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ORIGINAL



BEFORE THE  
FLORIDA PUBLIC SERVICE COMMISSION

DOCKET NO. 07 \_\_\_\_\_ -EI  
IN RE: TAMPA ELECTRIC'S  
PETITION TO DETERMINE NEED FOR  
POLK POWER PLANT UNIT 6

TESTIMONY AND EXHIBIT  
OF  
MARK J. HORNICK

DOCUMENT NUMBER-DATE

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BEFORE THE FLORIDA PUBLIC SERVICE COMMISSION

PREPARED DIRECT TESTIMONY

OF

MARK J. HORNICK

**Q.** Please state your name, business address, occupation and employer.

**A.** My name is Mark J. Hornick. My business address is 702 North Franklin Street, Tampa, Florida 33602. I am employed by Tampa Electric Company ("Tampa Electric" or "company") in the position of General Manager - Polk and Phillips Power Stations.

**Q.** Please provide a brief outline of your educational background and business experience.

**A.** I received a Bachelor of Science Degree in Mechanical Engineering in 1981 from the University of South Florida. I am a registered professional engineer in the state of Florida. I began my career with Tampa Electric in 1981 as an Engineer Associate in the Production Department. I have held a number of engineering and management positions at Tampa Electric's power generating stations. From 1991 to 1998, I was a manager

DOCUMENT NUMBER 06173

JUL 20 5

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1 at Big Bend Station with various responsibilities  
2 including serving as Manager of Operations from 1995 to  
3 1998. In July 1998, I was promoted to Director - Fuels  
4 where I was responsible for managing Tampa Electric's  
5 fuel procurement and transportation activities.

6  
7 In March 2000, I transferred to my current role of  
8 General Manager - Polk and Phillips Power Stations. I  
9 am responsible for the overall operation of these two  
10 generating facilities. I have broad experience in the  
11 engineering and operation of power generation equipment  
12 including IGCC technology. I serve on the Electric  
13 Power Research Institute's "IGCC Experts Panel." I am  
14 currently the Chairman of the Gasifier Users  
15 Association, an international group of users and  
16 potential users of gasification technology.

17  
18 **Q.** What is the purpose of your testimony?

19  
20 **A.** My testimony provides a summary of Tampa Electric's  
21 successful experience with integrated gasification  
22 combined cycle ("IGCC") technology at Polk Station. I  
23 explain how IGCC technology functions and how it  
24 compares to conventional coal technology in terms of  
25 reliability, efficiency and emissions. My testimony

1 discusses the commercial status and viability of IGCC  
2 technology. I describe how Tampa Electric's previous  
3 experience with Polk Unit 1 and the ability to expand on  
4 the existing Polk Station site will provide benefits to  
5 Polk Unit 6. Finally, my testimony discusses how IGCC  
6 technology is well suited to deal with potential  
7 renewable energy portfolio standards and carbon dioxide  
8 ("CO<sub>2</sub>") emissions regulation.

9  
10 **Q.** Have you prepared an exhibit to support your testimony?

11  
12 **A.** Yes, Exhibit No. \_\_\_\_\_ (MJH-1) was prepared under my  
13 direction and supervision. It consists of the following  
14 five documents:

15 Document No. 1 Water Loss Comparison  
16 Document No. 2 Polk Unit 1 Availability  
17 Document No. 3 CO<sub>2</sub> Mitigation Costs  
18 Document No. 4 Potential CO<sub>2</sub> Removal Levels  
19 Document No. 5 Water Use Comparison  
20

21 **OVERVIEW OF POLK UNIT 1 AND IGCC TECHNOLOGY**

22 **Q.** Please provide an overview of Tampa Electric's  
23 experience with IGCC technology.

24  
25 **A.** Tampa Electric is the world leader in power generation

1 from coal-derived synthesis gas, or syngas. The company  
2 has 14 years of experience with IGCC technology,  
3 beginning with the design, construction and operation of  
4 the 255 MW Polk Unit 1. Polk Unit 1 has been in  
5 commercial operation for over 10 years, and it is one of  
6 the best known and highly acclaimed power generating  
7 units in the world. Polk Unit 1 was named Power Plant  
8 of the Year in 1997 by *Power Magazine*. In 2000, Polk  
9 Unit 1 was inducted into the Power Plant Hall of Fame.  
10 The unit has been the subject of dozens, if not  
11 hundreds, of articles in technical journals, magazines,  
12 newspapers, radio and television.

13  
14 Conceptual design for this innovative power plant began  
15 in 1993. On-site construction began in 1994, and the  
16 unit entered commercial operation in September 1996.  
17 Polk Unit 1 was partially funded by the U.S. Department  
18 of Energy ("DOE") as part of the Clean Coal Technology,  
19 Round III demonstration program. The DOE views  
20 gasification and IGCC as a key technology for the  
21 future. The DOE's view is that "environmentally  
22 responsible coal production technologies will allow the  
23 United States to meet growing electricity demand and to  
24 lay the foundation for a sustainable hydrogen economy."  
25 Polk Unit 1 provides a demonstration of the commercial

1 success of the technology to potential users of IGCC  
2 technology. Polk Station has hosted well over 4,000  
3 visitors from industry and academia as well as  
4 governmental and elected officials from around the  
5 world. Recently, Polk Station has welcomed three U.S.  
6 Senators, Congressional staff, U.S. Administration  
7 officials, U.S. Environmental Protection Agency division  
8 heads, Energy Ministers from the United Kingdom and  
9 Poland, and high level delegates from China, Japan,  
10 Korea, India, Russia, South Africa, Venezuela, Mexico  
11 and Canada.

12  
13 Polk Unit 1 uses IGCC technology to generate power from  
14 coal and other low cost solid fuels, while producing  
15 very low emissions. The unit has been rated as the  
16 cleanest coal-fired power plant in North America by the  
17 Energy Probe Research Foundation. The gasification  
18 technology at Polk Unit 1 allows flexibility in the use  
19 of various feedstocks to produce electricity, including  
20 the capability to burn large quantities of low volatile  
21 fuels, such as petroleum coke ("pet coke"). Polk Unit 1  
22 has used over 20 different coals and blends of coals and  
23 pet coke. By using plentiful, low cost coal and pet  
24 coke, Polk Unit 1 provides Tampa Electric's customers  
25 with clean, reliable, low cost electricity. Polk Unit 1

1 currently has the lowest fuel cost of any unit on the  
2 Tampa Electric system. Polk Unit 1 has also  
3 successfully demonstrated the use of renewable fuels by  
4 co-gasifying biomass at up to five percent by weight of  
5 the feedstock.

6  
7 **Q.** How does IGCC generating technology work?

8  
9 **A.** IGCC technology uses the gasification process to convert  
10 solid fuels, such as coal, pet coke and biomass, into a  
11 syngas that is used to fuel a combustion turbine  
12 generator to create electricity. The syngas is cleaned  
13 of impurities such as particulate matter ("PM"), sulfur  
14 and mercury prior to being used as a fuel. Waste heat  
15 from the combustion turbine is recovered in the form of  
16 steam, which is used in a steam turbine to generate  
17 additional power. Using a combustion turbine along with  
18 a steam turbine for power generation is known as a  
19 combined cycle process. By integrating the gasification  
20 process, along with the highly efficient combined cycle  
21 power generating equipment, IGCC technology allows the  
22 use of low cost solid fuels to produce power efficiently  
23 and with extremely low emissions.

1    **COMMERCIAL AVAILABILITY OF IGCC TECHNOLOGY**

2    **Q.**    Are IGCC units commercially available and viable for  
3           power generation?

4  
5    **A.**    Yes, IGCC generating units are commercially available  
6           and are a viable option for baseload power generation.  
7           The technology expected to be used for Polk Unit 6 is  
8           being commercially offered by an alliance of General  
9           Electric ("GE") and Bechtel, two of the largest and most  
10          respected equipment and architectural/engineering  
11          providers in the electric power industry.    The GE  
12          technology was originally developed by Texaco  
13          Corporation and is widely used for not only power  
14          generation, but also for the production of chemicals,  
15          ammonia based fertilizers, and hydrogen.    The GE  
16          gasification system has the largest market share and  
17          greatest installed base of entrained flow gasification  
18          technology.

19  
20          IGCC technology is also being commercially offered by  
21          the Shell group as well as by an alliance between  
22          ConocoPhillips, the Fluor Corporation and Siemens Power  
23          Generation.    These systems, while viable, are not the  
24          optimum choice for Polk Unit 6.    The GE IGCC system is  
25          the same technology currently in use at Polk Unit 1,



1 where technical challenges have already been resolved.  
2 By using the same IGCC system as Polk Unit 1, there will  
3 be substantial savings in personnel training,  
4 maintenance practices, spare parts and support services.  
5

6 There are numerous second generation IGCC plants being  
7 planned around the country, using either the GE  
8 technology or the other IGCC technologies. The argument  
9 that IGCC technology is not commercially ready until  
10 some number of units, 10, 50, or 100, are operating is  
11 difficult to support. Following that logic, no  
12 technology could ever be considered commercially ready  
13 if all potential users waited for others to "go first".  
14

15 **Q.** Is IGCC technology used successfully at Tampa Electric's  
16 Polk Station?  
17

18 **A.** Yes, by a number of measures, IGCC technology has been  
19 successfully implemented by Tampa Electric. The company  
20 has used IGCC technology to generate more than 13  
21 million MWH of electricity. Polk Unit 1 operates  
22 reliably, with an availability rate equal to or greater  
23 than that of typical existing conventional coal units.  
24 Polk Unit 1 has demonstrated that combustion turbines  
25 can operate well using syngas as a fuel and has not

1 experienced reliability problems associated with IGCC  
2 operation.

3

4 Polk Unit 1 has very low emissions and, as I stated  
5 previously, the unit has operated well on a broad range  
6 of solid feedstocks.

7

8 **OTHER "LESSONS LEARNED" FROM POLK UNIT 1**

9 **Q.** Is IGCC technology safe?

10

11 **A.** Yes, the plant has been successful in using IGCC  
12 technology in a safe manner with recordable injury rates  
13 averaging approximately 50 percent less than the general  
14 industry average. Like all industrial technologies,  
15 IGCC has specific hazards that must be appropriately  
16 controlled and addressed. These facilities are governed  
17 by the Occupational Safety and Health Administration's  
18 Process Safety Management regulations which provide  
19 specific requirements for safe operation.

20

21 Tampa Electric considers safety its highest priority.  
22 Specific operations and maintenance ("O&M") procedures  
23 and practices have been developed to ensure the safe  
24 operation of the IGCC technology at Polk Unit 1. In  
25 addition to equipment specific safety procedures, Tampa

1 Electric has multiple safety programs that address  
2 hazardous energy control, safe work practices and  
3 employee safety awareness. These programs are all  
4 applicable to the operation of an IGCC unit and provide  
5 an excellent safety environment for Tampa Electric team  
6 members.

7  
8 **Q.** Are IGCC units large enough to meet today's generation  
9 needs?

10  
11 **A.** Yes. First generation IGCC units, such as Polk Unit 1,  
12 were typically in the 250 MW size range. This next  
13 generation of IGCC units are in the 630 MW size range.  
14 As discussed in the testimony of witness Michael R.  
15 Rivers, Polk Unit 6 will be configured with two  
16 gasifiers, feeding two combustion turbines each with a  
17 heat recovery steam generator that will supply steam to  
18 a single, common steam turbine. The total net output of  
19 the unit is expected to be 647 MW and 610 MW for winter  
20 and summer, respectively. Units of this size have good  
21 economies of scale and are not so large as to upset the  
22 stability of the generating system upon the loss of one  
23 generating unit.

24  
25 **Q.** Please describe the key advantages of an IGCC generating

1 unit compared to a conventional coal unit.

2

3 **A.** Since IGCC units process fuels differently and use a  
4 more advanced power cycle to produce electricity, they  
5 provide a number of advantages compared to conventional  
6 coal units. IGCC units can be designed to use a wide  
7 range of fuels and since the gasification process is  
8 conducted at very high pressures and uses pure oxygen  
9 instead of air, it is capable of using up to 100 percent  
10 pet coke as a fuel. Conventional pulverized coal units  
11 are generally limited to a maximum of 20 percent pet  
12 coke, blended with coal as a fuel. The ability to use  
13 such a high percentage of pet coke, which is lower in  
14 cost than coal, is an important factor in reducing the  
15 cost of electricity from IGCC units.

16

17 Biomass contains carbon and hydrogen which can be co-  
18 gasified along with coal and pet coke in an IGCC unit.  
19 The cost of biomass for use as a fuel has generally been  
20 higher than other solid fuel alternatives. If these  
21 economics change, or if renewable energy portfolio  
22 standards are enacted, IGCC units will be able to  
23 include biomass in the feedstock mix.

24

25 The power block of IGCC units can also operate on a

1 backup fuel, which will be natural gas for Polk Unit 6.  
2 This capability, in combination with the wide range of  
3 solid fuels that can be utilized, gives IGCC units  
4 greater fuel flexibility than any other technology.

5  
6 In the IGCC process, impurities are removed from the  
7 fuel gas prior to use in the combustion turbine. In  
8 conventional coal units, pollutants are removed from the  
9 flue gases leaving the boiler after combustion. The  
10 volume of high pressure syngas in the IGCC process is  
11 over 100 times less than the flue gas in conventional  
12 units. This reduces the size and increases the  
13 effectiveness of pollution control equipment used in  
14 IGCC versus conventional coal technology. IGCC units  
15 such as Polk Unit 6 will have lower emissions of sulfur  
16 dioxide ("SO<sub>2</sub>"), nitrogen oxides ("NO<sub>x</sub>") and PM than even  
17 the cleanest of the new, proposed conventional coal  
18 units. A comparison of the typical emissions is  
19 provided in the testimony of witness Paul L. Carpinone.

20  
21 IGCC units can control the emissions of mercury that  
22 result from burning coal to a very high degree, with  
23 over 90 percent removal, by using an activated carbon  
24 bed in the syngas stream. The ability to burn pet coke  
25 in IGCC units also has an advantage related to mercury

1 emissions, because pet coke does not contain mercury.  
2 Conventional coal units rely on mercury removal in the  
3 wet limestone scrubbers and selective catalytic  
4 reduction equipment that is not explicitly designed for  
5 mercury removal. The mercury contained in certain types  
6 of coal can be very difficult to remove in these  
7 systems. The use of activated carbon injection can aid  
8 mercury removal in conventional coal units, but this  
9 renders the flyash unsuitable for beneficial reuse and  
10 it must be disposed of in a proper manner.

11  
12 CO<sub>2</sub> capture from coal derived syngas is a commercially  
13 proven process that has been used for decades in  
14 gasification plants around the world. This technology  
15 can be applied to IGCC units to remove CO<sub>2</sub> from the  
16 syngas prior to use in the combustion turbine. Although  
17 CO<sub>2</sub> is not currently regulated, it is possible that CO<sub>2</sub>  
18 regulation could be enacted sometime during the  
19 operating lifetime of Polk Unit 6. This unit will be  
20 engineered and constructed to have the ability to add  
21 the equipment necessary for carbon capture. As I  
22 previously stated, conventional coal units will have to  
23 perform CO<sub>2</sub> capture from the flue gas stream, which will  
24 require much larger and more expensive equipment to  
25 capture carbon than IGCC technology.

1 The byproducts produced from the IGCC process can  
2 generally be beneficially reused, which provides the  
3 benefit of minimizing potential issues associated with  
4 byproduct disposal. The slag produced from Polk Unit 6  
5 will be sold to the cement industry. The sulfur that is  
6 removed from the syngas will be converted into sulfuric  
7 acid and sold for industrial uses. Some of the  
8 byproducts from conventional coal units can also be  
9 sold; however, the use of advanced pollution control  
10 equipment often negatively impacts the ability to sell  
11 these byproducts.

12  
13 IGCC units generally consume about one third less water  
14 than conventional coal units. This is due to the fact  
15 that combined cycle systems use less water than steam  
16 cycle systems. A table showing water losses from  
17 various coal generation technologies is presented in  
18 Document No. 1 of my Exhibit No. \_\_\_\_\_ (MJH-1). Polk  
19 Unit 6 will also use the existing cooling reservoir  
20 which requires less makeup water than cooling tower  
21 systems.

22  
23 IGCC units are more efficient than most conventional  
24 coal units. Combined cycle is a more efficient process  
25 than using a steam turbine alone. Oxygen blown IGCC

1 units consume a large amount of power in the air  
2 separation process; however, even with this internal  
3 power demand, IGCC units are still extremely efficient.  
4 Conventional coal combustion units can improve cycle  
5 efficiency by operating at higher steam pressures and  
6 temperatures. Units that operate above 3,208 psi are  
7 known as "supercritical units" since the steam is above  
8 the thermodynamic "critical point" of water, or the  
9 point at which there is no distinguishable difference  
10 between steam and water. Some proposed supercritical  
11 units operating at extreme steam temperature and  
12 pressures have efficiencies equal to or perhaps slightly  
13 better than IGCC units. While increasing the pressure  
14 and temperature of the steam improves cycle efficiency,  
15 it also imposes additional demands on the system  
16 components which increases cost and may reduce  
17 reliability. Units that operate at very high pressure  
18 and temperature are sometimes termed "ultra-  
19 supercritical"; however, this is more of a marketing  
20 description than a thermodynamic property.

21  
22 **Q.** What has been the reliability of Polk Unit 1?  
23

24 **A.** The reliability of Polk Unit 1 was lower than desired  
25 during early operations due to issues with new



1 technology and application at a larger scale than  
2 previously done. As Tampa Electric worked through these  
3 issues, reliability steadily increased. While operating  
4 on a coal and pet coke blend, Polk Unit 1 is as reliable  
5 as a typical coal-fired unit, with availability of  
6 approximately 80 percent. A table of historical  
7 availability for Polk Unit 1 is presented in Document  
8 No. 2 of my Exhibit No. \_\_\_\_\_ (MJH-1). As I previously  
9 discussed, IGCC units have the inherent capability to  
10 produce power by using a backup fuel for the combined  
11 cycle power block. Polk Unit 1 uses distillate oil as a  
12 backup fuel. Therefore, overall power production  
13 availability for Polk Unit 1 has been above 90 percent,  
14 which is superior to almost all conventional coal-fired  
15 units.

16  
17 **Q.** Is IGCC cleaner than conventional coal fired units  
18 regarding regulated emissions such as SO<sub>2</sub>, NO<sub>x</sub> and PM?  
19

20 **A.** Yes, as described in the testimony of witness Carpinone,  
21 Tampa Electric's proposed IGCC unit will have much lower  
22 emissions than any conventional coal plant recently  
23 proposed in the state of Florida. Recently, emissions  
24 comparisons have been made between existing IGCC  
25 facilities and proposed coal-fired facilities entering

1 service five years from now. The existing IGCC plants  
2 were designed more than 15 years ago. Just as  
3 improvements have been made in conventional coal  
4 technology to the point that the coal fired units  
5 currently being planned have emissions near to existing  
6 IGCC plants, IGCC technology has also progressed. The  
7 new generation of IGCC plants will be cleaner than the  
8 proposed conventional coal fired units. The new IGCC  
9 units will also have environmental advantages of cost-  
10 effective mercury removal, and the ability to deal with  
11 CO<sub>2</sub> emissions.  
12

13 **Q.** How will Tampa Electric's previous experience designing,  
14 building, owning and operating an IGCC unit enhance the  
15 operation of Polk Unit 6?  
16

17 **A.** Tampa Electric has made numerous advances in state of  
18 the art IGCC technology in its more than 10 years of  
19 operation of Polk Unit 1. During initial operations,  
20 Tampa Electric overcame technical challenges associated  
21 with the scale up of equipment and demonstration of new  
22 technologies. The reliability of the generating  
23 equipment steadily improved into the early 2000's.  
24 Advances were also made in the IGCC plant emission  
25 control equipment that reduced SO<sub>2</sub> emissions by 30

1 percent and NO<sub>x</sub> emissions by 40 percent, compared to  
2 initial operations.

3  
4 Tampa Electric is committed to incorporating lessons  
5 learned from Polk Unit 1 to the greatest extent possible  
6 when designing Polk Unit 6. This should allow Polk Unit  
7 6 to avoid a protracted startup and problem solving  
8 period during early operations.

9  
10 **Q.** How did Tampa Electric develop successful operating  
11 practices for the application of IGCC technology at Polk  
12 Unit 1?

13  
14 **A.** Polk Station has developed extensive O&M practices and  
15 procedures specifically tailored to the requirements of  
16 an IGCC plant. Operational procedures ensure that  
17 equipment is operated safely and in accordance with  
18 environmental regulations. The station maintenance  
19 department has developed preventative and predictive  
20 maintenance procedures to ensure equipment reliability.  
21 Lessons learned from operating the existing IGCC unit  
22 are continuously incorporated into the maintenance  
23 program. These existing O&M practices are directly  
24 applicable to Polk Unit 6.

25

1 Q. Will Tampa Electric's experience operating Polk Unit 1  
2 affect staffing and training for Polk Unit 6?

3  
4 A. Yes. The operations of Polk Unit 6 will be improved by  
5 incorporating the staffing and training successes of  
6 Polk Unit 1. Polk Station operates in a high  
7 performance self-directed team environment where front  
8 line craft personnel perform O&M tasks and are well  
9 trained to ensure the safe and reliable operation of the  
10 facility. These successful human resources practices  
11 will also be used for the staffing and operation of Polk  
12 Unit 6.

13  
14 Operational training for Polk Unit 1 was conducted with  
15 the use of a plant simulator, which was necessary since  
16 personnel did not have experience with the operation of  
17 an IGCC facility. However, training of new personnel  
18 for Polk Unit 6 will be greatly enhanced by the ability  
19 to conduct on-the-job training at Polk Unit 1.

20  
21 Q. Please describe the advantages of using the existing  
22 Polk Station site to locate the proposed IGCC generating  
23 unit.

24  
25 A. The Polk Station site consists of over 2,800 acres in

1 southwest Polk County. The Polk Station site was  
2 originally selected by a 17-member community based task  
3 force which selected the site as the most suitable for  
4 developing the needed generating facilities.

5  
6 There is substantial existing infrastructure at the Polk  
7 Station site that will support Polk Unit 6. A 750 acre  
8 cooling reservoir exists at the site that can be used to  
9 serve the majority of the cooling requirements of Polk  
10 Unit 6.

11  
12 The site is currently served by four 230 kV transmission  
13 circuits and can be upgraded to handle the additional  
14 output of Polk Unit 6. The existing on-site substation  
15 can be readily expanded to accommodate switching for  
16 Polk Unit 6. This expansion is described in more detail  
17 in witness Thomas J. Szelistowski's testimony.

18  
19 Polk Station is accessed by paved roads for truck and  
20 other vehicle traffic, and an existing rail line is used  
21 for large equipment deliveries. Facilities to unload  
22 rail cars for coal delivery will be added to serve Polk  
23 Unit 6. The site has the space to accommodate a coal  
24 storage yard. Polk Station is currently served by a  
25 natural gas pipeline that can provide fuel for gasifier

1 warm-up and operation of the power block up to full load  
2 output. Additionally, another natural gas pipeline is  
3 located nearby and could potentially be extended to the  
4 site, if needed.

5  
6 Polk Station has an existing administration building,  
7 control room, warehouse, maintenance shop, construction  
8 management building, first aid building and laboratory  
9 that can, with modifications, serve Polk Unit 6. The  
10 site has over 40 acres of space immediately adjacent to  
11 the footprint of Polk Unit 6 that can be used for new  
12 equipment deliveries and construction staging.

13  
14 Tampa Electric has established relationships with dozens  
15 of service providers and specialty contractors located  
16 in the immediate area surrounding the site. This  
17 network is indispensable for both general plant  
18 maintenance activities and work that is specific to an  
19 IGCC plant. With these providers, the company has  
20 established a level of knowledge and familiarity with  
21 Tampa Electric's Polk Station site, IGCC plant equipment  
22 and facilities, and safety procedures that will be  
23 directly applicable to Polk Unit 6.

24  
25

1 **OTHER ENVIRONMENTAL CONSIDERATIONS**

2 **Q.** Does IGCC technology have the capability to utilize  
3 renewable fuels?  
4

5 **A.** Yes. IGCC units can accommodate a portion of biomass in  
6 the fuel feedstock. Polk Unit 1 has been successfully  
7 tested with up to five percent by weight of biomass in  
8 the fuel feedstock without adverse impacts to gasifier  
9 operation or unit emissions. Specific material handling  
10 systems must be designed for successful use of biomass  
11 on an ongoing basis. Due to its low energy density, the  
12 cost of biomass as a fuel is strongly dependent on  
13 harvesting and transportation costs.  
14

15 **Q.** Did Tampa Electric consider the potential for future CO<sub>2</sub>  
16 regulation when selecting IGCC technology for Polk Unit  
17 6?  
18

19 **A.** Yes. Tampa Electric considered potential CO<sub>2</sub> regulation  
20 when selecting IGCC technology for its next unit. IGCC  
21 technology has a clear advantage over other coal-based  
22 power generation systems for carbon capture. The  
23 removal of CO<sub>2</sub> from coal-derived syngas is a proven  
24 technology that is in commercial service in dozens of  
25 facilities around the world. Tampa Electric considered

1 this advantage in selecting the best alternative for  
2 baseload capacity addition.

3

4 **Q.** What potential option exists for the long term storage  
5 of CO<sub>2</sub> that is captured from the power generation  
6 process?

7

8 **A.** The most commonly considered option for long term CO<sub>2</sub>  
9 storage is geologic sequestration. Tampa Electric has  
10 worked with the University of South Florida to evaluate  
11 the potential of geologic storage of CO<sub>2</sub> beneath the Polk  
12 Station. This study identified a deep saline aquifer  
13 with an appropriate confining layer above it that  
14 appears to be capable of storing large quantities of CO<sub>2</sub>.  
15 There are public policy issues involving the permitting  
16 of large quantity injection wells and long term  
17 liability for the sequestered CO<sub>2</sub>. These issues must be  
18 resolved to make sequestration viable as a solution to  
19 CO<sub>2</sub> emission control.

20

21 **Q.** How does the process for removing CO<sub>2</sub> for an IGCC unit  
22 compare to the removal process for a conventional coal  
23 unit?

24

25 **A.** As I described earlier, in the coal gasification



1 process, coal is converted to a fuel gas at high  
2 pressure. The CO<sub>2</sub> can be removed from this low volume  
3 fuel gas before it is burned in the combustion turbine  
4 to produce power. The equipment needed for CO<sub>2</sub> removal  
5 from the high pressure, low volume fuel gas is much  
6 smaller and more effective than proposed post-combustion  
7 systems for removing CO<sub>2</sub> from the flue gases of  
8 combustion-based processes. The energy required to cool  
9 the gas, release the absorbed CO<sub>2</sub> and compress it for  
10 storage is also much less for IGCC units than the  
11 proposed systems for post combustion removal and storage  
12 from conventional coal units. The costs of CO<sub>2</sub> capture  
13 for various power generating technologies have been  
14 evaluated by the DOE's National Energy Technology  
15 Laboratory ("NETL") in its report issued on May 15, 2007  
16 and are shown in Document No. 3 of my Exhibit No. \_\_\_\_\_  
17 (MJH-1).  
18

19 **Q.** Is carbon capture capability commercially proven for  
20 either IGCC technology or conventional coal technology?  
21

22 **A.** For IGCC technology, the processes and technology  
23 required to capture CO<sub>2</sub> from syngas are known and  
24 currently being used commercially at numerous  
25 industrial, non-power generation gasification facilities

1 around the world. In addition, the processes and  
2 technology required to sequester CO<sub>2</sub> are also currently  
3 being used at several sites, including the Dakota  
4 Gasification Plant in Beulah, North Dakota, which  
5 currently sells over 1 million tons per year of CO<sub>2</sub> for  
6 use in enhanced oil recovery. While it is true that  
7 there are no operating IGCC power plant facilities  
8 currently performing CO<sub>2</sub> capture and sequestration, each  
9 of the technical issues associated with implementation  
10 at an IGCC power plant has been commercially  
11 demonstrated at other, non-power plant gasification  
12 facilities. Installation of CO<sub>2</sub> capture and  
13 sequestration equipment has not occurred due primarily  
14 to the cost of the equipment and the impact to the  
15 unit's operation.

16  
17 **Q.** Will carbon capture affect the proposed unit's  
18 operation?

19  
20 **A.** Yes. The addition of carbon capture and sequestration  
21 equipment would affect the operation of Polk Unit 6.  
22 Energy is required to perform the removal of CO<sub>2</sub> from  
23 syngas and for the compression needed for geologic  
24 sequestration. The amount of energy needed varies with  
25 the quantity of CO<sub>2</sub> that is required to be removed. The

1 level of CO<sub>2</sub> removal that will be required from power  
2 generation units in the future is unknown at this time.  
3 For IGCC units, there are three levels of removal that  
4 represent potential design points; however, these design  
5 points are neither equally likely nor equally cost-  
6 effective and otherwise feasible. Each succeeding  
7 carbon removal level would require greater costs and a  
8 larger reduction in the net output of Polk Unit 6.  
9 Document No. 4 of my Exhibit No. \_\_\_\_\_ (MJH-1) describes  
10 each of the levels and their effects on plant  
11 operations.

12  
13 The overall cost of CO<sub>2</sub> removal will be a function of the  
14 percentage of CO<sub>2</sub> required to be removed. Studies have  
15 concluded that the costs and impacts of CO<sub>2</sub> capture are  
16 lower for IGCC technology than for other fossil fuel  
17 based generating technology. The most recent and  
18 comprehensive studies on CO<sub>2</sub> capture and storage are:  
19 "The Future of Coal" performed by the Massachusetts  
20 Institute of Technology ("MIT"), published in April 2007  
21 and "Cost and Performance Baseline for Fossil Energy  
22 Plants" performed by the NETL, published on May 15,  
23 2007. These studies indicate that CO<sub>2</sub> capture and storage  
24 at the 90 percent level will decrease IGCC plant  
25 efficiency by 15 to 19 percent and will decrease

1 supercritical pulverized coal ("SCPC") plant efficiency  
2 by 24 to 30 percent. The studies also conclude that CO<sub>2</sub>  
3 capture and storage at the 90 percent level will  
4 increase the cost of electricity from IGCC plants by 27  
5 to 32 percent and will increase the cost of electricity  
6 from SCPC plants by 61 to 81 percent.

7  
8 The addition of CO<sub>2</sub> capture and storage at the 90 percent  
9 level to natural gas combined cycle ("NGCC") units is  
10 estimated by NETL to reduce efficiency by 14 percent and  
11 increase the cost of electricity by 43 percent.

12  
13 The addition of carbon removal equipment will also  
14 increase the demand for water at power generating  
15 facilities. For IGCC technology, the increase is  
16 estimated a relatively modest 14 percent as compared to  
17 the estimated 123 percent increase for conventional coal  
18 units. A comparison of raw water usage for various  
19 technologies is shown in Document No. 5 of my Exhibit  
20 No. \_\_\_\_\_ (MJH-1).

21  
22 Q. In conclusion, is IGCC technology experimental and does  
23 it require unique skills that are beyond the capability  
24 of utility companies to operate?  
25

1   **A.**   No.   Gasification technology has been commercially used  
2           for over 100 years.   Coal gasification was used for  
3           street lighting in London in the middle 1800's.   Germany  
4           used coal gasification to fuel their war effort during  
5           World War II.   South Africa made extensive use of coal  
6           gasification   for   the   manufacture   of   liquid  
7           transportation fuels when faced with trade restrictions  
8           in the 1980's and 1990's and continues to do so today.

9  
10   **Q.**   Please summarize your testimony.

11  
12   **A.**   Tampa Electric's selection of IGCC technology to provide  
13           additional solid fueled, baseload generating capacity is  
14           appropriate and well founded.   Polk Unit 1 has the  
15           lowest fuel cost on the Tampa Electric system, and the  
16           unit has been independently rated as the cleanest coal  
17           fired power plant in North America.

18  
19           The IGCC system in use at Polk is no longer a  
20           "demonstration technology."   Coal gasification has been  
21           used for over 100 years.   IGCC, the use of coal derived  
22           syngas to power a combustion turbine in combination with  
23           a steam turbine, has been practiced for over 20 years.  
24           Commercial systems are now available from major  
25           international corporations such as GE, ConocoPhillips,

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the Shell Group, and Siemens Power.

IGCC offers unsurpassed fuel flexibility and is capable of operating on a wide variety of coals, low cost pet coke and can incorporate biomass as a portion of the fuel feedstock. The power block can also operate using natural gas as a fuel, which is flexibility no other solid fuel technology can offer.

The emissions from IGCC have always been very low. Polk Unit 6 will be even cleaner and will have significantly lower emissions of SO<sub>2</sub>, NO<sub>x</sub>, PM and mercury than the latest proposed pulverized coal units. IGCC also uses one third less water than pulverized coal technology.

The reliability of IGCC units has improved over time. Early design issues have been resolved and the lessons learned will be incorporated into Polk Unit 6. Unit availability is estimated at an outstanding 95 percent.

The advantages of locating the new generating unit at the existing Polk Station site are significant. The site, which was originally selected by a community-based group, is adequately sized for the expansion and has significant infrastructure already in place such as the

1 cooling reservoir, the four transmission lines that can  
2 be upgraded, the existing natural gas line, and the  
3 existing rail line. In addition, the experienced staff,  
4 general service buildings and local contractor support  
5 will benefit Polk Unit 6.

6  
7 While Polk Unit 6 makes sense for the challenges of  
8 today, it is also well positioned for the future.  
9 Renewable sources of energy, such as biomass, are  
10 increasingly discussed as potential requirements in the  
11 future. Should the economics of biomass as a fuel  
12 change, or if a renewable energy standard is enacted,  
13 the IGCC technology will be capable of gasifying biomass  
14 as a portion of the fuel feedstock.

15  
16 Although no regulations currently exist restricting the  
17 emissions of CO<sub>2</sub>, the concern over greenhouse gases is  
18 increasing the potential for future CO<sub>2</sub> regulations.  
19 IGCC technology has a very important advantage with  
20 respect to CO<sub>2</sub> capture. Proven technology is  
21 commercially available for the removal of CO<sub>2</sub> from coal  
22 derived syngas. This is not the case for other fossil  
23 fueled technologies. Polk Unit 6 will be designed to  
24 allow for the addition of the equipment needed to  
25 address CO<sub>2</sub> emissions. However, the capture and storage

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of CO<sub>2</sub> from power plant emissions will add significant cost to the electricity produced and should not be considered lightly.

To conclude, IGCC is an excellent technology choice for generation expansion at the Polk Station site. It offers the greatest fuel flexibility, lowest environmental impact and best capability to deal with potential future regulations. Tampa Electric believes Polk Unit 6 is the best option for its customers and the Florida environment.

**Q.** Does this conclude your testimony?

**A.** Yes, it does.



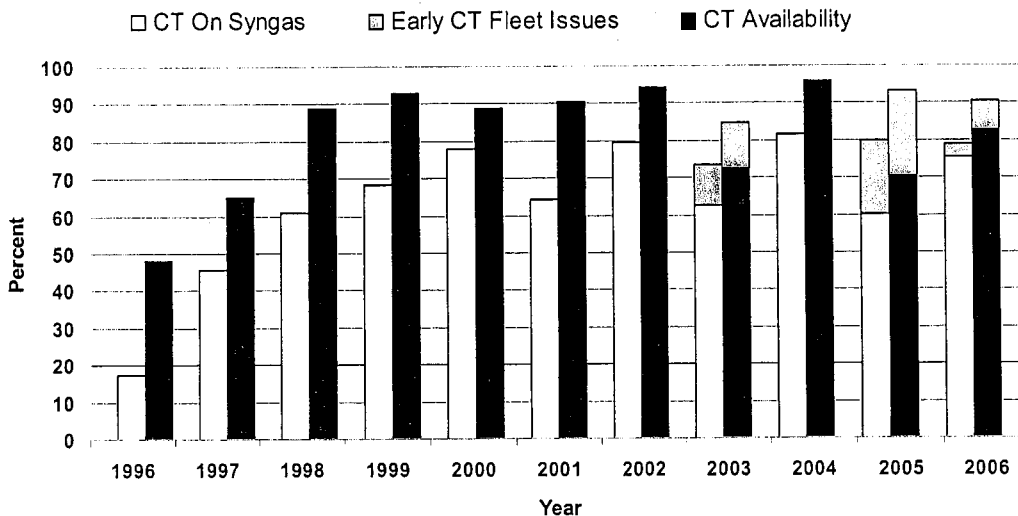
**Water Loss Comparison**  
**Solid Fuel Fired Generating Technologies**  
**(Gallons per MWH)**

This table provides the estimated water losses for IGCC, subcritical pulverized coal and SCPC technologies. SCPC has 33 percent higher water use than IGCC. All cases are without carbon capture.

	GE IGCC	Sub-critical PC	SCPC
<b>Process losses</b>			
Coal drying moisture			
Water lost in gasification shift	16.7		
Ash quench blowdown	8.4		
Water with slag	3.3		
Water lost in COS hydrolysis	0.0		
Sour water blowdown	0.5		
Water with gypsum		9.3	8.3
<b>Total</b>	<b>28.9</b>	<b>9.3</b>	<b>8.3</b>
<b>Flue gas losses</b>			
Gas Turbine flue gas	78.0		
Incinerator flue gas			
Boiler flue gas		107.0	94.8
<b>Total</b>	<b>78.0</b>	<b>107.0</b>	<b>94.8</b>
<b>Cooling water losses</b>			
Cooling tower blowdown	233.3	364.3	324.6
Cooling tower evaporation	473.8	739.4	659.1
<b>Total</b>	<b>707.1</b>	<b>1,103.7</b>	<b>983.7</b>
<b>Grand total</b>	<b>814.0</b>	<b>1,220.0</b>	<b>1,086.8</b>

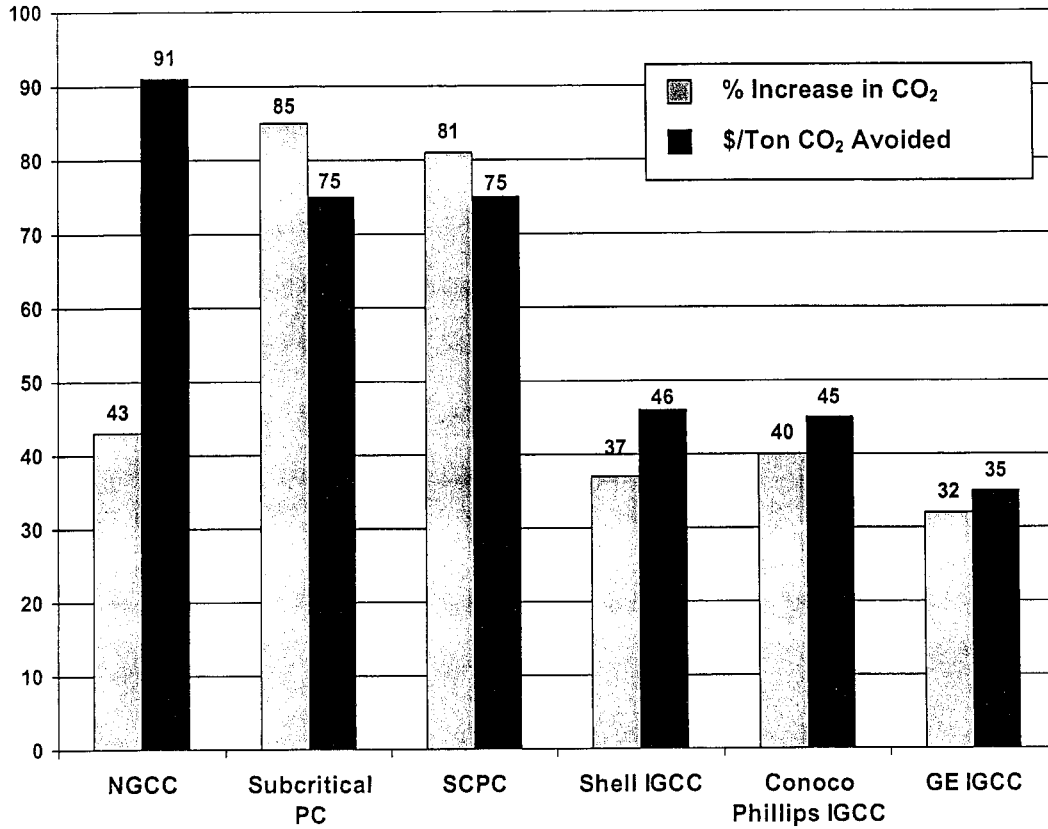
Source: National Energy Technology Laboratory, prepared for The United States Department of Energy, *Power Plant Water Usage and Loss Study*, August 2005, Table 9-1, p. 84.

### Polk Unit 1 Availability



Source: Tampa Electric's Polk Unit 1 performance records

### CO<sub>2</sub> Mitigation Costs



Source: "Cost and Performance Baseline for Fossil Energy Plants", Final Results, U.S. Department of Energy National Energy Technology Laboratory, May 15, 2007

Note: The GE IGCC case is applicable to Polk Unit 6.

### Description of Potential CO<sub>2</sub> Removal Levels

Removal of CO<sub>2</sub> up to approximately the 20 percent level can be accomplished by capturing the CO<sub>2</sub> naturally occurring in the syngas, or the "native CO<sub>2</sub>." This may be the removal scenario that is most feasible, due to non-linear escalating costs and operational issues associated with increasing the level of removal. Since the presence of CO<sub>2</sub> in the syngas acts to suppress NO<sub>x</sub> emissions, changes such as increasing the amount of moisture in the syngas, would be required to ensure environmental compliance after the CO<sub>2</sub> is removed. These systems, along with the compression required for geologic sequestration would result in a net power output reduction and a plant efficiency reduction from the plant. Detailed engineering would be required to determine the precise operational impacts and to develop an estimate of the capital cost of these modifications.

In the event more than 20 percent of CO<sub>2</sub> must be removed, additional equipment to increase the concentration CO<sub>2</sub> prior to its removal from the syngas will be required. This is a gasification practice using the water-gas shift reaction, which takes a portion of the carbon monoxide ("CO") in the syngas and reacts it with water to form CO<sub>2</sub> and hydrogen. The use of the shift reaction allows more of the carbon present in the feedstock to be converted to CO<sub>2</sub> in the syngas which would be removed prior to combustion.

The shift reactor, or reactors, can be located prior to, or after the sulfur removal system. If located prior to the sulfur removal system, the reaction is termed "sour shift" and uses a cobalt-molybdenum catalyst to promote the reaction. Shift reactors located downstream of the sulfur removal system are termed "sweet shift" and use iron oxide catalysts. Each configuration has specific process requirements and advantages/disadvantages. Both sour and sweet shift reaction systems are well understood and commercially available systems.

Removal of CO<sub>2</sub> at approximately the 50 percent level has been proposed by various parties as a target that approaches natural gas equivalency, meaning CO<sub>2</sub> emissions from a coal plant employing 50 percent CO<sub>2</sub> removal would be in the same range as the emissions from a natural gas plant without CO<sub>2</sub> removal. In the event that 50 percent of CO<sub>2</sub> must be removed, it is expected to require the addition

a single shift reactor and dedicated absorber/stripper system for CO<sub>2</sub> removal. As with the 20 percent removal scenario, changes would be required to the NO<sub>x</sub> control equipment to ensure environmental compliance with the CO<sub>2</sub> removal. The partial shift reaction will increase the percentage of hydrogen in the syngas. Modification may be required to the CT combustion hardware to accommodate the increased Hydrogen concentration. These systems, along with the compression required for geologic sequestration of CO<sub>2</sub> at the 50 percent level, would result in a significant power output reduction and a significant plant efficiency reduction. Performance and cost estimates are not currently available at this removal level but would be non-linear to the 20 percent removal case due to the need to incorporate syngas shift.

Removal of CO<sub>2</sub> at approximately the 90 percent level has been proposed by various parties as a practical maximum achievable level. Additional study is needed to identify the optimal configuration needed to remove carbon at this level. As with the 20 percent and 50 percent removal scenarios, changes would be required to the NO<sub>x</sub> control equipment to ensure environmental compliance after the CO<sub>2</sub> is removed. The shift reaction will significantly increase the percentage of hydrogen in the syngas. This will require the use of a combustion system designed to accommodate high hydrogen fuels. These systems have been commonly applied in industrial gas turbines and have been successfully tested at the scale needed for IGCC turbines. However, according to the MIT and NETL study, these systems, along with the compression required for geologic sequestration would result in a plant efficiency reduction of 19 to 25 percent, and an increase in the cost of electricity from 27 to 32 percent from the non-carbon capture baseline case.

The same MIT and NETL studies estimate a plant efficiency reduction of 24 to 30 percent, and an increase in the cost of electricity from 61 to 81 percent by adding CO<sub>2</sub> capture and storage at the 90 percent level to an SCPC unit.

The addition of CO<sub>2</sub> capture will increase water demand for all generating technologies. The NETL conducted a study and found the increase is much smaller for IGCC technology at an estimated 14 percent than for conventional coal generation technologies at an estimated 123 percent. The NETL water usage

information is provided in Document No. 5 of my Exhibit No. \_\_\_\_\_ (MJH-1).

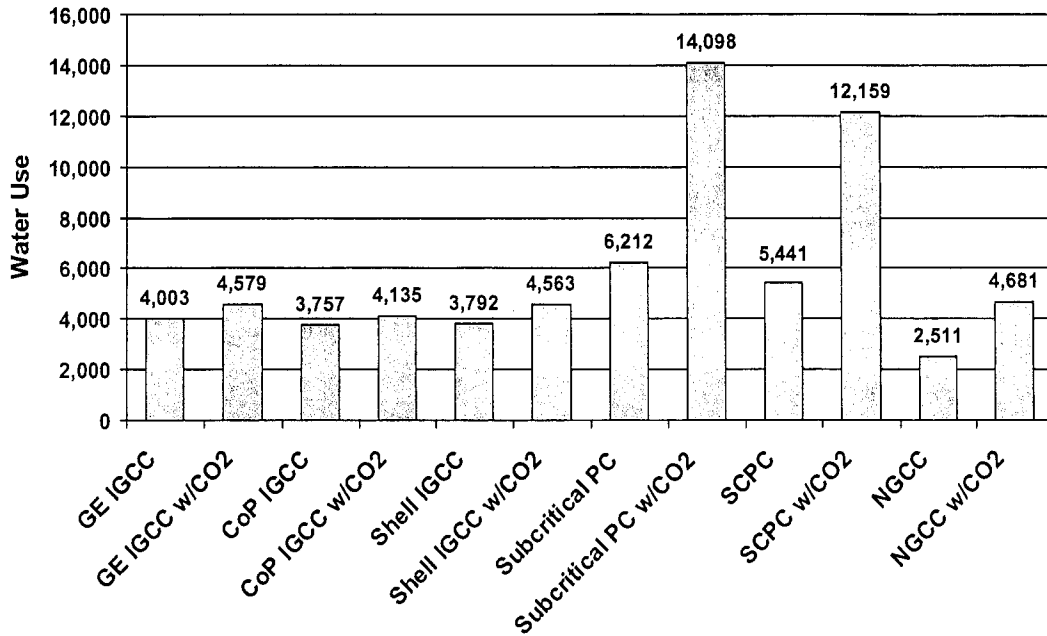
The sequestration of captured CO<sub>2</sub> from power plants is most often proposed via injection into deep saline aquifers. In order for this approach to be viable, the geologic structures must allow for large quantity injection and provide for an adequate confining layer to ensure that the CO<sub>2</sub> remains in storage. A study performed by the University of South Florida indicated that there was a suitable deep saline aquifer beneath the Polk Station site. Additional work is ongoing to confirm these findings and provide additional data on how the aquifer would respond to CO<sub>2</sub> injection. In addition to the technical aspects of CO<sub>2</sub> sequestration, there are currently no clear permitting guidelines for such facilities. The issue of long term liability for the sequestered CO<sub>2</sub> also needs to be addressed.

Sources:

1. Cost and Performance Baseline for Fossil Energy Plants, Final Results, National Energy Technology Laboratory, May 15, 2007
2. "The Future of Coal, Options for a Carbon-Constrained World", Massachusetts Institute of Technology, 2007
3. "IGCC Designs for CO<sub>2</sub> Capture and Conversion to Capture (Part 2)", Electric Power Research Institute Philadelphia PA, November 16, 2006
4. "Coal Fleet Experts Panel Discussion II: Designs and Economics for IGCC CO<sub>2</sub> Capture", Electric Power Research Institute, Tampa FL, March 20, 2007

### Water Use Comparison (Gallons per Minute)

The chart shows estimated water use for various technologies with and without CO<sub>2</sub> capture. GE cases are applicable to Polk Unit 6. Water use is lower for IGCC technology than for PC technology, with and without capture. Water use for IGCC technology is also lower than for NGCC technology in the CO<sub>2</sub> capture case.



Source: "Cost and Performance Baseline for Fossil Energy Plants", Final Results, DOE National Energy Technology Laboratory, May 15, 2007