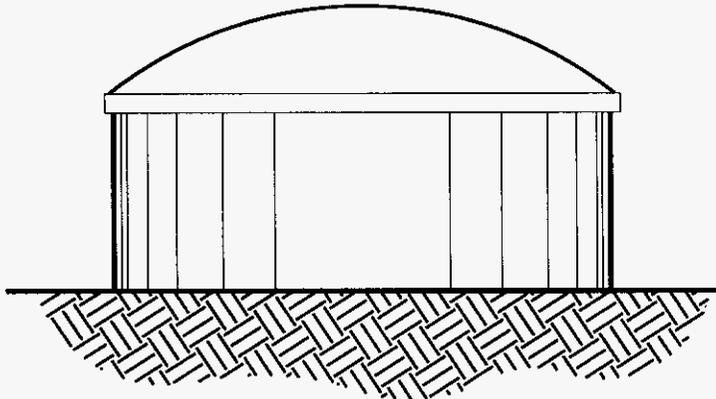
SPONSORED BY GERALD C. HARTMAN, P.E.

DESCRIPTION:

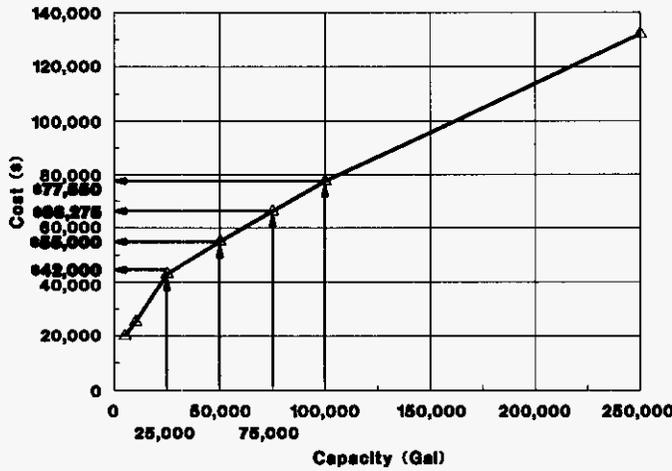
ECONOMY OF SCALE COMPENDIUM  
ILLUSTRATIONS: STEEL GROUND  
STORAGE TANK USED AND USEFUL,  
MARGIN RESERVE



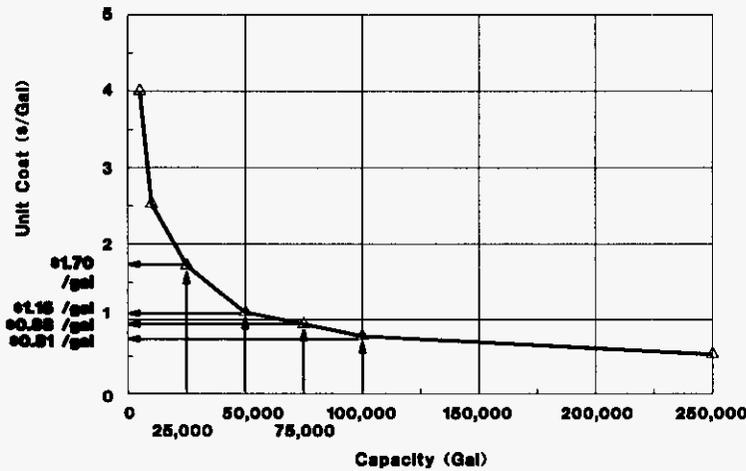
# STEEL GROUND STORAGE TANK



**COST**



**CAPACITY UNIT COST**



**Notes:**

- 1) Complete steel tank, concrete foundation, roof, roof manway, gravity vent, bottom manway hatch, ladder & cage assembly, top manway platform, protective bolt caps, and installation costs are included in the manufacturers' quotations.
- 2) Includes 5% piping, 0% electrical, and 5% sitework costs.
- 3) Costs are based on June 1995, ENR Index = 5433.

EXHIBIT          (GCH-6)  
 PAGE 3 OF 19



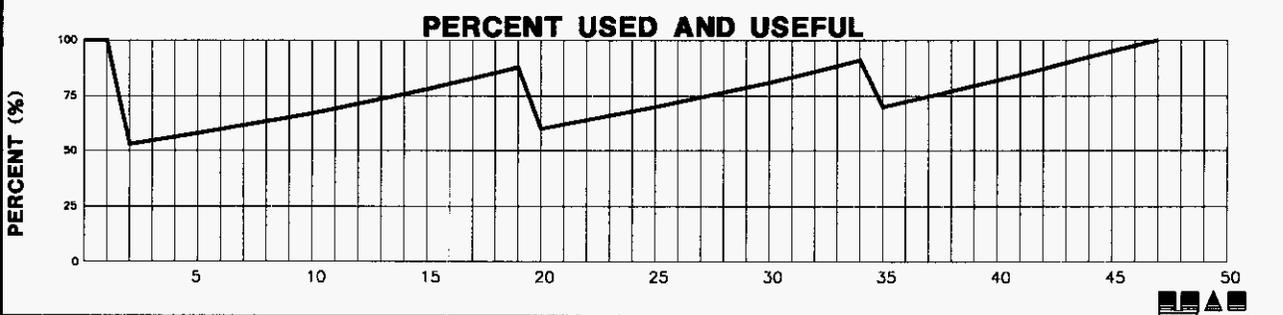
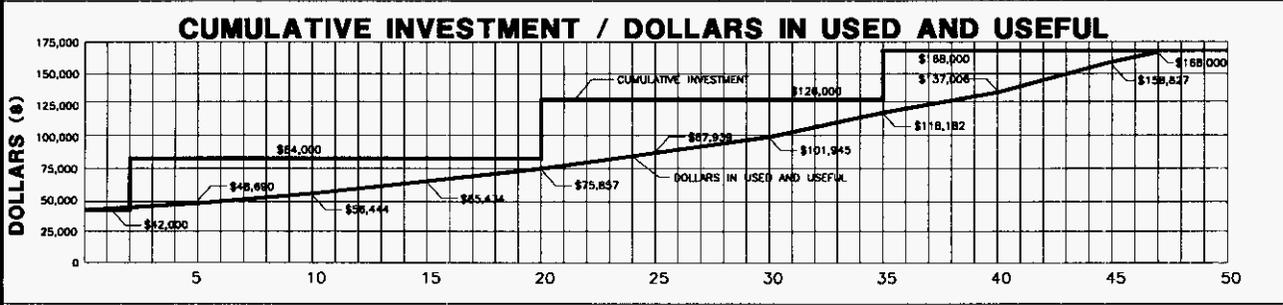
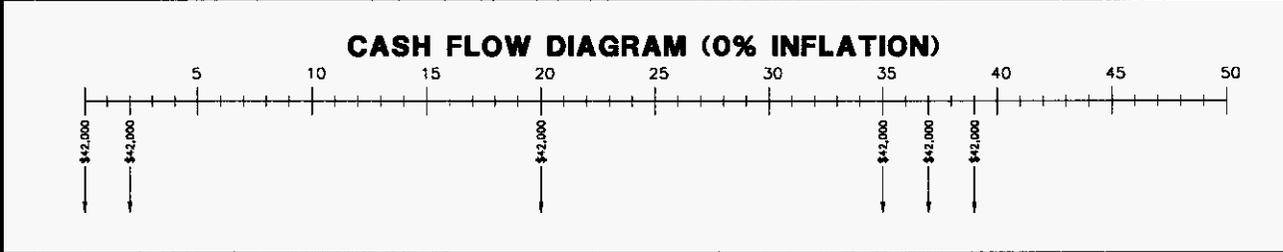
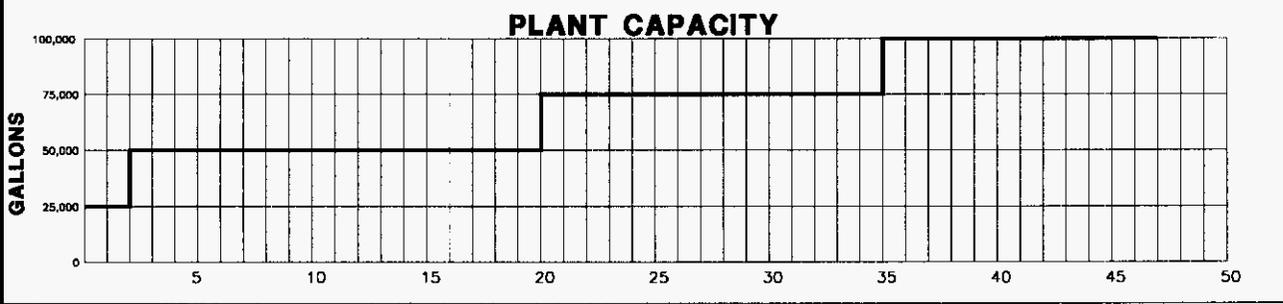
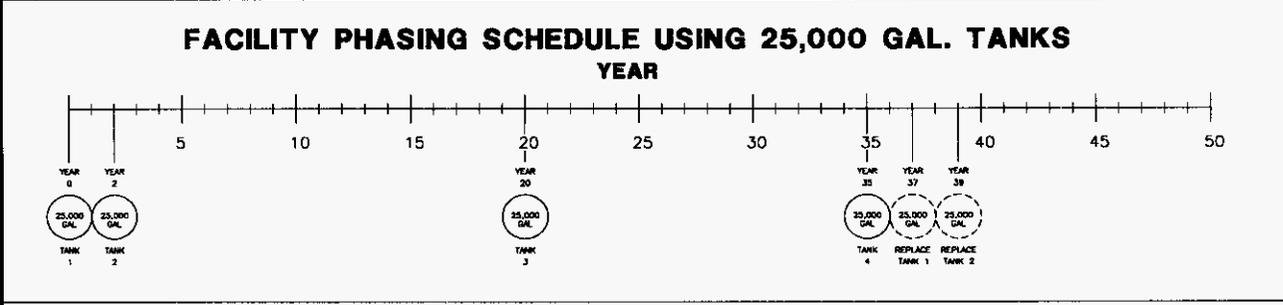
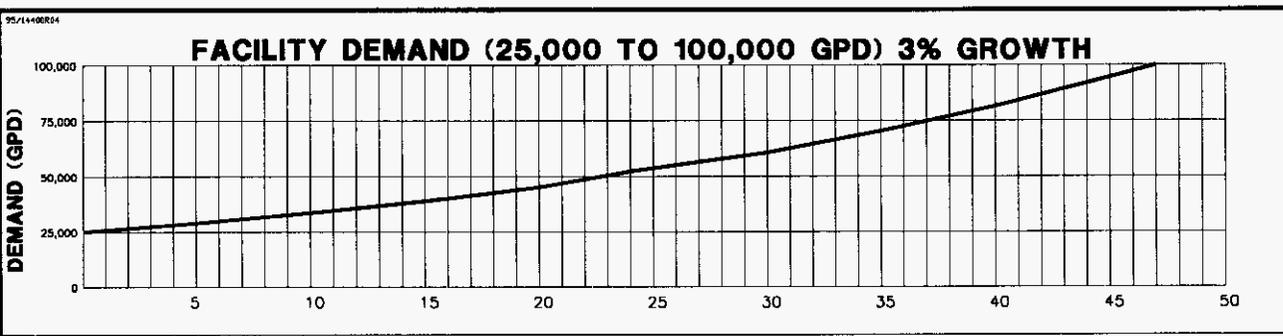
## COMMENTARY ON EXAMPLE PHASING PLANS/ANALYSIS

### SUMMARY

THE FOLLOWING THREE PAGES ILLUSTRATE BY GRAPH/DIAGRAM THE FOLLOWING AS TO STORAGE TANK: PHASING SCHEDULES, CASH FLOW, FACILITY CAPACITY, CUMULATIVE INVESTMENT/DOLLARS IN USED AND USEFUL AND PERCENT USED AND USEFUL. THE FIGURES REFLECT A 3% GROWTH RATE WHEREBY DEMAND INCREASES FROM 25,000 GPD TO 100,000 GPD. THE ANALYSIS ASSUMES 0% INFLATION AND A 0% DISCOUNT RATE. USED AND USEFUL IS ASSUMED TO EQUAL EXISTING NEED DIVIDED BY TOTAL CAPACITY.

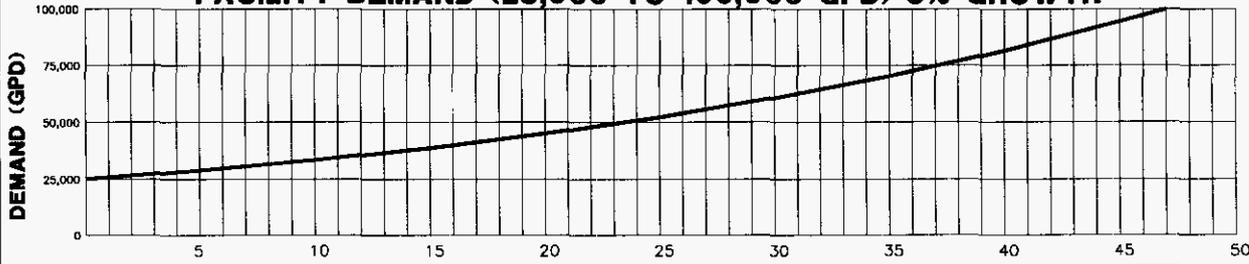
### CONCLUSION

THE FIGURES ILLUSTRATE THAT EXPANSION WITH THE SMALLER UNITS PRODUCES A SIGNIFICANTLY HIGHER VALUE IN USED AND USEFUL AND THUS, RATE BASE, THAN EXPANSION WITH LARGER UNITS.

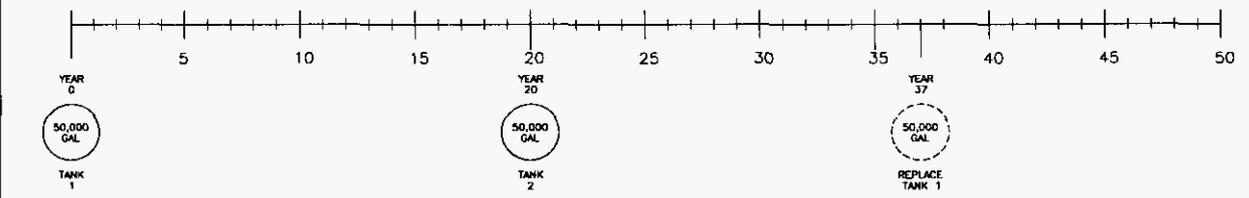


95/14420R2

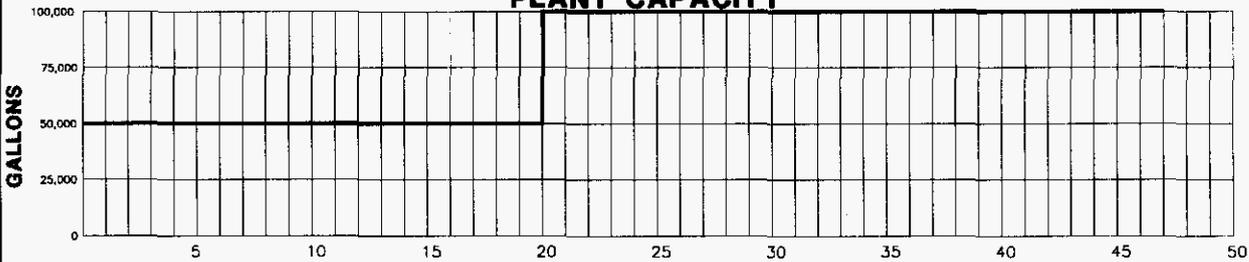
### FACILITY DEMAND (25,000 TO 100,000 GPD) 3% GROWTH



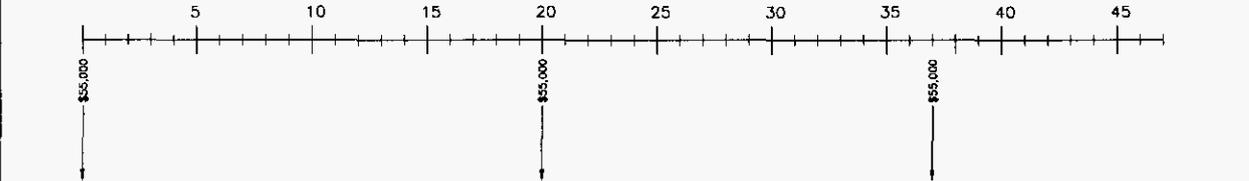
### FACILITY PHASING SCHEDULE



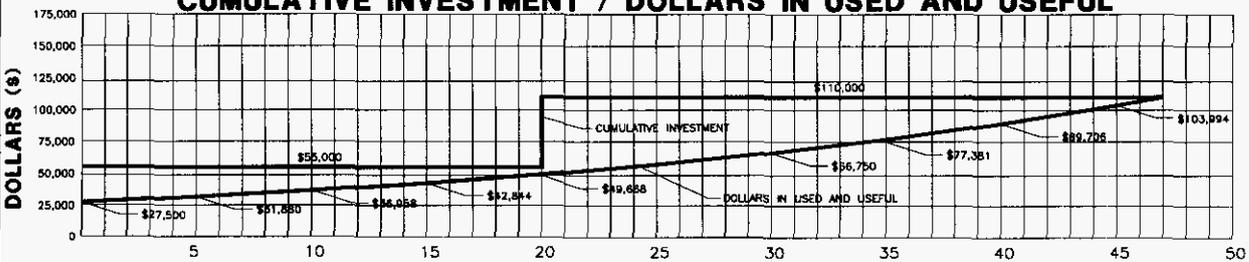
### PLANT CAPACITY



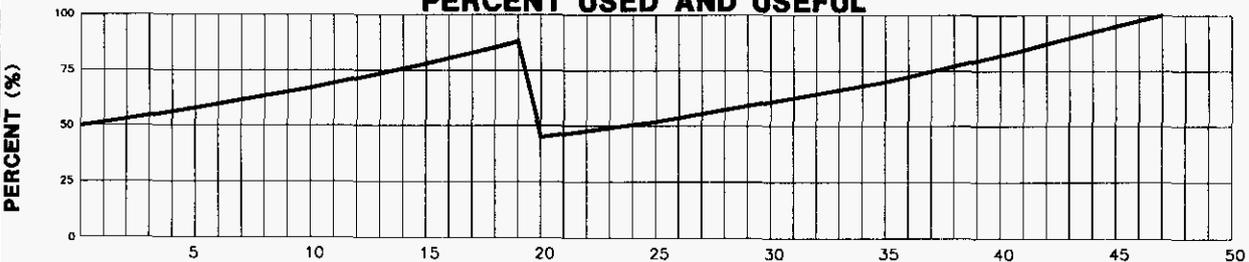
### CASH FLOW DIAGRAM (0% INFLATION)



### CUMULATIVE INVESTMENT / DOLLARS IN USED AND USEFUL



### PERCENT USED AND USEFUL



(GCH-6)

EXHIBIT

PAGE 6 OF 19



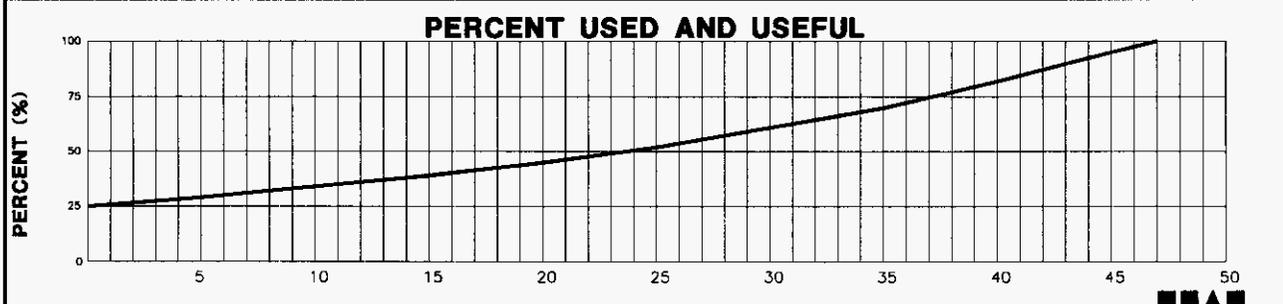
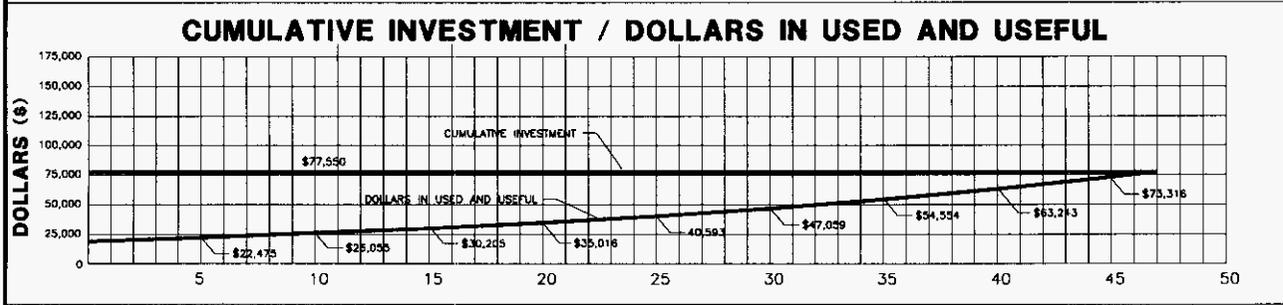
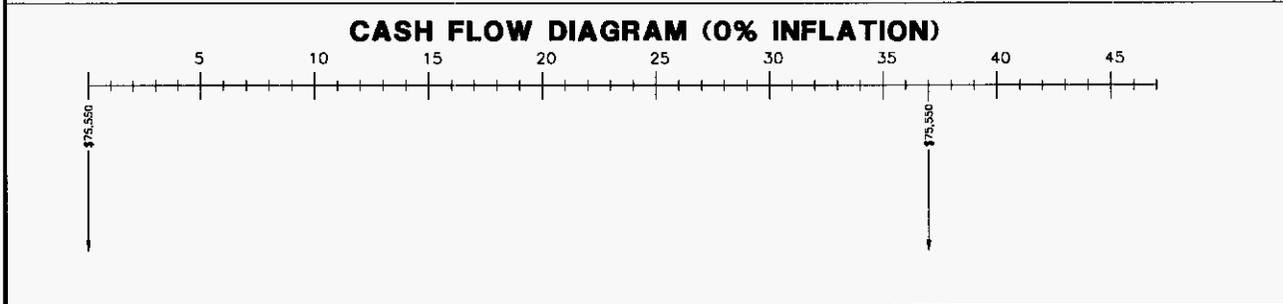
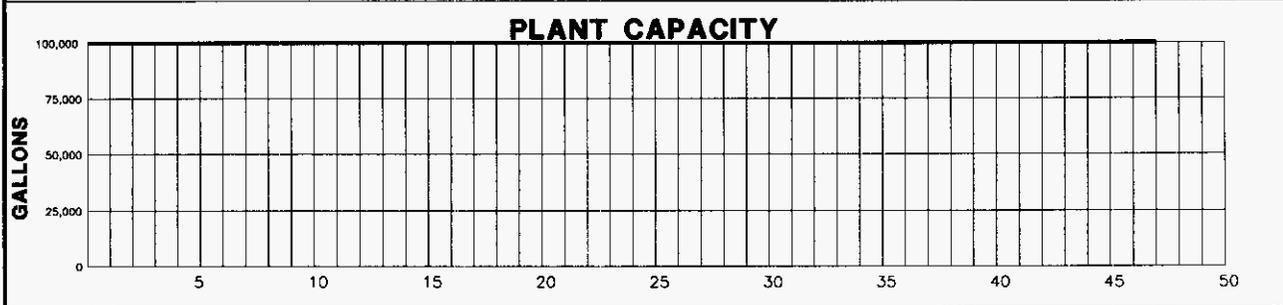
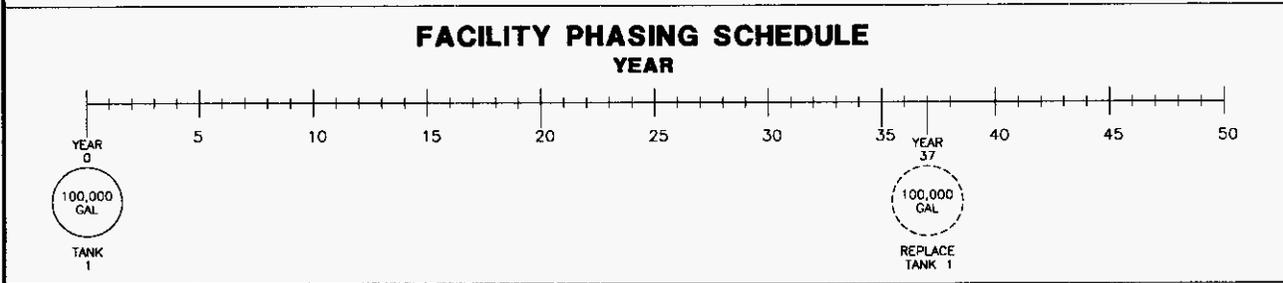
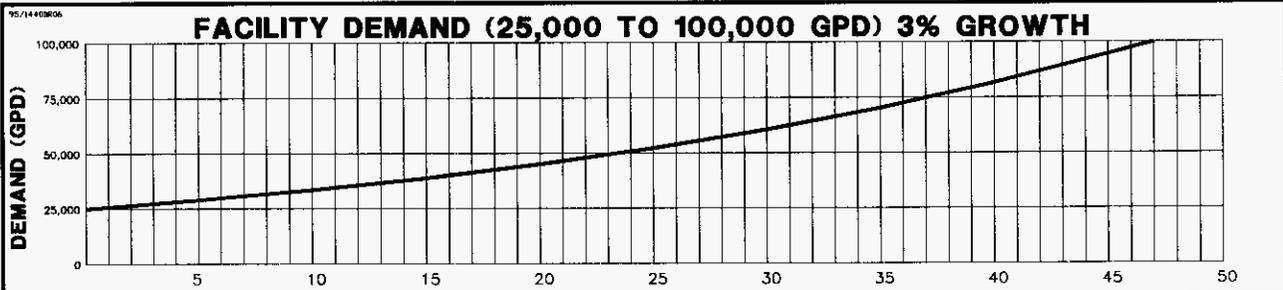


EXHIBIT (GCH-6)

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## COMMENTARY ON CUMULATIVE DOLLAR AND USED AND USEFUL COMPARISON BETWEEN UNIT SIZES

### SUMMARY

THE TWO FIGURES ON THE FOLLOWING PAGES PLOT CUMULATIVE INVESTMENT MADE OVER TIME FOR VARYING TANK SIZES. THE FIRST FIGURE SHOWS INVESTMENT IN 25,000 AND 50,000 GPD TANKS AND USED AND USEFUL VALUES, ASSUMING 0% INFLATION AND 3% GROWTH. THE SECOND SHOWS INVESTMENTS IN 25,000 AND 50,000 GPD TANKS AND USED AND USEFUL VALUES, ASSUMING 0% INFLATION AND 10% GROWTH.

THE SHADED REGIONS ILLUSTRATE THE SAVINGS WHICH COULD BE REALIZED WITH THE USE OF LARGER TANKS.

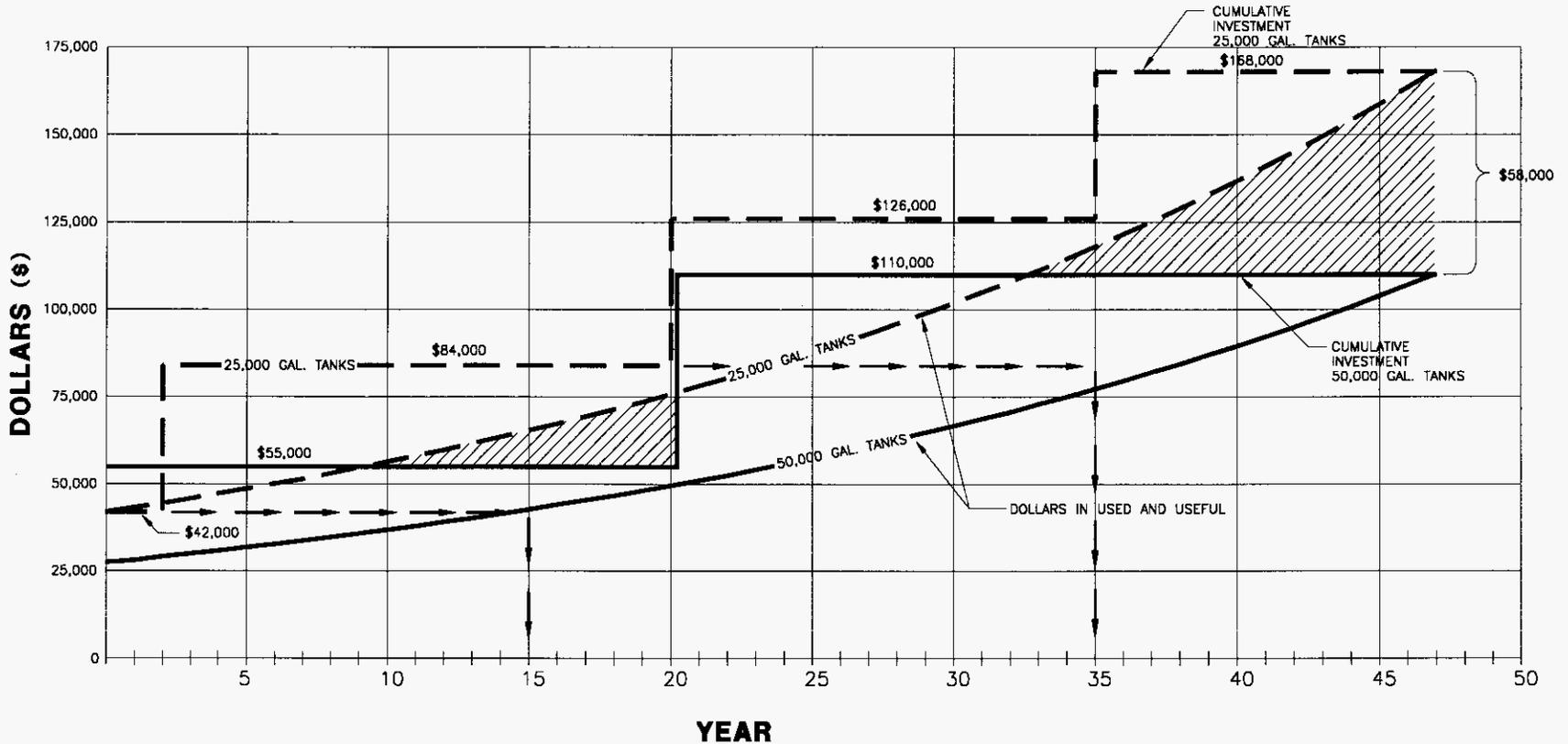
ON THE FIRST FIGURE, THE INITIAL COST OF THE 25,000 GALLON TANK IS \$42,000. IF A LINE WERE EXTENDED TO THE RIGHT ALONG THE \$42,000 VALUE, IT WOULD INTERSECT THE 50,000 GALLON USED AND USEFUL PLOT AT YEAR 15. SIMILARLY, IF THE \$84,000 LINE WERE EXTENDED, IT WOULD INTERSECT THE 50,000 GALLON USED AND USEFUL PLOT AT APPROXIMATELY YEAR 35. THIS WOULD JUSTIFY

ESTABLISHING A 15-YEAR MARGIN RESERVE IN THIS EXAMPLE.

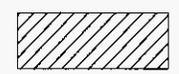
THE SECOND FIGURE ILLUSTRATES THE COST EFFECT OF BUILDING 25,000 GPD TANKS OVER TWO- AND FIVE-YEAR INCREMENTS VERSUS BUILDING A 100,000 GPD TANK AND UTILIZING A 15-YEAR MARGIN RESERVE. AS THE GRAPH ILLUSTRATES, BUILDING IN 25,000 GPD INCREMENTS RESULTS IN OVER TWICE THE COST AS BUILDING THE 100,000 GPD TANK OVER A 15-YEAR MARGIN RESERVE PHASE, WITH SAVINGS BEGINNING AS EARLY AS YEAR SEVEN.

CONCLUSION

THE FIGURES ILLUSTRATE THAT SIGNIFICANTLY HIGHER COST IS ATTRIBUTED TO EXPANSION WITH SMALLER TANKS UNDER BOTH SCENARIOS. WITH HIGHER GROWTH RATES, LARGER CAPACITY UNIT PHASING IS MORE ECONOMICAL.



**NOTE: 3% GROWTH RATE  
0% INFLATION**



**▪ POTENTIAL \$ SAVED BY USING 50,000 GAL. TANKS**

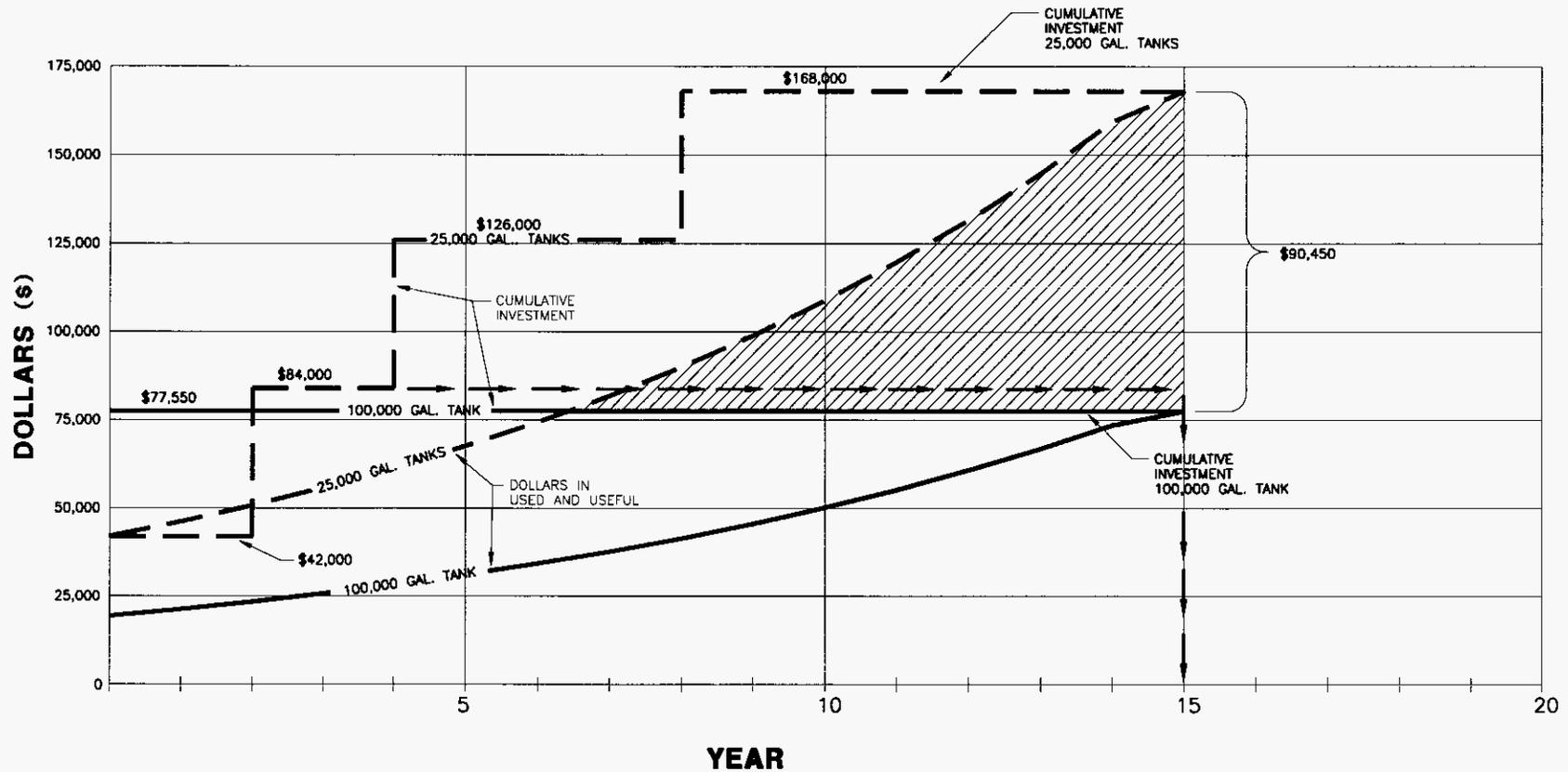
**EXHIBIT GCH-6**

**CUMULATIVE INVESTMENT / DOLLARS IN USED AND USEFUL  
FOR EXPANSION WITH 25,000 GAL. TANKS AND 50,000 GAL. TANKS**



EXHIBIT GCH-6

PAGE 10 OF 19



**NOTE: 10% GROWTH RATE  
0% INFLATION**



**• POTENTIAL \$ SAVED BY USING 100,000 GAL. TANK**

**EXHIBIT GCH-6**

**CUMULATIVE INVESTMENT / DOLLARS IN USED AND USEFUL  
FOR EXPANSION WITH 25,000 GAL. TANKS AND 50,000 GAL. TANKS**



EXHIBIT                     (GCH-6)

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## COMMENTARY ON COMPARISON OF COST PER ERC TABLES

### SUMMARY

THE FOLLOWING TWO TABLES SHOW THE CUSTOMER COST SAVINGS ON AN ERC BASIS RESULTING FROM EXPANSIONS MADE WITH LARGER, RATHER THAN SMALLER TANKS WHEN USED AND USEFUL EQUALS NEEDED CAPACITY DIVIDED BY TOTAL CAPACITY. THE FIRST TABLE SHOWS SAVINGS FROM 50,000 GPD TANK VERSUS 25,000 GPD TANK EXPANSIONS, ASSUMING 3% GROWTH AND 0% INFLATION. THE SECOND SHOWS SAVINGS FROM 25,000 GPD TANK VERSUS 100,000 GPD TANK EXPANSIONS, ASSUMING 10% GROWTH AND 0% INFLATION.

### CONCLUSION

THE LARGE TANK ALTERNATIVES PRODUCE ANNUAL SAVINGS PER ERC OF 53% AND 117%, RESPECTIVELY.

**Comparison of Cost per ERC Based On  
25,000 Gallon vs. 50,000 Gallon Tank Phasing Schedules – 0 % Inflation**

Year	Demand (gpd)	Number of ERC's (1)	25,000-gal Tank Phasing				50,000-gal Tank Phasing				Annual Savings per ERC	Percent Savings
			Cumulative Investment	Percent Used and Useful	Dollars Used and Useful	Annual Cost per ERC (2)	Cumulative Investment	Percent Used and Useful	Dollars Used and Useful	Annual Cost per ERC (2)		
0	25,000	95	\$42,000	100.0%	\$42,000.00	\$53.05	\$55,000	50.0%	\$27,500.00	\$34.74	\$18.32	53%
1	25,750	98	\$42,000	103.0%	\$43,260.00	\$52.97	\$55,000	51.5%	\$28,325.00	\$34.68	\$18.29	53%
2	26,523	100	\$84,000	53.0%	\$44,557.80	\$53.47	\$55,000	53.0%	\$29,174.75	\$35.01	\$18.46	53%
3	27,318	103	\$84,000	54.6%	\$45,894.53	\$53.47	\$55,000	54.6%	\$30,049.99	\$35.01	\$18.46	53%
4	28,138	107	\$84,000	56.3%	\$47,271.37	\$53.01	\$55,000	56.3%	\$30,951.49	\$34.71	\$18.30	53%
5	28,982	110	\$84,000	58.0%	\$48,689.51	\$53.12	\$55,000	58.0%	\$31,880.04	\$34.78	\$18.34	53%
6	29,851	113	\$84,000	59.7%	\$50,150.20	\$53.26	\$55,000	59.7%	\$32,836.44	\$34.87	\$18.39	53%
7	30,747	116	\$84,000	61.5%	\$51,654.70	\$53.44	\$55,000	61.5%	\$33,821.53	\$34.99	\$18.45	53%
8	31,669	120	\$84,000	63.3%	\$53,204.34	\$53.20	\$55,000	63.3%	\$34,836.18	\$34.84	\$18.37	53%
9	32,619	124	\$84,000	65.2%	\$54,800.47	\$53.03	\$55,000	65.2%	\$35,881.26	\$34.72	\$18.31	53%
10	33,598	127	\$84,000	67.2%	\$56,444.49	\$53.33	\$55,000	67.2%	\$36,957.70	\$34.92	\$18.41	53%
11	34,606	131	\$84,000	69.2%	\$58,137.82	\$53.26	\$55,000	69.2%	\$38,066.43	\$34.87	\$18.39	53%
12	35,644	135	\$84,000	71.3%	\$59,881.96	\$53.23	\$55,000	71.3%	\$39,208.42	\$34.85	\$18.38	53%
13	36,713	139	\$84,000	73.4%	\$61,678.42	\$53.25	\$55,000	73.4%	\$40,384.68	\$34.86	\$18.38	53%
14	37,815	143	\$84,000	75.6%	\$63,528.77	\$53.31	\$55,000	75.6%	\$41,596.22	\$34.91	\$18.40	53%
15	38,949	148	\$84,000	77.9%	\$65,434.63	\$53.06	\$55,000	77.9%	\$42,844.10	\$34.74	\$18.32	53%
16	40,118	152	\$84,000	80.2%	\$67,397.67	\$53.21	\$55,000	80.2%	\$44,129.43	\$34.84	\$18.37	53%
17	41,321	157	\$84,000	82.6%	\$69,419.60	\$53.06	\$55,000	82.6%	\$45,453.31	\$34.74	\$18.32	53%
18	42,561	161	\$84,000	85.1%	\$71,502.19	\$53.29	\$55,000	85.1%	\$46,816.91	\$34.89	\$18.40	53%
19	43,838	166	\$84,000	87.7%	\$73,647.25	\$53.24	\$55,000	87.7%	\$48,221.42	\$34.86	\$18.38	53%
20	45,153	171	\$126,000	60.2%	\$75,856.67	\$53.23	\$110,000	45.2%	\$49,668.06	\$34.85	\$18.38	53%
21	46,507	176	\$126,000	62.0%	\$78,132.37	\$53.27	\$110,000	46.5%	\$51,158.10	\$34.88	\$18.39	53%
22	47,903	181	\$126,000	63.9%	\$80,476.34	\$53.35	\$110,000	47.9%	\$52,692.84	\$34.93	\$18.42	53%
23	49,340	187	\$126,000	65.8%	\$82,890.63	\$53.19	\$110,000	49.3%	\$54,273.63	\$34.83	\$18.36	53%
24	50,820	192	\$126,000	67.8%	\$85,377.35	\$53.36	\$110,000	50.8%	\$55,901.84	\$34.94	\$18.42	53%
25	52,344	198	\$126,000	69.8%	\$87,938.67	\$53.30	\$110,000	52.3%	\$57,578.89	\$34.90	\$18.40	53%
26	53,915	204	\$126,000	71.9%	\$90,576.83	\$53.28	\$110,000	53.9%	\$59,306.26	\$34.89	\$18.39	53%
27	55,532	210	\$126,000	74.0%	\$93,294.14	\$53.31	\$110,000	55.5%	\$61,085.45	\$34.91	\$18.40	53%
28	57,198	217	\$126,000	76.3%	\$96,092.96	\$53.14	\$110,000	57.2%	\$62,918.01	\$34.79	\$18.35	53%
29	58,914	223	\$126,000	78.6%	\$98,975.75	\$53.26	\$110,000	58.9%	\$64,805.55	\$34.87	\$18.39	53%
30	60,682	230	\$126,000	80.9%	\$101,945.02	\$53.19	\$110,000	60.7%	\$66,749.72	\$34.83	\$18.36	53%
31	62,502	237	\$126,000	83.3%	\$105,003.37	\$53.17	\$110,000	62.5%	\$68,752.21	\$34.81	\$18.36	53%
32	64,377	244	\$126,000	85.8%	\$108,153.48	\$53.19	\$110,000	64.4%	\$70,814.78	\$34.83	\$18.36	53%
33	66,308	251	\$126,000	88.4%	\$111,398.08	\$53.26	\$110,000	66.3%	\$72,939.22	\$34.87	\$18.39	53%
34	68,298	259	\$168,000	68.3%	\$114,740.02	\$53.16	\$110,000	68.3%	\$75,127.40	\$34.81	\$18.35	53%
35	70,347	266	\$168,000	70.3%	\$118,182.22	\$53.32	\$110,000	70.3%	\$77,381.22	\$34.91	\$18.41	53%
36	72,457	274	\$168,000	72.5%	\$121,727.69	\$53.31	\$110,000	72.5%	\$79,702.65	\$34.91	\$18.41	53%
37	74,631	283	\$168,000	74.6%	\$125,379.52	\$53.16	\$110,000	74.6%	\$82,093.73	\$34.81	\$18.35	53%
38	76,870	291	\$168,000	76.9%	\$129,140.91	\$53.25	\$110,000	76.9%	\$84,556.55	\$34.87	\$18.39	53%
39	79,176	300	\$168,000	79.2%	\$133,015.13	\$53.21	\$110,000	79.2%	\$87,093.24	\$34.84	\$18.37	53%
40	81,551	309	\$168,000	81.6%	\$137,005.59	\$53.21	\$110,000	81.6%	\$89,706.04	\$34.84	\$18.37	53%
41	83,997	318	\$168,000	84.0%	\$141,115.75	\$53.25	\$110,000	84.0%	\$92,397.22	\$34.87	\$18.38	53%
42	86,517	328	\$168,000	86.5%	\$145,349.23	\$53.18	\$110,000	86.5%	\$95,169.14	\$34.82	\$18.36	53%
43	89,113	338	\$168,000	89.1%	\$149,709.70	\$53.15	\$110,000	89.1%	\$98,024.21	\$34.80	\$18.35	53%
44	91,786	348	\$168,000	91.8%	\$154,201.00	\$53.17	\$110,000	91.8%	\$100,964.94	\$34.82	\$18.36	53%
45	94,540	358	\$168,000	94.5%	\$158,827.03	\$53.24	\$110,000	94.5%	\$103,993.89	\$34.86	\$18.38	53%
46	97,376	369	\$168,000	97.4%	\$163,591.84	\$53.20	\$110,000	97.4%	\$107,113.70	\$34.83	\$18.37	53%
47	100,000	379	\$168,000	100.3%	\$168,499.59	\$53.35	\$110,000	100.3%	\$110,327.11	\$34.93	\$18.42	53%

Notes :

- (1) Based on a average day unit demand of 264 gpd.
- (2) Calculated as follows : Cost per ERC = [(Dollars Used and Useful) \* 0.12] / Number of ERC's.  
(Assuming a 12 % rate of return with no adjustments made for taxes, etc.)





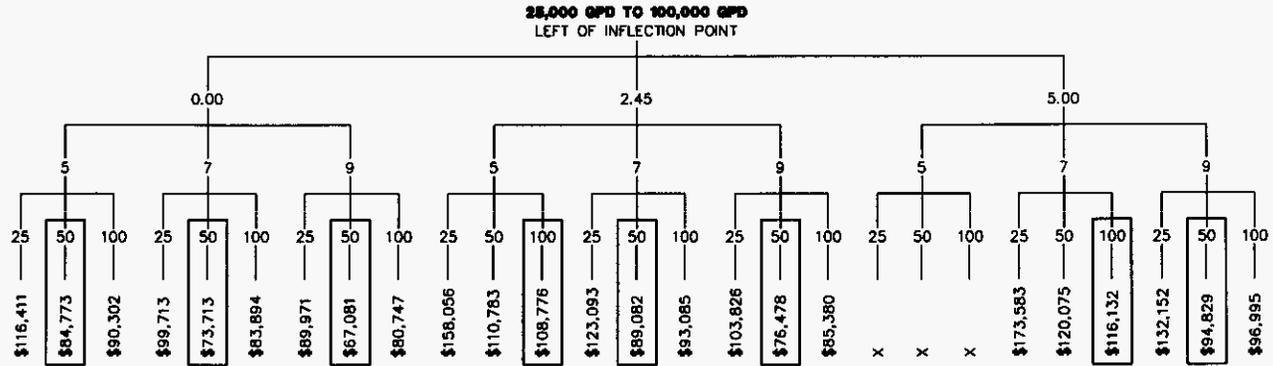
CONCLUSION

IN ALL CASES THE SMALLEST TANK ALTERNATIVE  
PRODUCES THE HIGHEST PRESENT WORTH COST.

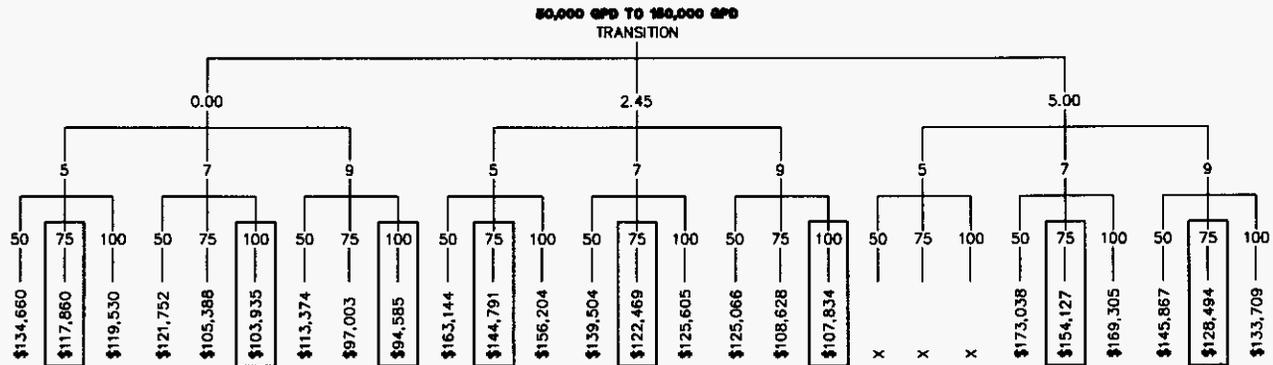




PHASE:  
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 INFLATION RATE (%):  
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 DISCOUNT RATE (%):  
 \_\_\_\_\_  
 TANK SIZE (1000 GALS.):  
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 TOTAL PRESENT WORTH (\$):  
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PHASE:  
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 INFLATION RATE (%):  
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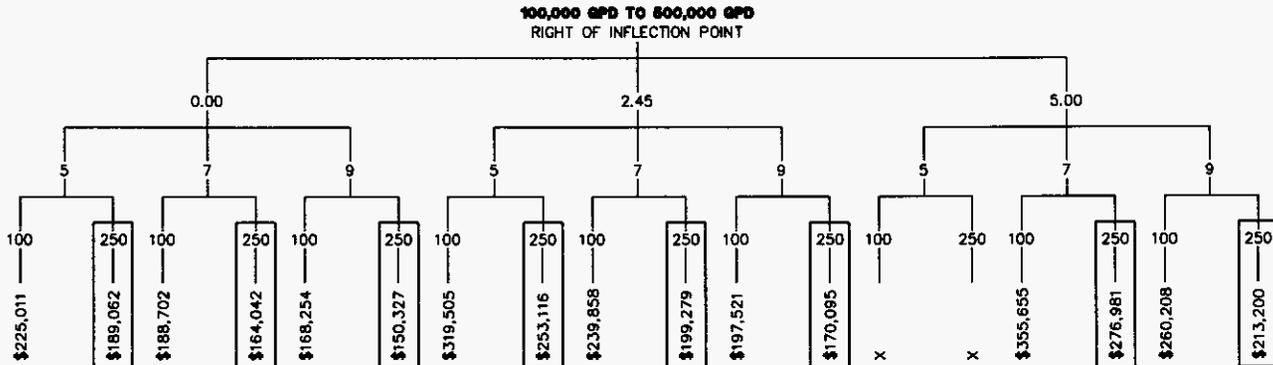


EXHIBIT GCH-6

3% SYSTEM GROWTH RATE - PHASED EXPANSION OF STEEL GROUND STORAGE TANK



EXHIBIT         (6CH-6)        

PAGE     19     OF     19

RE: A METHOD TO EVALUATE A WATER UTILITY  
BY: WILLIAM A. BECKER AND WILLIAM C. FLOWERS  
AUGUST 25, 1975

1.00 Information from a recent rate case is used in this example. Most of the following information was obtained by onsite investigation of the utility. This phase is very important since the investigating engineer can obtain much information about the physical plant and the operation of the utility that does not appear on a cold fact sheet.

- 1.01 A full treatment plant rate @ 1.0 MGD
- 1.02 Raw Water Source - Three 8" wells rated @ .72 MGD each for a total of 2.16 MGD
- 1.03 Ground Storage - 1.0 MGD Prestressed concrete tank
- 1.04 Clearwell - 10,000 Gallon Capacity
- 1.05 High Service Pumps - 1 @ 700 GPM - 1 @ 1400 GPM and 1 @ 2100 GPM
- 1.06 Test year - A maximum of 1000 ERC's on line
- 1.07 Growth - Annual report for following year shows 300 ERC's added. If this information is not available, use 10% for following year.
- 1.08 Fire Flows - Single family residence area 500 GPM - Multi-family and commercial area 1250 GPM - by local ordinance
- 2.00 Evaluation - from the preceding information, make these assumptions:

- (a) Single family area fire flows four hours sustained (by ordinance)
- (b) Multi-family and commercial area fire flows sustained four hours (by ordinance)
- (c) Clearwell capacity is insignificant for reserve
- (d) Use .243 GPM/ERC/Day to establish average day pumping (24 hr)
- (e) Use .364 GPM/ERC for average 16 hr day (150% x 24 hr. flow)
- (f) Use .55 GPM/ERC/Day to establish maximum day pumping
- (g) Use 1.1 GPM for maximum hr. (200% maximum day)
- (h) Use 150% average Day pumping for 16 hour demand
- (i) Use 1/4 high service capacity for emergency
- (j) Think "economy of size" in final analysis

2.01 Calculate average day demand for reference

$$.243 \times 1000 \times 1440 = 349,920 \text{ gallons}$$

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- (h) Use 150% average Day pumping for 16 hour demand
- (i) Use  $\frac{1}{2}$  high service capacity for emergency
- (j) Think "economy of size" in final analysis

2.01 Calculate average day demand for reference

$$.243 \times 1000 \times 1440 = 349,920 \text{ gallons}$$

- 2.02 Calculate average 16 hour day for reference, and check on average day -  $.364 \times 100 \times 960 = 349,920$  gal.
- 2.03 Calculate maximum day demand to establish a maximum baseline for test year -  $.55 \text{ GPM} \times 1000 \text{ ERC's} \times 960 = 528,000$  gal.
- 2.04 Calculate maximum day demand for 1 year's growth to determine need for expansion -  $.55 \text{ GPM} \times 1300 \text{ ERC's} \times 960 = 686,400$  gal.
- 2.05 Calculate maximum hour demand (200% max. day) -  
 $2.0 \times 528,000 = 1,056,000$  gal.
- 2.06 Calculate four hour peak demand -  
 $1.7 \text{ GPM} \times 1000 \text{ ERC's} \times 240 \text{ min.} = 264,000$  gal.
- 2.07 Calculate four hour peak demand @ 1 year's growth  
 $264,000 \times 130\% = 343,200$  gallons
- 2.08 Calculate four hour fire flow - Use 1250 GPM overriding 500 GPM -  $1250 \text{ GPM} \times 240 \text{ Min.} = 300,000$  gal.
- 2.09 Determine total four hour peak demand  
 Domestic peak demand - 264,000 gal.  
 Four hour fire flow - 300,000 gal.  
Assumed Utility Plant use - 20,000 gal.  
 Maximum 4 hour peak demand - 584,000 gal.
- 2.10 Calculate Maximum high service @ 4 hour pumping rate  
 $2100 \text{ GPM} \times 240 \text{ Min.} = 504,000$  gal.
- 2.11 Calculate 4 hour plant throughput  
 $1.0 \text{ MGD} = 695 \text{ GPM} \times 240 \text{ Min.} = 166,800$  Gal.
- 2.12 Determine if 4 hour maximum is available  
 Ground Storage - 1,000,000 gal.  
Plant throughput - 166,800 gal.  
 4 hr. total available water, 1,166,800 gal.
- 2.13 Calculate 16 hour plant throughput  
 $695 \text{ GPM} \times 960 \text{ Min.} = 667,200$  gal.
- 2.14 Determine if throughput and ground storage are sufficient for 16 hour demand -  
 16 hr plant throughput - 667,200 gal.  
Ground storage - 1,000,000 gal.  
 16 hr total water avail. - 1,667,200 gal.
- 2.15 Determine if high service pumping is sufficient for 16 hour maximum and fire flow -  
 16 hr max. flow -  $528,000 \div 960 \text{ min.} = 550 \text{ GPM}$   
 Fire Flow = 1,250 GPM  
Total pumping demand in 16 hr per. = 1,800 GPM

- 3.00 Actual usage from plant records - Max. day-May-finished water 617,000 gal.
- 3.01 <sup>min</sup> Max. Day - August - 168,000 Gal.
- 3.02 Calculate average day  
Max. Column Total  $4863 \div 12 = 405,000$  Gal.
- 3.03 Calculate Max. usage/ERC  
 $617,000 \div 1000$  ERC = 617 Gal/Day
- 3.04 Calculate Min. usage/ERC  
 $168,000 \div 1000$  ERC = 168 Gal/Day
- 3.05 Calculate average usage/ERC  
 $405,000 \div 1000$  ERC = 405 Gal/Day
- 3.06 Calculate excess % of Max. Day over H/D allowable of 350 Gal.  
 $617-350 = 267 \div 350 = 76\%$  More
- 3.07 Calculate excess % of average  
 $405-350 = 55 \div 350 = 16\%$  more
- 3.08 1974 max. day - April - 1,101,000 Gal.  
1974 Max. Day - July - 370,000 Gal.
- 3.09 1975 Max. Day - Feb. - 959,000 Gal.  
1975 Max. Day - April - 245,000 Gal.
- 3.10 Calculate actual demand on system using average day of 405,000 Gal.  
Max Day  $225\% \times 405,000 = 911,250$  Gal.
- 3.11 10% Growth -  $911,250 + 91125 = 1002375$
- 3.12 20% Contingency - Utility use, line Breaks Etc.  
 $1002375 + 200475 = 1,202,850$
- 4.00 Conclusions and recommendations
- 4.01 Item 2.03 - Test year - Plant capacity is sufficient  
.53 MGD  $\div$  1.0 MG = 53% capacity
- 4.02 Item 2.04 - An expansion program is indicated  
300 ERC's brings plant demand to 686,400 Gallons (Approx. 70%)
- 4.03 Item 2.09 and 2.12 four hour peak demand is within plant capability using ground storage - 584,000 gal. required vs 1,166,800 available
- 4.04 Item 2.10 and item 2.15 - High service pumping would be deficient at worst possible condition of a 4 hr peak domestic demand and fire flow, but is more than adequate for 16 hr. max. and fire flow - 1800 GPM demand vs 2100 GPM available - this is a very flexible pump combination.
- 4.05 Items 2.10 and 2.12 - Plant throughput and ground storage suffi-

cient for 16 hour demand by a comfortable margin - 1,188,000 gal. demand vs 1,667,200 gal. available.

4.06 There is an apparent excess of ground storage capacity, however, with the "economy of size" concept, the capacity was doubled for approximately 25% more cost.

WAB:kg  
9/17/75

MEMORANDUM

November 14, 1982

TO : DALE A. KNAPP, DIRECTOR, WATER AND SEWER DEPARTMENT  
FROM: J. O. COLLIER, ASSISTANT DIRECTOR, WATER AND SEWER DEPARTMENT  
RE : USED AND USEFUL DETERMINATIONS - WATER AND SEWER CASES  
PROJECT WE-81-11-012

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Our most recent research and restudy of the used and useful determinations made in water and sewer cases is complete.

The result is a composition of methodology and standards. This composition is intended to guide each person making a used and useful determination in a professional and consistent manner. It is proposed that the resultants from the engineer's used and useful calculations be noted on pre-prepared data sheets and presented with each docketed case. These data sheets will provide a clear accountability for the key computations and adjustments made as a result of the computations.

The Florida Waterworks Association has expressed a desire to participate in discussions of this subject with the Commissioners when it is scheduled for their consideration.

JOC/w  
Attachments

USED AND USEFUL DETERMINATIONS IN WATER AND SEWER CASESINTRODUCTION

The Commissioners, in considering water and sewer cases at agenda conferences, have voiced concern over the seeming lack of consistency in used and useful computations. Several attempts were made to clarify individual measurement terms used that were confusing to the Commissioners and the Administrative staff.

A presentation was made by the Water and Sewer staff at the May 3, 1982 Internal Affairs conference with the Commissioners. This meeting clearly brought to light the ambiguities that the Commissioners were facing in understanding the methodology used in making used and useful determinations.

This Internal Affairs conference served well to identify those specific concerns and to provide guidance in our efforts to design an understandable working formula in determining used and useful plant for rate-making purposes.

The Commissioners have expressed a desire for a "formula". Naturally we all visualize a formula as a fixed procedure with little or no room for flexibility which is so necessary in used and useful determinations.

We have interpreted the need of a formula to be a requirement to establish and identify key standards applied in used and useful determinations. These standards are expected to be constant and utilized in a step by step manner so that any necessary deviation can be readily recognizable and properly judged by the Commissioners.

To solidify these standards and avoid future conflicts we have thoroughly researched those that are proposed to be utilized with the Department of Environmental Regulation and the Florida Waterworks Association. This will assure consistency and less variables in used and useful determinations.

An identifiable basis and legal authority should be established. This we have provided through research and interpretation of applicable law and rules and regulations.

METHODOLOGY

The engineering investigation develops the necessary information used in making the used and useful determinations. The steps taken in this process are as follows:

- 1) Accomplish a complete evaluation and inventory of plant and system components.
- 2) Make a study of the service area, numbers and types of customers.
- 3) Make a comprehensive review and analysis of plant operational data.
- 4) Make an evaluation of the capacity of the existing plant and system.
- 5) Make an economy of scale and prudence determination regarding the design and construction of the plant and system.
- 6) Complete a study of the past and future utility customer growth.

Having completed these essential actions the Engineer should have all of the necessary information upon which to base his conclusions and computations. The standards used in applying and measuring this information are listed later in this document.

A single formula which would be totally usable in all cases is not feasible as we previously mentioned. However, a very simplified formula is noted here to illustrate the functions of key considerations in determining the percentage of a plant or system to be used and useful.

#### TREATMENT PLANT FORMULA

##### Components

- 1) Capacity of plant in gallons per day
- 2) Maximum daily flow in test year in gallons per day
- 3) Average daily flow in test year in gallons per day
- 4) Fire flow requirements in test year in gallons per day
- 5) Margin reserve in gallons per day
- 6) Excessive infiltration or excessive unaccounted for water in gallons per day

Formula - Water Plant -  $\frac{[(2 + 5) + 4]}{1} - 6 = \% \text{ used and useful}$

Formula - Sewage Treatment Plant -  $\frac{(3 + 5)}{1} - 6 = \% \text{ used and useful}$

Note: Gallons per day shall be expressed in thousands

#### Water Transmission or Sewage Collection System Formula

##### Components

- 1) Capacity of system in ERCs
- 2) Number of connections during test year in ERCs
- 3) Margin reserve in ERCs

Formula

$$\frac{2 + 3}{1} = \% \text{ used and useful}$$

Note: ERCs = Equivalent Residential Connections

It should be noted that in some cases this percentage would not apply to all of the HARUC accounts covering plant and systems. Some plant components are not capacity oriented and therefore would be 100% used and useful. Therefore, the Engineer will designate those accounts that are 100% and justify this reasoning.

Attached are data sheets which would show the final computations for used and useful. They would be available to be included with staff recommendations for agendas.

STANDARDS

The standards used must be consistent in use and set in quality. Consistency will facilitate identification of variances when required. Definitive standards insure fairness and quality of determinations.

All of the standards utilized are arranged in an alphabetical glossary for reference. Selected critical and most readily used standards are mentioned as follows:

1. AVERAGE DAILY FLOW - An average of the daily flows during the peak usage month during the test year. Care should be exercised to be sure the flow data is not influenced by abnormal infiltration due to rainfall periods.
2. CAPACITY 1) General - The quantity that can be contained exactly, or the rate of flow that can be carried exactly. The load for which a machine, apparatus, station or system is rated.  
2) Treatment Plants - The hydraulic rated capacity expressed in "thousands gallons per day".  
3) "Water Distribution and Sewage Collections Systems" - The capacity in terms of ability to serve a designated number of Equivalent Residential Connections. The capacity then can be related to actual connected density in terms of ERCs.
3. EQUIVALENT RESIDENTIAL CONNECTION - A basic design criteria tool. Based on 100 gallons per day per person. A single family connection is considered to serve 3.5 persons @ 100 gpd which makes the ERC equate to 350 gallons per day. Other types

of connections have different flow characteristics and can be equated to ERC Equivalencies. For example:

	<u>ERC EQUIVALENTS</u>		
Single Family	1.0	@	350 GPD
Duplex or Triplex	0.86	@	300 GPD
Townhouse	0.86	@	300 GPD
Mobile Home	0.86	@	300 GPD
Apartment	0.71	@	250 GPD

→ 4. FIRE FLOW CAPABILITY - A recognition of the utilities' ability to furnish fire protection for their customers' general protection. The standards will be those as set by the Insurance Service Organization or by a governmental agency ordinance. The minimum standards to date are 500 gpm in residential areas for a two hour period or 1500 gpm for a four hour period when customers are a mix of residential and sizeable commercial connections. Higher standards can prevail in higher density conditions.

Fire-flow capabilities are usually calculated over and above maximum daily requirements. Therefore, any water system that provides fire protection capacity over and above maximum daily consumptive needs should be reimbursed for the cost of the excess capacity, which it cannot use for the sale of revenue producing water. The excess capacity is determined from the formula; water supply capacity - Maximum Daily Consumption Rate.

Note: The excess capacity for fire capability shall not exceed the needed fire flow requirements.

5. INFILTRATION - The quantity of groundwater that leaks into a pipe through joints, porous walls or breaks. This amount is measured above the peak sanitary flows. Sanitary sewers are designed to carry unavoidable amounts of groundwater infiltration or seepage in addition to the peak sanitary flows. Infiltration specifications are generally in the range of 250 to 500 gallons per day/inch diameter/mile. The standard reference used is Water Pollution Control Federation Manual or Practi



UNACCOUNTED-FOR-WATER - Water that is taken from a source into a distribution system which is not delivered to the customers or otherwise accounted for.

The proper amount of unaccounted-for-water in any given system is a function of that system alone. A fair average of unaccounted-for-water might be 10-20 percent for full metered systems with good meter maintenance programs and average conditions of service.

The standard reference used is American Waterworks Association Manual No. 8 entitled "Water Distribution Training Course".

Note: All technical terms used in the used and useful determinations will adhere to the Glossary, Water and Wastewater Control Engineering. This Glossary is a joint publication of the American Public Health Association, American Society of Civil Engineers, American Waterworks Association and Water Pollution Control Federation. This will insure consistency in terminology and definition.

#### CONSIDERATIONS IN EVALUATING PLANTS AND SYSTEMS

Preparing to apply the aforementioned criteria and formula to a used and useful conclusion will require a considerable amount of technical judgment and appraisal. The following are items to be considered during the Engineer's evaluation of data and utility systems.

- 1) Design criteria imposed by the State, Local and Federal Regulatory Agencies.
- 2) The requirements of the community to meet the needs of the public for safe, adequate, sufficient, responsive and economic service to serve all those that apply.

Such factors shall include but not be limited to peak demands, fire flows, connection to regional systems, sizes of mains, type of construction, pollution control, air and ground and service waters, availability of service and any other demand of the community affecting the utility.

- 3) Regulatory requirements for standby wells, emergency power and other standby facilities should be considered used and useful.
- 4) Any facility required to be installed by a regulatory agency other than lines



WATER TREATMENT PLANT

USED AND USEFUL DATA

Docket No.                                      Utility                                      Date                                     

- 1) Capacity of Plant                                      gallons per day
- 2) Maximum Daily Flow                                      gallons per day
- 3) Average Daily Flow                                      gallons per day
- 4) Fire Flow Capacity                                      gallons per day
  - a) Needed Fire Flow                                      gallons per day
- 5) Margin Reserve                                      gallons per day  
 \*Not to exceed 20% of present customers

a) Test Year Customers in ERC's - Begin                      End                      Av.                     

b) Average Yearly Customer Growth in ERC's For Most Recent 5 Years Including Test Year                      ERC's

c) Construction Time for Additional Capacity                      Years

(b) X (c) X  $\left[ \frac{2}{(a)} \right]$  =                      gallons per Day Margin Reserve

6) Excessive Unaccounted for Water                                      gallons per day

- a) Total Amount                                      gallons per day                      % of Av. Daily Flow
- b) Reasonable Amount                                      gallons per day                      % of Av. Daily Flow
- c) Excessive Amount                                      gallons per day                      % of Av. Daily Flow

PERCENT USED AND USEFUL FORMULA

$\frac{(2 + 5) + 4 a}{1} - 6 =$                       % Used and Useful

WATER DISTRIBUTION SYSTEM

USED AND USEFUL DATA

Docket No. \_\_\_\_\_ Utility \_\_\_\_\_ Date \_\_\_\_\_

- 1) Capacity \_\_\_\_\_ ERC's (Number of potential customers without expansion)
- 2) Number of Test Year Connections \_\_\_\_\_ ERC's
  - a) Begin Test Year \_\_\_\_\_ ERC's
  - b) End Test Year \_\_\_\_\_ ERC's
  - c) Average Test Year \_\_\_\_\_ ERC's
- 3) Margin Reserve \_\_\_\_\_ ERC's
  - \*Not to exceed 20% of present customers
  - a) Average Yearly Customer Growth in ERC's for Most Recent 5 Years Including Test Year \_\_\_\_\_ ERC's
  - b) Construction Time for Additional Capacity \_\_\_\_\_ Years
  - (a) X (b) = \_\_\_\_\_ ERC's Margin Reserve

PERCENT USED AND USEFUL FORMULA

$$\frac{2 + 3}{1} = \text{_____} \% \text{ Used and Useful}$$

\_\_\_\_\_ Engineer

SEWER TREATMENT PLANT

USED AND USEFUL DATA

Docket No. \_\_\_\_\_ Utility \_\_\_\_\_ Date \_\_\_\_\_

- 1) Capacity of Plant \_\_\_\_\_ gallons per day
- 2) Maximum Daily Flow \_\_\_\_\_ gallons per day
- 3) Average Daily Flow \_\_\_\_\_ gallons per day
- 4) Fire Flow Requirements NOT APPLICABLE gallons per day
- 5) Margin Reserve \_\_\_\_\_ gallons per day  
\*Not to exceed 20% of present customers

- a) Test Year Customers in ERC's - Begin \_\_\_\_\_ End \_\_\_\_\_ Av. \_\_\_\_\_
- b) Average Yearly Customers Growth in ERC's For Most Recent 5 Years Including Test Year \_\_\_\_\_ ERC's
- c) Construction Time for Additional Capacity \_\_\_\_\_ Years

(b) x (c) x  $\left[ \frac{3}{(a)} \right]$  = \_\_\_\_\_ gallons per day

- 6) Excessive Infiltration \_\_\_\_\_ gallons per day
  - a) Total Amount \_\_\_\_\_ gallons per day \_\_\_\_\_ % of Av. Daily Flow
  - b) Reasonable Amount \_\_\_\_\_ gallons per day \_\_\_\_\_ % of Av. Daily Flow
  - c) Excessive Amount \_\_\_\_\_ gallons per day \_\_\_\_\_ % of Av. Daily Flow

PERCENT USED AND USEFUL FORMULA

$\frac{(3) + (5)}{1} - 6 = \text{_____ \% Used and Useful}$

\_\_\_\_\_  
Engineer

SEWAGE COLLECTION SYSTEM

USED AND USEFUL DATA

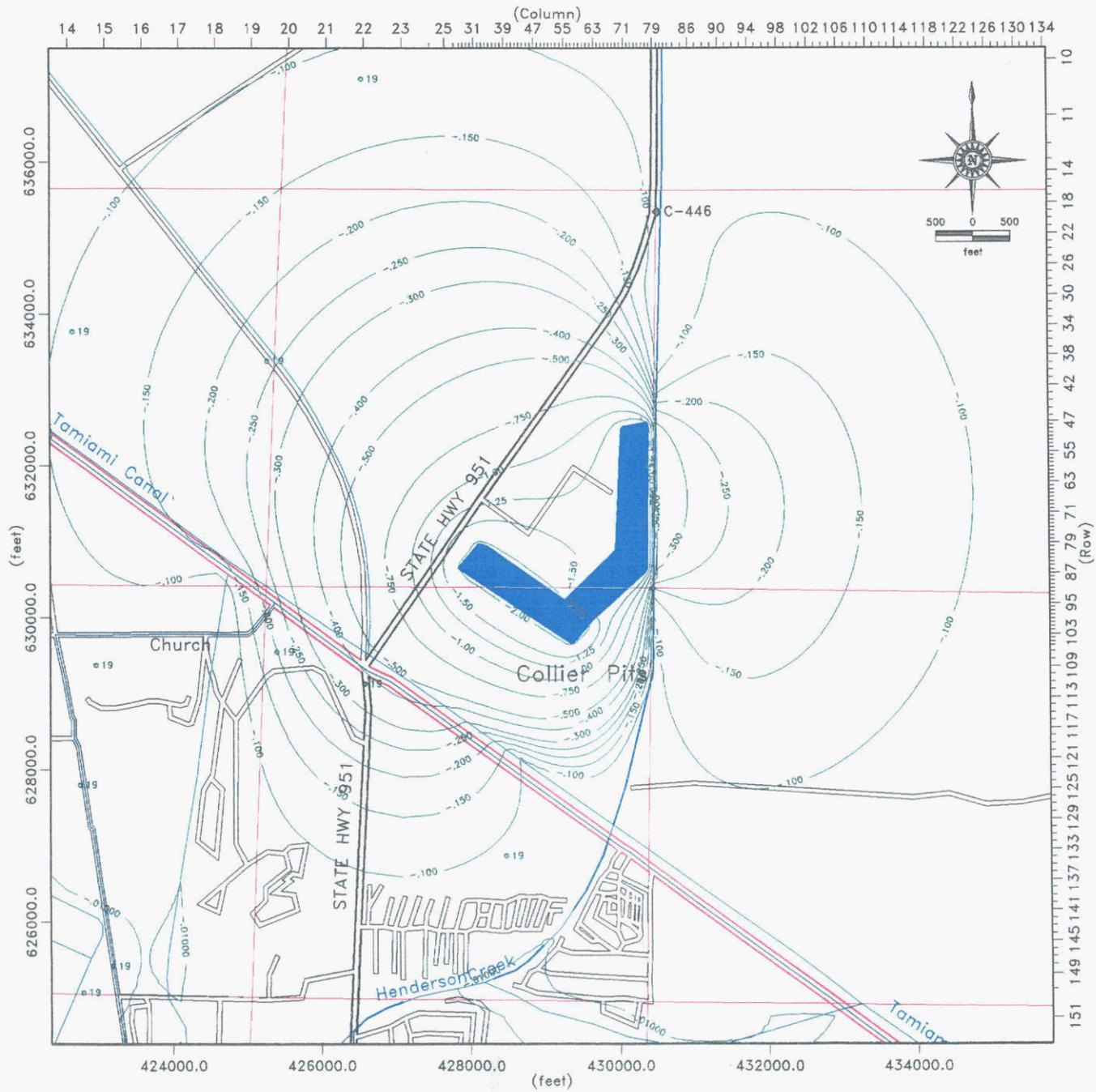
Docket No. \_\_\_\_\_ Utility \_\_\_\_\_ Date \_\_\_\_\_

- 1) Capacity \_\_\_\_\_ ERC's (Number of potential customers without expansion)
- 2) Number of Test Year Connections \_\_\_\_\_ ERC's
  - a) Begin Test Year \_\_\_\_\_ ERC's
  - b) End Test Year \_\_\_\_\_ ERC's
  - c) Average Test Year \_\_\_\_\_ ERC's
- 3) Margin Reserve \_\_\_\_\_ ERC's
  - \*Not to exceed 20% of present customers.
  - a) Average Yearly Customer Growth in ERC's for Most Recent 5 Years Including Test Year \_\_\_\_\_ ERC's
  - b) Construction Time for Additional Capacity \_\_\_\_\_ Years
  - (a) X (b) = \_\_\_\_\_ ERC's Margin Reserve

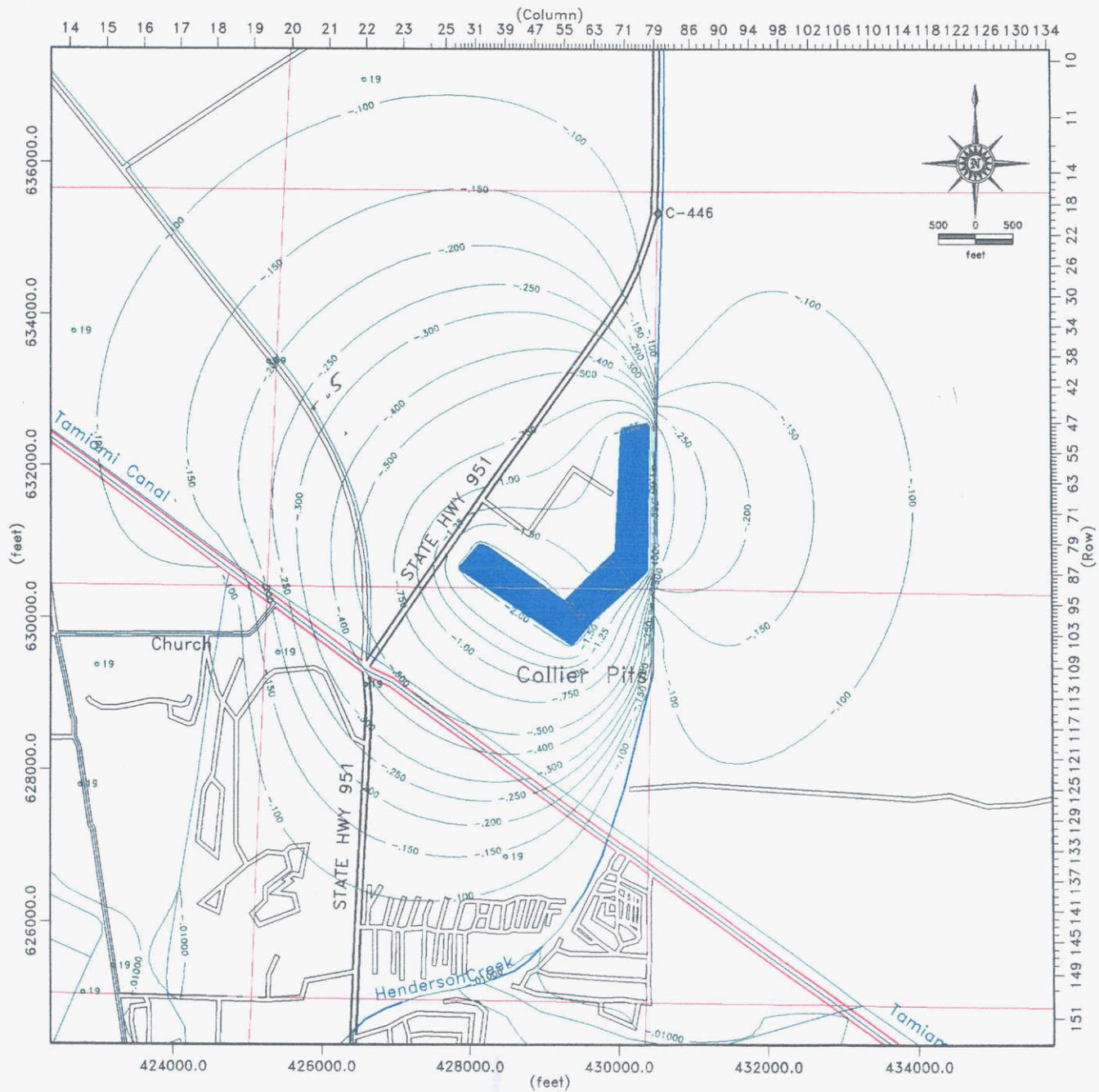
PERCENT USED AND USEFUL FORMULA

$\frac{2 + 3}{1} =$  \_\_\_\_\_ Used and Useful

\_\_\_\_\_  
Engineer

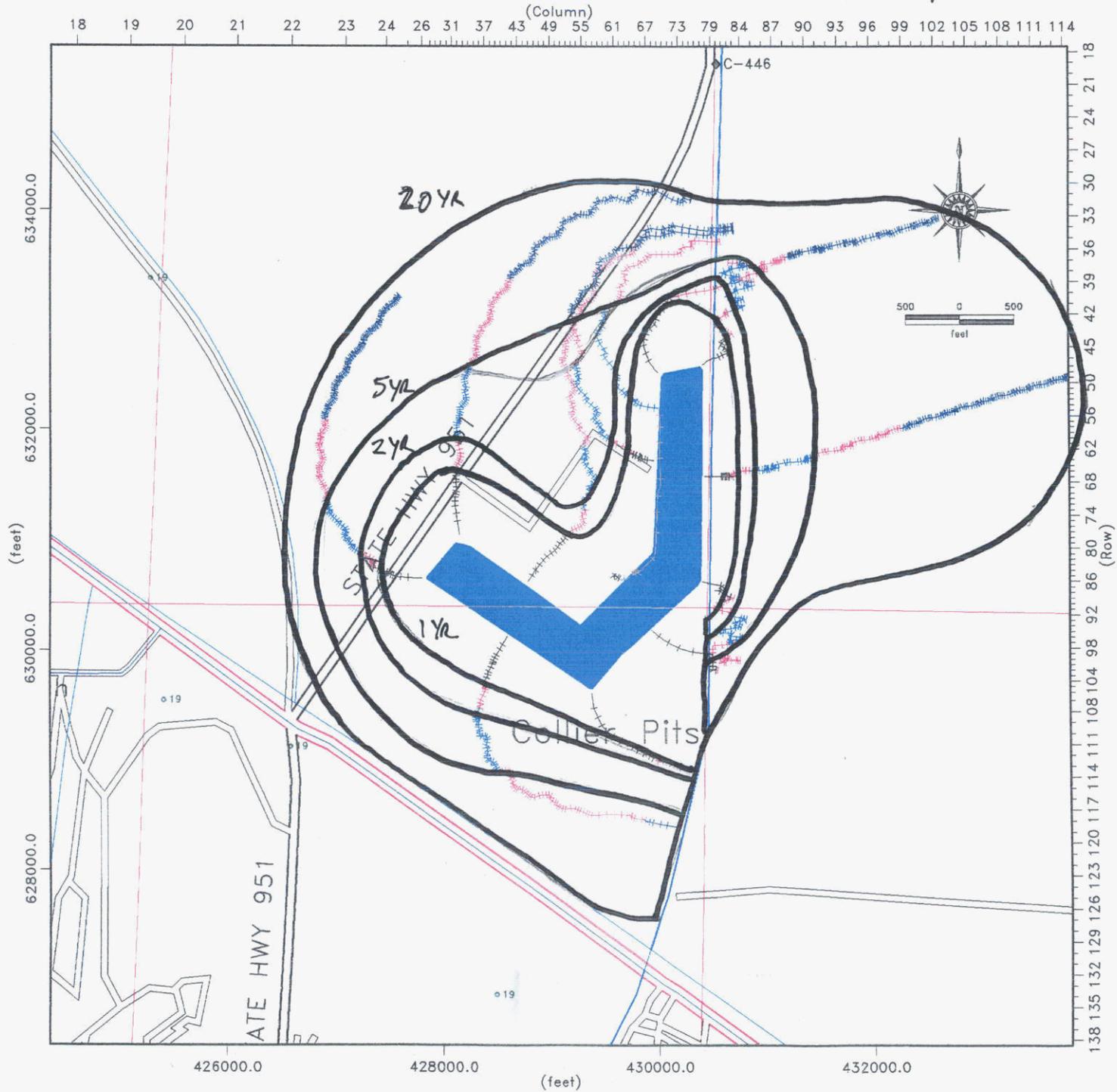


Drawdown at 3.9 MGD During Wet Month



Drawdown at 3.9 MGD During Dry Month

CAPTURE ZONES: 1YR, 2YR, 5YR, 20YR



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July 20, 1995

HAI #94-025.00

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Subject: Case No. 94-0793-CA-01-CTC  
 Engineering Comments Regarding the  
 Settlement of Litigation

Dear Mr. Armstrong:

Our firm participated in the above-referenced case as technical expert witnesses and support on behalf of Southern States Utilities, Inc. (SSU). This letter addresses the technical merits of securing water resources for SSU's Marco Island and Marco Shores utility customers.

Previously, the source of water and the property upon which the water supply facilities, improvements, storage and pumping station facilities were built was controlled by the Colliers under a lease agreement. The Colliers refused to extend or renegotiate the lease for the existing water supply facilities. For several years, SSU attempted to obtain an appropriate raw water supply from the Colliers and others. Company efforts at the "Dude" property failed. Company efforts at the 160-acre lime sludge disposal site continue through the permitting process and remain difficult due to environmental concerns with respect to development. Collier County had only brackish water which is unsuitable for the Marco Shores and Marco Island lime treatment facilities. The Collier County cost of potable water service was prohibitively expensive. Finally, Collier County did not commit to serving the present and future needs. The only viable option left to the Collier property was the City of Naples regional facilities. Negotiations between SSU and the City of Naples continued until SSU determined that the cost and timing were comparatively less attractive than the continuance of the existing supply source.

A few factors influencing this decisions was that SSU would be

- 1) in perpetual control of its raw water supply source,
- 2) able to continuously serve the Company's customers, and
- 3) able to treat the source with existing facilities.

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Brian Armstrong, Esquire  
July 20, 1995  
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In addition, the previous FPSC rate case found that the supply facilities were 100 percent used and useful. If the same functional use was maintained, then it is highly probable that the acquired property would also be 100 percent used and useful.

The Company condemned the property underlying the water supply facilities. In the course of the process, it was learned that the Colliers were claiming extensive damages and costs. The valuation, interim use, damages and costs were addressed by the Company's special counsel, appraisers and experts.

The settlement reached attains the goal of securing the raw water supply for the Company and provides reasonable terms and conditions which may not otherwise have been obtained.

I expect that the appraisers will provide to you the reasonableness of the purchase price and the attorneys the reasonableness of the acquisition costs. Our firm believes that the terms and conditions negotiated are superior to those anticipated as a result of litigation, and from an engineering and viability standing, the source of supply acquired is the optimal long-term source for SSU's Marco Island customer base, given the limited alternatives. Moreover, the annual resource lease cost is eliminated.

If you desire any other assistance in this regard, please do not hesitate to call us.

Very truly yours,

Hartman & Associates, Inc.



Gerald C. Hartman, P.E.  
President

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